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TCREC TECHNICAL REPORT 61-15

RESULTS OF WIND-TUNNEL TEST OF A FULL-SCALE
FUSELAGE-MOUNTED, TIP-TURBINE-DRIVEN LIFT FAN

VOLUME 2

Additional 30 Hours of Wind Tunnel Tests
September-December 1960

Task 9R38-01-020-02
Contract DA 44-177-TC-584

April 1961

prepared by :

GENERAL ELECTRIC COMPANY
Flight Propulsion Laboratory Department
Cincinnati 15, Ohio

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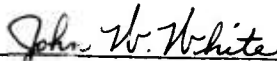
FOREWORD


This report is the second of a three-volume series on the fan-in-fuselage model wind tunnel tests at the NASA-Ames Research Center 40' x 80' wind tunnel. The estimated STOL performance shown in Section V is preliminary and may be revised in Volume 3. The reader is encouraged to review the procedure used to separate fan lift from aircraft lift as described in Section V.

This Command concurs in the recommendations set forth in Section VII. The references listed in Section VIII include additional reports that have been produced under Contract DA 44-177-TC-584.

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Task 9R38-01-020-02
Contract DA 44-177-TC-584
April 1961

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TABLE OF CONTENTS

	<u>PAGE</u>
I SUMMARY	1
Aerodynamic	3
Mechanical	5
II WIND TUNNEL MODEL	7
Aircraft Modifications	7
Fan Modifications	7
Forward Frame	7
Rotor	8
Scroll	9
Engine Change	9
III TEST INSTRUMENTATION	11
IV TEST PROCEDURES AND RESULTS	13
Measurement Accuracies	13
V ANALYSIS OF RESULTS	17
A. General Considerations	17
J85 Engine	17
Bleed Thrust	17
Turning Angle	18
B. Basic Aircraft Performance (Fan Off)	18
The Aircraft Drag	18
Lift	19
Tail Downwash And Tail Control Effectiveness	19
Ailerons	21
Static Longitudinal Stability (Fan Off)	21
C. Fan Aerodynamic Performance	21
Fan Inlet Performance	21
Fan System Performance	25
Determination of Fan Performance as a Function of Flight Speed	27
D. Fan Powered Aircraft Performance	32
Performance Coefficients	32

	<u>PAGE</u>
Interaction Lift and Drag	33
Tail Downwash	41
Pitching Moments	42
Static Longitudinal Stability (Fan On)	48
Aircraft Performance with Inlet Vane Removed	49
Transition Analyses	51
Unaccelerated Level Flight	53
Acceleration and Deceleration in Level Flight	53
Constant Speed Climb	55
Accelerated Climb and Decelerated Descent	55
Short Take Off Analysis	57
Pitch Control Requirements During Transition	61
E. Mechanical Performance	63
Rotor	63
Torque Band Failure	72
VI HARDWARE INSPECTION RESULTS	77
Forward Frame	77
Aft Frame	78
Scroll	79
Rotor	79
VII RECOMMENDATIONS	81
VIII REFERENCES	83
APPENDIX A	85
Method For Estimating Fan Performance Above V_p/V_{tip} Of 0.3	85
APPENDIX B	112
Basic Aircraft Performance (Fan Off)	121
Fan Aero-Thermodynamic Performance	129
Basic Aircraft Performance (Fan On)	149
Analyzed Aircraft Performance (Fan On)	193
Fan Mechanical Performance	231

LIST OF ILLUSTRATIONS

<u>FIGURE</u>		<u>PAGE</u>
1	Sketch of NASA Full-Scale Aircraft Model	112
2	Carrier Tab Installed	113
3	Assembled Rotor - B/U #3-001	114
4	Velocity Probe Location	115
5	Static Pressure Tap Locations On The Fuselage	116
6	Velocity Calibration Vs. Velocity Ratio	117
7	Total Available Horsepower Versus Engine Speed	118
8	Ducting Losses Versus Turbine Discharge Mach Number	119
9	Exhaust Gas Temperature (EGT) Versus J85-7 Speed	120
10	Unpowered Aircraft Performance	121
11	Unpowered Aircraft Performance	122
12	Unpowered Aircraft Performance	123
13	Unpowered Aircraft Performance	124
14	Unpowered Aircraft Performance	125
15	Horizontal Tail Effectiveness	126
16	Roll Coefficient Versus Aileron Position	127
17	Fan Inlet Loss Versus Velocity Ratio	129
18	Fan Inlet Loss Versus Velocity Ratio	130
19	Fan Inlet Loss Versus Velocity Ratio	131
20	Fan Inlet Loss Versus Velocity Ratio	132
21	Static Flow Coefficient For Fan Inlet Duct Versus Fan Speed	133
22	Fan Inlet Loss Versus Velocity Ratio	134
23	Fan Inlet Pressure Versus Flight Speed	135
24	Fan Inlet Ram Recovery Versus Velocity Ratio	136
25	Fan Inlet Ram Recovery Versus Velocity Ratio	137
26	Total Fan Thrust and Isentropic Horsepower Versus Fan Speed	138
27	Total Fan Thrust Coefficient Versus Fan Speed	139
28a	Total Thrust Ratio Versus Indicated Louver Angle (β)	140
28b	Total Thrust Ratio Versus Actual Turning Angle (β_v)	141
29	Total Fan Thrust Coefficient (H_T) Vs. Velocity Ratio	142
30	Fan Lift Coefficient (H_{LF}) Versus Velocity Ratio	143

<u>FIGURE</u>		<u>PAGE</u>
31	Total Fan Horizontal Drag Coefficient (H_{DF}) Vs. Velocity Ratio	144
32	Fan and Engine Ram Drag Coefficient (H_{DR}) Versus Velocity Ratio	145
33	Net Fan Drag Coefficient (H_{DN}) Versus Velocity Ratio	146
34	Fan Speed Variation At Constant Horsepower Versus Velocity Ratio and Exit Louver Angle	147
35	Fan Speed Variation Versus Flight Speed and Exit Louver Angle for Constant J85 Throttle Setting and 100% J85 Inlet Recovery	148
36	Interaction Lift Vs. Velocity Ratio and Exit Louver Angle	149
37	Interaction Lift (From Wing Static Pressures) Versus Velocity Ratio and Exit Louver Angle	150
38	Total Measured Lift Minus Fan Lift Versus Angle of Attack and Velocity Ratio	151
39	Interaction Lift At Maximum Lift Condition Versus Velocity Ratio	152
40	Interaction Drag Vs. Velocity Ratio and Exit Louver Angle	153
41	Tail Downwash Versus Velocity Ratio	154
42a	Lift Coefficient Versus Velocity Ratio	155
42b	Drag Coefficient Versus Velocity Ratio	156
42c	Pitching Moment Coefficient Versus Velocity Ratio	157
43a	Lift Coefficient Versus Velocity Ratio	158
43b	Drag Coefficient Versus Velocity Ratio	159
43c	Pitching Moment Coefficient Versus Velocity Ratio	160
44a	Lift Coefficient Versus Velocity Ratio	161
44b	Drag Coefficient Versus Velocity Ratio	162
44c	Pitching Moment Coefficient Versus Velocity Ratio	163
45a	Lift Coefficient Versus Velocity Ratio	164
45b	Drag Coefficient Versus Velocity Ratio	165
45c	Pitching Moment Coefficient Versus Velocity Ratio	166
46	Fan Powered Aircraft Performance	167
47	Fan Powered Aircraft Performance	168
48	Fan Powered Aircraft Performance	169
49	Fan Powered Aircraft Performance	170
50	Fan Powered Aircraft Performance	171

FIGUREPAGE

51	Fan Powered Aircraft Performance	172
52	Fan Powered Aircraft Performance	173
53	Fan Powered Aircraft Performance	174
54	Fan Powered Aircraft Performance	175
55a	Fan Powered Aircraft Performance	176
55b	Fan Powered Aircraft Performance	177
56	Fan Powered Aircraft Performance	178
57a	Pressure Coefficient On Top Of Fuselage Versus Radius Ratio	179
57b	Pressure Coefficient On Top Of Fuselage Versus Radius Ratio	180
57c	Pressure Coefficient On Top Of Fuselage Versus Radius Ratio	181
57d	Pressure Coefficient On Top Of Fuselage Versus Radius Ratio	182
58a	Pressure Coefficient On Bottom Of Fuselage Versus Radius Ratio	183
58b	Pressure Coefficient On Bottom Of Fuselage Versus Radius Ratio	184
58c	Pressure Coefficient On Bottom Of Fuselage Versus Radius Ratio	185
58d	Pressure Coefficient On Bottom Of Fuselage Versus Radius Ratio	186
59a	Pitching Moment Source Breakdown Versus Velocity Ratio	187
59b	Pitching Moment Source Breakdown Versus Velocity Ratio	188
60	Static Longitudinal Stability Versus Velocity Ratio	189
61	Pitching Moment Coefficient Versus Angle Of Attack And Velocity Ratio	190
62	Pitching Moment Coefficient Versus Angle Of Attack And Velocity Ratio	191
63a	Lift Coefficient Versus Angle Of Attack And Exit Louver Angle	193
63b	Lift Coefficient Versus Angle Of Attack And Exit Louver Angle	194
63c	Lift Coefficient Versus Angle Of Attack And Exit Louver Angle	195
63d	Lift Coefficient Versus Angle Of Attack And Exit Louver Angle	196
63e	Lift Coefficient Versus Angle Of Attack And Exit Louver Angle	197
63f	Lift Coefficient Versus Angle Of Attack And Exit Louver Angle	198
63g	Lift Coefficient Versus Angle Of Attack And Exit Louver Angle	199
64a	Drag Coefficient Versus Angle Of Attack And Exit Louver Angle	200
64b	Drag Coefficient Versus Angle Of Attack And Exit Louver Angle	201

<u>FIGURE</u>		<u>PAGE</u>
64c	Drag Coefficient Versus Angle Of Attack And Exit Louver Angle	202
64d	Drag Coefficient Versus Angle Of Attack And Exit Louver Angle	203
64e	Drag Coefficient Versus Angle Of Attack And Exit Louver Angle	204
64f	Drag Coefficient Versus Angle Of Attack And Exit Louver Angle	205
64g	Drag Coefficient Versus Angle Of Attack And Exit Louver Angle	206
65a	Pitching Moment Coefficient Versus Angle Of Attack And Exit Louver Angle	207
65b	Pitching Moment Coefficient Versus Angle Of Attack And Exit Louver Angle	208
65c	Pitching Moment Coefficient Versus Angle Of Attack And Exit Louver Angle	209
65d	Pitching Moment Coefficient Versus Angle Of Attack And Exit Louver Angle	210
65e	Pitching Moment Coefficient Versus Angle Of Attack And Exit Louver Angle	211
65f	Pitching Moment Coefficient Versus Angle Of Attack And Exit Louver Angle	212
66	Transition In Unaccelerated Level Flight - α and β Versus Flight Speed ($N_F = 100\%$)	213
67	Transition Characteristics In Level Flight With Maximum Available Acceleration, Versus Flight Speed	214
68	Transition Characteristics For Level Flight Deceleration Versus Flight Speed	215
69	Transition Characteristics For Maximum Rate Of Climb At Constant Flight Speed Versus Flight Speed	216
70a	Lift Coefficient Versus Velocity Ratio And Exit Louver Angle	217
70b	Lift Coefficient Versus Velocity Ratio And Exit Louver Angle	218
70c	Lift Coefficient Versus Velocity Ratio And Exit Louver Angle	219
71a	Drag Coefficient Versus Velocity Ratio And Exit Louver Angle	220
71b	Drag Coefficient Versus Velocity Ratio And Exit Louver Angle	221
71c	Drag Coefficient Versus Velocity Ratio And Exit Louver Angle	222
72	Transition Characteristics For A Constant Attitude Decelerated Descent Versus Flight Speed	223
73	Ground Run Distance Versus Flight Speed For S.T.O.	225
74	Distance To Clear 50 Foot Obstacle In S.T.O. Versus Per Cent Overload	226

<u>FIGURE</u>		<u>PAGE</u>
75	Pitching Moments In Constant Speed Climb Versus Flight Speed (See Figure 74)	227
76	Pitching Moments In Conventional Type Landing Approach Versus Flight Speed (See Figure 80)	228
77	Pitching Moments In Maximum Acceleration Transition Versus Flight Speed (See Figure 69)	229
78	Blade Stresses Versus Tunnel Speed And Exit Louver Angle	231
79	Aft Frame Saw Cut Separation	232
80	Aft Frame Saw Cut Compression	233
81	Bucket Shroud Rub In Honeycomb Seal	234
82	Support Ring Crack Propagation In Aft Frame	235
83	Bucket Shroud Detail	236
84	Fan Inlet Efficiency Versus Velocity Ratio	237

LIST OF TABLES

<u>TABLE</u>	<u>TITLE</u>	<u>PAGE</u>
1	Summary of Test Runs	14
2	Summary of Lift Fan Operating Time	15
3	Variation of C_{Do} With A/C Configurations	18
4	Comparison of Longitudinal Stability Derivatives	21
5	Fan Performance Comparison - Evendale Versus Ames	25
6	Fan Thrust Variation at Constant Fan Speed With Exit Louver Angle for Three Test Configurations	28
7	Conversion Relationships - Aircraft Coefficients	33
8	Interaction Lift - Calculation Routine	35
9	Interaction Drag - Calculation Routine	37
10	Pitching Moment Contributions in Per Cent of Total	47
11	Transition Equations of Motion	52
12	Short Take Off Distance as a Function of Take Off Weight	60
13	Rotor Blade Stresses as a Function of V_p , β , and N_F	64
14	Rotor Blade Stresses as a Function of Yaw and Tunnel Velocity	65
15	Rotor Blade Stresses with the Inlet Vane Removed as a Function of Tunnel Velocity	66
16	Rotor Blade Stresses with the Inlet Vane Removed as a Function of β and Tunnel Velocity	67
17	Blade Resonant Speeds and System Modes	68
18	Change in Cosine $n\theta$ Made with Torque Band Design Change	71
A-1	Definitions and Symbols	86
A-2	Ames Test Results	87

I SUMMARY

Contract DA-44-177-TC-584 with the Army requires that, in addition to bi-monthly technical progress reports, comprehensive reports of major work phases be prepared and submitted to the contracting officer. Previous reports submitted under this requirement are:

X353-5 Fan Design Report, May 30, 1960

Fabrication, Test and Analysis of a Tip-Turbine VTOL Propulsion System (Report of Phase I, Static Tests, Fuselage Mounted X353-5) TREC 60-42, August 31, 1960.

Results of Wind Tunnel Tests of a Full Scale Fuselage Mounted Tip Turbine Driven Lift Fan (X353-5) Phase II Volume 1 of 3, TREC 61-15, January, 1961.

This is the required report for another major portion of Phase II contract work. It includes additional results for the full scale fuselage mounted X353-5 lift fan obtained during a second test of 30 hours duration in the Ames 40' X 80' wind tunnel. The report includes:

- Modifications to test equipment (Section II)
- New instrumentation (Section III)
- Test procedures and results (Section IV)
- Analysis of test results, conclusions and discussion of any problems encountered (Section V)
- Hardware Inspection Results (Section VI)

- Program Recommendations (Part VII)

The basic test data obtained for every test point are tabulated in Appendix A. A few items of summary:

Fan operating time - 29 hours, 44 minutes

Data points recorded - 824

Range of Variables tested -

- Tunnel speed	0 to 100 Knots
- Angle of attack	-8° to +16°
- Fan speed	0 to 2640 RPM (100%)
- Exit louver angle	-1° to +49°
- Wing flap angle	0°, 30°, 40°
- Tail position	0.2 and 0.4 b/2 above extended wing chord plane
- Tail configuration	With and without full span, split flap
- Tail incidence angle	0° to 25°
- Pitch reaction control	0 to +5000 Ft. Lbs.
- J85 engine speed	0 to 16,500 RPM (100%)
- J85 turbine discharge bleed	6% of J85 inlet flow
- Tunnel temperature	52° to 102°F

Analyses of the results are presented in considerable depth defining fan hover performance and variation with flight speed, comparing fan powered with basic aircraft performance and calculating various transition performance characteristics and configuration requirements for cases of maximum acceleration, maximum climb, controlled descent, unaccelerated level flight and short take off (with and without overloads). A few items of performance conclusions are listed below:

AERODYNAMIC

- The basic aircraft (fan not operating) exhibited a more favorable static longitudinal stability derivative for the case with the fan inlet duct open than with the duct closed off ($\partial C_M / \partial C_L = -0.22$ versus -0.14).
- Throughout a flight speed range sufficient for take off transition, the level of total pressure at the rotor face was equal to the zero flight speed level plus 100% of the flight dynamic head.
- Neither angle of attack nor angle of yaw had an appreciable effect on inlet performance over a wide range of the variables. Combined high angle of attack and large angle of yaw caused inlet performance to drop to a level equivalent to operating without an inlet vane.
- * - Measured fan performance at hover was 7050 pounds lift at 100% speed ($\beta = 0^\circ$).
- * - The general characteristics of interaction lift and drag were similar. Both coefficients ($C_{L \text{ int}}$ and $C_{D \text{ int}}$) decreased with increased V_P/V_{tip} ratio and β , and were not influenced by angle of attack variations in the range of $\alpha = -4^\circ$ to $+8^\circ$. The maximum interaction lift measured was equivalent to a $C_L = 0.37$.
- * - During transition, there is little or no interaction lift at the maximum conversion speed, but the drag of the aircraft is increased by an additional $C_D = 0.06$.
- Tail downwash was not significant except when the exit louver angle was set at 0° . The tail position (i.e., high vs. low) made only a slight difference in the results. Increased downwash experienced with the tail in the low position varied with V_P/V_{tip} from 2° to $1/2^\circ$.

* Denotes where conclusion given here may be somewhat more encompassing or different from that listed in Volume I and should therefore be considered as superseding.

- Pitching moment coefficient decreased at the very high velocity ratios indicating that the maximum trim control criterion will be determined at low velocity ratios (normally encountered in take off transition).
- * - Aside from the nose up pitching moment due to vectoring the fan discharge, the largest contributions to nose up moment resulted from negative pressures on the top of the fuselage ahead of the fan and on the bottom of the fuselage behind the fan. The contribution from each of these low pressure zones appeared to be about equal.
- * - In the transition analyses the following results were calculated: -
 - . The maximum trim control requirement (in addition to the tail lift) was about 7% of gross weight, in terms of reaction control force located at the tail, and was required for either the case of maximum acceleration or maximum climb.
 - . Maximum acceleration was shown to be 0.29 g during level flight. The time from hover to conversion speed was 32 seconds and required a distance of 3340 feet.
 - . Maximum deceleration was -0.28 g during level flight. The time from conversion to hover was about 42 seconds and required a distance of 2900 feet.
 - . Maximum rate of climb was 1380 fpm at $V_p = 65$ knots ($\theta = 12^\circ$).
 - . A landing transition at constant attitude required approximately 60 seconds and a distance of 4000 feet.

- Analysis of short take off* ground run followed by airplane rotation to maximum climb condition to clear a 50 foot obstacle showed the following distances:

<u>Take Off Weight</u> <u>Max. Installed Lift</u>	<u>Distance to Clear</u> <u>50 Foot Obstacle</u>
1.0	509
1.1	862
1.2	1195

MECHANICAL

- Angle of attack did not affect rotor stress characteristic except for a slight increase when the wing was stalled.
- Yaw had a negligible influence on rotor stress.
- Crossflow and β variations did not influence blade flexural and torsional modes of vibration.
- Increased crossflow and β setting did slightly increase the cosine 2θ mode in the rotor at normal fan operating speeds, but the values were low relative to running limits.
- Running stress limits were exceeded transiently during deceleration through the rotor critical speed at 60 knots flight speed with exit louvers at 35° ; however, this value was within the absolute limit.
- Up to 40 knots, stress levels were unaffected by removal of the inlet vane. At 60 knots and above, both flexural and torsional modes increased slightly.

*The analysis of the STO performance is based on data obtained with an installation height to fan diameter ratio = 3.0. A more complete STOL analysis will be presented in Volume 3 which will include ground effect test results with h/d_f values of 0.9 and 1.5.

- Torque band stress (tangential) was reduced for the design used in this test; however, 6 tangential cracks were noted in the bands after about 22 hours of testing. Continued testing showed no new cracks or propagation in completing the 30 hours of testing.
- Redesign of the torque band will be required to eliminate the crack incidence.
- Hardware inspection after disassembly showed no other significant deficiency, and the hardware was generally in excellent condition.

II WIND TUNNEL MODEL

AIRCRAFT* MODIFICATIONS

In order to improve the model and to extend the test variables, some changes were made for this test period:

Flaps - Flaps initially extended from 20% to 100% of the wing semi-span distance. During this testing, they extended from 20% to 60% of the wing semi-span, and were adjustable to 40°.

Ailerons - The part of the flaps from 60% to 100% of the wing semi-span were converted to ailerons which could be preset at 0°, +15° and + 30° to provide lateral control force.

Drag Shape - A streamlined body was placed behind the J85 engine and elbow to reduce flow separation in that area and to reduce the yaw force due to asymmetric drag present at high tunnel and fan speed conditions. The J85 engine mounts were also covered with streamlined fairings.

FAN MODIFICATIONS

Fan Serial Number 001 was overhauled for use in this test program. It is the same fan used in the immediately preceding wind tunnel test program for this same fan-in-fuselage model (see Reference 10 for a discussion of the teardown inspection results). Several parts were replaced as follows: -

Forward Frame:

1. Trunnion mount bolts (to assure maximum locking action).
2. Six pieces of scroll seal (cut to longer length to provide more overlap).

* Figure 1, Appendix B shows the aircraft model dimensions and general specifications. This supersedes Figure 3, page 14 in Volume 1, and is based on measured rather than drawing dimensions.

Rotor:

1. Two covers (replacing one with a crack indication and another with a loose locknut).
2. Disc tie bolt nuts (to assure maximum locking action).
3. Retainer pin locking tabs (expendable).
4. Forward and aft torque bands (the aft torque band was replaced to retain a pair with identical operating history).

Failure of the forward torque band was discussed in detail in Reference 10. A design change incorporated in this assembly was based on the incidence of cracks only at the joint of adjacent carriers, the failure location being an indication that the discontinuity caused by individual carriers is not reflected in the basic design analysis which considers the boundary conditions to be identical at all torque band attachment ears.

The absence of cracks in the torque transmission attachment ears was an indication that the calculated steady-state stresses and the measured axial bending vibratory stresses at these ears were within the stress range properties of the band material. The design change was a method of reducing the steady state stresses and effectively redistributing the vibratory bending stresses away from the ear-band radius at the adjacent carrier joint. The change consisted of a small machined tab which was bolted across the carrier joint. The construction of the tab included a tapered "foot" to bear against the band as shown in Figure 2* during steady state loadings.

In addition to the tab, all indications of intergranular attack at the ear-band radius were removed, and the torque band strain gages were relocated to measure axial bending vibratory stresses in line with the carrier joint.

*All Figures and performance curves are located in Appendix B.

The completely assembled rotor is shown in Figure 3.

Scroll:

1. Serial Number 001 scroll was used in place of Serial Number 002. This was done to make Serial Number 002 available for a concurrent test program using Fan 002 at Evendale which will be reported separately.*
2. The scroll end mounts were also interchanged.

ENGINE CHANGE

The most significant change in the test equipment from the previous program was the substitution of a J85-7^{**} for the J85-3 engine. The J85-7 is a more advanced version of the J85 missile engine with a significantly higher cycle pressure ratio due to an additional compressor stage. The engine change allowed fan operation up to 100% fan speed.

With the J85-3, the scroll/engine area mismatch was so large that about 13% turbine discharge bleed was required to operate the engine within temperature limits. With the J85-7 and the scroll selected for powering the fan used in this test program, an area mismatch still required about 6% bleed. The basic engine power however is sufficiently in excess of specification so that 100% fan speed was still achievable even with this amount of bleed.

*The effect of this scroll change on fan turbine efficiency will be discussed in Section V of this report.

** S/N 235 - 003

IV TEST PROCEDURES AND RESULTS

Table 1 gives a summary of the test runs and the range of variables encompassed. Table 2 shows the breakdown of fan operating time as a function of speed and fan turbine inlet temperature. The testing reported herein was accomplished with Fan Serial Number 001 - Build-Up #3. The testing was conducted with essentially the same procedures described in Volume 1, Section V.

MEASUREMENT ACCURACIES

The velocity probe located on the nose of the aircraft was used to obtain a calibration between velocity measured upstream of the model and velocity near the model.

As expected, the velocity measured by the probe at low velocity ratios was considerably higher (as much as 50%) than the velocity used for calculation of the airplane coefficients. This was especially true for exit louver angles of 0° . Figure 6 shows the ratio of the two velocities as a function of velocity ratio (V_P/V_{tip}) and exit louver angle. The velocity as measured by this probe is corrected by a ratio obtained during runs with the fan off. This ratio was measured as $q_{tunnel}/q_{probe} = 1.08$, and is caused by the combination of blockage and other inaccuracies such as wall effect (i.e., proximity of probe to the nose of the aircraft). The readings obtained from this velocity probe were used only as a qualitative means of understanding the relatively high interaction drag phenomenon encountered at low velocity ratios at $\beta = 0^\circ$ which was observed during the previous test period and also during this testing. In order to be consistent with any other similar data, the tunnel velocity, as measured by the conventional tunnel velocity measurement instrumentation, has been used in all quantitative calculations unless clearly stated otherwise.

TABLE 1
SUMMARY OF TEST RUNS

Run No.	Date	V Knots	α Deg.	N _F RPM	δ Deg.	Γ Deg.	RC In. Hg.	β Deg.	ψ Deg.	PURPOSE OF RUN
1	10/28	60	-4 to +16	0	0	Off	0	90	0	Checkout of model and aircraft polar.
2	10/31	20 - 60	-4 to +16	1650 - 1700	0	Off	0	0	0	Powered aircraft polar and stall determination at various velocity ratios.
3	10/31	20 - 60	0	2500 - 2550	0	Off	0	0 - 40	0	Powered aircraft performance as a function of exit louver setting and velocity ratio at high fan speeds - horizontal tail off.
4	11/1	0	0	2550 - 2640	0	Off	0	0 - 40	0	Static fan performance versus exit louver position-overhead door opened.
5	11/1	80 - 100	0	2470 - 2520	0	Off	0	0 - 40	0	Continuation of Run #3 at higher velocity ratio.
6	11/1	60	-4 to +16	0	0	0 - Hi pos.	0	90	0	Aircraft polar-power off.
7	11/1	20 - 100	0	2400 - 2500	0	0 - Hi pos.	0	0 - 35	0	Same as Run #5 and #6, but with tail on.
8	11/2	20 - 80	-8 to +16	1350 - 1720	30	0 - Hi pos.	0	0	0	Powered aircraft polar, stability and stall investigation.
9	11/2	30 - 80	-8 to +14	1690 - 1760	30	0 - Hi pos.	0	20 - 35	0	Powered aircraft polar, stability at various exit louver settings.
10	11/2	40	-4 to +14	0	30	0 - Hi pos.	0	90	0	Aircraft polar-power off.
11	11/2	20 - 80	-4 to +14	0	30	0 - Hi pos.	0	90	0	Aircraft polar-power off.
12	11/3	20 - 100	-5 to +8	2350 - 2540	30	13-21 Hi pos.	9.3 - 11.8	-1 - +40	0	Trim aircraft at 6500 Lbs. G.W.
13	11/3	60	-4 to +12	0	30	0 - Lo pos.	0	90	0	Aircraft polar-power off, tail low position.
14	11/4	0	0	2600 - 2640	30	0 - Lo pos.	0	0 - 15	0	High speed fan performance-overhead doors opened.
15	11/4	20 - 80	0	1650 - 2500	0	0 - Lo pos.	0	0 - 49	0	Same as Run #3 and #5 except for flap and tail position; also high exit louver angles at high velocity ratio.
16	11/4	20 - 80	-8 to +14	1640 - 1700	30	0 - Lo pos.	0	0	0	Same as Run #6 except with tail in low position.
17	11/4	0	0	0	30	0 - Lo pos.	0 - 11.2	0	0	Calibration of pitch reaction control
18	11/4	40 - 60	-8 to +14	0	30	0-24 Lo pos.	0 - 11.9	0	0	Aircraft polar, low tail position sweep and pitch reaction control effectiveness at different forward speeds.
19	11/4	20	0	0	30	0-24 Lo pos.	0	0	0	Tail sweep at 20 knots.
20	11/7	20 - 80	-8 to +12	1680 - 2450	40	0-25 Hi pos.	0 - 9.5	0 - 28	0	Powered aircraft polar and trim at 6500 Lbs. G.W.
21	11/7	20 - 80	-8 to +14	0	40	0 - Hi pos.	0	90	0	Aircraft polar-power off.
22	11/8	60 - 100	-4 to +10	2400 - 2520	30	0-15 Hi Lift Tail	0 - 9.9	24 - 40	0	Trim aircraft at 9000 Lbs. (STOL).
23	11/8	40 - 80	0	0	30	0-18 Hi Lift Tail	0	90	0	High lift tail sweep and calibration.
24	11/8	60	8	0	30	0 - Hi pos.	0	90	-16 to +16	Yewler-power off.
25	11/9	20	-8 to +16	1670 - 1720	30	0 - Hi pos.	0	0 - 35	-16 to +8	Yewler-power on, 20 knots.
26	11/10	40	0 to +14	1160 - 1720	30	0 - Hi pos.	0	0 - 35	-16 to +8	Yewler-power on, 40 knots.
27	11/10	60	-8 to +14	0	30	0 - Hi pos.	0	90	-16 to +8	Polar at various yaw angles - power off.
28	11/14	20	0	1690 - 1750	30	0-20 Hi pos.	0	0 - 35	0	Tail downwash investigation.
29	11/14	40	-8 to +10	1700 - 1720	30	0 - Hi pos.	0	20 - 35	0	Stability at louvers settings of 20 and 35 degrees.
30	11/14	60	-8 to +10	1680 - 1710	30	0 - Hi pos.	0	0	-16 to 0	Yewler at 60 knots.
31	11/14	80	-8 to +10	1690 - 1720	30	0 - Hi pos.	0	0	-16 to 0	Yewler at 80 knots.
32	11/14	60	-8 to +10	1690 - 1700	30	0 - Hi pos.	0	20 - 35	0	Stability at louvers settings of 20 and 35 degrees.
33	11/15	0 - 100	0	1160 - 2400	30	0 - Hi pos.	0	0 - 35	0	High crossflow to through flow ratio stress investigation at high velocity ratios; comparison of door closed and opened static performance.
34	11/15	20 - 80	0	1690 - 1750	30	0 - Hi pos.	0	0 - 35	0	Inlet louvers removed; inlet loss and fan and aircraft performance with crossflow.
35	11/15	30 - 60	-8 to +14	1660 - 1700	30	0 - Hi pos.	0	0	0	Polar-power on with inlet louvers removed.
36	11/16	20 - 40	-8 to +14	0	30	0-20 Hi pos.	0	90	0	Power off polar-fan inlet opened, and high tail position calibration.
37	11/16	60 - 80	-8 to +16	0	30	0-16 Hi pos.	0	90	0	Same as Run #36 at 60 - 80 knots.
38	11/16	0 - 60	-4 to +16	0	30	0 - Hi pos.	0	90	-16 to 0	Aileron effectiveness calibration; roll reaction control effectiveness, power off.
48	11/18									

TABLE 2
SUMMARY OF LIFT FAN OPERATING TIME
(Fan Serial Number 001)

Speed Range, N_F (Per cent)	B/U #1 ^a	B/U #2 ^b		B/U #3	Total
	Even.	Even.	Ames.	Ames	
0 - 24	5:02	4:08	-	-	9:10
25 - 49	2:43	7:23	5:08	4:10	19:24
50 - 74	9:52	5:57	12:01	16:43	44:33
75 - 89	1:29	2:11	3:08	1:06	15:49
90 - 100	-	-	-	7:45	-
TOTAL	19:06	19:39	20:17	29:44	88:56

Temp. Range, T_t 5.1
(Deg. F)

0 - 599	8:20	5:09	-	-	13:29
600 - 799	1:57	1:49	-	5:05	9:01
800 - 899	7:49	7:05	:28	15:17	30:39
900 - 999	1:00	4:39	14:22	1:21	21:22
1000 - 1200	-	:57	5:27	8:01	14:25
TOTAL	19:06	19:39	20:17	29:44	88:56

Data Points	71	66	348 ^c	539 ^c	1024
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^a. Reference 5

^b. Reference 10

^c. Not including basic airplane data with fan off which represents an additional 476 data points.

The test results are presented in Table A-2, Appendix A. The following items in this table are direct readings (incorporating appropriate calibration): tunnel speed (V_p), fan speed (N_F), tunnel temperature, aircraft angle of attack (α), exit louver angle (β), tail incidence angle (i_t), reaction control output (RC), flap deflection angle (δ_f), engine speed (N_{J85}) and exhaust gas temperature (EGT). The other items in the table have been converted from direct measurements by means of the relationships outlined in the list of definitions and symbols in Table A-1, Appendix A. These calculations were accomplished as follows:

- All the force data (lift, drag and moments) were reduced on the IBM 704 computer operated by NASA-Ames. The standard 40' X 80' wind tunnel calculation program was used with proper constants applied for this particular configuration.
- The internal fan performance data reduction was accomplished at Evendale also using an IBM 704 computer and an existing lift fan program deck.
- All other fan/aircraft performance calculations were made manually as described in the section on analysis of results, where appropriate.

V ANALYSIS OF RESULTS

A. GENERAL CONSIDERATIONS

J85 Engine:

The J85-7 engine used during this test develops a considerably higher power level than the -3 engine used previously. In addition, the control utilizes a continuously variable compressor bleed schedule throughout the speed range which provides more stall margin and a wider fan speed operating range. Due to the change of scrolls, an area mismatch between the scroll and the engine discharge still existed and, throughout most of the runs, approximately 6% of the turbine discharge weight flow was bled off. This paragraph deals with the operating characteristics of the engine which are not as encountered with a normal engine installation that does not require turbine discharge bleed, and the operating characteristics are therefore different than described in engine manuals. The fan performance can, of course, be expressed as a function of available horsepower and actually becomes independent of the gas generator. The total available horsepower at stations 5.1 and 5.4 is shown in Figure 7 as a function of engine speed. The losses in the elbow (including diffuser) and scroll were assumed to be the same as for all previous tests and are plotted as a function of station 5.1 Mach number in Figure 8. The turbine discharge temperature as a function of engine speed is shown in Figure 9.

Bleed Thrust:

Because of the reduction in bleed requirements by approximately a factor of two, the bleed thrust was reduced by a factor of 4, or it was at most around 25 pounds, and is disregarded in all the analyses (moment caused by this thrust is also disregarded).

Turning Angle:

Based on an extensive analysis of hover data (by calculating the turning angle from horizontal and vertical thrust measurements), the actual turning angle, β_V , of the exit louvers was 3.2° more than the physical angle, β . (This was reported as approximately 3° in Volume 1 and, because it is a function of the assembly of the exit louvers and the tolerances in all the actuator linkages, this will be a slightly different value for each fan.)

B. BASIC AIRCRAFT PERFORMANCE (Fan Off)

The Aircraft Drag:

Aircraft drag was high for the reasons described in Volume 1. Some small changes were made on the installation to reduce yaw oscillations at high flight speeds; however, the effect on drag was small. For comparison, the values of C_D as measured at zero lift conditions are shown in Table 3 below (fan inlet and exit closed).

TABLE 3
VARIATION OF C_{D0} WITH A/C CONFIGURATION

<u>Flap Position</u>	<u>Tail Position</u>	<u>C_{D0}</u>	<u>Test Phase</u>
0°	Off	0.100	1st
0°	High	0.105	1st
0°	High	0.110	2nd
15°	Off	0.115	1st
15°	High	0.120	1st
30° (Full Span)	Off	0.150	1st
30° (Full Span)	High	0.155	1st
30° (.2 - .6 b/2)	High	0.145	2nd
30° (.2 - .6 b/2)	Low	0.160	2nd
30° (.2 - .6 b/2)	High	0.155*	2nd
40° (.2 - .6 b/2)	High	0.170	2nd

* Data obtained with inlet hole uncovered.

Because of the change in flap configuration, only the $\delta = 0^\circ$ case for the first and second test periods is directly comparable (i.e., 0.105 versus 0.110).

Aircraft polars (C_L vs. C_D , α and C_M) are plotted in Figures 10 through 14 which take into account the configuration changes incorporated for this test period.

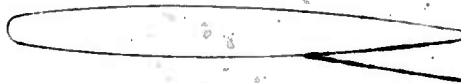
Lift:

Lift characteristics are similar to the ones obtained during the first phase of Ames testing. Maximum lift coefficient with 30° flaps (tail-on, high position) was about 1.5, and with 40° flaps about 1.4.

Tail Downwash and Tail Control Effectiveness:

Three different tail configurations were tested:

1. High tail position (same as during previous test period) located $0.4 b/2$ above the wing chord plane.
2. Low tail position located $0.2 b/2$ above the wing chord plane.
3. High lift tail in same location as number 1 with a full span split flap set at 30° (see sketch below).



The change in moment coefficient due to the tail, ΔC_M , is plotted in Figure 15. Adding the split flap to the tail located in the high position resulted in a 47% increase in $\Delta C_{M \text{ max}}$. As far as actual ability to produce pitch control moment, the low and high tail positions were about equal. The low tail position however encountered approximately 2° more downwash (3° vs. 1°) so that a tail incidence angle schedule for equivalent tail control power would be 2° offset from a high tail schedule.

During the previous test, the downwash was determined from a comparison of test runs with the tail on and off, and these results were used again for this report in determining the $\Delta C_M - i_t$ relationship for the high tail positions in Figure 15.

The low tail configuration added to the program during this test period was tested only with the wing flap angle set at 30° (0.2 to 0.6 b/2), and there is no corresponding tail off data for direct comparison. The tail downwash for this configuration was obtained from an estimated value of C_M at $\alpha = 0^\circ$ and $\delta_f = 30^\circ$ corresponding to a tail off condition as follows:

- From the previous test period

$$C_M @ \alpha = 0^\circ, \delta_f = 0^\circ = +0.08$$

$$C_M @ \alpha = 0^\circ, \delta_f = 30^\circ \text{ (full span)} = -0.21$$

The ΔC_M between the 0° and 30° (full span) flap cases is, therefore, -0.29. Since only approximately 57% of the wing area is influenced by the 0.2 to 0.6 span flaps, the tail off C_M for this new wing configuration is estimated as: $0.08 + [0.57 \times (-0.29)] = -0.09$.

Due to large scatter in pitching moment data, the attempt at trying to determine tail downwash variation with angle of attack had to be abandoned.

Ailerons:

Aileron effectiveness as a function of aileron angle is shown in Figure 16.

Static Longitudinal Stability (Fan Off):

Table 4 shows a comparison of the static longitudinal stability derivatives, $\partial C_M / \partial C_L$, for the various flap configurations tested. Apparently, uncovering the fan inlet hole (exit louvers still fully closed) reduces the inherent instability of the fuselage (refer to Appendix B-I, Volume 1).

TABLE 4
COMPARISON OF LONGITUDINAL STABILITY DERIVATIVES

Flap Position (Deg.)	Tail Position	$\partial C_M / \partial C_L$
0	High	-0.17
30	High	-0.14
30	Low	-0.13
30	High	-0.22*
40	High	-0.16

* Data obtained with inlet hole uncovered.

C. FAN AERODYNAMIC PERFORMANCE

Fan Inlet Performance:

The face of the fan rotor is over four feet below the edge of the inlet when installed in the test model, and is normal to the flight path. At zero flight speed there is a small inlet total pressure decrease between ambient and the face of the rotor due to duct friction and vane losses. During the previous testing program in this wind tunnel, it was found that, throughout transition, the pressure level at the rotor face was equal to the zero flight speed value plus 100% of the flight dynamic head.

These earlier tests were conducted primarily at zero angle of attack and yaw so that it was an objective of this test period to determine the effect on the inlet performance of varying these parameters. Comparative data are shown in Figures 17, 18, and 19, with the inlet loss expressed as a fraction of average inlet duct dynamic pressure. Also indicated in Figure 17 is the effect of removing the inlet vane. The inlet loss was so small at zero and low flight speeds that the effect of the vane in these regions was not distinguishable in the data. However, the importance of the vane becomes clear at higher flight speeds since it extends the low loss range to higher values of the flight velocity to fan tip velocity ratio (V_P/V_{tip}). This, in effect, increases the flight speed at which net forward thrust becomes zero and therefore, increases the margin of conversion speed above airplane stall speed.

Angle of attack had a negligible influence on inlet performance at negative angles and up to 4° positive angle. At 8° , however, the low loss range was significantly decreased indicating the onset of inlet separation at a lower velocity ratio. Yaw, on the other hand, did not by itself result in greatly changed inlet performance, even at very high angles on the order of 16° ; the characteristics noted were probably due to changes in vane end effects as the yaw angle varied. The direction of yaw (i.e., with or against fan rotation) made no difference in the results. The combined influence of yaw and high positive angles of attack was more severe than either alone, and most noticeably so at the higher velocity ratios. The particular combination of -8° yaw and $+8^\circ$ angle of attack showed rapidly deteriorating performance such that, at the higher velocity ratios, a loss level was measured equivalent to that obtained where no vane was employed. Figure 20 is a summary plot showing the relative influence of these various configurations.

For the relatively low angles of attack required in accomplishing transitions with this airplane model, the loss levels measured appear to be very satisfactory.

The data in Figures 17 through 20 have all been adjusted to correspond to 100% fan speed, although they were obtained at approximately 65% speed. In essence, the adjustment is to the V_P/V_{tip} parameter to account for the variation in the ratio of the fan axial (or through-flow velocity) to fan tip speed with fan speed. Figure 21 is data taken from the previous test period, and shows the characteristic of inlet duct flow coefficient* with fan speed. This parameter very nearly integrates the effects of Reynolds number change, fan efficiency change and fan energy absorption change due to blade untwist, all of which are a function of fan speed. An additional effect of Mach number on the fan performance is very small, and can be neglected since the fan is of a relatively low pressure ratio design:

The result of these combined influences is that at low fan speeds, the axial velocity to fan tip speed ratio is lower than at higher fan speeds; this causes the inlet loss versus V_P/V_{tip} based on low fan speed data to be somewhat pessimistic. The correction is therefore applied to V_{tip} to reduce it proportionately or, in effect, shift the loss curves of ϕ versus V_P/V_{tip} to the right (i.e., higher V_P/V_{tip} ratios). This adjustment can be made by recalculating the V_P/V_{tip} ratio as follows:

$$(V_P/V_{tip} \text{ measured at part speed}) K = V_P/V_{tip} \text{ equivalent at } 100\% \text{ fan speed}$$

$$\text{where } K \text{ is } 1 + \frac{\Delta \phi_{oo}}{\phi_{oo} \text{ at part speed}} = \frac{\phi_{oo} \text{ at } 100\% \text{ speed}}{\phi_{oo} \text{ at part speed}}$$

* Duct flow coefficient at station 10.2 is $\phi_{oo} = C_{Z 10.2} V_{tip}$ where $C_{Z 10.2}$ is the inlet duct average velocity.

From Figure 17, it would appear that the effect of increasing exit louver angle setting was to increase the inlet loss. In fact, however, this is the effect of fan throttling which reduces through-flow velocity with increased β for a given speed or, in other words, reduces the flow coefficient. It is more precise but less convenient to replot the inlet loss data against an abscissa defined as the ratio of flight speed to fan inlet duct velocity. This was done in Figure 22, and as would be expected, the 0° and 35° β data collapse into a single line; data plotted in this manner make it possible to apply inlet results obtained with this fan to similar installations, but using different fan designs since the losses are shown as a function of duct velocity which is independent of the source of the flow. For the specific model tested, it is more convenient to use the more easily obtained relationships shown in Figures 17 through 20.

Inlet performance was efficient in terms of recovering flight dynamic pressure. This can be clearly seen by Figure 23; the pressure at the face of the rotor is lower than ambient by the static inlet losses (duct friction and vane), and the difference between the line representing ambient plus flight dynamic pressure and the line representing the pressure at the face of the rotor is constant throughout the transition range indicating full recovery of flight dynamic pressure. At the high flight speeds as the inlet losses increase, this difference increases indicating a reduction in ram recovery. Another manner of viewing this same performance is to define a ram efficiency which includes the static inlet loss or $\eta_R = 1 - \Delta P_t / q$, where ΔP_t is the total pressure difference between ambient plus flight dynamic pressure and the pressure at the face of the rotor. Since there is a static loss, this is obviously indeterminate at zero q values, and increases with flight speed until the point is reached where the inlet separates and losses begin to increase. This is shown in Figures 24 and 25.

Fan System Performance:

During the previous test program, it was estimated that the change in inlets between earlier static tests at Evendale and the wind tunnel program appeared to have resulted in an increase in fan performance at hover of approximately 4% in thrust; this was based on inlet pressure measurements.

Data were taken during this most recent test period with the throat section of the tunnel open to atmosphere (entire roof of tunnel open, refer to Volume 1, Figure 5) to obtain a valid zero V_p force measurement minimizing tunnel effects. This apparently relieved some tunnel effect, and the measured thrust increase over Evendale results was about 3.5% and correlated with the better inlet performance. This is attributable to the change from a 6% radius ratio bellmouth employing a cascade of six spanwise vanes to the 23.5/6%* bellmouth and single curved vane. Table 5 shows the actual performance values measured.

TABLE 5
FAN PERFORMANCE COMPARISON - EVENDALE VERSUS AMES

Test Configuration	Total Thrust Measured At 100% Speed (Lbs.)	Estimated Total Thrust At Design HP Based on Using Scroll, S/N 2 (Lbs.)
Evendale:		
6% bellmouth with cascade	6810	6950
6% bellmouth without cascade	7000	7140
Ames:		
23.5/6% bellmouth with curved vane	7050	7190

* 23.5/6% stands for a bellmouth with a 6% radius ratio (i.e., bellmouth radius divided by inlet duct diameter) on the sides and back and a 23.5% radius ratio at the leading edge.

Note that in Table 5, the estimated thrust at design horsepower is qualified as based on using scroll, serial number 2.

The fan speed actually obtainable in this testing using scroll, serial number 1, with the design horsepower was only 99.5% of design speed compared to the Evendale result of 101% discussed in Reference 5. This results from scroll No. 1 having a poorer alignment with the turbine flow passage and also modified nozzle diaphragms (trailing edges relieved to increase the effective nozzle area) which affects the turbine vector diagram and, in turn, turbine efficiency. Turbine efficiency calculations based on fan internal performance data indicate the turbine efficiency penalty for scroll No. 1 is approximately 6% relative to scroll No. 2. This fully accounts for the change in fan speed - available horsepower relationship noted. (6% additional power from the turbine would increase the fan speed by approximately 2%.)

Figure 26 presents the fan performance characteristics at hover.

Establishing hover performance accurately is important for determining maximum VTOL capability of the system, but more specifically in this analysis, it is important in calculating that part of total measured lift at any flight speed which can be attributed to the fan; these calculations of fan performance are all extrapolations of hover performance. The wind tunnel balance system measures over-all performance at any flight speed and is therefore, not dependent upon knowing fan performance per se. But, in order to accurately determine interaction effects, the fan performance must be accurately identified. It is in this regard that this report differs from the analysis in Volume 1. Figure 26 shows the change in fan performance in terms of static lift coefficient (H_L) as a function of fan speed. The interaction analysis herein will be more accurate than in Volume 1 and should be considered to supersede that work.

In order to establish the accuracy level of these thrust measurements at hover, Table 6 was developed using data from both Evendale and Ames configurations. It can be seen from the "maximum variation" column that the accuracy of lift data (F_y) is less influenced by changing the test configuration or test location than is horizontal thrust data (F_x). This is as would be expected when considering the influence of ram drag on the F_x data. For example, a ten knot wind either at the Evendale open air facility or due to induced flow in the wind tunnel can cause a variation of as much as ± 250 pounds in horizontal thrust at hover conditions. At Evendale, it is necessary to know both wind velocity and direction; in the wind tunnel the direction is known, but the velocity on the airplane upper surface relative to measured tunnel velocity at low flight speeds has been shown* to be different. These conditions make it difficult to calculate the ram effect accurately. Measurement tolerances of $\pm 1\frac{1}{2}\%$ lift and $\pm 4\%$ thrust appear to be proper. Here again, it must be pointed out that these accuracies refer only to segregating fan performance, and are not to be confused with accuracies of total lift and drag (or thrust) measurements of the airplane via the tunnel balance system which remain as outlined in Volume 1.

Fan performance in this report is the actual measured performance at Ames during this latest test period, Run #4, since the fan speed, thrust and tunnel speeds are felt to be more accurately known for this run than for any other test period.

Determination of Fan Performance as a Function of Flight Speed:

The difference between measured performance of the fan/aircraft system and the sum of the individual fan and aircraft contributions that can be calculated at any flight condition has been termed performance interaction; that is, an effect of the fan on the basic aircraft

* See Section IV

TABLE 6
FAN THRUST VARIATION AT CONSTANT FAN SPEED WITH EXIT LOUVER ANGLE FOR THREE TEST CONFIGURATIONS

β	Ames 30 Hr. Test $\approx 95\% N_F/\sqrt{\theta}$			Evendale J85-3 $\approx 90\% N_F/\sqrt{\theta}$			Evendale 401 Burner. $\approx 90\% N_F/\sqrt{\theta}$			Maximum Variation Among Configurations	
	$F/F_{\beta=0}$	$F_y/F_{\beta=0}$	$F_x/F_{\beta=0}$	$F/F_{\beta=0}$	$F_y/F_{\beta=0}$	$F_x/F_{\beta=0}$	$F/F_{\beta=0}$	$F_y/F_{\beta=0}$	$F_x/F_{\beta=0}$	$\Delta F/F$ Per cent	$\Delta F_x/F$ Per cent
0	1.000	0.999	0.049	1.000	0.998	0.061	1.000	1.000	0.000	0	0.2
10	1.000	0.972	0.232	-	-	-	-	-	-	-	-
20	0.980	0.897	0.394	0.983	0.905	0.384	0.945	0.882	0.339	3.8	2.3
30	0.928	0.775	0.509	0.942	0.782	0.526	0.906	0.776	0.467	3.6	0.7
35	0.880	0.694	0.540	0.909	0.706	0.572	0.866	0.695	0.519	4.3	1.2
40	0.802	0.583	0.550	0.833	0.589	0.590	0.779	0.576	0.524	5.4	1.3

performance or of the aircraft on the basic fan performance, or both. Fan/aircraft performance is as accurate as the wind tunnel force balance system; the accounting for the various contributors to this performance is difficult. There is no known method of separating fan performance from airplane performance in a physical manner in a wind tunnel; i.e., by separate thrust measurements.* This is due to the inability to determine where the fan inlet ends and the aircraft surfaces begin, or to isolate interactions physically. However, even the analytical approach used herein could be improved by greatly expanding the internal fan instrumentation.

The basic airplane performance as a function of flight speed (with the fan off and the holes covered) is well defined; therefore, the key to accurate calculation of interaction effects is the accuracy with which the fan performance is known as a function of flight speed.

Specifically, what is needed is a relationship of fan thrust with exit louver angle and V_P/V_{tip} ratio. As described in Volume 1, Section VII-A, a relationship of measured total thrust to an ideal momentum thrust (based on station 10.6 total pressure and measured fan weight flow) was determined to be $F_{measured}/F_{10.6} = 0.96$ during static runs conducted at Evendale. This relationship was assumed to hold constant for all velocity ratios at $\beta = 0^\circ$. This is a reasonably valid assumption as long as the fan to fan turbine thrust ratio does not change appreciably (e.g., a 1% error in total thrust would require a 10% change in fan turbine thrust). Also, it was assumed that the loss coefficients of stators and exit louvers are not affected materially by crossflow; and that the total thrust change as a function of exit louver angle at constant $HP_{5.4}$ is the same at any value of velocity ratio as at static conditions represented by Figures 28a and 28b. This latter assumption is valid if the rate of change of rotor efficiency ratio with throttling is independent of velocity ratio. This has been well verified. (See Figure B-IV-5, Volume 1 where

*In the sense that measuring rotor thrust is not considered to be sufficient to provide the basis for determining total fan thrust contribution as a function of V_P/V_{tip} .

it is apparent that changes in efficiency with throttling are linear throughout the velocity ratio range tested.) Using the above assumptions, fan performance characteristics as a function of velocity ratio and louver angle were obtained and are shown in Figures 29 through 33.

For calculation of fan ram drag, the fan weight flow variation with velocity ratio, β and fan speed as shown in Figures B-IV-6, B-IV-7 and B-IV-8, Volume 1, were used. J85 ram drag was obtained from J85 flow measured in the bellmouth. The tunnel velocity measurement upstream of the test section was used in all ram drag calculations.

There are considerable data at high fan speeds for determining fan performance up to velocity ratios, V_P/V_{tip} , of 0.3. There was a limited amount of higher velocity ratio data obtained between 0.3 and 0.5 (equivalent to 213 knots at 100% fan speed) but, in order to remain within the 100 knot limit on the test airplane, these data were obtained at near idle conditions on the fan. The rotor pressure ratio is so low near idle that assessing station 10.6 thrust is inaccurate. In order to estimate fan performance at velocity ratios above 0.3 V_P/V_{tip} , data obtained up to 0.3 velocity ratio was extrapolated. The extrapolation procedure and results are explained more fully in Appendix A.

Some results of fan speed variation at constant horsepower as a function of velocity ratio and β angle were reported in Volume 1. Considerable additional high fan speed data obtained during this phase of testing provides a more complete and more accurate picture, and supersedes the previous results. These fan speed characteristics as a function of velocity ratio and exit louver angle at constant horsepower are shown in Figure 34. It is apparent in the range of $0^\circ - 20^\circ \beta$ that fan speed at constant HP_{5.4} is constant for all β and V_P/V_{tip} values. At hover and at low velocity ratios, increasing β beyond 20° unloads the fan resulting in a fan speed increase; as velocity ratio is

increased, however, the fan absorbs more power resulting in a fan speed decrease accompanying throttling beyond $20^\circ \beta$. This change in characteristic can be shown on the fan operating map (see sketch below) where the fan operating point shifts along a constant horsepower line to the right as a result of ram recovery and to the left as the result of throttling with the exit louvers. At hover and at low velocity ratios, the throttling occurs between points A and B and; at high velocity ratios, the throttling occurs between points C and A.

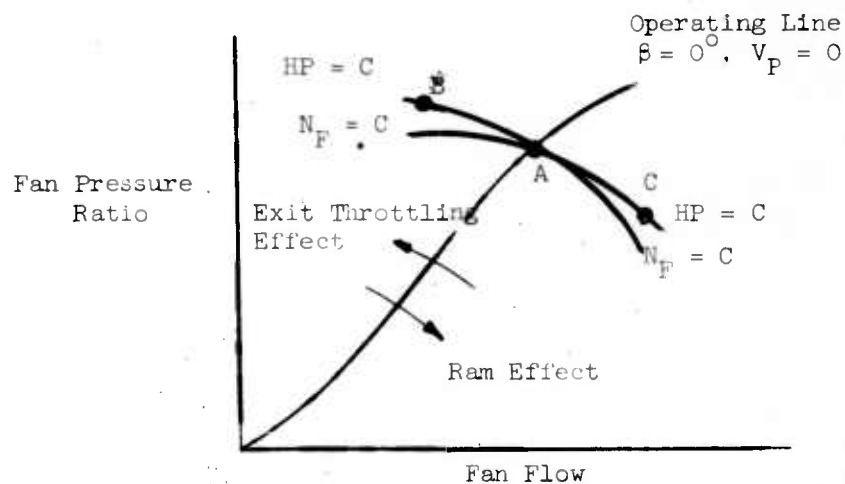


Figure 35 shows the fan speed characteristics as a function of flight speed and β . It is obtained at constant J85 throttle setting corresponding to 100% N_F at $\beta = 0^\circ$ and $V_P = 0$ and applies 100% J85 inlet ram recovery.

D. FAN POWERED AIRCRAFT PERFORMANCE

Performance Coefficients:

Since performance in the flight regime from hovering through transition is necessarily a function of the fan performance, a set of relationships to non-dimensionalize fan powered aircraft performance was developed. These coefficients are described in Volume 1, and lend themselves more readily to studies of the various approaches to transition. The conventional airplane coefficients C_L , C_D , C_M are used extensively as well, and are interchangeable with these derived coefficients.

In order to convert from one system to the other, the relationships in Table 7 hold. Since geometric parameters are involved, a general conversion as well as one specifically appropriate to this airplane model are given. Basically, the new coefficients differ from conventional coefficients due to being based on the fan dynamic pressure instead of flight dynamic pressure, for example:

$$C_L = \frac{2 L_T}{\rho S_w (V_P)^2} \quad \text{whereas} \quad H_L = \frac{L_T}{\rho A_F (V_{tip})^2}$$

TABLE 7
CONVERSION RELATIONSHIPS - AIRCRAFT COEFFICIENTS

To Convert		MULTIPLY BY	
From	To	(For General Case)	(For Specific Model Tested)
C_L	H_L	$\frac{(V_P/V_{tip})^2 S_w}{2 A_F}$	$7.023 (V_P/V_{tip})^2$
C_D	H_D	Ditto	Ditto
C_M	H_M	$\frac{(V_P/V_{tip})^2 S_w \bar{c}}{2 A_F l_t}$	$2.339 (V_P/V_{tip})^2$
H_L	C_L	$\frac{2 A_F}{(V_P/V_{tip})^2 S_w}$	$0.1424 \left[\frac{1}{(V_P/V_{tip})^2} \right]$
H_D	C_D	Ditto	Ditto
H_M	C_M	$\frac{2 A_F l_t}{(V_P/V_{tip})^2 S_w \bar{c}}$	$0.4274 \left[\frac{1}{(V_P/V_{tip})^2} \right]$

Interaction Lift and Drag:

Interaction lift is defined for this analysis as the difference between the measured value of total lift and the sum of basic airplane lift and basic fan lift, corrected for ram recovery and exit louver throttling and vectoring effects.

Interaction drag is defined as the difference between the measured value of total drag and the sum of -

- Basic aircraft drag.
- Basic fan thrust, corrected for ram recovery and exit louver throttling and vectoring effects.
- Fan and engine ram drag.

Tables 8 and 9 are presented to show precisely the calculation routine. While interaction lift is defined and calculated similarly to interaction drag, it is more accurately known since fan lift as a function of exit louver angle is known with greater accuracy than thrust; also, tunnel velocity accuracy does not affect fan lift materially. Tunnel velocity measurement inaccuracies do affect aircraft lift, but this inaccuracy is present only at low tunnel speeds where wing lift is a very small contribution to total lift. Interaction lift is not calculated at velocity ratios below $0.075 V_p/V_{tip}$. At this velocity ratio, a C_L change of 0.1 is equivalent to 85 pounds of lift, or slightly more than 1% of total fan lift which would be obscured in the measurement accuracy. Interaction lift as a function of both velocity ratio and exit louver setting was calculated as shown in Figure 36. The interaction lift with louver settings of 30° , 35° and 40° calculates to be very nearly equal to zero throughout the velocity range of 0.2 to 0.3. Interaction lift with β of 0° shows an increase up to velocity ratios of 0.15 and then decreases gradually. The maximum value of $C_{L\ int}$ was 0.38 at a velocity ratio of 0.17 and $\beta = 0^\circ$. Some of this interaction lift might be explained by an increased velocity above the airplane model when exit louvers are set at low angles. Some of it can be due to the normal mirror effect in the tunnel as described in Volume 1, Section VII-C.

In general, the fan does produce a similar effect to a jet flap where, if the jet exhaust is at right angles to the airfoil camber line, the maximum induced lift is produced. Near conversion speed with the

TABLE 8
INTERACTION LIFT - CALCULATION ROUTINE

Conditions

Run #3, Reading #21
Fan Speed - 2480 RPM
Angle of Attack - 0°
Flap Angle - 0°

Exit Louver Angle 20°
Tunnel Temperature - 553°R
Tunnel Static Pressure - 29.70 In. Hg.
Tunnel Dynamic Pressure - $q = 11.66 \text{ Lbs/Ft}^2$

1. Fan Tip Speed

$$V_{\text{tip}} = \frac{N_F (V_{\text{tip}} \text{ at } 100\% N_F)}{N_F 100} = \frac{2480 (720)}{2640} = 676 \text{ Ft/Sec.}$$

2. Tunnel Velocity

$$V_P = \sqrt{\frac{2q}{\rho}} = \sqrt{\frac{2qTsRg}{P_s}} = \sqrt{\frac{2(11.66) 553 (53.3) 32.2}{29.70 (.491) 144}} = 102.6 \text{ Ft/Sec.}$$

3. Velocity Ratio

$$V_P/V_{\text{tip}} = \frac{102.6}{676} = 0.152$$

4. Basic Aircraft Lift

$$C_L = 0.05 \text{ from Figure 10}$$

$$L = C_L q S_w = 0.05 (11.66) 250 = 14.6 \text{ Lbs}$$

5. Fan Corrected Speed

$$\% N/\sqrt{\theta} = \frac{2480}{2640 \left(\sqrt{\frac{553}{519}} \right)} 100 = 91.2\%$$

6. Fan Total Thrust at $\beta = 0^\circ$ and $V_P/V_{\text{tip}} = 0$

$$F/8 = 5960 \text{ from Figure 26}$$

$$F = 5960 \frac{(29.70)}{(29.92)} = 5920 \text{ Lbs.}$$

At $\beta = 20^\circ$

$$F_{\beta = 20^\circ} = F_{\beta = 0^\circ} (0.98) \text{ from Figure 28a} = 5800 \text{ Lbs.}$$

At $\beta = 20^\circ$ and $V_P/V_{tip} = 0.152$

$$F = F_{\beta = 20^\circ} \left[\frac{H_T \text{ at } V_P/V_{tip} = 0.152}{H_T \text{ at } V_P/V_{tip} = 0} \right] \text{ from Figure 29}$$

$$F = 5800 \left(\frac{0.337}{0.314} \right) = 6220 \text{ Lbs.}$$

7. Basic Fan Lift

$$F_y = F[\cos(\beta_V - \alpha)] = F(\cos 23.2^\circ) = 5720 \text{ Lbs.}$$

8. Total Measured Lift 6312 Lbs.

$$\begin{aligned} L_{int} &= L_T - (F_y + L) \\ &= 6312 - (5720 + 146) \\ &= 446 \text{ Lbs.} \end{aligned}$$

Expressed as C_L

$$C_{L \text{ int}} = \frac{446}{11.66 (250)} = 0.15$$

Expressed as H_L

$$H_{L \text{ int}} = 7.023 (V_P/V_{tip})^2 C_L = 0.025$$

TABLE 9
INTERACTION DRAG - CALCULATION ROUTINE

Conditions

Same point as used in Table 8

1. Basic Aircraft Drag

$$C_D = 0.11 \text{ from Figure 10}$$

$$D = C_D q S_W = 320 \text{ Lbs.}$$

2. Fan Total Thrust

$$F_\beta = 20^\circ \text{ and } V_P/V_{tip} = 0.152 = 6220 \text{ Lbs. from Table 8}$$

3. Fan Horizontal Thrust

$$F_x = F[\sin(\alpha - \beta_V)] = -F(\sin 23.2^\circ) = -2450 \text{ Lbs.}$$

4. Fan Ram Drag

$$D_R = \frac{W_F}{g} V_P$$

$$H_{DR} = .084 \text{ from Figure 32}$$

$$\rho = P_S/RT_S g = \frac{29.70(.491)144}{53.3(553)32.2} = 0.00222 \text{ Slugs/Cu. Ft.}$$

$$D_R = \rho A_F (V_{tip})^2 H_{DR} = 0.00222 (17.8) (676)^2 .084 = 1516 \text{ Lbs.}$$

5. Engine Ram Drag

$$\frac{W_{J85} V_P}{g} = \frac{42.0(102.6)}{32.2} = 134 \text{ Lbs.}$$

6. Total Measured Drag

$$D_T = -189 \text{ Lbs.}$$

7. Interaction Drag

$$D_{int} = D_T - [D + F_x + D_R + D_{RJ85}] = -189 - [320 - 2450 + 1516 + 134] = 291 \text{ Lbs.}$$

Expressed as C_D

$$C_{D \text{ int}} = \frac{291}{11.66(250)} = 0.10$$

Expressed as H_L

$$H_{L \text{ int}} = 7.023(v_P/v_{\text{tip}})^2 C_D = 7.023(0.152)^2 0.10 = 0.016$$

high louver angle settings necessary at these conditions, there will be no appreciable interaction lift.

The interaction lift does not seem to be a function of angle of attack and appears as a constant additive throughout the normally linear C_L versus α range (see Figure 38). It does however decrease at high angles of attack of 8° or more. The value of interaction lift at maximum lift coefficient is of interest. For the 30° flap configuration, $C_{L \max}$ for the basic aircraft was 1.5 and occurred at about 14° angle of attack. The change in $C_{L \max}$ due to operating the fan is shown in Figure 39, plotted as a function of velocity ratio, and was obtained by plotting the locus of $\partial C_L / \partial \alpha = 0$ points from Figure 38 (less basic aircraft $C_{L \max}$ of 1.5). It is apparent, by comparing the $\beta = 0^\circ$ data from Figure 36 with Figure 39, that the interaction lift at angles of attack corresponding to $C_{L \max}$ followed the same basic pattern as at 0° angle of attack; the magnitude was, however, less than 40% of the $\alpha = 0^\circ$ effect.

During the previous testing period, static pressure measurements along several wing chord lines were taken at $\alpha = 0^\circ$ conditions where the basic airplane wing \bar{C}_L was equal to 0.07 with the fan off. The wing \bar{C}_L calculated based on these pressure measurements indicates a significant increase when the fan is operating; this is, in essence, the interaction lift associated with the wing. Figure 37 replots this data for comparison with Figure 36 and shows that the pressure measurements on the wing account for a large amount of the calculated interaction lift, and show the same general characteristics of decreasing with β angle and V_P/V_{tip} ratio. The fact that Figures 36 and 37 are not identical can be viewed two ways:

1. Interaction lift is not only developed on the wings, but also on other sections of the airplane such that the combined characteristics calculated in Figure 36 result.

2. The interaction lift is only developed on the wings so that the total characteristic is as shown in Figure 37. This would require revising the method of calculating fan performance as a function of β and V_P/V_{tip} . While this may be the case, the best method available for calculating fan performance has been used.

The general characteristics of interaction drag variation with β and V_P/V_{tip} in the angle of attack range of -4° to $+8^\circ$ are similar to the interaction lift characteristics; that is, both V_P/V_{tip} and β increases are accompanied by decreases in interactions, but are not influenced by angle of attack changes. Figure 40 shows the calculated interaction drag characteristics which corresponds to interaction lift as shown in Figure 36.

The high values of interaction drag measured for low β settings could be explained by air velocities around the model that are higher due to blockage presented by the exhaust gases. In fact, velocities were calculated from the pitot static tube on the nose of the aircraft to be 40% higher than the upstream tunnel velocity measurement at a nominal setting of 20 knots and $\beta = 0^\circ$. This can account for as much as 230 pounds of ram drag. On the other hand, vectoring the louvers may possibly act as an ejector causing the higher velocity to occur on the underside of the model and a corresponding reduction in velocity above the model. Due to the difficulties in evaluating interaction drag and the relatively small values of this quantity at velocity ratios below 0.1 V_P/V_{tip} , the values above 0.1 only are shown in Figure 40 (at 0.1 V_P/V_{tip} and full fan speed, a value of $C_D = 0.1$ is equivalent to 150 pounds of drag, or only slightly more than 2% of fan total thrust). It is apparent that with velocity ratios of 0.2 to 0.3 and exit louver angles of 30° , 35° and 40° , the interaction drag is equivalent to $0.06 C_D$. In the same range of V_P/V_{tip} and β , interaction C_L varies between -0.04 to $+0.04$. While the data has been very repeatable at all test conditions during the 50 hours of testing conducted, the lack

of consistent trends as a function of the different variables leads to the suspicion that the accounting for interactions is somewhat in error. Items which would greatly influence this accounting are:

- Determination of velocity in the test section.
- Fan throttling characteristic as a function of flight speed.
- Tunnel wall effects at low velocity ratios.

The characteristics of $C_{L \text{ int}}$ and $C_{D \text{ int}}$ for $\beta \approx 20^\circ$ appear to be most consistent, and it could be speculated that, at this vector angle, the blockage and tunnel air flow split above and below the model are closest to that which would occur if the fan were not operating. Also, the higher velocity ratio data is felt to yield more accurate conclusions as to interaction effects.

Application of these interaction effects to other configurations or even to this configuration outside of the wind tunnel may not be valid. However, for the configuration tested when it is in the tunnel, it can be concluded that during transition, there is little or no interaction lift at the maximum conversion speed, and that the drag of the aircraft is increased by an additional $C_D = 0.06$ (600 pounds at $V_P = 111$ knots and $100\% N_F$).

At velocity ratios and β settings corresponding to STO conditions, the interaction is a significantly favorable effect with $C_{L \text{ int}}$ varying from 0.1 to 0.25 depending on the specific STO flight path.

Tail Downwash:

With the fan operating, tests were made with the tail in both a high and low position and with the wing angle of attack at 0° ($\delta_f = 0^\circ$). The tail downwash angle, ϵ , calculated from the change in pitching moment (tail on compared with the tail off) is shown in Figure 41

as a function of V_P/V_{tip} for $\beta = 0^\circ$. Because of the scatter in pitching moment data, determination of tail downwash as a function of angle of attack was not attempted. However, for the tests made at 0° angle of attack ($\delta_f = 0^\circ$), some consistency was found to determine that:

1. There was no measurable downwash in the plane of the tail with exit louvers closed more than 20° . This result was obtained with the tail in either the high or low position and was not expected. This possibly indicates the downwash data was being adversely influenced by tunnel effects.
2. At $\beta = 0^\circ$, an increase in downwash at low velocity ratios of as much as 10° due to operating the fan was indicated, but this diminished rapidly with increased V_P/V_{tip} approaching "fan-off" results. Only a slight difference could be ascertained by changing the tail to the low position, an increase in downwash being experienced which varied with increased V_P/V_{tip} from 2° to $1/2^\circ$.

The tail is located 3 wing chord lengths behind the wing $1/4$ chord, and this distance could not be varied in the test, but is probably of considerable significance to the downwash results.

Pitching Moments:

The pitching moment characteristics are basically unchanged from those reported in Volume 1. Data were also obtained at higher velocity ratios (above 0.3) which are normal to a landing transition. These data indicate that the pitching moment coefficient decreases appreciably with increased V_P/V_{tip} , and that the maximum trim control will be determined by take-off transition requirements. The test results in coefficient form for lift, drag and moments are shown in Figures 42 through 56. These are the over-all fan powered aircraft performance results as a function of all the test variables.

The moment coefficients for $\beta = 0^\circ$ and 35° intersect at about V_P/V_{tip} of 0.35, and further increases in velocity ratio result in a relative decrease in moments for $\beta = 35^\circ$ as compared with $\beta = 0^\circ$ (see Figure 42c). This is as would be expected since the moment contribution due to exit louver turning increases about 25% throughout the flight speed range for a constant fan speed and is equal to F_x (3.56) Ft. Lbs. The induced moments are however a function of ram drag (see Tables 9 and 11, Volume 1, and therefore increase proportional to flight speed. Vectoring louvers at high velocity ratios reduces pitching moments since fan flow (and correspondingly ram drag) is reduced such that induced moments decrease at a faster rate than the direct contribution from fan vectoring.

Pitching moment contributions due to fan operation were assessed and described in Volume 1. Some speculation was made at that time as to the magnitude of the various effects. Static pressure measurements around the fuselage during this part of the test provide some additional insight to the pitching moment analysis. When operating with no crossflow and exit louvers at the 0° position, the fan draws air equally from all directions, and the resulting pitching moment is zero, because pitching moment is always calculated about the fan center which is also the quarter chord of the wing. As soon as some forward velocity is present, the fan tends to draw the air in from the front more than from the sides and rear. This, of course, accounts for the major portion of the pitching moment. The additional phenomenon which was suspected during the first phase of testing was that, at the fan exit the static pressures in front of the fan discharge were higher than tunnel static, while behind it, they were lower. This was clearly shown by the static pressure data obtained on the underside of the fuselage (refer to Figure 5). The measurements obtained with these pressures in conjunction with wing static pressure measurements obtained during the previous test period allows a reasonably accurate account of the pitching moments on the whole aircraft.

The following discussion is concerned with Run #15, during which the pressure measurements on the fuselage were taken. The aircraft configuration was as follows:

- Flaps at zero degrees.
- Tail at zero incidence angle and in the low position.

Figures 57a through 57d show the static pressure distribution on the upper surface of the fuselage as a function of exit louver angle and velocity ratio, and Figures 58a through 58d show the same for the bottom surface of the fuselage. Looking at the top of the fuselage, Figures 57a through 57d, it is apparent that the stagnation point ($C_p = 1$)* behind the fan inlet was located very close to the inlet at all velocity ratios. Even at velocity ratios as low as approximately 0.07, the stagnation point was about 2 fan radii behind the centerline of the fan. This stagnation point varied from a radius ratio of 2 at a velocity ratio of 0.07 to 1.25 at a velocity ratio of 0.30. The pressure behind the stagnation point gradually approached the tunnel static pressure (or $C_p = 0$) 2 1/2 to 3 fan radii behind the fan. Forward of this point, the pressure coefficient, of course, rapidly decreased and became highly negative as the lip of the bellmouth was approached. A negative pressure coefficient persisted over all of the surface ahead of the fan and followed an exponential decay curve with distance from the fan; this was one of the larger contributors to the total pitching moment. The variation of the pressure coefficient level with β is also shown in Figures 57a through 57d which reflects the reduced fan axial velocity.

On the underside of the fuselage, ahead of the fan discharge, there was a positive pressure not quite approaching a stagnation point ($C_p \approx 0.7$). Behind the fan, the lowest pressure coefficient was approximately -1. There was a variation of the static pressure both

$$* C_p = \frac{P_{sl} - P_{so}}{P_{to} - P_{so}}$$

ahead and behind the fan with exit louver angle which decreased this contribution to the pitch-up moment as exit louver angle was increased.

Figures 59a and 59b showing the breakdown of total measured moment into the contributing sources were obtained in the following manner:

1. The values of fuselage static pressures were as shown in Figures 57a through 57d (the static pressure measurements were assumed to be representative of all points on the fuselage which were located at the same longitudinal station as the pressure tap used. The area used was the fuselage area projected onto a horizontal plane).
2. The value of wing moment contribution was as determined previously (see Figure B-II-21, Volume 1).
3. Moment due to exit louver vectoring was determined in the same manner as described in Volume 1, page 69.
4. Tail moment was obtained from the measured downwash as shown in Figure 41 and the $\Delta C_M - i_t$ relationship as shown in Figure 15 (low tail position).
5. Reviewing Figures 57a through 57d, it can be seen that on the upper surface, there are high negative pressure coefficients both in front and behind the fan. On the aft side, this high negative coefficient is confined to an area very close to the fan inlet. In the calculation, the moment contribution of this negative portion on the aft side was balanced out by an equivalent moment contribution from the forward side. In that way, the remaining forces aft of the inlet on the upper surface always represented a net positive moment (nose up).

6. The ram drag force was taken to act at a point 10% of the inlet duct diameter below the top of the inlet duct (and is referred to as inlet pitching moment).
7. J85 ram drag was taken to act 6.3 Ft. below the center of gravity.

It can be seen from Figure 59b that at low velocity ratios, the moment due to exit louver turning was the predominant contribution (this, of course, can be minimized by careful aircraft design in placing exit louvers relative to the center of gravity). The moments caused by static pressures on the top of the fuselage ahead of the fan and on the bottom of the fuselage behind the fan constituted the other large contributions and were approximately equal to each other.

The calculations did not always exactly account for the total measured moment; however, the value of the measured and the value of the total calculated moment were within 20% of each other. This is a very good correlation, considering that the large area of the fuselage, of necessity, could only be sparingly instrumented with static taps. Assuming the same limits of accuracy for each individual contributor to the pitching moment, the range of each in percentages of the total moment measured is shown in Table 10.

The static pressure surveys provide only a method of accounting for moment contributions. The total moment is caused by a sink (fan inlet) and a source of flow (fan discharge) operating in a crossflow. The air has to be turned 90° before entering the fan and the force required is proportional to the mass flow and initial velocity of the crossflow air and therefore, proportional to ram drag. The fan flow discharging into the crossflow stream is turned by the crossflow toward a horizontal direction. A method of calculating the amount

TABLE 10
PITCHING MOMENT CONTRIBUTIONS IN PER CENT OF TOTAL

$\frac{V_p}{V_{tip}}$	β	Fuselage Total	Forward Upper	Forward Lower	Aft Upper	Aft Lower	Exit Louvers	Wings	Tail $i_t = 0^\circ$	Fan Inlet	J85 Ram Drag
.073	0	40 to 60	23 to 35	2	1	15 to 21	11 to 17	4 to 6	14 to 22	14 to 22	-4 to -6
.073	35	23 to 35	9 to 13	2 to 4	2	10 to 16	48 to 72	2	3 to 5	6 to 8	-2
.147	0	46 to 70	28 to 42	2	2	15 to 23	6 to 8	5 to 7	14 to 20	14 to 20	-4 to -6
.147	35	32 to 48	15 to 21	2 to 4	3 to 5	12 to 18	36 to 54	2 to 4	6 to 8	7 to 11	-3 to -5
.227	0	52 to 78	23 to 35	8 to 14	1	19 to 29	3 to 5	7 to 9	11 to 15	12 to 18	-4 to -6
.227	35	34 to 50	15 to 23	3 to 5	1	14 to 22	34 to 50	4 to 6	4 to 6	9 to 13	-4 to -6
.302	0	54 to 80	21 to 31	11 to 17	1	21 to 31	2 to 4	7 to 9	10 to 14	12 to 18	-4 to -6
.302	35	40 to 60	20 to 28	6 to 8	2 to 4	13 to 19	24 to 36	5 to 7	6 to 8	10 to 14	-4 to -6

of pitching moment contribution due to this is not available;* however, it is apparent that by preturning this source flow (e.g., with the exit louvers), this pitching moment contribution will be diminished. In the limit when the source flow is ejected parallel to the crossflow stream, there would be no external pitching moment contribution. This correlates with the measured reduction in induced pitching moment with louver vector angle which is more than would be calculated by the measured fan flow reduction and corresponding ram drag reduction.

Static Longitudinal Stability (Fan On):

Static longitudinal stability defined as the partial derivative of pitching moment coefficient with respect to lift coefficient was comparable to the value for the unpowered aircraft at conditions where exit louvers were set at 0° (see Figure 60). The value of this derivative with exit louver settings of 20° and 35° was less favorable as can be seen from the same Figure. The stability appeared to decrease with flap angle; in other words, the airplane showed highest stability with the lowest setting of flaps. For example, compare Figure B-III-12 from Volume 1, with Figure 60 from this report. The 30° flap data is more believable, as it showed a tendency of the stability derivative to be poorer at the low velocity ratios and increasing to approach the basic unpowered aircraft stability as the velocity ratio increased. This is as would be expected, since tail downwash and other fan induced effects become smaller with velocity ratio increase. Some limited data obtained with no flaps during this test generally agrees with the no flap data obtained during the previous test period; e.g., high values of stability at low velocity ratios, decreasing as velocity ratios increased. Data obtained around trim point settings was inconsistent due in large

*Reference 8 qualitatively discusses the induced moment due to interaction of the existing jet and the free-stream flow.

part to the tail being operated very nearly stalled in order to obtain maximum control power. Small increases in angle of attack from a trim condition caused the tail to stall as observed by some static pressures measurements on the tail horizontal surface which were monitored during test to determine the stall condition. This resulted in unfavorable stability. Control power available versus that required for trim conditions is discussed in the section on transition analysis. The variation in aircraft pitching moment coefficient with angle of attack and velocity ratio is shown in Figure 61 for $\beta = 0^\circ$ and Figure 62 for $\beta = 20^\circ$ and 35° . The data shows considerable scatter which can be expected with the relatively low accuracy of moment measurement in the tunnel when the fan is operating (see Section VI, Volume 1).

Aircraft Performance with Inlet Vane Removed:

The inlet performance with the vane removed was described in a previous section. The gross performance of the airplane however was only slightly different from performance with the inlet vane installed. For an aircraft configuration using the high tail position and a 30° flap angle tested to $0.286 V_P/V_{tip}$, the significant results are listed below (comparing Figures 49 and 56 with Figures 55a and 55b):

1. Pitching moment was slightly less ($\approx 5\%$).
2. Lift and drag were essentially unchanged for all α and β values.
3. Longitudinal stability was unchanged.

It is apparent that up to the velocity ratios tested, which are sufficient for transition, there was very little, if any, penalty in over-all aerodynamic performance caused by removal of the inlet vane. More data at higher velocity ratios and at high fan speeds

for extending take off conversion speeds with the inlet vane removed would be required to assess the actual penalties in aerodynamic and mechanical performance under these conditions. At first it may appear inconsistent that, in spite of the high inlet losses experienced without the inlet vane at high velocity ratios, the over-all performance remained essentially unchanged. As far as lift is concerned, as velocity ratio is increased, the fan contribution to total lift diminishes rapidly and changes in fan performance do not influence the over-all results to a large degree. Over-all drag, on the other hand, is a function of ram drag, aircraft drag, gross thrust and any interactions that may be present. Reduced inlet performance decreases both ram drag and gross thrust. Since the reduction in inlet performance occurs at high velocity ratios where ram drag is large, there is a trade off in ram drag and gross thrust which results in practically constant net thrust. Theoretical cycle analysis of the fan operating at constant speed and any given flight velocity indicates that around $20^\circ \beta$, inlet efficiency has no effect on the net thrust of the fan; below $20^\circ \beta$, inlet recovery actually reduces net thrust; above $20^\circ \beta$, inlet recovery increases net thrust slightly. At louver settings above 35° , the improvement in net thrust with inlet recovery becomes more significant. This analysis however does not take into account any changes in fan efficiency as a function of distortion in the inlet and, therefore, it is very likely that at higher velocity ratios than tested, the gross performance without the vane would decrease significantly relative to the performance with the vane installed.

The pitching moment decrease at high velocity ratios results directly from the fan weight flow and consequent ram drag decrease caused by removal of the inlet vane.

Transition Analyses:

The aerodynamic characteristics of the airplane and lift fan test configuration shown in Figures 46 through 56 were cross-plotted to obtain Figures 63 through 65 for seven velocity ratios. These curves are used exclusively as the basis for the various transitions presented. Throughout the transition discussion, the lift characteristics measured in the tunnel were used for the configuration with 30° flap angle (0.2 to 0.6 $b/2$); the measured drag was reduced by a drag coefficient (C_D) of 0.065 based on wing area (see Section VII-B, Volume 1 for basis). For the moment evaluation, the exit louvers are assumed to be at the aircraft center of gravity so that there is no pitching moment contribution from thrust vectoring.

The aircraft gross weight is assumed to be 7000 Lb., but for the purpose of evaluating STOL performance, 10% and 20% overloads were also analyzed.

The performance equations listed in Table 11 summarize the various transition flight conditions investigated.

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The aircraft gross weight is assumed to be 7000 Lb., but for the purpose of evaluating STOL performance, 10% and 20% overloads were also analyzed.

The performance equations listed in Table 11 summarize the various transition flight conditions investigated.

TABLE 11
TRANSITION EQUATIONS OF MOTION

Flight Condition	Equations of Motion
1. Level unaccelerated flight.	$-\rho A_F (V_{tip})^2 H_D = \frac{G.W.}{g} \frac{dv_P}{dt} = 0$ $\rho A_F (V_{tip})^2 H_L = G.W.$
2. Level accelerated flight and level decelerated flight.	$-\rho A_F (V_{tip})^2 H_D = \frac{G.W.}{g} \frac{dv_P}{dt}$ $\rho A_F (V_{tip})^2 H_L = G.W.$
3. Constant speed climb.	$-\rho A_F (V_{tip})^2 H_D - G.W. \sin \theta = \frac{G.W.}{g} \frac{dv_P}{dt} = 0$ <p>and $\rho A_F (V_{tip})^2 H_L = G.W. \cos \theta$</p>
4. Accelerated climb and decelerated descent.	$-\rho A_F (V_{tip})^2 H_D - G.W. \sin \theta = \frac{G.W.}{g} \frac{dv_P}{dt}$ $\rho A_F (V_{tip})^2 H_L = G.W. \cos \theta$
5. S.T.O.L.	
a. Ground run	$-\rho A_F (V_{tip})^2 H_D - \mu(G.W. - \rho A_F (V_{tip})^2 H_L) = \frac{G.W.}{g} \frac{dv_P}{dt}$ <p>or $-H_D - \mu H_L = \frac{H_L}{g} \frac{dv_P}{dx}$</p>
b. Distance for rotation.	$X_2 = V_P \left(\frac{\tan^{-1} H_D/H_L}{\omega} \right)$ <p>where $\omega = \frac{\Delta G.W.}{G.W.} \frac{g}{V_P}$</p>
c. Distance to climb out	$X_3 = \frac{50 - X_2 \sin 1/2 (\tan^{-1} H_D/H_L)}{\tan H_D/H_L}$

Unaccelerated Level Flight:

It is possible to hold the airplane at a steady forward speed in level flight with a combination of wing lift and fan power over the complete speed range from hover to conversion by a suitable choice of angle of attack (α) and louver setting (β). With a gross weight of 7000 Lb., then $H_L = 7000/\rho A_F (V_{tip})^2$. For the fan speed which corresponds to a hover lift of 7000 Lb., $H_L = 0.315$ and, if the fan speed is held constant, it is only necessary to select an α and β schedule at several velocity ratios, V_P/V_{tip} , representing the transition which will satisfy both $H_L = 0.315$ and $H_D = 0$.

For the seven velocity ratios arbitrarily selected, α and β combinations have been determined for this type of take off transition and are plotted as a function of forward speed in Figure 66. This type of flight path can also be accomplished with fan speed as an additional variable. In this case, the value of H_L will be 0.315 at hover, but will vary throughout the transition to satisfy the total lift = 7000 Lb. requirement. A different α and β schedule will then be required to satisfy the H_L schedule and $H_D = 0$ criteria.

Acceleration and Deceleration in Level Flight:

For maximum acceleration, the minimum value of H_D (i.e., the largest negative number) is selected which satisfies the H_L requirement. For the case where H_L is maintained constant at 0.315 (fan speed constant), the α and β schedule corresponding to a maximum acceleration in level flight is shown in Figure 67.

From the equation of motion for accelerated level flight shown in Table 11.

$$dt = \frac{G.W.}{g} \left(\frac{1}{-\rho A_F (V_{tip})^2 H_D} \right) dV_P$$

Since H_D varies with V_P for this type of flight path

$$\frac{G. W.}{g} \left(\frac{1}{-\rho A_F (V_{tip})^2 H_{D \min}} \right)$$

is plotted as a function of V_P in Figure 67, and the area under the curve for any velocity interval can be measured, yielding the time to accelerate between two flight speeds.* Similarly, the distance required to accelerate to any speed can be obtained by measuring the area under the velocity time curve and this is also shown in Figure 67. Maximum acceleration as a function of forward speed can be calculated directly from the equation of motion and is plotted in Figure 67.

A similar procedure may be used to decelerate for landing in level flight. The primary difference from an accelerating transition is that the velocity ratio for a given flight speed is higher since the fan is operating at reduced power settings for most of the landing transition.

Assuming a maximum deceleration rate of 0.3 g or

$$-\left(\frac{H_D}{H_L} g \right)_{\max} = -0.3$$

allows an α and β schedule to be selected for decelerated level flight. For this transition, α was maintained at zero and the fan speed, β schedule, deceleration rate, horizontal distance and time as a function of flight speed are plotted in Figure 68.

*The time interval for the last 10 knots of a transition to maximum conversion speed (zero acceleration point) is taken based on the average acceleration for the last 10 knots.

Constant Speed Climb:

If V_p , the speed along the flight path, is held constant and the flight path inclined at an angle θ to the horizontal, $V_c = dh/dt$ is the rate of climb (vertical component of velocity). The equation of motion for a constant speed climb is given in Table 11 and $\theta = \tan^{-1} H_D/H_L$.

For a constant 100% fan speed condition, to select the maximum climb angle, it is necessary to determine by iteration the largest negative value of H_D at each velocity ratio which satisfies both $H_L = 0.315 \cos \theta$ and $-H_D = 0.315 \sin \theta$ from Figures 63 and 64. This is similar to the procedure used in defining maximum acceleration in level flight, except that the excess thrust used to accelerate the aircraft in level flight is now used to climb. The α and β schedules for this condition and the rate of climb and climb angle as a function of flight speed are shown in Figure 69.

Accelerated Climb and Decelerated Descent:

Two methods of approach could be used to solve the equation of motion. The rate of climb could be maintained constant, or the climb angle could be held constant and the rate of climb varied. Whichever method was used, the boundaries of the problem are defined by the acceleration in level flight (i.e., zero climb angle) and the constant speed climb (i.e., maximum rate of climb). It can be seen that an infinite number of accelerated climb paths are available in between these two limiting paths.

The descent is accomplished in a similar manner, but for this case, the gross weight component acting along the flight path ($G.W. \sin \theta$) tends to accelerate the aircraft downwards. The equation of motion is exactly the same as for the accelerated climb, but in this case,

dh/dt is negative. Since this is a deceleration, it was assumed that it would occur following a conversion from conventional flight to fan powered flight and the analysis was carried out as for the level acceleration, commencing with a low fan speed.

For a constant rate of descent, θ is known and $H_L = 0.315 \cos \theta (v_{tip}/v'_{tip})^2$. * An iteration process at each flight speed to determine N_F , α and β can be followed to satisfy the $\geq -0.3 g$ criterion as follows:

1. Select N_F and $\therefore (v_{tip}/v'_{tip})^2$.
2. Calculate H_L
3. Determine α from rate of descent and given flight speed for a constant attitude.
4. Obtain β and H_D which corresponds to the calculated values of α and H_L from Figures 70a through 71c.
5. Solve the relationship

$$\frac{\rho A_F (v'_{tip})^2 H_D + G. W. \sin \theta}{H_L \cos \theta}$$

6. Repeat the process by changing fan speed until the solution to the above relationship approaches a minimum value, but not less than -0.3 .

Figures 70a through 71c are similar to Figures 63 and 64, except that they were extended to include the higher velocity ratios; and

* Correction factor for varying fan speed see page 51, Volume 1

the data at other than $\alpha = 0^\circ$ above $0.3 V_P/V_{tip}$ is extrapolated. Data at low velocity ratios above $\alpha \approx 16^\circ$ was also estimated to enable the analysis to cover the entire landing sequence.

For the decelerated descent flight path, the α and β schedule, fan speed and deceleration rate are plotted in Figure 72. If the equation of motion is written in the form

$$dt = \frac{d V_P}{-g \left(\frac{H_D \cos \theta}{H_L} + \frac{dh}{dt/V_P} \right)},$$

$$\text{the term } \frac{1}{-g \left(\frac{H_D \cos \theta}{H_L} + \frac{dh}{dt/V_P} \right)}$$

can be evaluated for several values of V_P and plotted against V_P . Then the area under the curve between any two values of V_P is the time required to slow down from the higher to the lower speed.

A plot of velocity as a function of time is shown in Figure 72. The area under this curve yields the distance needed for decelerating the aircraft, and a velocity - distance curve is also shown in Figure 72.

If it is assumed that the airplane will be at ground level when a speed of 10 knots is attained, a step-by-step procedure from this point can be followed to determine a speed - altitude curve. This is also shown in Figure 72.

Short Take Off Analysis:

Three load conditions, lift equal gross weight and 10% and 20% overload were investigated for short take off to clear a 50 foot obstacle. This can be represented by the relationship -

Total distance (X) = Ground run distance (X_1) + distance
required for rotation to climb out angle
(X_2) + distance required to climb out (X_3).

For the ground run during take off, the equation of motion is shown
in Table 11. If G.W. is arbitrarily set equal to

$$\rho A_F (V_{tip})^2 H_{G.W.}$$

then this equation can be divided by $\rho A_F (V_{tip})^2$ yielding

$$H_D - \mu(H_{G.W.} - H_L) = H_{G.W.}/g \quad d^2 x/dt^2$$

where μ is the rolling coefficient of friction assumed to be 0.03.

Since $V_P = dx/dt$

$$\text{then } d^2 x/dt^2 = d V_P/dt = d V_P/dx \quad dx/dt$$

$$\text{or } d^2 x/dt^2 = V_P \quad d V_P/dx$$

$$\text{Therefore, } H_D - \mu H_{G.W.} + \mu H_L = \frac{H_{G.W.}}{g} V_P \quad \frac{d V_P}{dx}$$

H_D and H_L will vary as a function of V_P and the variables in the
above equation can be separated to yield

$$dx_1 = \frac{H_{G.W.} V_P dV_P}{g(H_D - \mu H_{G.W.} + \mu H_L)}$$

$$\text{or ground roll distance } (X_1) = \int_0^{V_P \text{ at take off}} \frac{H_{G.W.} V_P dV_P}{g(H_D - \mu H_{G.W.} + \mu H_L)}$$

The term $\frac{H_{G.W.} V_P}{g(H_D - \mu H_{G.W.} + \mu H_L)}$ can be plotted against V_P

using the values of H_D and H_L from Figures 63 through 64 for $\alpha = 0^\circ$
and the following β schedule:

* The β schedule selected is based on several trial solutions and appears to
yield near optimum STO performance.

<u>Take Off Weight</u> <u>Max. Installed Lift</u>	<u>β Setting</u>
1.0	30°
1.1	30°
1.2	35°

By measuring the area under this curve from zero to the take off speed, the ground roll distance was obtained. This curve is plotted for the three gross weight values in Figure 73.

The rotation to an optimum climb path imposes an additional weight increment due to centrifugal force $\Delta G.W. = G.W./g \omega V_p$ where ω is the rate of rotation in radians/sec. For straight and level flight the H_L values required for zero, 10% and 20% overload are 0.315, 0.346 and 0.378 respectively at 100% fan speed. For the rotational motion, an additional increment in H_L will then be required to overcome the centrifugal force component. In order to maintain exit louver angle constant throughout the take off, it is necessary to review Figures 63 through 64 to determine the flight speed at the end of ground run sufficient to provide the lift coefficient H_L necessary for both lift off and rotation and at the same time to provide sufficient thrust for climb.

A small part of the H_L required is obtained from the tail lift. With the tail lift, the lowest flight speed which satisfied each weight condition was 35, 60 and 60 knots respectively.

The rotation and climb can be accomplished in many ways, primarily dependent on the angle of attack selected at the end of the ground run. An approximate analysis indicated that for the lift equal gross weight condition, selection of $\alpha = +4^\circ$ at the beginning of rotation was about optimum (in terms of shortest distance to complete the STO). For these conditions, $H_D = -0.065$ and H_L at lift off was 0.351 (0.315 from Figure 70b and 0.036 from interpolation of Figures 65a and 65b).*

*Figure 65 is data plotted with the tail off. Providing tail power to trim this moment is equivalent to adding H_L to the system equal to H_M since the tail moment = Ll_t and $H_M = Ll_t / \rho A_F (V_{tip})^2 l_t = H_L (l_t / l_t)$.

The rate of rotation $\omega = \Delta G.W./G.W. V_P$ (where $\Delta G.W.$ is proportional to H_L at lift off minus H_L in level flight or $0.351 - 0.315$) was $3.5^\circ/\text{sec}$. The climb out angle given by $\tan^{-1} H_D/H_L$ would be about 10.5° . The rotation is therefore completed in about three seconds in a distance of 180 feet (assuming V_P is essentially constant). The height gained during rotation would approximate $180 \tan \theta/2 = 16.5$ feet.

For the remaining 33.5 feet to clear the obstacle, retaining the climb out angle at 10.5° at constant V_P , $X_3 = 33.5/\tan \theta = 189$ feet. The total STO distance then taking the ground roll distance (X_1) from Figure 81 would be

$$X = 140 + 180 + 189 = 509 \text{ Feet.}$$

Table 12 shows the results of the analysis, including the 10% and 20% overload conditions. Figure 74 also shows this relationship.

TABLE 12
SHORT TAKE OFF DISTANCE AS A FUNCTION OF TAKE OFF WEIGHT

	α^*	β	ω	θ	X_1	X_2	X_3	X
	(Deg.)	(Deg.)	($^\circ/\text{Sec}$)	(Deg.)	(Ft.)	(Ft.)	(Ft.)	(Ft.)
<u>With Tail Trim:</u>								
Lift = G.W.	+4	30	3.5	10.5	140	180	189	509
10% O.L.	0	30	3.1	9.7	422	300	140	862
20% O.L.	+4	35	0.78	9.0	330	865	-	1195
<u>Without Tail Trim:</u>								
Lift = G.W.	+4	20	2.4	5.5	219	128	460	807
10% O.L.	+3	25	1.7	5.0	531	270	447	1248
20% O.L.	+2	25	0.78	4.3	665	550	400	1615

* α refers to the angle of attack during rotation.

It should be noted that these STO analyses are conservative to the extent that no advantage has been taken for the possibility of applying a variable β schedule during the ground run.

Pitch Control Requirements During Transition:

The out-of-balance pitching moment is plotted in Figures 75, 76, and 77 for three flight conditions: maximum climb, maximum acceleration, and a constant attitude descent. These were all determined from test data with the tail off. For the purpose of this moment analysis, the louvers were assumed to be located at the center of gravity and consequently, there is no moment from turning the flow. A high lift (split flap) tail using a maximum pitching moment coefficient of 0.7^* was used to determine the available control moment and additional control moment required.

It can be seen that when the tail is used to provide a nose down moment for control, an additional lift force will be developed not included in previous transition calculations. This lift force will have a peak value close to 2000 pounds which means, in effect, that the previous performance estimates are, to some extent, pessimistic at the high speed end since these points are based on zero tail lift.

The main effect on these calculations will be that the time to speed and time to altitude will be improved due to the additional thrust available from trading lift for thrust.

In reviewing Figures 75 through 77, it can be seen that the maximum additional control required occurs for either the maximum acceleration or maximum climb case, and, assuming the pitch reaction control is located as shown in Figure 3, Volume 1, this would represent a force equivalent to approximately 7% of the gross weight. If pitch control were located in both the tail and nose of the aircraft and the fan center of lift relocated relative the aircraft center of gravity, this additional control requirement could be reduced to

*Equivalent $C_{Lt} = 1.17$

approximately $3\frac{1}{2}\%$ of gross weight. Because of the lower fan speeds required during landing, the additional moment required is only about 50% of that required for take off.

E. MECHANICAL PERFORMANCE

Rotor:

A detailed mode analysis of the rotor vibratory stresses has been made and the data are presented in Tables 13, 14, 15 and 16. These results show the rotor stress characteristics as a function of fan speed, tunnel speed, β and yaw angle. Angle of attack did not affect the rotor stress relationships except in the region where the wing stalled. In this region, blade stresses increased slightly and began to amplitude modulate. Since yawing the airplane resulted in stalling the wing at lower angles of attack, the blade stresses increased slightly and began to modulate at this same lower angle of attack. The effect of removing the inlet vane is also shown in the tables. In many cases it is not possible to determine the exact change in stress resulting from a variation of α , β , ψ , etc. since fan speed is not held constant. Nearby resonances whose amplitudes are a function of speed make it impossible to pin down the exact stress change without extremely detailed data reduction process. The rather small stress changes observed do not warrant such an analysis.

The rotor blade stress analysis was made using three gages - 90B2, 51B3 and 51B5 (refer to page 92, Volume 1 for the gage location specification. Blade 90 was also used for the analysis in Volume 1. These three gages were the most important to the analysis, and fortunately, they were functioning properly throughout the test. Gage 90B2 responds primarily to the cosine $n\theta$ and the first torsional modes. The first flexural stress response of this gage is less than 40% of the first flexural stress read on other gages. Gage 90B2 is located near the trailing edge just above the dovetail on the concave side of the blade. Gage 51B5 responds almost exclusively to the first flexural mode. The gage is located just below the tip tang

TABLE 13
DYNAMIC ROTOR BLADE STRESSES AS A FUNCTION OF V_P , β AND N_F

Point	Gage No.	Speed (RPM)	Tunnel Vel. (Knots)	β (Deg.)	Total Stress (psi sa)	1st Flexural Stress (psi sa)	1st Torsional Stress (psi sa)	Cosine 2θ Stress (psi sa)
1	90B2	2550	20	0	3200	750	1800	750
2	90B2	2490	100	40	5700	750	1800	3750
3	90B2	2306	100	40	8000	1000	1250	6000
4	51B5	2500	40	0	2500	750	1000	-
5	51B3	2550	20	0	2200	500	1000	1000
6	51B3	2490	100	40	3500	500	1000	2400
7	51B3	2306	100	40	5500	1500	1000	3800

TABLE 14
DYNAMIC ROTOR BLADE STRESSES AS A FUNCTION OF YAW AND TUNNEL VELOCITY

Point	Gage No	Speed (RPM)	Tunnel Vel. (Knots)	ψ (Deg.)	α (Deg.)	β (Deg.)	Total Stress (psi sa)	1st Flexural Stress (psi sa)	1st Torsional Stress (psi sa)	Cosine 3θ Stress (psi sa)
1	90B2	1710	20	0	0	0	5000	700	2700	1700
2	90B2	1704	20	+8	0	0	5000	-	2700	1700
3	90B2	1690	20	-16	0	0	4100	-	1800	2000
4	90B2	1690	60	0	0	0	4500	700	1500	2000
5	90B2	1697	60	-16	0	0	5200	1000	2700	1700
6	90B2	1700	80	0	0	0	5200	1200	2700	1200
7	90B2	1705	80	-16	0	0	5200	1200	2700	1200
8	51B5	1690	20	-16	0	0	2200	1200	500	0
9	51B5	1690	60	0	0	0	2200	2000	-	0
10	51B5	1697	60	-16	0	0	3000	2500	-	0
11	51B5	1700	80	0	0	0	3500	2700	-	0
12	51B5	1705	80	-16	0	0	3500	2700	-	0
13	51B3	1710	20	0	0	0	4500	1200	2500	700
14	51B3	1704	20	+8	0	0	4200	1200	2000	800
15	51B3	1690	20	-16	0	0	3500	800	1500	900
16	51B3	1690	60	0	0	0	3500	1700	1700	800
17	51B3	1697	60	-16	0	0	4300	2000	2000	900
18	51B3	1700	80	0	0	0	3500	1500	2100	700
19	51B3	1705	80	-16	0	0	4300	1800	2500	700

TABLE 15

DYNAMIC ROTOR BLADE STRESSES WITH THE INLET VANE REMOVED AS A FUNCTION OF TUNNEL VELOCITY

Point	Gage No.	Speed (RPM)	Tunnel Vel. (Knots)	α (Deg.)	β (Deg.)	Total Stress (psi sa)	1st Flexural Stress (psi sa)	1st Torsional Stress (psi sa)	Cosine $\beta\theta$ Stress (psi sa)
1	90B2	1700	20	0	0	4800	700	1900	1500
2	90B2	1697	30	0	0	5000	900	1500	1700
3	90B2	1695	40	0	0	4000	800	1200	1700
4	90B2	1710	60	0	0	4700	700	2200	1700
5	90B2	1725	80	0	0	5500	1300	1700	2000
6	51B5	1700	20	0	0	2000	1300	400	-
7	51B5	1697	30	0	0	2000	1300	400	-
8	51B5	1695	40	0	0	2000	1300	400	-
9	51B5	1710	60	0	0	3000	2500	400	-
						peaks to	peaks to		
						4200	3500		
10	51B5	1725	80	0	0	4200	3200	600	-
						peaks to	peaks to		
						5200	4500		
11	51B3	1695	40	0	0	3200	1500	1500	500
12	51B3	1710	60	0	0	4500	2200	2200	700
13	51B3	1725	80	0	0	6300	3000	3700	700
						peaks to	peaks to	peaks to	
						7500	4000	4700	

TABLE 16
DYNAMIC ROTOR BLADE STRESSES WITH THE INLET VANE REMOVED AS A FUNCTION OF β AND TUNNEL VELOCITY

Point	Gage No.	Speed (RPM)	Tunnel Vel. (Knots)	α (Deg.)	β (Deg.)	Total Stress (psi sa)	1st Flexural Stress (psi sa)	1st Torsional Stress (psi sa)	Cosine 3θ Stress (psi sa)
1	90B2	1700	20	0	0	4800	700	1900	1500
2	90B2	1745	20	0	35	3700	700	1200	1200
3	90B2	1710	60	0	0	4700	700	2200	1700
4	90B2	1740	60	0	35	4700	1000	1000	1500
5	90B2	1725	80	0	0	5500	1300	1700	2000
6	90B2	1720	80	0	20	5700	1300	2000	1300
7	51B5	1700	20	0	0	2000	1300	400	-
8	51B5	1745	20	0	35	2200	1400	400	-
9	51B5	1710	60	0	0	4200 peak	3500 peak	400	-
10	51B5	1740	60	0	35	4200 peak	3300 peak	400	-
11	51B5	1725	80	0	0	5200 peak	4500 peak	600	-
12	51B5	1720	80	0	20	5200 peak	4500 peak	600	-
13	51B3	1710	60	0	0	4500	2200	2200	700
14	51B3	1740	60	0	35	5000	3000	2500	700
15	51B3	1725	80	0	0	7500 peak	4000 peak	4700	700
16	51B3	1720	80	0	20	7500 peak	4000 peak	4000 peak	500

and it reads the highest flexural stress of any gage on the blade. Gage 51B3 responds to flexural, torsional and the cosine $n\theta$ modes. It does not read the highest stress in the blade for any mode, but it reads over 70% of the maximum stress for any mode. This gage is located 5.5 inches from the dovetail on the leading edge concave side.

The following table lists the various resonant speeds for the blades and system modes.

TABLE 17
BLADE RESONANT SPEEDS AND SYSTEM MODES

<u>Speed RPM</u>	<u>Mode</u>	<u>Excitation</u>
1690	3 θ	3/rev
1705	First torsional	16/rev
1800	First flexural	8/rev
1980	4 θ	4/rev
2100	5 θ	5/rev
2100	2 θ	2/rev
2350	6 θ	6/rev
2380	First torsional	12/rev

Table 13 shows the change in blade stress* as a function of cross-flow, exit louver angle and fan speed.

The 1st flexural, 1st torsional and cosine 2θ stresses need not add up to the total stress for two reasons: the stresses in the various modes are vector quantities and the stress level is so low that the noise level of the gage, recording and playback system can introduce small errors.

Crossflow and β variations above 2300 RPM resulted only in a change in the magnitude of the cosine 2θ stress. Any change in the flexural or torsional mode stresses was a function of speed only (i.e., proximity to the resonant speed). Gage 90B2 had the largest increase in the 2θ stress as was expected. The increase between points 1 and 2 in Table 13 is 3000 psi in the 2θ mode. When speed is decreased 200 RPM holding the same configuration as point 2, the 2θ stress increases 2250 psi point 3. This is a result of speed moving closer to 2100 RPM, the cosine 2θ resonant speed.

The torsional mode was found to be independent of crossflow velocity and β angle by comparing decelerations through the torsional resonance speed (2380 RPM) for $\beta = 0^\circ$ and 20 knots, and $\beta = 35^\circ$ and 100 knots. The maximum torsional stress gage, 90B2, showed 5000 psi at both conditions. The only exception to the above general statement occurred at $40^\circ \beta$ setting and tunnel velocities of 40 knots and below with fan speeds near 2500 rpm. The torsion stress increase was highest at 30 knots, even though speed was moving away from the torsional resonance. This increase was small, 1250 psi and the cause has not been thoroughly investigated. The flexural mode at 1800 RPM was also found to be independent of crossflow and β angles during the first Ames test.

* All stress values in this report are single amplitude (sa)

The cosine 2θ mode stresses are shown in Figure 78 as a function of flight speed and louver angle for the normal fan operating speeds. These values are low relative to a running limit of 14,500 psi since the operating speed is not near the 2100 resonance speed. Also shown in Figure 78 are the peak cosine 2θ mode stresses observed during transients through the resonant speed at various tunnel velocities and β angles. The peaks always were higher during deceleration than during acceleration. Transients were not obtained above 60 knots; however, running limits* were exceeded at 60 knots when the exit louvers were at 35° setting.

Yaw from $+8^\circ$ to -16° had very little effect on blade stresses as shown in Table 14. Factoring out the change in stress due to resonances changing as a function of speed, yaw produced 500 psi or less stress variation. It is somewhat deceiving to say yaw does not affect blade stress since at some larger yaw angle the inlet vane will cease to function properly and the blade stress as a result of inlet distortion will increase much like the stresses increase when the inlet louver is removed.

With the inlet vane removed and up to and including 40 knots tunnel velocity, there was no change in stress levels. At 60 knots and above, the stress changes are shown in Table 15. In general, the absence of the inlet louver increased both the flexural and torsional blade stresses at crossflow velocities of 60 knots and above. The type of vibration changes from a pure resonant type with a constant amplitude to a separated flow type of vibration with rapidly modulating amplitudes. The separated flow exciting force could come either from the separated inlet or from the inlet air angles, being such that the air is separating on the blade airfoil. Closing the exit louvers to 35° at 1700 RPM without the inlet louver did not change the blade stress at any crossflow velocity as long as speed was held constant as shown in Table 16.

*Running Limits = $\frac{\text{Absolute Limits}}{1.56}$ (see Table 12, Volume 1)

The addition of the tab at the carrier ends did two things:

1. Change the frequency of the cosine $n\theta$ modes.
2. Lowered the torque transmission stresses.

The cosine $n\theta$ mode changes are shown below:

TABLE 18
CHANGE IN COSINE $n\theta$ MODES WITH TORQUE BAND DESIGN CHANGE

<u>Mode</u>	<u>RPM - No Tab</u>	<u>RPM - With Tab</u>
2 θ	2080	2100
3 θ	1520	1690
4 θ	1680	1980
5 θ	1800	2100
6 θ	2000	2350

The tangential torque band stress at 2250 RPM was reduced from 10,000 psi to 6,800 psi. If the data from the previous testing were extrapolated to 2600 RPM, that torque band stress would be 12 to 15,000 psi; with the tab, the stress at 2600 RPM was 5,500 psi. The addition of the tab provided another friction surface between carrier and, therefore, more torque was transmitted through the carriers instead of the torque band.

No significant changes from the results reported in Volume 1 in stator or louver stresses or fan vibration and rotor bearing characteristics were noted throughout the test.

Torque Band Failure:

Component inspection following 23 hours of testing revealed cracks in the fan rotor torque bands. Specifically, cracks had occurred in both bands and, as in the previous test period, were located at the joint of adjacent turbine bucket carriers. This time, however, the cracks were situated near the axial center of the band and were oriented circumferentially inline with the band components. Consideration of location and orientation of the cracks resulted in a decision to continue testing to observe crack propagation and incidence as a function of test time and test conditions.

Subsequently, eight hours of tests were conducted at rotor speeds up to 87% with no new cracks occurring or propagation of existing failure areas. The test plan was completed without compromise.

Analysis of the failure has been concerned with the following items:

1. Study of stresses recorded during test and a comparison of vibratory stresses in the band at the torque transmitting attachment point with those measured at the joint of adjacent carriers.

Strain gage sensors were applied to both torque bands in an attempt to record and measure vibratory stresses in the band at the center of the bucket carrier (torque transmitting attachment point) and at the joint of adjacent carriers. (Gage location however was chosen to monitor stresses adjacent to the attachment ear (B/U #2 failure) and did not cover the failure areas in this test.) Tapes of stresses recorded during these tests do not show a significant change in level between the two locations. The maximum stress level tended to be slightly lower than measured in the previous tests (8 - 9 ksi versus 10 ksi).

2. Support Tab Fit-Up - Component inspection has shown that the cracks in the band were coincident with the toe on the support tab added as a fix for this testing. It was felt that the stack-up variation in tab-band fit-up during rotor assembly which produced cold clearances smaller than design (0.010) may have resulted in high radial shear and bending loading in the band at the support tab toe. Data taken during assembly and confirmed in teardown showed that the tab-band clearance ranged from 0.002 to 0.018 inches across the total of 72 tabs assembled to the fan rotor. There is no correlation however between this clearance and the band failure locations.

<u>Forward Band</u>	<u>Failure Location</u>	<u>Clearance</u>
	Tab 22	0.012 - 0.014
	27	0.008 at weld
	32	0.007
	36	0.010 at weld
<u>Aft Band</u>	Tab 5	0.010 at weld

Further inspection during teardown indicates that all tabs on the forward side of the carrier had been in contact with the band during test.

3. Comparison of the Steady-State Stresses in the Forward Band Relative to the Aft Band - Torque band analyses using measured temperature gradients show a significant reduction in steady-state stresses and hence, an increase in permissible vibratory stress on the aft band component.

Measured vibratory stresses from identical gage locations show nearly equal stress levels on the two components. It is felt that the aft band failure must be regarded as a material deficiency in the heat affected weld area or the interaction

between the support tab and cold assembly clearance relative to the band. The aft band did not show marks of tab-band contact that were evident on the forward band.

4. Shutdown Transients - Analysis of shutdown transients to determine feasibility of limiting stresses has been completed. There is no indication that this condition would result in high amplitude, low cycle fatigue.
5. Teardown Inspection Results - Component teardown and inspection have been completed. Fluorescent penetrant and optical inspection have confirmed the original data. A total of five* cracks were noted: 4 cracks in the forward band; 2 in parent metal; and 2 in heat affected weld zones; one crack in the aft band in a heat affected weld area. At least two of the support tabs in failure locations show evidence of shear damage of the tab carrier support rabbet indicating severe radial loading.

The theory of failure resulting from this investigation is built on the interaction of the torque bands with the rotor system axial vibration. As the rotor is accelerated through these modes, the axial displacement of the bands about their maximum inertia axis results in a radial motion of the unsupported band lips. Construction of the rotor permits this displacement to occur only at the joint of adjacent bucket carriers and the radial movements of the lip is a vibratory stress not sensed at the other attachment location. The addition of the support tabs in the system was an attempt to provide support for the band at this location and effectively redistribute the vibratory loading away from the attachment ears and inherent stress concentration areas. The support tabs did result in a redistribution of loading, but the assembly stack-up and inability of the support to contain the radial motion

* Subsequent metallurgical analysis in the laboratory identified a sixth crack in the aft band.

of the overhung lip resulted in high shear loading and bending about the support tab toe. This combined loading in the band caused fatigue failure in that area.

A design change to correct this problem has resulted in two new configurations, each of which will be demonstrated in future fan tests.

6. The louvers, lever arms and pushrod were zygloed. One slight crack in a corner weld on louver #37 was found; this has been benched out.
7. The instrumentation was completely removed at teardown.
8. Figure 82 shows a crack propogation in the sawcut of the support ring between the fan and turbine stators due to thermal growth; this has been stop drilled.

SCROLL

1. No visible wear observed in any section of the scroll; the mounts, hangar brackets and several partition weld areas were spot zyglo checked.

ROTOR

1. The disc and shaft were magnafluxed, no cracks.
2. Two tabs on the aft retainer ring had indications in several spot welds. These were observed at previous zyglo before build-up; no new cracks are indicated.
3. Platforms were zygloed and are in good condition.
4. Blades show no nicks or dents in the airfoils; magnaflux was satisfactory. Dovetails and tangs showed no signs of fretting. The blades were completely cleaned, including removal of all strain gage instrumentation.
5. Carriers were cleaned and zygloed, no cracks. Several pieces from the bucket shroud were missing on teardown (Figure 83). These probably broke off during the shroud rub. Carriers show no new foreign object damage other than what was observed before build-up.

6. All pins zygo tested satisfactorily. The amount of pin bow varied between 0.004 inches to 0.006 inches. Carrier holes were scored by pin removal and will be polished. Larger pins will be required for improved fit in next build-up.
7. Torque band cracks that were found during tests (after 20 hours) were also apparent from zygo inspection after disassembly. A total of six were found (4 in the forward band and 2 in the aft band).
8. The tabs that were added to provide additional support for the torque bands were zygoed and three had crack indications near the heel. Six others removed from assembly prior to zygo had visible cracks in the same area.
9. The covers were zygoed and were all satisfactory.

VII RECOMMENDATIONS

The nature of the work under contract DA 44-TC-584 is such that specific individual recommendations are made in the regular and continuing working relationships between the contractor, TRECOM and NASA-Ames. Such recommendations are usually presented in correspondence and in the bi-monthly technical progress reports and are not restated here. Also, in the body of this report, individual technical recommendations are incorporated in the technical discussions of which they are appropriately an inseparable part.

The intent of this part of the report is to summarize the major program recommendations relating to the continuation of the work. These are:

- A. Complete the wind tunnel testing of this lift fan in the fuselage configuration by conducting tests of airplane - lift fan interaction in ground effect take off and ground effect hover, with the objective of increased understanding of tail downwash, lift variations, longitudinal stability and control, reingestion and fan mechanical performance.
- B. Complete the concurrent fan-in-wing static test program.
- C. Complete, as planned, the program for wind tunnel testing of the fan-in-wing configuration, plus the associated inlet development and engineering analysis work as described in the January 4, 1961 contract amendment. This program will cover approximately 75 hours of testing, including inlet performance; fan mechanical performance (steady state and transient); effectiveness of thrust spoiling, vectoring and ailerons for roll/yaw control; longitudinal and directional stability and static derivatives and trim control requirements; tail downwash; ground effect hover and transition; and reingestion and circulation patterns.

- D. Begin the Flight Research Vehicle Program, as currently proposed, including the early selection of the airframe manufacturer, and the initiation of the propulsion system and aircraft programs. This will permit hardware design and procurement to proceed while the results of items A, B and C above are being obtained and used to define the ground and flight tests of the flight research program. In this way, orderly and continuous progress can be made toward the demonstration of a lift-fan powered airplane in free flight.

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APPENDIX A

METHOD FOR ESTIMATING FAN PERFORMANCE ABOVE V_P/V_{tip} OF 0.3

A considerable number of test points were obtained at high fan speeds up to velocity ratios of 0.3 and fan performance was calculated as described in Section V-C. At velocity ratios above 0.3 only a few data points were obtained and only at reduced fan speeds (in order not to exceed the 100 knot limit on the model). This makes the calculation of fan performance at these high velocity ratios by the method described in Section V-C impractical.

Fan performance can be estimated above $V_P/V_{tip} = 0.3$ by the use of the parameter $\eta_R (V_P/V_{tip})^2$, which is reasonably well known up to velocity ratios of 0.5. Fan performance changes with crossflow are due to the relative change of the pressure levels at the fan inlet and fan exit. As long as this difference between these two levels is known, the performance of the fan can be estimated. The quantity $\eta_R (V_P)^2$ is proportional to the difference in levels of fan inlet and fan exit pressures; dividing by $(V_{tip})^2$ nondimensionalizes this quantity so that it can be applied to any fan speed. The plot of $\eta_R (V_P/V_{tip})^2$ is shown in Figure 84, and shows that between velocity ratios of 0.3 and 0.5, this quantity does not change appreciably. From this, it can be concluded that fan performance between 0.3 and 0.5 V_P/V_{tip} is essentially constant (i.e., the ram recovery is just sufficient to maintain constant thrust with increases in V_P/V_{tip} above 0.3) and equal to the calculated performance at 0.3 V_P/V_{tip} . This conclusion is most likely optimistic since distortion of the inlet increases as velocity ratio increases and therefore, fan efficiency will be affected adversely. The parameter $\eta_R (V_P/V_{tip})^2$ can also be used in estimating X353-5 fan performance with other inlets if the inlet performance is known in terms of η_R versus $V_P/C_Z 10.2$, and the distortion patterns are similar to the Ames fuselage inlet.

TABLE A-1
DEFINITIONS AND SYMBOLS

A_f	Fan exit area = 17.8 Sq. Ft.	F_x	Horizontal component of fan thrust, $F [\sin (\alpha - \theta_v)]$ lbs.	P_{t0}	Tunnel total pressure, lbs./sq. in.
AR	Wing aspect ratio, $b^2/S_w = 5$.	F_y	Vertical component of fan thrust, $F [\cos (\theta_v - \alpha)]$ lbs.	P_{s0}	Tunnel static pressure, lbs./sq. in.
b	Wing span = 35.36 Ft.	g	Acceleration due to gravity = 32.2 Ft./Sec. ² .	q	Tunnel dynamic pressure, lbs./sq. Ft.
c	Local wing chord, Ft.	$G.W.$	Aircraft gross weight, lbs.	RC	Reaction control output, Cycles/Sec.
\bar{c}	Mean wing chord, $S_w/b = 7.07$ Ft.	K_D	Drag coefficient, $D_f/\rho A_f (V_{tip})^2$ (based on fan q)	S_t	Horizontal tail gross area = 30 Sq. Ft.
d	Diameter, Ft.	K_{Df}	Drag coefficient, $F_D/\rho A_f (V_{tip})^2$	S_w	Wing gross area = 250 Sq. Ft.
C_D	Drag coefficient $D/q S_w$ (based on tunnel q)	K_{Df}	Drag coefficient, $K_{Df} - K_{Df}$	T	Temperature T_a or T_f .
C_{Di}	Induced drag coefficient, $C_L^2/\pi AR$	K_{Df}	Drag coefficient, $D_f/\rho A_f (V_{tip})^2$	V_f	Tunnel or airplane velocity, Knts.
C_{D0}	Drag coefficient at zero lift.	K_{Df}	Drag coefficient, $G.W./\rho A_f (V_{tip})^2$	V_{tip}	Fan blade tip speed = 720 Ft./sec or 485.6 Knts at 5000 RPM
C_{Dw}	Drag coefficient based on wetted area.	K_L	Lift coefficient, $L_f/\rho A_f (V_{tip})^2$ (based on fan q)	V/V_{tip}	Velocity ratio parameter (non-dimensional).
$c.g.$	Center of Gravity.	K_{Lf}	Lift coefficient, $F_L/\rho A_f (V_{tip})^2$	V_{stall}	Airplane stall speed (fan off), Knts.
C_L	Lift coefficient, $L/q S_w$ (based on tunnel q)	K_M	Moment coefficient, $M_f/\rho A_f (V_{tip})^2 l_t$ (based on fan q)	W	Weight flow, lbs./Sec.
C_{Lc}	Lift coefficient calculated from wing static pressure distribution.	HP	Horsepower	y	Spanwise location from center line of the aircraft, Ft.
C_{Lmax}	Maximum lift coefficient at $\Delta C_L/\Delta \alpha = 0$.	K_T	Thrust coefficient, $T/\rho A_f (V_{tip})^2$	α	Angle of attack, Degrees.
C_{Lt}	Horizontal tail lift coefficient.	h	Height of the bottom of the fuselage above the ground, Ft.	β	Indicated exit lower angle, Degrees.
C_m	Rolling moment coefficient, Roll Force/ $q b S_w$ (based on tunnel q)	i_t	Tail incidence angle.	β_v	Effective exit lower turning angle, Degrees.
$C_{m\dot{\alpha}}$	Pitching moment coefficient, $M/q S_w c_{mac}$ (based on tunnel q)	L	Basic aircraft lift (fan off - holes covered), lbs.	δ	Pressure correction parameter, $P_{ambient}/14.696$.
$C_{L\dot{\alpha}}$	Wing section lift coefficient.	L_{int}	Interaction lift, lbs.	δ_f	Wing flap angle, Degrees.
$C_{m\dot{\alpha}}$	Pitching moment coefficient calculated from wing static pressure distribution.	L_{RC}	Pitch reaction control moment arm = 25.5 Ft.	ϵ	Tail downwash angle, Degrees.
ΔC_m	Change in moment coefficient due to change in tail incidence.	L_T	Total measured lift (fan on), lbs.	η	Fraction of tunnel velocity head recovered by fan inlet (includes static loss).
C_{mac}	Mean aerodynamic chord $\int_{-b/2}^{b/2} \frac{c^2 dy}{b} = 7.55$ Ft.	l_t	Tail moment arm = 22 Ft.	θ	Temperature correction parameter, $T_{ambient}/518.7$.
C_U	Fan average axial (or through flow) velocity, Ft./Sec.	M	Basic aircraft pitching moment (tail off, power off), Ft. lbs.	ρ	Mass Density, Slugs/Cu. Ft.
D	Basic aircraft drag (fan off-holes covered), lbs.	M_p	Pitching moment due to exit lower vectoring, Ft. lbs.	$\bar{\sigma}$	Loss coefficient in per cent of fan inlet velocity head at the face of the rotor.
D_{int}	Interaction drag, lbs.	M_{J5}	Pitching moment due to J55 fan drag.	γ	Aircraft yaw angle.
D_D	Rem drag, lbs.	M_{int}	Interaction pitching moment, Ft. lbs.		
D_T	Total measured drag (fan on), lbs.	M_{J55}	Pitching moment due to J55 bleed thrust, Ft. lbs.		
e	Oswald efficiency = 0.8 (assumed)	M_T	Total measured pitching moment (fan on), Ft. lbs.		
F	Total fan thrust, lbs.	M_t	Pitching moment due to tail, Ft. lbs.		
F_{J55}	Thrust from J55 bleed gas	M_p	Fan speed, RPM or % of design = 2640 RPM at 100%.		
		M_{J55}	Engine speed, RPM or % of design = 16,500 RPM at 100%.		
		P	Pressure, lbs./sq. in.		
		P_{s0}	Local static pressure, lbs./sq. in.		

TABLE A-2

AMES TEST RESULTS

Point No. - Consecutive	Run No.	Tunnel Speed (V) - Knots	Tunnel Dynamic Pressure (q) - Lbs./sq.ft.	Tunnel Temp. (T) - °F	Angle of Attack (α) - degrees	Exit Lower Angle (β) - degrees	Reaction Control Settings (δ) - CPS	Wing Flap Angle (ϵ) - degrees	Engine Speed (RPM) (ω) - RPM	Exhaust Gas Temp. (EGT) - °F	Total Lift (L) - Lbs.	Total Drag (D) - Lbs.	Total Pitch Moment (M) - Ft. Lbs.	Lift Coefficient (C_L)	Drag Coefficient (C_D)	Pitch Moment Coefficient (C_M)	Lift to Drag Ratio	In. Hg. Barometer	Velocity Ratio (V/V ₀)	Lift Coefficient (C_L)	Drag Coefficient (C_D)	Pitch Moment Coefficient (C_M)
1	1	20	1.05	1704	-4.00	0	0	0	14310	2706	92	2706	2758	10.309	.3505	1.4326	29.413	30.02	.066	.310	.014	
2	2	20	1.00	1701	-2.00	0	0	0	14330	2698	157	2698	3114	10.792	.6280	1.6989	17.185		.064	.310	.016	
3	3	20	.98	1700	.00	0	0	0	14320	2726	245	2726	2416	11.183	1.0000	1.346	8.316		.063	.314	.028	
4	4	20	1.29	1702	2.00	0	0	0	14340	2749	371	2749	3142	8.326	1.1504	1.3268	7.430		.073	.317	.042	
5	5	20	1.29	1698	4.00	0	0	0	14320	2743	462	2743	3204	8.505	1.4326	1.3549	5.937		.073	.320	.054	
6	6	20	1.29	1692	6.00	0	0	0	14340	2830	629	2830	3617	8.775	1.9504	1.5294	4.499		.073	.332	.073	
7	7	20	1.29	1690	8.00	0	0	0	14330	2784	696	2784	3171	8.631	2.1581	1.3407	4.000		.073	.332	.081	
8	8	20	2.97	1686	-4.00	0	0	0	14330	2676	396	2676	5617	3.604	.533	1.0326	5.136		.112	.318	.061	
9	9	20	2.97	1693	-2.00	0	0	0	14370	2719	470	2719	4445	3.662	.6130	.8163	5.785		.111	.318	.055	
10	10	20	2.97	1687	.00	0	0	0	14350	2918	587	2918	5095	3.930	.7906	.9357	4.971		.112	.346	.069	
11	11	20	2.97	1689	2.00	0	0	0	14360	2999	689	2999	4774	4.039	.9279	.8768	4.353		.112	.346	.069	
12	12	20	2.97	1684	4.00	0	0	0	14320	3138	789	3138	5563	4.226	1.0626	1.0216	3.977		.112	.372	.093	
13	13	30	2.97	1684	6.00	0	0	0	14340	3231	892	3231	5907	4.352	1.2013	1.0115	3.622		.112	.384	.106	
14	14	30	2.97	1686	8.00	0	0	0	14340	3265	1007	3265	5624	4.397	1.3562	1.0329	3.242		.112	.388	.119	
15	15	30	2.97	1689	10.00	0	0	0	14360	3349	1106	3349	5851	4.510	1.4896	1.0747	3.028		.112	.397	.131	
16	16	30	2.97	1690	12.00	0	0	0	14360	3415	1207	3415	5721	4.599	1.6256	1.0508	2.829		.111	.399	.161	
17	17	30	2.97	1691	14.00	0	0	0	14370	3499	1327	3499	5927	4.712	1.7872	1.0885	2.637		.111	.410	.155	
18	18	30	3.01	1688	16.00	0	0	0	14350	3728	1492	3728	6539	4.954	1.9827	1.1850	2.499		.112	.441	.176	
19	19	40	5.21	1698	-4.00	0	0	0	14380	2918	727	2918	7022	2.240	.5582	.7352	4.014		.148	.345	.085	
20	20	40	5.21	1698	.00	0	0	0	14390	3395	875	3395	7444	2.530	.6718	.7794	3.766		.148	.349	.103	
21	21	40	5.21	1692	4.00	0	0	0	14370	3689	1087	3689	8139	2.832	.8345	.8522	3.394		.148	.438	.128	
22	22	40	5.21	1693	6.00	0	0	0	14320	3901	1169	3901	8059	2.995	.8975	.8437	3.337		.148	.463	.138	
23	23	40	5.21	1682	8.00	0	0	0	14390	4112	1290	4112	9140	3.157	.9904	.8437	3.337		.150	.497	.155	
24	24	40	5.21	1685	10.00	0	0	0	14380	4623	1421	4623	9106	3.173	1.0910	.9534	3.000		.169	.512	.171	
25	25	40	5.21	1685	12.00	0	0	0	14400	4387	1527	4387	8904	3.368	1.1724	.9323	2.873		.169	.528	.183	
26	26	40	5.21	1669	14.00	0	0	0	14370	4373	1749	4373	8176	3.357	1.3428	.8560	2.500		.151	.533	.213	
27	27	40	5.21	1650	16.00	0	0	0	14380	4541	1972	4541	6137	3.486	1.5140	.6425	2.303		.153	.571	.248	
28	28	60	11.08	1688	-4.00	0	0	0	14410	3074	1493	3074	10475	1.110	.5390	.5157	2.059		.217	.365	.177	
29	29	60	11.08	1697	.00	0	0	0	14430	4138	1596	4138	12874	1.494	.5762	.6338	2.593		.216	.487	.188	
30	30	60	11.08	1699	4.00	0	0	0	14400	5046	1742	5046	14257	1.822	.6289	.7019	2.897		.216	.584	.205	
31	31	60	11.08	1687	8.00	0	0	0	14420	6009	1971	6009	15276	2.169	.7116	.7521	3.049		.217	.713	.234	
32	32	60	11.62	1684	10.00	0	0	0	14420	6168	2218	6168	14837	2.123	.7635	.6965	2.781		.224	.744	.268	
33	33	60	11.68	1660	12.00	0	0	0	14440	6423	2388	6423	15281	2.200	.8178	.7137	2.690		.227	.792	.294	
34	34	60	11.68	1665	14.00	0	0	0	14420	-	-	-	-	-	-	-	-		.227	.819	.321	
35	35	60	11.68	1646	16.00	0	0	0	14420	6298	2987	6298	14198	2.157	1.0229	.6631	2.108		.228	.784	.375	

TABLE A-2
(Continued)
AMES TEST RESULTS

Point No. - Consecutive	Point No. - Test Run	Run No.	Tunnel Speed (V) - Knots	Tunnel Dynamic Pressure (q) - Lbs./sq. ft.	Run Speed (V) - MPH	Tunnel Temp. °F	Angle of Attack (α) - degrees	Rail Lower Angle (β) - degrees	(γ) - degrees	Reaction Control Setting	King Flip Angle (δ) - deg	Engine Speed (RPM) - RPM	Exhaust Gas Temp. (EGT) - °F	Total Lift (L) - Lbs.	Total Drag (D) - Lbs.	Total Pitch Moment (M) - Ft. Lbs.	Lift Coefficient (C _L)	Drag Coefficient (C _D)	Pitch Moment Coefficient	Lift to Drag Ratio	Barometer In. Hg.	Velocity Ratio (V/V ₀)	Lift Coefficient (C _L)	Drag Coefficient (C _D)	Pitch Moment Coefficient	
36	36	2	1.17	2.287	98		0.00	0.00	0.00	Off	0	16100	NC	4921	324	5091	16.824	1.1077	2.3736	35.188	30.02	.072	-	-	-	
37	37	1	1.33	1.425	66		0.00	0.00	0.00	Off	0	11280	NC	2126	294	3109	6.394	.8842	1.3081	7.231	30.00	.087	.047	.034	.023	
38	38	2	1.31	1.170	66		0.00	0.00	0.00	Off	0	14350		1984	315	5761	6.058	.9618	-2.3905	6.296		.071	.215	.034	.034	
39	39	3	1.29	2.270	68		0.00	0.00	0.00	Off	0	15870		5142	388	4412	15.944	1.2631	1.8657	13.253		.053	.312	.024	.024	
40	40	4	1.17	2.653	71		0.00	0.00	0.00	Off	0	16250		5892	364	4724	20.144	1.2444	2.2023	16.187		.047	.319	.019	.019	
41	41	5	1.39	2.548	73		0.00	0.00	0.00	Off	0	16500		6390	450	5709	18.308	1.2950	2.2757	14.200		.049	.320	.022	.013	
42	42	6	1.35	2.545	77		0.00	0.00	0.00	Off	0	16500		5854	1805	17644	17.345	-5.3481	5.1252	3.243		.049	.300	.092	.029	
43	43	7	1.70	2.570	78		0.00	0.00	0.00	Off	0	16500		5186	-2644	17616	12.202	-6.2212	5.6524	-1.961		.055	.258	.131	.039	
44	44	8	1.60	2.580	81		0.00	0.00	0.00	Off	0	16500		4683	-3038	18037	11.708	-7.5950	6.1361	-1.541		.053	.233	.151	.040	
45	45	9	1.68	2.617	82		0.00	0.00	0.00	Off	0	16500		3951	-3234	17916	9.407	-7.7007	5.8203	-1.222		.054	.192	.157	.039	
46	46	10	3.05	2.520	85		0.00	0.00	0.00	Off	0	16500		6411	843	6747	8.408	1.1050	1.2066	7.605		.075	.336	.044	.016	
47	47	11	2.82	2.515			0.00	0.00	0.00	Off	0	16500		5927	-1417	15494	8.407	-2.0059	2.9970	-4.183		.073	.314	.075	.037	
48	48	12	3.09	2.533	86		0.00	0.00	0.00	Off	0	16500		5156	-2346	18525	6.886	-3.0369	3.2702	-2.202		.075	.269	.122	.043	
49	49	13	2.88	2.558			0.00	0.00	0.00	Off	0	16500		4564	-2755	18778	6.339	-3.8264	3.5566	-1.657		.072	.234	.141	.043	
50	50	14	2.86	2.595	87		0.00	0.00	0.00	Off	0	16500		3762	-2967	18548	5.262	-4.1497	3.5376	-1.268		.071	.188	.148	.042	
51	51	15	5.32	2.500	89		0.00	0.00	0.00	Off	0	16500		6580	1190	9920	4.947	.8947	1.0171	5.529		.101	.355	.064	.024	
52	52	16	5.21	2.485	90		0.00	0.00	0.00	Off	0	16500		6033	-1035	17655	4.632	-7.7946	1.8484	5.829		.100	.330	.056	.044	
53	53	17	5.03	2.500			0.00	0.00	0.00	Off	0	16500		5130	-2020	20027	4.080	-1.6064	2.1713	2.540		.098	.277	.109	.049	
54	54	18	5.21	2.535	91		0.00	0.00	0.00	Off	0	16500		4411	-2356	21057	3.387	-1.8088	2.2047	1.872		.098	.232	.123	.050	
55	55	19	5.11	2.570			0.00	0.00	0.00	Off	0	16500		3713	-2590	20613	2.906	-2.0274	2.2003	1.434		.096	.189	.132	.047	
56	56	20	11.70	2.483	93		0.00	0.00	0.00	Off	0	16500		7582	2060	16679	2.592	.6838	.7776	3.791		.154	.431	.097	.043	
57	57	21	11.66	2.480			0.00	0.00	0.00	Off	0	16500		6312	-169	22812	2.165	-.0648	1.0672	3.791		.151	.349	.010	.057	
58	58	22	11.49	2.489	92		0.00	0.00	0.00	Off	0	16500		5287	-1244	24753	1.841	-.4331	1.1751	4.250		.149	.288	.067	.061	
59	59	23	11.64	2.511	93		0.00	0.00	0.00	Off	0	16500		4821	-1501	25937	1.588	-.5633	1.2155	2.923		.149	.249	.085	.063	
60	60	24	11.86	2.547			0.00	0.00	0.00	Off	0	16500		3785	-1833	25672	1.277	-.6182	1.1807	2.065		.148	.197	.095	.061	
61	61	1	0	0	68		0.00	0.00	0.00	Off	0	16110	NC	5454	-276	671	NA	NA	NA	NA	29.97	NA	NA	.326	.016	.001
62	62	2	2.465				0.00	0.00	0.00	Off	0	16350	1130	5931	-295	396	NA	NA	NA	NA			.317	.015	.000	.000
63	63	3	2.461				0.00	0.00	0.00	Off	0	16540	1160	6202	-289	1052	NA	NA	NA	NA			.333	.014	.002	.002
64	64	4	2.434				0.00	0.00	0.00	Off	0	16480	1200	6109	-1071	10749	NA	NA	NA	NA			.334	.014	.002	.002
65	65	5	2.544				0.00	0.00	0.00	Off	0	16490	1200	5778	-2177	10309	NA	NA	NA	NA			.290	.019	.023	.023
66	66	6	2.568				0.00	0.00	0.00	Off	0	16490	1200	5063	-3046	14925	NA	NA	NA	NA			.249	.019	.023	.023
67	67	7	2.602				0.00	0.00	0.00	Off	0	16490	1200	4632	-3296	17125	NA	NA	NA	NA			.222	.015	.037	.037
68	68	8	2.645				0.00	0.00	0.00	Off	0	16490	1200	4038	-3473	16977	NA	NA	NA	NA			.187	.016	.035	.035
69	69	9	2.651				0.00	0.00	0.00	Off	0	16490	1190	5983	-346	1872	NA	NA	NA	NA			.330	.019	.004	.004
70	70	10	2.502				0.00	0.00	0.00	Off	0	16510	NC	6461	1228	10020	NA	NA	NA	NA			.352	.065	.024	.024

TABLE A-2
(Continued)
AMES TEST RESULTS

Point No.	Point No.	Run No.	Run Speed (V) - Knots	Tunnel Dynamic Pressure (q) - Lbs./sq. ft.	Run Speed (M) - MPH	Tunnel Temp. (T) - °F	Angle of Attack (α) - degrees	Kate Louver Angle (β) - degrees	(γ) - degrees	Horizontal Tail Incidence Angle (δ) - degrees	Reaction Control (ε) - degrees	Wing Flap Angle (ζ) - degrees	Engine Speed (N _{Eng}) - RPM	Exhaust Gas Temp. (T _{EGT}) - °F	Total Lift (L) - Lbs.	Total Drag (D) - Lbs.	Total Pitch Moment (M _P) - Ft. Lbs.	Lift Coefficient (C _L)	Drag Coefficient (C _D)	Pitch Moment Coefficient (C _M)	Lift To Drag Ratio	Reconstr. In. Hg.	Velocity Ratio (V/V ₀)	Lift Coefficient (C _L)	Drag Coefficient (C _D)	Pitch Moment Coefficient (C _M)	
71	1	5	80	20.62	2504	88	0.00	0	0	0	0	0	11760	NC	8830	3303	21952	1.713	.6019	.6316	2.84	30.10	.198	.472	.165	.058	
72	2	2	80	20.51	2502	88	0.00	20	0	0	0	0	16530	NC	6578	745	30500	1.283	.1453	.8112	8.83		.198	.354	.039	.074	
73	3	3	80	20.48	2478	91	0.00	30	0	0	0	0	16500	NC	5305	-326	31765	1.036	-.0637	.8461	-16.27		.301	.294	-.018	.079	
74	4	4	80	20.60	2485	91	0.00	35	0	0	0	0	16540	NC	6680	-731	32710	.909	-.1419	.8661	-6.40		.201	.238	-.040	.081	
75	5	5	80	20.69	2521	95	0.00	40	0	0	0	0	16500	NC	3807	-1033	31138	.736	-.1997	.8209	-3.68		.199	.204	-.055	.075	
76	6	6	100	32.40	2484	97	0.00	0	0	0	0	0	16520	NC	9362	4233	32059	1.154	.5226	.5397	2.21		.260	.566	.247	.084	
77	7	7	80	31.97	2487	97	0.00	20	0	0	0	0	16520	NC	6981	1787	36942	.873	.2236	.6303	3.90		.251	.386	.098	.092	
78	8	8	80	32.61	2467	97	0.00	30	0	0	0	0	16520	NC	5729	702	38261	.703	.0861	.6400	8.16		.254	.318	.038	.096	
79	9	9	80	32.39	2468	98	0.00	35	0	0	0	0	16520	NC	5177	305	36909	.639	.0377	.6216	16.97		.255	.291	.017	.094	
80	10	10	80	32.45	2494	98	0.00	40	0	0	0	0	16520	NC	4154	-32	34721	.512	-.0039	.5837	159.81		.252	.228	-.0017	.086	
81	1	6	60	11.76		71	-4.14	90	0	0	0	0	16520	NA	-775	392	1227	-.264	.1340	.0620	-1.96	30.13				NA	NA
82	2	2	60	11.80		71	-2.06	90	0	0	0	0	16520	NA	-318	351	509	-.108	.1195	.0257	-1.90					NA	NA
83	3	3	60	11.80		71	.03	90	0	0	0	0	16520	NA	165	326	-282	-.056	.1105	-.0141	.50						
84	4	4	60	11.70		71	2.11	90	0	0	0	0	16520	NA	619	313	-651	.212	.1074	-.0345	1.97						
85	5	5	60	11.76		71	4.20	90	0	0	0	0	16520	NA	1086	319	-930	.369	.1098	-.0503	3.36						
86	6	6	60	11.92		71	6.28	90	0	0	0	0	16520	NA	1590	337	-1452	.534	.1157	-.0768	4.61						
87	7	7	60	11.68		71	8.37	90	0	0	0	0	16520	NA	2027	359	-1731	.694	.1274	-.0943	5.44						
88	8	8	60	11.66		71	10.46	90	0	0	0	0	16520	NA	2503	420	-2366	.859	.1441	-.1367	5.96						
89	9	9	60	11.72		71	12.54	90	0	0	0	0	16520	NA	2982	450	-2950	1.018	.1632	-.1570	6.23						
90	10	10	60	11.76		71	14.62	90	0	0	0	0	16520	NA	3405	546	-3938	1.158	.1982	-.2051	5.84						
91	11	11	60	11.72		71	16.00	90	0	0	0	0	16520	NA	3338	755	-4622	1.139	.2697	-.2372	4.22						
92	1	7	20	1.17	1730	69	0.00	0	0	0	0	0	14400	NC	2971	334	3512	10.157	1.1419	1.6375	8.89	30.10	.067	.323	.036	.017	
93	2	2	20	1.35	2248	71	0.00	0	0	0	0	0	15870	NC	5021	428	5261	14.877	1.2681	2.1257	11.73		.055	.325	.027	.015	
94	3	3	20	1.27	2463	73	0.00	0	0	0	0	0	16350	NC	5929	432	6081	18.674	1.3606	2.6118	13.72		.049	.319	.023	.014	
95	4	4	20	1.17	2466	75	0.00	20	0	0	0	0	16350	NC	5499	-1740	12770	18.800	-5.9487	5.6741	-3.16		.047	.297	-.094	.029	
96	5	5	20	1.33	2508	76	0.00	35	0	0	0	0	16340	NC	4381	-2912	17528	13.176	-8.7579	7.1069	-1.50		.049	.227	-.151	.041	
97	6	6	30	2.97	2445	77	0.00	0	0	0	0	0	16330	NC	6044	791	8866	8.140	1.0653	1.6284	7.64		.076	.331	.043	.022	
98	7	7	30	2.88	2430	81	0.00	20	0	0	0	0	16340	NC	5515	-1274	15455	7.660	-1.7694	2.9272	-4.32		.075	.309	-.071	.039	
99	8	8	40	3.13	2470	82	0.00	35	0	0	0	0	16340	NC	4289	-2517	18225	5.481	-3.2166	3.1761	-1.70		.078	.234	-.137	.045	
100	9	9	40	5.46	2418	85	0.00	0	0	0	0	0	16340	NC	6234	1129	11818	4.567	.8271	1.1807	5.52		.105	.356	.064	.030	
101	10	10	40	5.46	2410	86	0.00	20	0	0	0	0	16330	NC	5747	3124	99181	4.210	2.2886	-9.9086	1.84		.106	.331			
102	11	11	60	5.15	2450	88	0.00	35	0	0	0	0	16330	NC	4202	-2184	20303	3.264	-1.6963	2.1505	-1.92		.101	.234	-.121	.051	
103	12	12	60	11.68	2409	88	0.00	0	0	0	0	0	16330	NC	7154	1956	17632	2.450	.6699	.8235	3.65		.155	.413	.138	.046	
104	13	13	60	11.76	2398	89	0.00	20	0	0	0	0	16330	NC	5945	-60	23202	2.022	-.0204	1.0762	99.08		.156	.347	-.003	.061	
105	14	14	60	11.76	2422	89	0.00	35	0	0	0	0	16330	NC	4291	-1365	25562	1.457	-.4635	1.1837	-3.14		.155	.265	-.078	.066	

TABLE A-2
(Continued)
AMES TEST RESULTS

Serial No.	Ship Name	Ship Type	Length (m)	Breadth (m)	Depth (m)	Displacement (ton)	Speed (knots)	Range (nm)	Endurance (days)	Armament	Notes
1	USS Zumwalt	DDG-1000	180	24	10	9,500	30	10,000	15	100	Advanced stealth destroyer
2	USS Zumwalt	DDG-1000	180	24	10	9,500	30	10,000	15	100	Advanced stealth destroyer
3	USS Zumwalt	DDG-1000	180	24	10	9,500	30	10,000	15	100	Advanced stealth destroyer
4	USS Zumwalt	DDG-1000	180	24	10	9,500	30	10,000	15	100	Advanced stealth destroyer
5	USS Zumwalt	DDG-1000	180	24	10	9,500	30	10,000	15	100	Advanced stealth destroyer
6	USS Zumwalt	DDG-1000	180	24	10	9,500	30	10,000	15	100	Advanced stealth destroyer
7	USS Zumwalt	DDG-1000	180	24	10	9,500	30	10,000	15	100	Advanced stealth destroyer
8	USS Zumwalt	DDG-1000	180	24	10	9,500	30	10,000	15	100	Advanced stealth destroyer
9	USS Zumwalt	DDG-1000	180	24	10	9,500	30	10,000	15	100	Advanced stealth destroyer
10	USS Zumwalt	DDG-1000	180	24	10	9,500	30	10,000	15	100	Advanced stealth destroyer
11	USS Zumwalt	DDG-1000	180	24	10	9,500	30	10,000	15	100	Advanced stealth destroyer
12	USS Zumwalt	DDG-1000	180	24	10	9,500	30	10,000	15	100	Advanced stealth destroyer
13	USS Zumwalt	DDG-1000	180	24	10	9,500	30	10,000	15	100	Advanced stealth destroyer
14	USS Zumwalt	DDG-1000	180	24	10	9,500	30	10,000	15	100	Advanced stealth destroyer
15	USS Zumwalt	DDG-1000	180	24	10	9,500	30	10,000	15	100	Advanced stealth destroyer
16	USS Zumwalt	DDG-1000	180	24	10	9,500	30	10,000	15	100	Advanced stealth destroyer
17	USS Zumwalt	DDG-1000	180	24	10	9,500	30	10,000	15	100	Advanced stealth destroyer
18	USS Zumwalt	DDG-1000	180	24	10	9,500	30	10,000	15	100	Advanced stealth destroyer
19	USS Zumwalt	DDG-1000	180	24	10	9,500	30	10,000	15	100	Advanced stealth destroyer
20	USS Zumwalt	DDG-1000	180	24	10	9,500	30	10,000	15	100	Advanced stealth destroyer

TABLE A-2
(Continued)
GAMES TEST RESULTS

[illegible]

TABLE A-2
(Continued)
AMES TEST RESULTS

[illegible]

AMES TEST RESULTS

[illegible]

AMES TEST RESULTS

CALIBRATION

AMES TEST RESULTS

LIBRARIAN

TABLE A-2
(Continued)
AMES TEST RESULTS

[illegible]

AMES TEST RESULTS

[illegible]

**Table A-2
(Continued)
AMES TEST RESULTS**

[illegible]

TABLE A-2
(Continued)
AMES TEST RESULTS

Point No. - Computation	Point No. - Run No.	Turntable Speed (°) - Revs	Turntable Precession (°) - Sec/Min	Run Speed (°) - RPM	Turntable Temp.	Angle of Attack (°) - Degrees	Exit Inverse Angle (°) - Degrees	Incidence Angle (°) - Degrees	Rotation Control (°) - Degrees	Wing Flap Angle (°) - Degrees	Engine Speed (RPM) - RPM	Exhaust Gas Temp. (°C) - °C	Total Lift (LBS) - LBS	Total Drag (LBS) - LBS	Total Pitch Moment (LBS) - LBS	Lift Coefficient (C _L)	Drag Coefficient (C _D)	Pitch Moment Coefficient	Lift to Drag Ratio	Incl. Ang.	Vol. Ratio (V/V ₀)	Lift Coefficient	Drag Coefficient	Pitch Moment Coefficient	Point No. - Computation
421	7	15	1.27	0	72	32	31	22	0	30	16100	0	192	58	410	1.032	0.000	0.000	3.134	30.00	90	0.00	0.00	0.00	NA
422	8	15	1.27	0	72	32	31	22	0	30	16100	0	189	60	410	1.032	0.000	0.000	3.079	30.00	90	0.00	0.00	0.00	NA
423	9	15	1.31	0	72	32	31	24	0	30	16100	0	189	61	410	1.032	0.000	0.000	3.079	30.00	90	0.00	0.00	0.00	NA
424	10	15	1.31	0	72	32	31	24	0	30	16100	0	189	61	410	1.032	0.000	0.000	3.079	30.00	90	0.00	0.00	0.00	NA
425	1	20	1.27	16.00	92	10.34	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
426	2	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
427	3	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
428	4	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
429	5	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
430	6	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
431	7	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
432	8	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
433	9	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
434	10	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
435	11	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
436	12	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
437	13	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
438	14	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
439	15	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
440	16	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
441	17	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
442	18	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
443	19	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
444	20	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
445	21	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
446	22	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
447	23	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
448	24	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
449	25	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
450	26	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
451	27	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
452	28	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
453	29	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
454	30	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA
455	31	20	1.27	24.14	76	4.00	0	25	0	40	16100	0	4031	44	1282	1.112	0.000	0.000	126.06	30.00	90	0.00	0.00	0.00	NA

TABLE A-2
(Continued)
AMES TEST RESULTS

[illegible]

AMES TEST RESULTS

CALIBRATION

TABLE A-2
(Continued)
AMES TEST RESULTS

Run No. - Consecutive	Run No. - Run	Run No.	Run Speed (V) - MPH	Run Speed (M) - Lbs/Hr.	Angle of Attack (α) - degrees	Exit Lower Angle (β) - degrees	Incidence Angle (γ) - degrees	Reaction Control (δ) - degrees	Wing Tip Angle (ϵ) - degrees	Engine Speed (ζ) - RPM	Exhaust Gas Temp. (η) - $^{\circ}$ F	Total Lift (θ) - Lbs.	Total Drag (ϕ) - Lbs.	Total Pitch Moment (ψ) - Ft. Lbs.	Lift Coefficient (C_L)	Drag Coefficient (C_D)	Pitch Moment (C_M)	Lift to Drag Ratio (L/D)	Interpolated In. Hg.	Velocity Ratio (V/V_0)	Lift Coefficient (C_L)	Drag Coefficient (C_D)	Pitch Moment (C_M)	Tow Angle (χ) - Degrees	
526	5	23	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
527	6	24	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
528	7	25	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
529	8	26	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
530	9	27	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
531	10	28	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
532	11	29	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
533	12	30	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
534	13	31	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
535	14	32	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
536	15	33	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
537	16	34	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
538	17	35	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
539	18	36	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
540	19	37	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
541	20	38	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
542	21	39	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
543	22	40	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
544	23	41	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
545	24	42	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
546	25	43	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
547	26	44	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
548	27	45	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
549	28	46	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
550	29	47	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
551	30	48	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
552	31	49	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
553	32	50	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
554	33	51	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
555	34	52	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
556	35	53	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
557	36	54	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
558	37	55	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
559	38	56	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0
560	39	57	3.24	0	75	36	0	0	0	0	0	918	312	669	6.9	2.74	2.22	2.70	2.70	30.79	0.70	0.00	0.00	0.00	0

TABLE A-2
(Continued)
AMES TEST RESULTS

Point No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run 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No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	Run No.	
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TABLE A-2
(Continued)
AMES TEST RESULTS

Point No. - Commutative	Point No.	Run No.	Tunnel Speed (V) - Knots	Tunnel Dynamic Pressure (q) - Lbs./sq. ft.	Run Speed (V) - MPH	Tunnel Temp. °F	Angle of Attack (α) - degrees	Kill's Luvver Angle (γ) - degrees	Rolling Control (δ) - degrees	Rolling Angle (ϕ) - degrees	Rolling Speed ($\dot{\phi}$) - rpm	Exhaust Gas Temp. (EGT) - °F	Total Lift (L) - Lbs.	Total Drag (D) - Lbs.	Total Pitch Moment (M) - Ft. Lbs.	Lift Coefficient (C_L)	Drag Coefficient (C_D)	Pitch Moment Coefficient (C_{M_y})	Lift to Drag Ratio	Barometer In. Hg.	Velocity Ratio (V/V_{ref})	Lift Coefficient (C_L)	Drag Coefficient (C_D)	Pitch Moment Coefficient (C_{M_y})	Yaw Angle (ψ) - Degrees	
596	596	4	5.28	5.28	1708	62	0.30	0	0	0	16.250	NC	5171	1045	7969	3.160	.7917	.7917	3.94	30.34	NC	NC	NC	NC	NC	4
597	597	5	5.30	5.30	1705	61	-8.30	0	0	0	16.250	NC	5154	1045	7926	3.161	.8015	.7964	3.92	30.34	NC	NC	NC	NC	NC	5
598	598	6	5.28	5.28	1700	60	-8.30	0	0	0	16.250	NC	5168	1045	7926	3.161	.8015	.7964	3.92	30.34	NC	NC	NC	NC	NC	6
599	599	7	5.19	5.19	1707	60	-4.30	0	0	0	16.250	NC	5136	1045	7912	2.725	.6351	.7898	4.32	30.34	NC	NC	NC	NC	NC	7
600	600	8	5.16	5.16	1702	59	4.30	0	0	0	16.250	NC	5155	1306	7639	3.574	.9766	.7226	3.56	30.34	NC	NC	NC	NC	NC	8
601	601	9	5.19	5.19	1702	60	6.30	0	0	0	16.250	NC	5132	1411	7534	3.726	1.0375	.7223	3.42	30.34	NC	NC	NC	NC	NC	9
602	602	10	5.26	5.26	1697	60	8.30	0	0	0	16.250	NC	5059	1544	7259	3.862	1.1786	.6878	3.22	30.34	NC	NC	NC	NC	NC	10
603	603	11	5.39	5.39	1697	67	10.30	0	0	0	16.250	NC	5170	1647	7115	4.061	1.3100	.7094	3.10	30.34	NC	NC	NC	NC	NC	11
604	604	12	5.21	5.21	1689	67	12.30	0	0	0	16.250	NC	5279	1882	5739	4.053	1.4449	.5303	2.90	30.34	NC	NC	NC	NC	NC	12
605	605	13	5.21	5.21	1700	69	0.00	0	0	0	16.250	NC	5020	1094	7676	3.086	.8107	.7057	3.88	30.34	NC	NC	NC	NC	NC	13
606	606	14	5.21	5.21	1700	69	0.00	0	0	0	16.250	NC	5055	1099	7693	3.113	.8438	.6567	3.68	30.34	NC	NC	NC	NC	NC	14
607	607	15	5.28	5.28	1696	69	0.00	20	0	0	16.250	NC	5091	72	10943	2.570	.0545	1.0276	47.11	30.34	NC	NC	NC	NC	NC	15
608	608	16	5.26	5.26	1714	70	5.30	35	0	0	16.250	NC	5027	946	11700	1.879	-.4168	1.1163	-4.50	30.34	NC	NC	NC	NC	NC	16
609	609	17	5.26	5.26	1685	70	5.30	0	0	0	16.250	NC	5027	1518	7031	3.823	1.1564	.7296	3.31	30.34	NC	NC	NC	NC	NC	17
610	610	18	5.28	5.28	1687	71	5.30	0	0	0	16.250	NC	5002	1515	7279	3.789	1.1677	.7758	3.30	30.34	NC	NC	NC	NC	NC	18
611	611	19	5.34	5.34	1686	71	5.30	0	0	0	16.250	NC	4939	1526	7046	3.700	1.1616	.7541	3.24	30.34	NC	NC	NC	NC	NC	19
612	612	20	5.28	5.28	1685	71	5.30	0	0	0	16.250	NC	5036	1509	7308	3.816	1.1632	.7261	3.31	30.34	NC	NC	NC	NC	NC	20
613	613	21	5.28	5.28	1680	72	5.30	0	0	0	16.250	NC	5057	1523	7267	3.831	1.1538	.7039	3.32	30.34	NC	NC	NC	NC	NC	21
614	614	22	5.26	5.26	1693	72	5.30	0	0	0	16.250	NC	5004	1562	6607	3.820	1.1771	.6280	3.26	30.34	NC	NC	NC	NC	NC	22
615	615	23	5.26	5.26	1688	72	5.30	0	0	0	16.250	NC	4912	1556	6906	3.750	1.1878	.6030	3.15	30.34	NC	NC	NC	NC	NC	23
616	616	24	5.17	5.17	1688	73	5.30	20	0	0	16.250	NC	4911	1541	6977	3.530	.9567	.9513	9.78	30.34	NC	NC	NC	NC	NC	24
617	617	25	5.26	5.26	1707	73	5.30	35	0	0	16.250	NC	5068	201	11662	2.678	-.1388	1.0975	-16.86	30.34	NC	NC	NC	NC	NC	25
618	618	26	5.17	5.17	1679	73	5.30	0	0	0	16.250	NC	5024	715	7841	2.360	.5532	.7122	4.22	30.34	NC	NC	NC	NC	NC	26
619	619	27	5.19	5.19	1680	74	5.30	0	0	0	16.250	NC	4956	876	8190	2.664	.6751	.7662	3.94	30.34	NC	NC	NC	NC	NC	27
620	620	28	5.13	5.13	1680	74	5.30	0	0	0	16.250	NC	4918	1279	7402	3.445	.9973	.6687	3.45	30.34	NC	NC	NC	NC	NC	28
621	621	29	5.21	5.21	1680	74	5.30	0	0	0	16.250	NC	4966	1442	7048	3.582	1.1071	.5871	3.22	30.34	NC	NC	NC	NC	NC	29
622	622	30	4.95	4.95	1683	75	10.30	0	0	0	16.250	NC	4861	1598	6634	3.912	1.2913	.6156	3.02	30.34	NC	NC	NC	NC	NC	30
623	623	31	5.01	5.01	1680	75	12.00	0	0	0	16.250	NC	5110	1834	6326	4.096	1.4463	.5688	2.78	30.34	NC	NC	NC	NC	NC	31
624	624	32	5.01	5.01	1720	75	16.00	0	0	0	16.250	NC	4953	1980	6315	3.954	1.5808	.5558	2.50	30.34	NC	NC	NC	NC	NC	32
625	625	1	11.70	11.70	0	56	-8.15	90	0	0	0	NC	-842	612	2621	-.228	.2100	.0977	-1.37	30.22	NA	NA	NA	NA	NA	1
626	626	2	11.70	11.70	0	56	-3.94	0	0	0	0	NC	201	546	346	.069	.1833	.0295	-.37	30.22	NA	NA	NA	NA	NA	2
627	627	3	11.70	11.70	0	56	-.22	0	0	0	0	NC	1229	499	-357	-.420	.1722	-.0342	2.43	30.22	NA	NA	NA	NA	NA	3
628	628	4	11.74	11.74	0	56	6.42	0	0	0	0	NC	2308	537	-1853	-.786	.1887	-.1094	4.16	30.22	NA	NA	NA	NA	NA	4
629	629	5	11.78	11.78	0	56	6.51	0	0	0	0	NC	2827	564	-2275	-.960	.2049	-.1346	4.44	30.22	NA	NA	NA	NA	NA	5
630	630	6	11.78	11.78	0	56	8.40	0	0	0	0	NC	3339	648	-3174	1.134	.2320	-.1777	4.48	30.22	NA	NA	NA	NA	NA	6

TABLE A-2
(Continued)
AMES TEST RESULTS

Run No.	Turnout Speed (C) - Knots	Turnout Dynamic (D) - Lbs/sq.ft.	Run Speed (E) - Knots	Turnout Temp.	Angle of Attack (F) - degrees	Exit Lower Angle (G) - degrees	Incidence Angle (H) - degrees	Reaction Control (I) - CPM	Rolling Angle (J) - degrees	Engine Speed (K) - RPM	Exhaust Gas Temp. (L) - °F	Total Lift (M) - Lbs.	Total Drag (N) - Lbs.	Total Pitch Moment (O) - Ft. Lbs.	Lift Coefficient (P)	Drag Coefficient (Q)	Pitch Moment (R)	Lift to Drag Ratio	Determinator in No.	Velocity Ratio (S) - 1/4	Lift Coefficient (T)	Drag Coefficient (U)	Pitch Moment (V)	Roll Angle (W) - Degrees	
631	7	60	11.70	0	36	10.46	0	0	0	0	NA	36.15	691	-76	1,243	-2,256	-0.028	4.95	30.22	NA	NA	NA	NA	NA	8
632	8	60	11.46	0	36	12.73	0	0	0	0	0	40.15	755	1336	1,317	-2,276	-0.030	4.97	30.22	NA	NA	NA	NA	NA	9
633	9	60	11.70	0	36	16.70	0	0	0	0	0	38.10	886	65	1,307	-3,198	-0.063	6.08	30.22	NA	NA	NA	NA	NA	10
634	10	60	11.46	0	36	-8.14	0	0	0	0	0	-7.67	688	2629	-2.09	-2,359	-0.094	-1.14	30.22	NA	NA	NA	NA	NA	11
635	11	60	11.70	0	36	-3.87	0	0	0	0	0	190	600	1725	-0.65	-2,052	-0.232	-3.1	30.22	NA	NA	NA	NA	NA	12
636	12	60	11.74	0	36	-22	0	0	0	0	0	1232	588	-548	-4.30	-2,054	-0.0813	2.04	30.22	NA	NA	NA	NA	NA	13
637	13	60	11.74	0	36	9.41	0	0	0	0	0	2239	614	-18.20	-7.63	-2,164	-0.1603	3.55	30.22	NA	NA	NA	NA	NA	14
638	14	60	11.74	0	36	6.57	0	0	0	0	0	2747	681	-26.66	-9.36	-2,602	-0.1927	3.88	30.22	NA	NA	NA	NA	NA	15
639	15	60	11.74	0	36	8.58	0	0	0	0	0	3153	724	-29.56	-1.004	-2,576	-0.1339	4.21	30.22	NA	NA	NA	NA	NA	16
640	16	60	11.70	0	36	10.63	0	0	0	0	0	3447	753	-82	1,178	-2,704	-0.0925	4.35	30.22	NA	NA	NA	NA	NA	17
641	17	60	11.46	0	36	12.69	0	0	0	0	0	3762	894	-136	1,291	-3,222	-0.0683	4.00	30.22	NA	NA	NA	NA	NA	18
642	18	60	11.70	0	36	14.70	0	0	0	0	0	3815	993	479	1,304	-3,553	-0.203	3.67	30.22	NA	NA	NA	NA	NA	19
643	19	60	11.46	0	36	-8.14	0	0	0	0	0	-776	603	7913	-2.66	-2,075	-0.1355	-1.26	30.22	NA	NA	NA	NA	NA	20
644	20	60	11.70	0	36	-3.86	0	0	0	0	0	238	530	1256	-0.01	-1,813	-0.026	4.4	30.22	NA	NA	NA	NA	NA	21
645	21	60	11.78	0	36	24	0	0	0	0	0	1316	531	-76	-447	-1,822	-0.080	2.45	30.22	NA	NA	NA	NA	NA	22
646	22	60	11.78	0	36	9.44	0	0	0	0	0	2625	575	-1549	-8.23	-2,016	-0.0974	4.08	30.22	NA	NA	NA	NA	NA	23
647	23	60	11.76	0	36	6.52	0	0	0	0	0	2883	633	-2257	-9.61	-2,262	-0.1377	4.37	30.22	NA	NA	NA	NA	NA	24
648	24	60	11.70	0	36	8.62	0	0	0	0	0	3405	697	-1187	-1.164	-2,509	-0.1821	4.64	30.22	NA	NA	NA	NA	NA	25
649	25	60	11.70	0	36	10.67	0	0	0	0	0	3670	743	1463	1,257	-2,687	-0.339	4.67	30.22	NA	NA	NA	NA	NA	26
650	26	60	11.70	0	36	12.70	0	0	0	0	0	3859	855	1819	1,319	-3,055	-0.666	4.27	30.22	NA	NA	NA	NA	NA	27
651	27	60	11.78	0	36	14.71	0	0	0	0	0	3950	930	1796	1,341	-3,325	-0.708	4.03	30.22	NA	NA	NA	NA	NA	28
652	1	20	11.25	1700	59	0.00	0	0	0	0	0	3079	415	3325	8.653	1,330	1,500	7.41	30.22	0.70	0.39	-0.04	-0.18	29	
653	2	20	11.37	1699	60	0	0	0	0	0	0	3182	474	3636	9.291	1,339	1,506	6.71	30.22	0.71	0.39	0.04	0.18	30	
654	3	20	11.37	1700	60	0	0	0	0	0	0	3325	441	4915	9.708	1,2376	1,9387	7.54	30.22	0.71	0.39	0.04	0.18	31	
655	4	20	11.27	1704	60	0	0	0	0	0	0	3180	426	2613	9.658	1,3417	1,0389	7.34	30.22	0.71	0.39	0.04	0.18	32	
656	5	20	11.27	1696	61	0	0	0	0	0	0	3119	424	2314	9.824	1,3356	9940	7.35	30.22	0.71	0.39	0.04	0.18	33	
657	6	20	11.27	1690	61	0	0	0	0	0	0	3156	442	1770	9.940	1,3921	7662	7.14	30.22	0.71	0.39	0.04	0.18	34	
658	7	20	11.31	1696	62	0	0	0	0	0	0	2799	418	7403	8.567	-1,8070	3,0824	-4.52	30.22	0.72	0.39	-0.04	-0.18	35	
659	8	20	11.27	1696	62	0	0	0	0	0	0	2809	409	6814	8.847	-1,9181	2,9267	-4.61	30.22	0.72	0.39	-0.04	-0.18	36	
660	9	20	11.25	1697	63	0	0	0	0	0	0	2798	438	6793	8.954	-2,0516	2,9644	-4.38	30.22	0.72	0.39	-0.04	-0.18	37	
661	10	20	11.25	1696	64	0	0	0	0	0	0	2803	400	7009	8.970	-1,9300	3,0588	-4.67	30.22	0.72	0.39	-0.04	-0.18	38	
662	11	20	11.23	1695	64	0	0	0	0	0	0	2820	419	5829	9.171	-2,0130	2,5849	-4.55	30.22	0.72	0.39	-0.04	-0.18	39	
663	12	20	11.23	1697	65	0	0	0	0	0	0	2872	402	5641	9.340	-1,9577	2,5015	-4.77	30.22	0.72	0.39	-0.04	-0.18	40	
664	13	20	11.35	1714	65	0	0	0	0	0	0	2159	1254	3846	6.367	-3,7156	3,5743	-1.71	30.22	0.72	0.39	-0.04	-0.18	41	
665	14	20	11.27	1724	66	0	0	0	0	0	0	2133	1272	3863	6.718	-4,0063	3,7981	-1.67	30.22	0.72	0.39	-0.04	-0.18	42	

AMES TEST RESULTS

-106-

TABLE A-2
(Continued)
JAMES TEST RESULTS

[illegible]

TABLE A-2
(Continued)

[illegible]

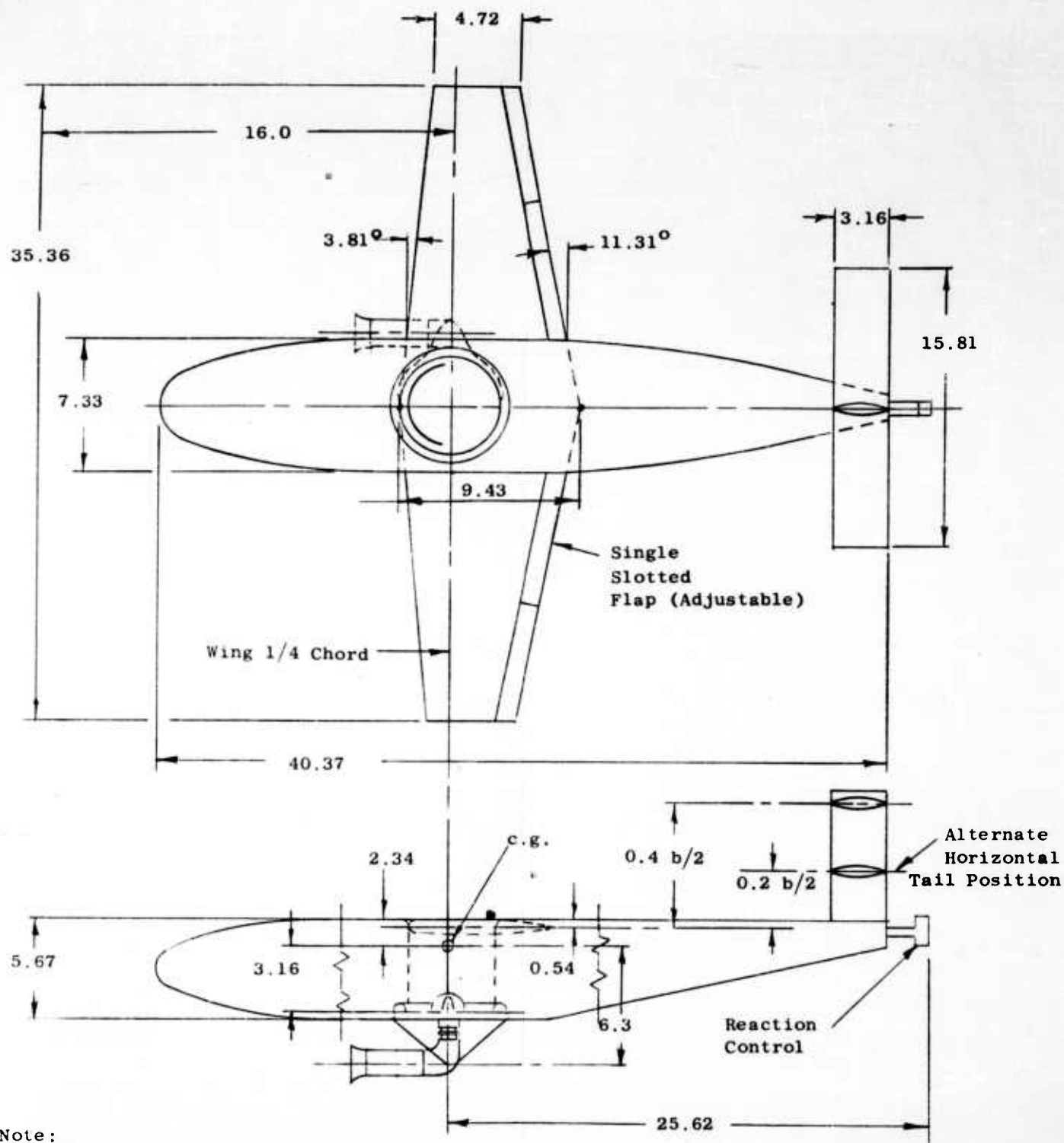
TABLE A-2
(Continued)
AMES TEST RESULTS

Point No. - Consecutive	Point No. - Run No.	Run No.	Tunnel Speed (V) - Knots	Tunnel Dynamic Pressure (q) - lbs./sq.ft.	Fan Speed (N) - RPM	Tunnel Temp. (T) - degrees	Angle of Attack (α) - degrees	Exit Lower Angle (δ) - degrees	Incidence Angle (θ) - degrees	Reaction Control (RC) - CPS	Wing Flap Angle (ϕ) - degrees	Engine Speed (N) - RPM	Exhaust Gas Temp. (EGT) - F	Total Lift (L) - lbs.	Total Drag (D) - lbs.	Total Pitch Moment (M) - ft. lbs.	Lift Coefficient (C _L)	Drag Coefficient (C _D)	Pitch Moment (M)	Lift To Drag Ratio	In. Hg.	Velocity Ratio (V/V _{tip})	Lift Coefficient (M)	Drag Coefficient (M)	Pitch Moment (M)	Yaw Angle (ψ) - Degrees	
771	24	35	60	11.17	1691	72	8.00	0	0	0	0	14260	NA	7499	2253	6432	2.685	.8006	.9123	3.08	30.47	.213	.862	.259	NA	0	0
772	25	36	20	11.18	1698	73	10.00	0	0	0	0	14260	NA	7872	2550	6432	2.816	.9123	.9123	3.08	30.47	.212	.897	.291	NA	0	0
773	1	36	20	1.27	0	52	-8.12	96	0	0	0	0	NA	-63	57	282	-117	.1800	.1800	-1.20	29.99	NA	.897	.291	NA	0	0
774	2			1.27			-3.94							37	50	-122	.117	.1576	.0239	2.68			NA	NA	NA	0	0
775	3			1.27			.21							135	47	73	.394	.1495	.0239	2.68			NA	NA	NA	0	0
776	4			1.29			-4.40							244	53	-75	.757	.1697	.0239	2.68			NA	NA	NA	0	0
777	5			1.27			8.61							363	53	-337	1.143	.1791	.0239	2.68			NA	NA	NA	0	0
778	6			1.27			10.61							361	48	218	1.137	.1947	.0239	2.68			NA	NA	NA	0	0
779	7			1.23			12.63							361	79	-63	1.174	.2697	.0239	2.68			NA	NA	NA	0	0
780	8			1.31			14.63		0					387	130	-678	1.182	.4099	.0239	2.68			NA	NA	NA	0	0
781	9		40	5.21			.22							545	194	-597	.418	.1506	.0239	2.68			NA	NA	NA	0	0
782	10			5.24			.26							628	199	-2364	.479	.1540	.0239	2.68			NA	NA	NA	0	0
783	11			5.24			.28		8					697	210	-3728	.532	.1629	.0239	2.68			NA	NA	NA	0	0
784	12			5.24			.30	10	10					740	217	-4473	.565	.1686	.0239	2.68			NA	NA	NA	0	0
785	13			5.26			.31	12	12					773	225	-5146	.588	.1741	.0239	2.68			NA	NA	NA	0	0
786	14			5.24			.33	14	14					807	229	-5533	.616	.1783	.0239	2.68			NA	NA	NA	0	0
787	15			5.19			.32	16	16					781	249	-5198	.602	.1953	.0239	2.68			NA	NA	NA	0	0
788	16			5.19			.30	18	18					728	270	-4164	.561	.2110	.0239	2.68			NA	NA	NA	0	0
789	17			5.28			.30	20	20					733	290	-3946	.555	.2226	.0239	2.68			NA	NA	NA	0	0
790	18			5.26			-8.14	0	0					-354	234	561	.769	.1766	.0239	2.68			NA	NA	NA	0	0
791	19			5.19			-3.96							105	202	-99	.081	.1557	.0239	2.68			NA	NA	NA	0	0
792	20			5.24			.24							583	195	-796	.445	.1567	.0239	2.68			NA	NA	NA	0	0
793	21			5.24			4.42							1044	215	-1490	.797	.1700	.0239	2.68			NA	NA	NA	0	0
794	22			5.26			6.52							1275	236	-1741	.970	.1882	.0239	2.68			NA	NA	NA	0	0
795	23			5.26			8.61							1499	263	-2148	1.140	.2121	.0239	2.68			NA	NA	NA	0	0
796	24			5.26			10.69							1708	295	-2440	1.299	.2400	.0239	2.68			NA	NA	NA	0	0
797	25			5.24			12.74							1831	365	-2751	1.398	.2868	.0239	2.68			NA	NA	NA	0	0
798	26			5.19			14.78							1895	428	-2659	1.461	.3497	.0239	2.68			NA	NA	NA	0	0
799	1	37	60	11.78			-8.14	90	0	0	0	0	NA	-767	515	244	.260	.1755	.0239	2.68			NA	NA	NA	0	0
800	2			11.68			-3.95							281	446	-1298	.096	.1528	.0239	2.68			NA	NA	NA	0	0
801	3			11.70			.24							1296	429	-2328	.443	.1485	.0239	2.68			NA	NA	NA	0	0
802	4			11.66			4.43							2340	472	-3694	.803	.1673	.0239	2.68			NA	NA	NA	0	0
803	5			11.86			6.52							2868	523	-4080	.967	.1851	.0239	2.68			NA	NA	NA	0	0
804	6			11.70			8.61							3167	575	-4465	1.151	.2089	.0239	2.68			NA	NA	NA	0	0
805	7			11.68			10.70							3845	614	-4978	1.317	.2264	.0239	2.68			NA	NA	NA	0	0

TABLE A-2
(Continued)

LEGEND:

D	Reaction Nozzle Direction Down
U	Reaction Nozzle Direction Up
NC	Not Calculated
NA	Not Applicable
-	Erroneous



Note:

All Dimensions In Feet Unless
Otherwise Specified.

FIGURE 1. SKETCH OF NASA FULL-SCALE AIRCRAFT MODEL

GEOMETRIC DATA

WING

Area	250 Sq. Ft.
Aspect Ratio	5
Taper Ratio	0.5
Mean Aero. Chord	7.33 Ft.
Airfoil Section	NASA 63-210
Wing Loading	28 PSF.

HORIZONTAL TAIL

Area	50 Sq. Ft.
Aspect Ratio	5
Taper Ratio	1.0
Airfoil Section	NASA 63 A 012

VERTICAL TAIL

Area	25 Sq. Ft.
Aspect Ratio	2.5
Taper Ratio	1.0
Airfoil Section	NASA 63 A 015

C082602

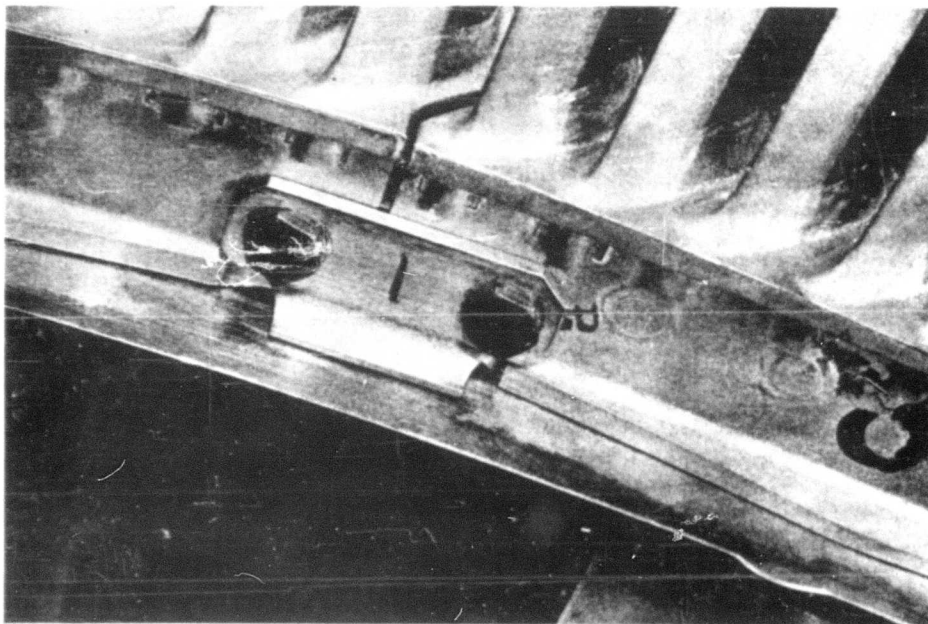


FIGURE 2 - CARRIER TAB INSTALLED

CO82601

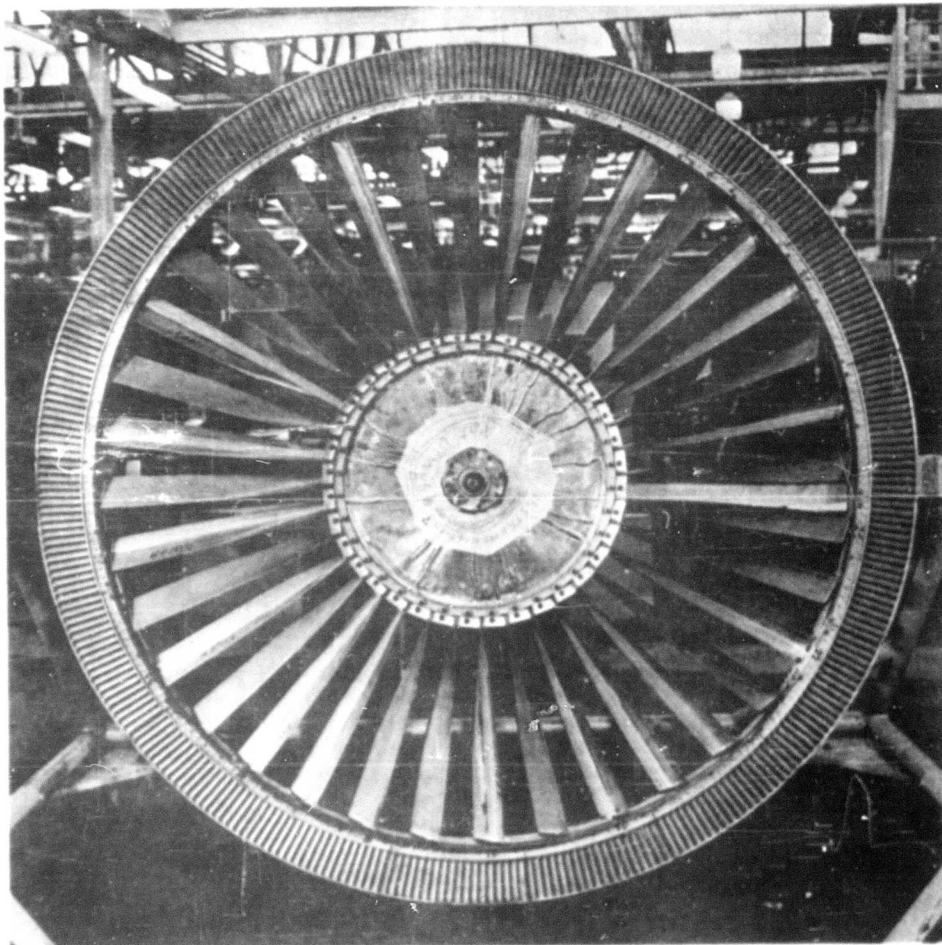


FIGURE 3 - ASSEMBLED ROTOR - BUILD-UP #3-001

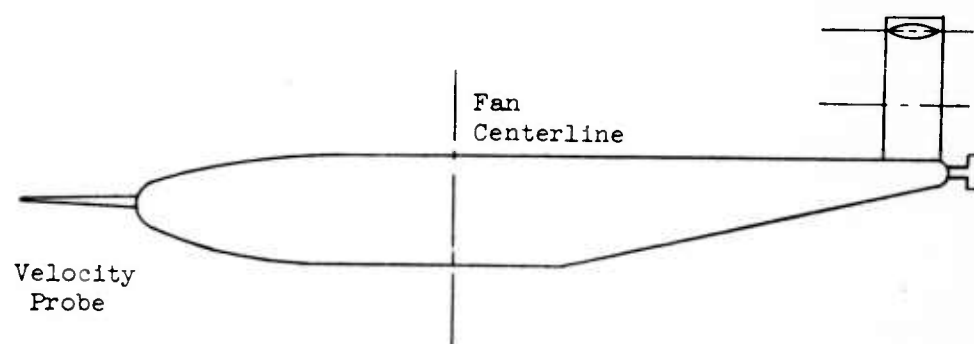
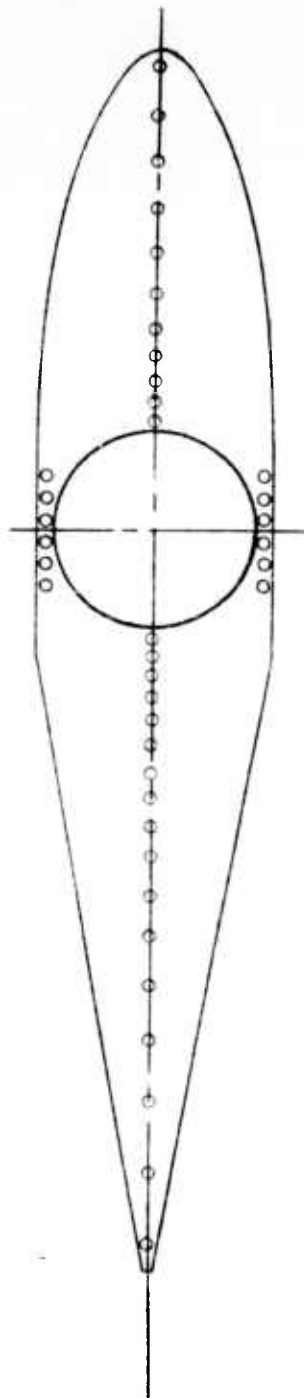
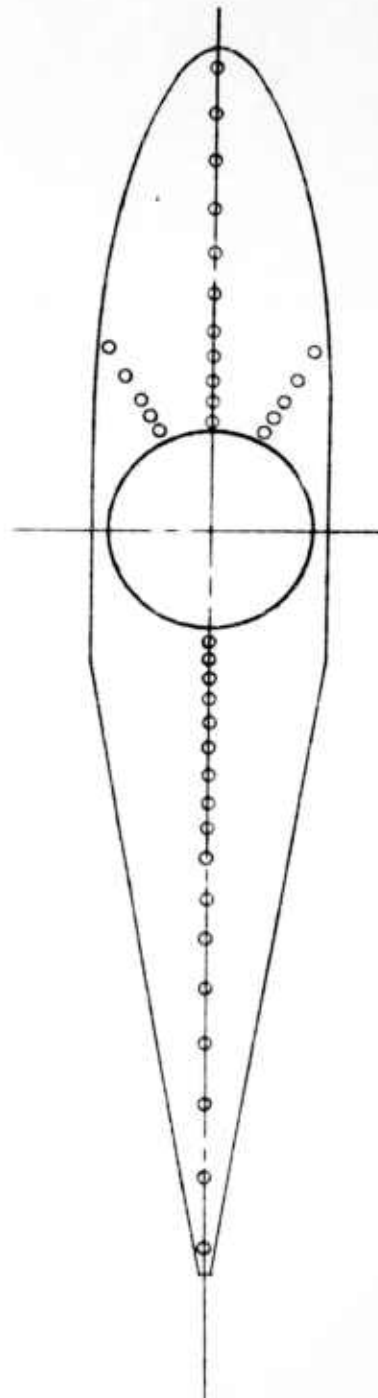


FIGURE 4 - VELOCITY PROBE LOCATION.



Bottom of Fuselage

NOTE:
Not to scale.



Top of Fuselage

FIGURE 5 - STATIC PRESSURE TAP LOCATIONS ON THE FUSELAGE

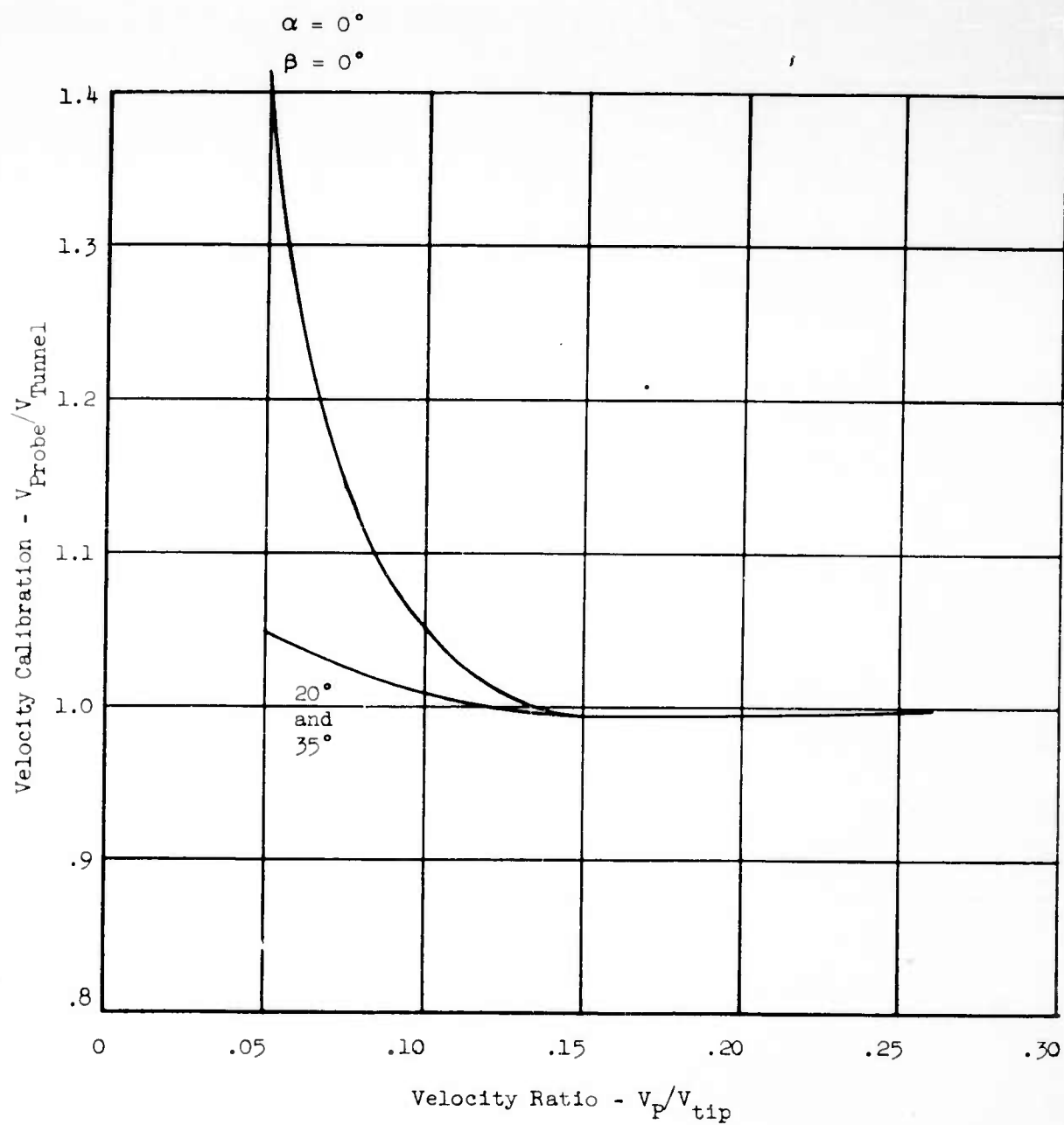


FIGURE 6 - VELOCITY CALIBRATION VS. VELOCITY RATIO.

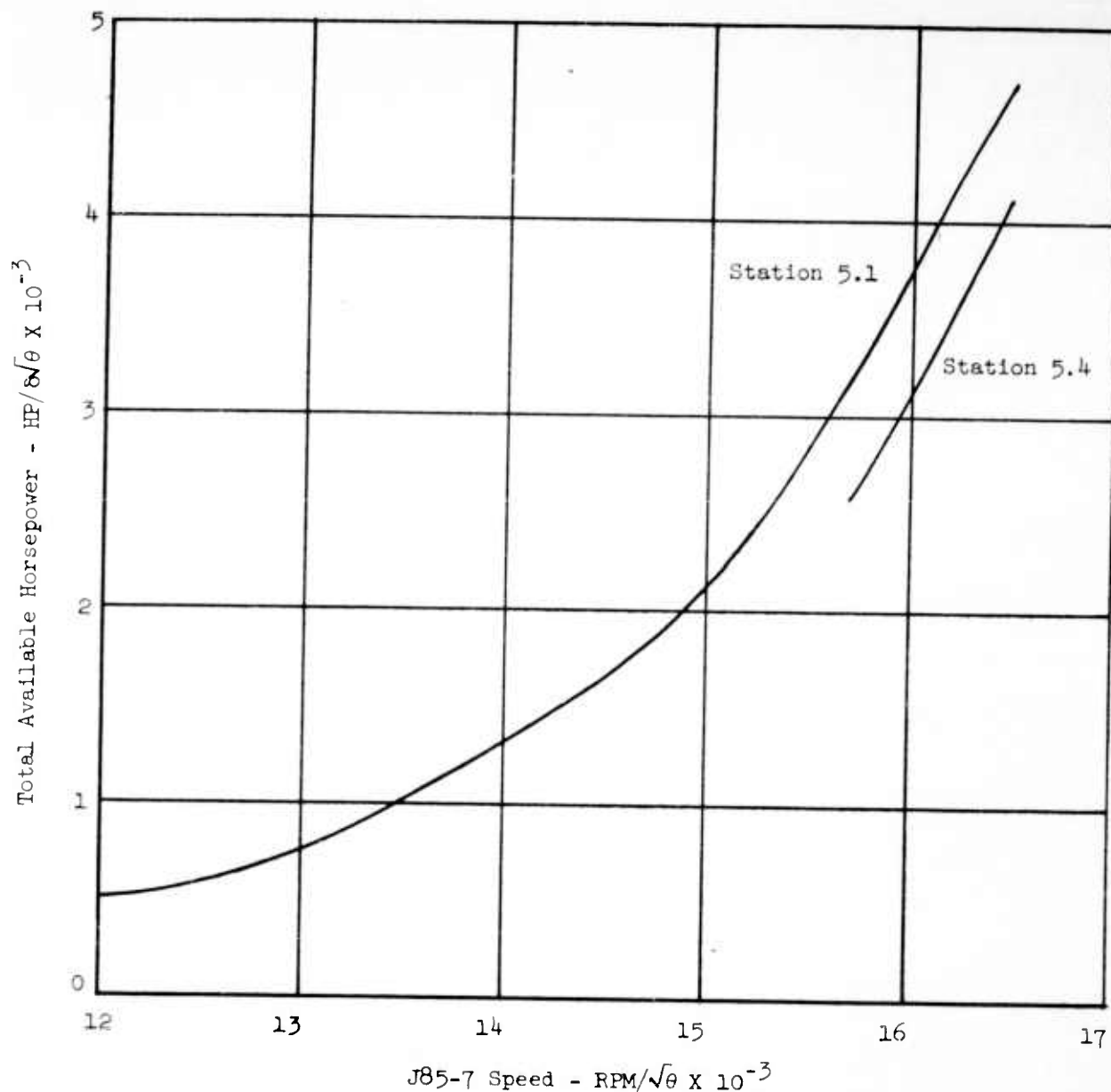


FIGURE 7 - TOTAL AVAILABLE HORSEPOWER VERSUS ENGINE SPEED

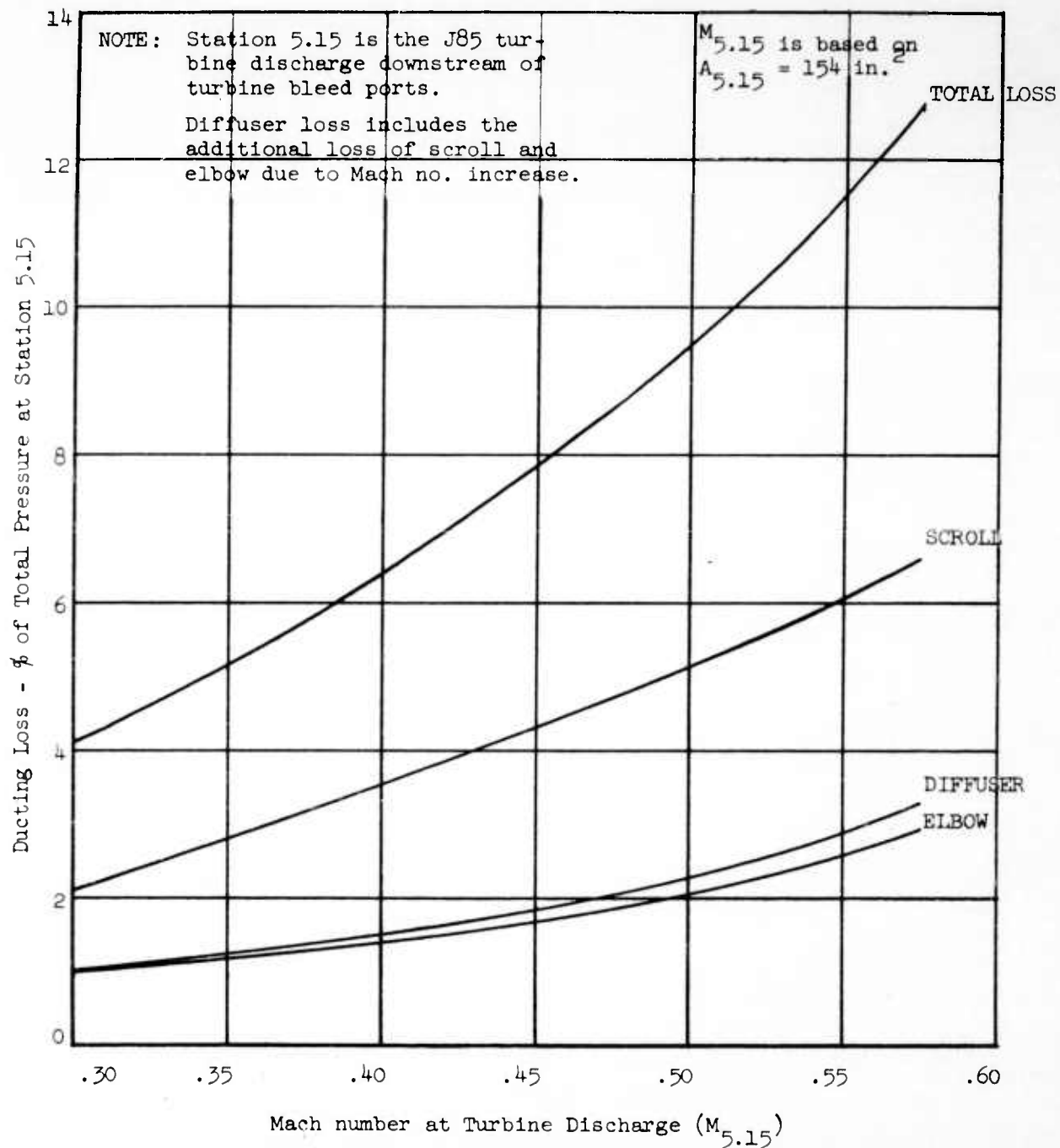


FIGURE 8 - DUCTING LOSSES VERSUS TURBINE DISCHARGE MACH NUMBER

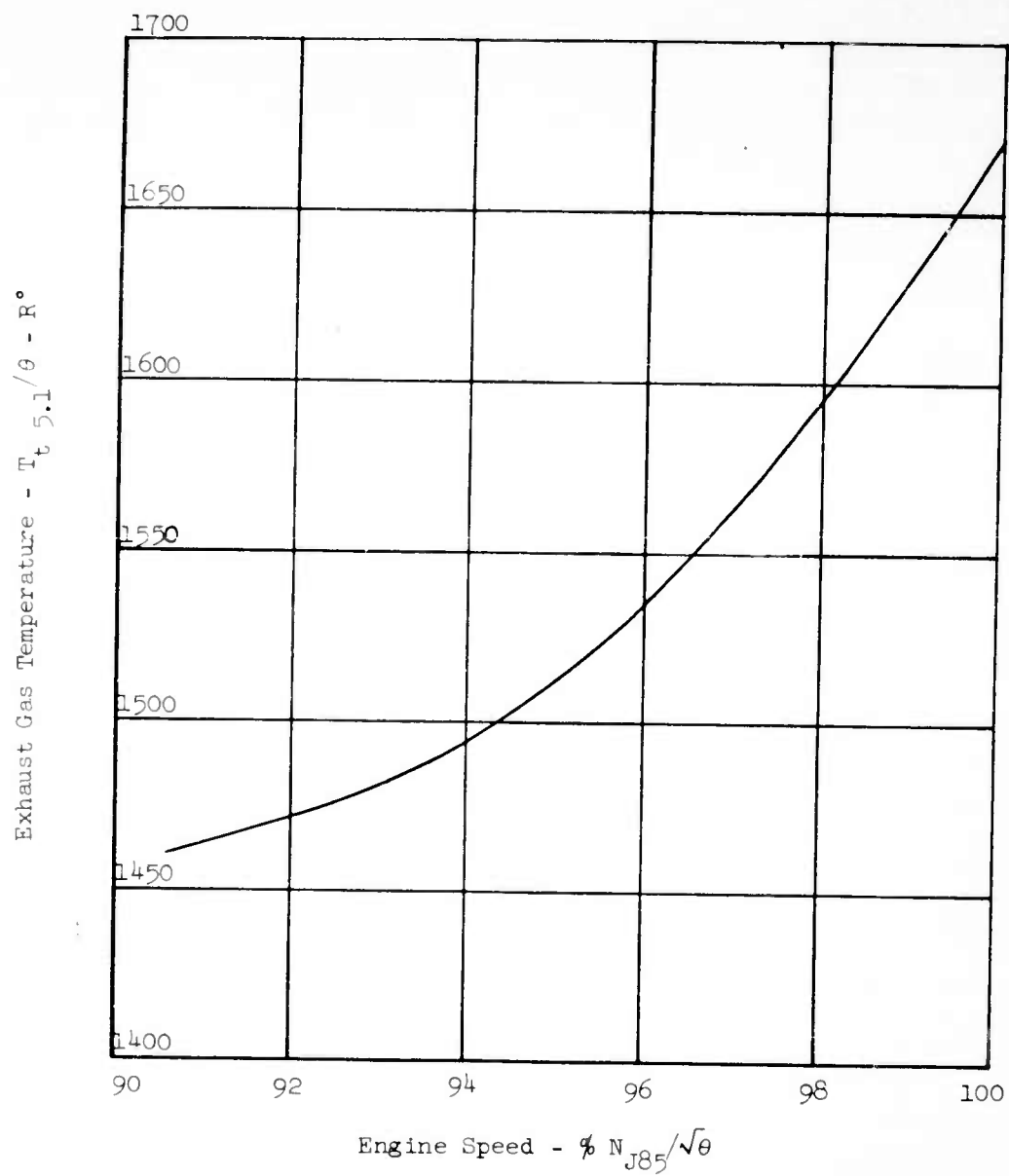


FIGURE 9 - EXHAUST GAS TEMPERATURE (EGT) VERSUS J85-7 SPEED

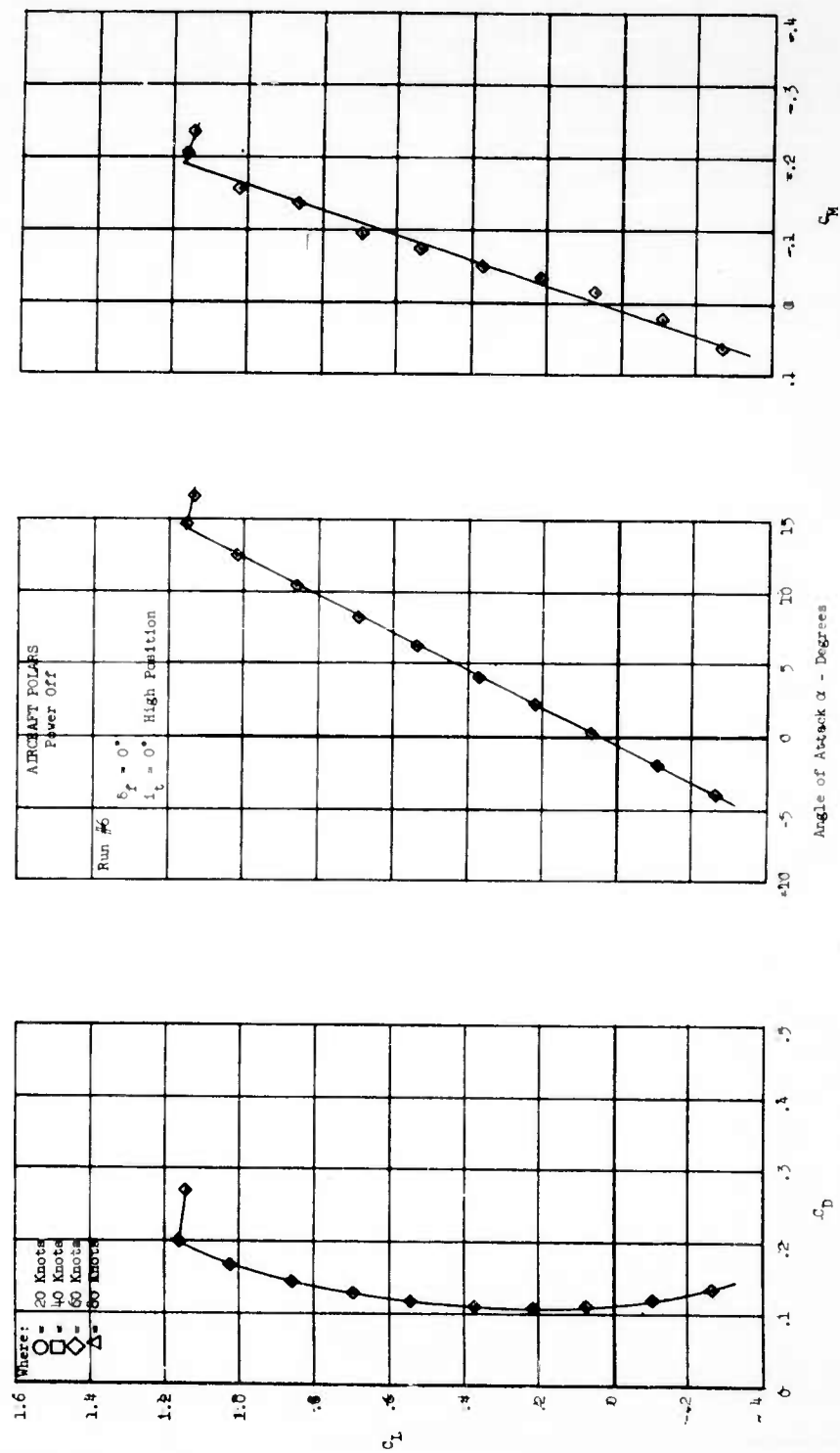


FIGURE 10 - UNPOWERED AIRCRAFT PERFORMANCE

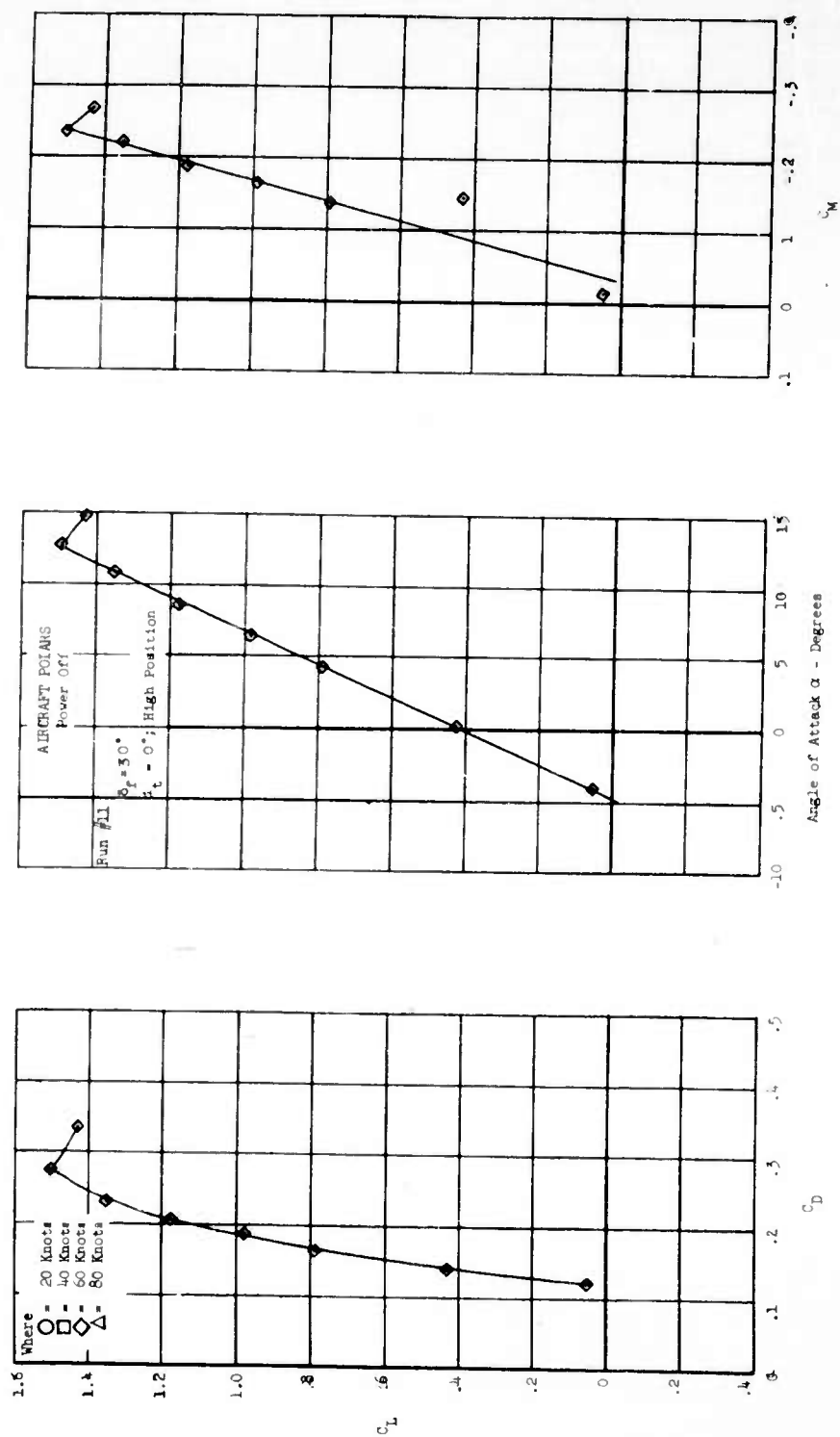


FIGURE 11 - UNPOWERED AIRCRAFT PERFORMANCE

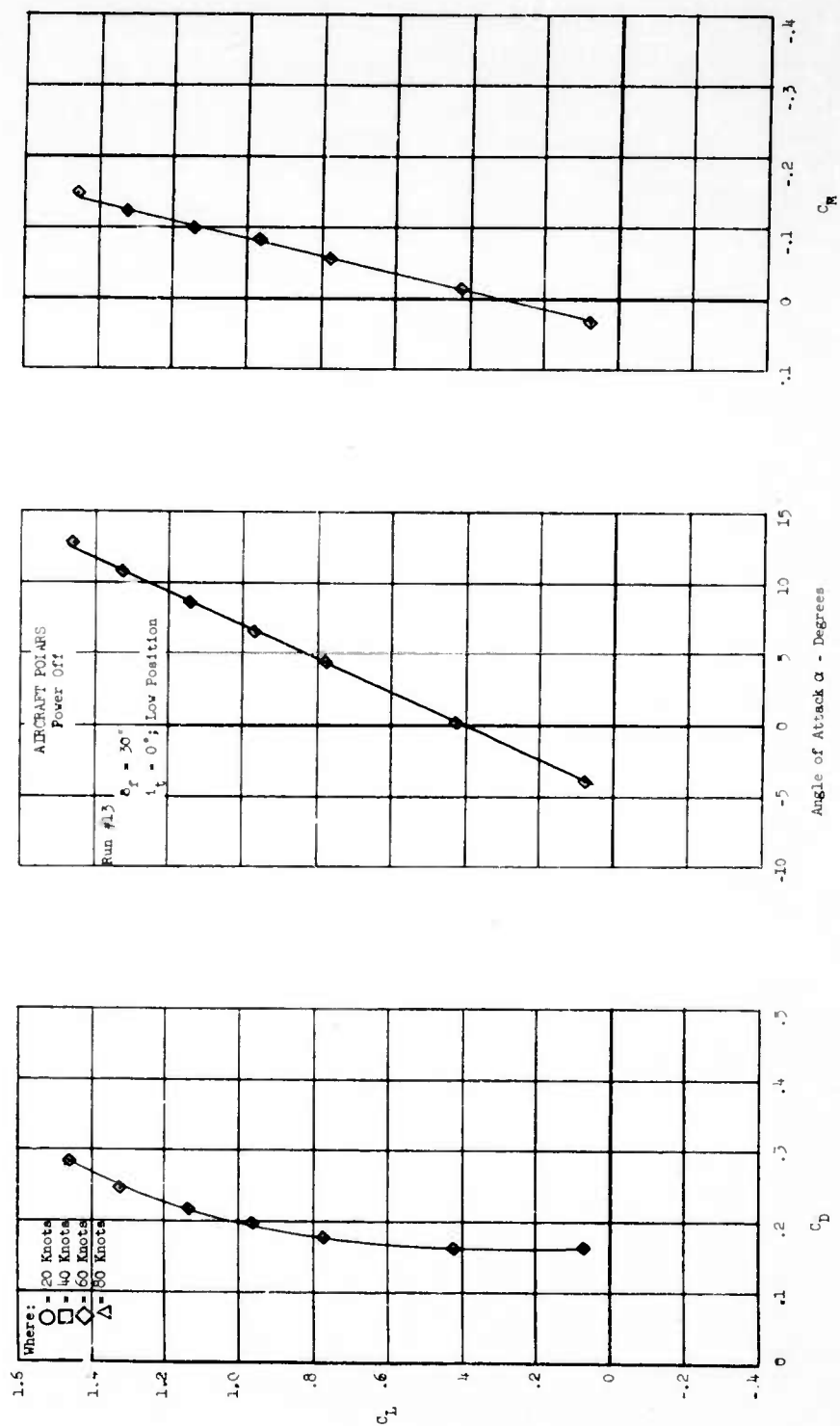


FIGURE 12 - UNPOWERED AIRCRAFT PERFORMANCE

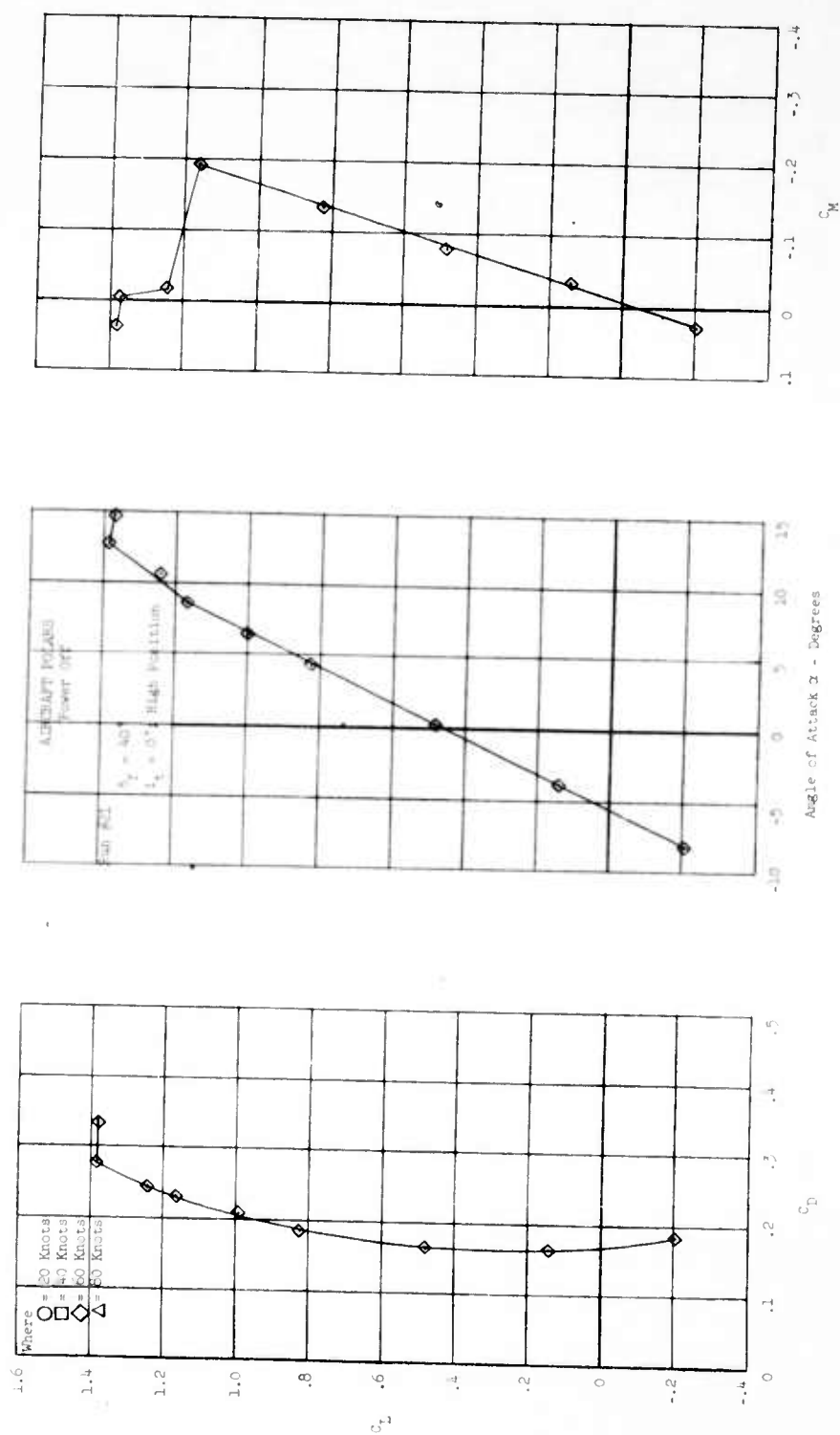


FIGURE 13 - UNPOWERED AIRCRAFT PERFORMANCE

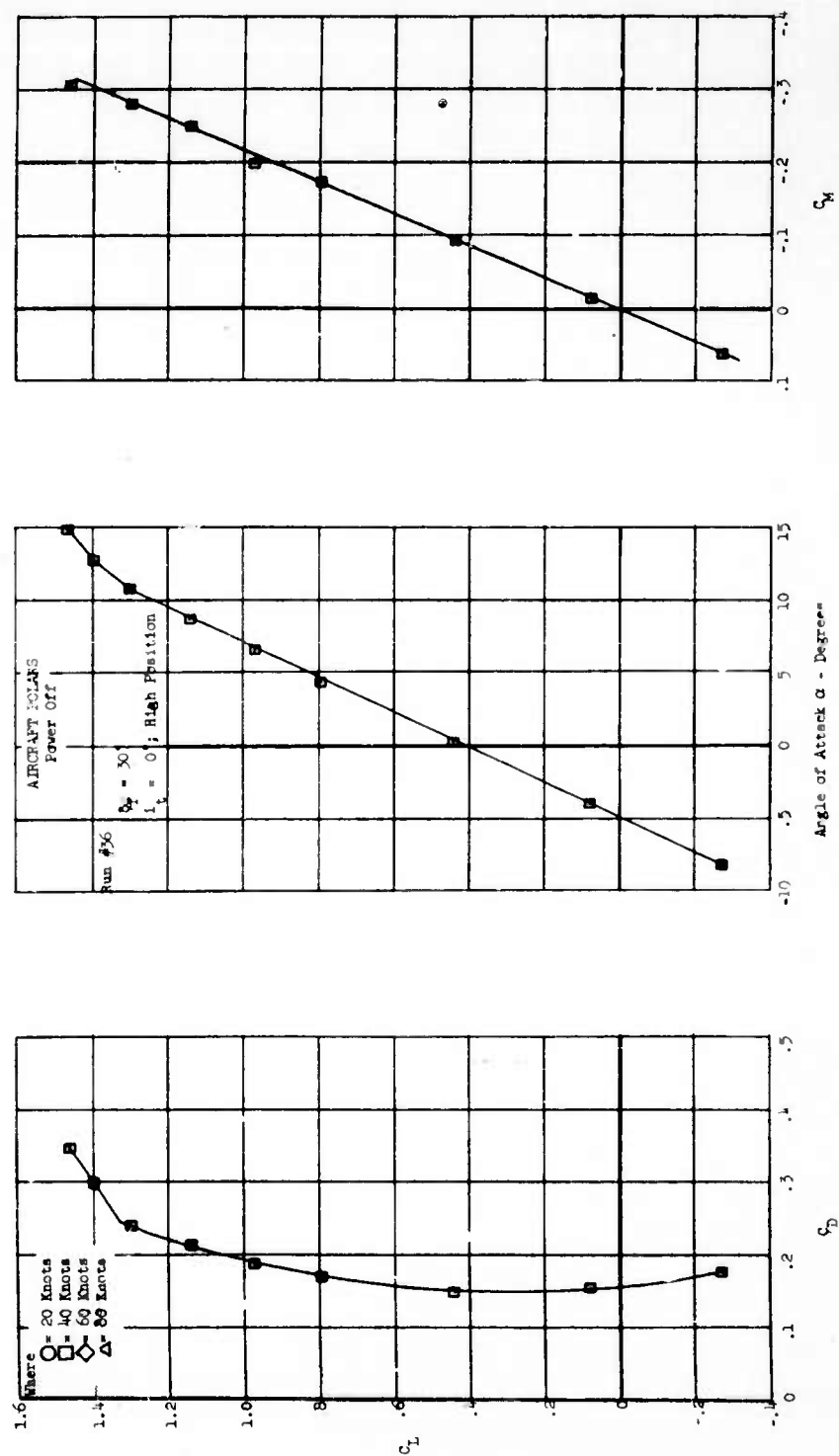


FIGURE 14 - UNPOWERED AIRCRAFT PERFORMANCE

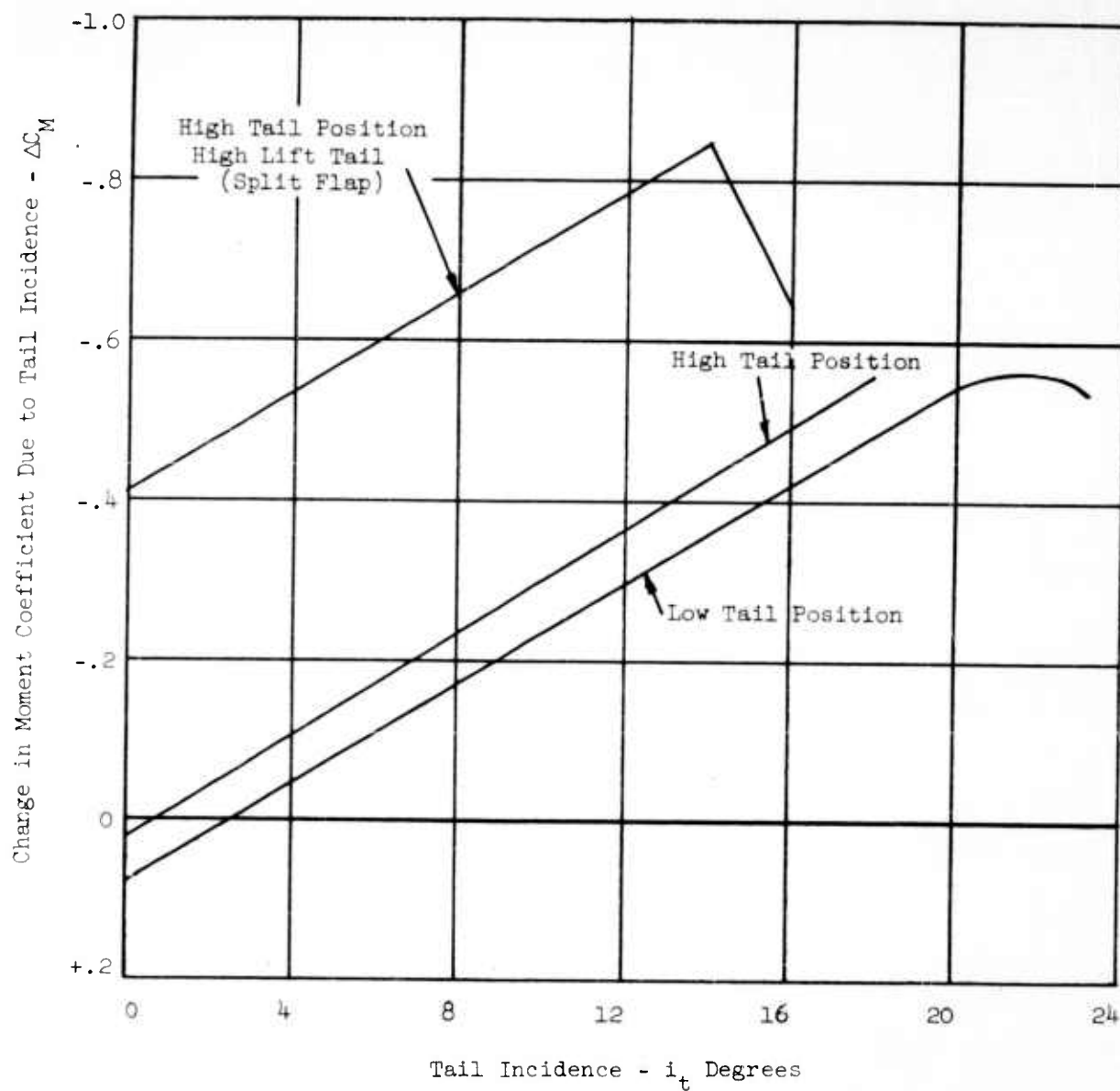


FIGURE 15 - HORIZONTAL TAIL EFFECTIVENESS

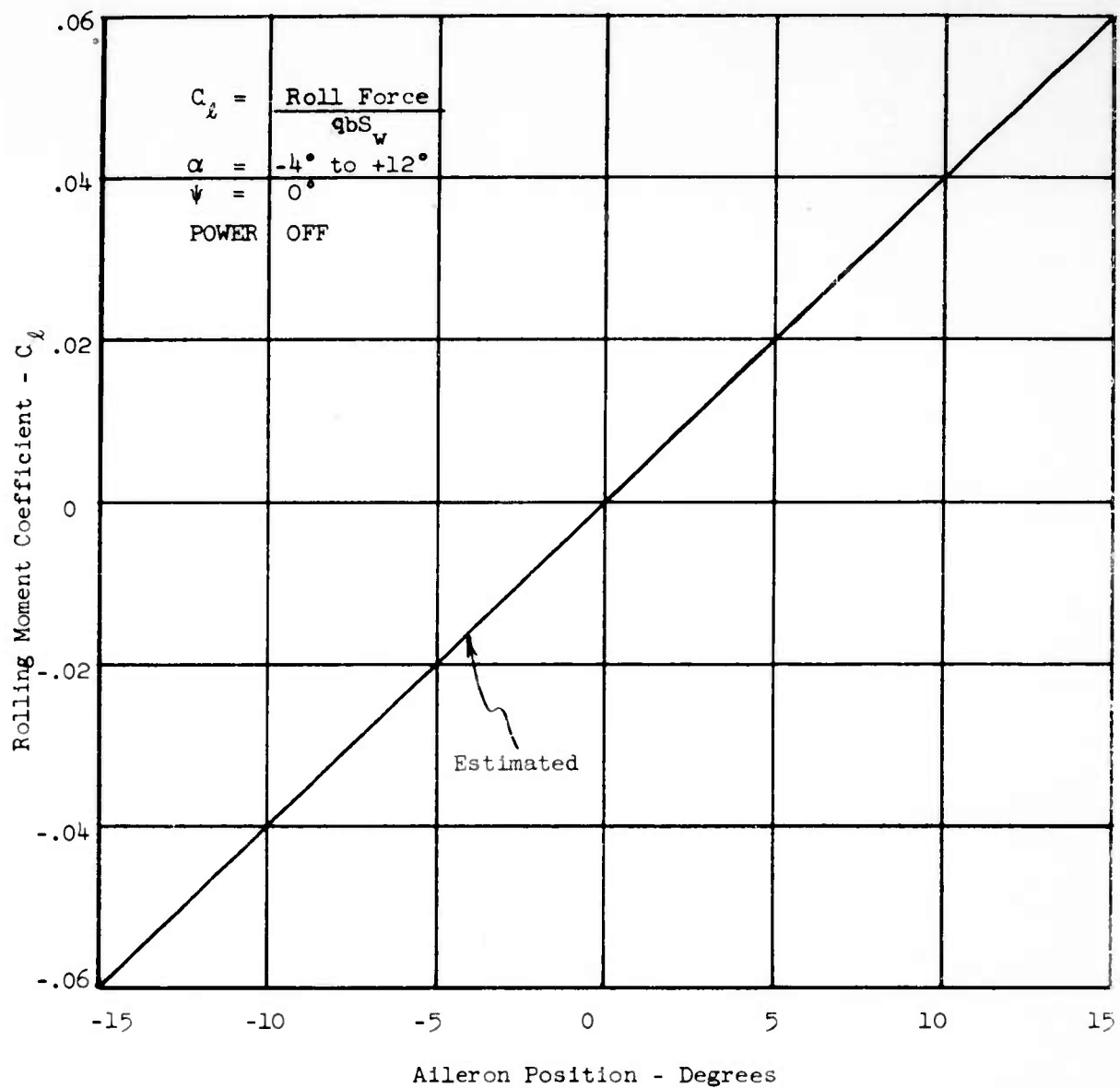


FIGURE 16 - ROLL COEFFICIENT VERSUS AILERON POSITION

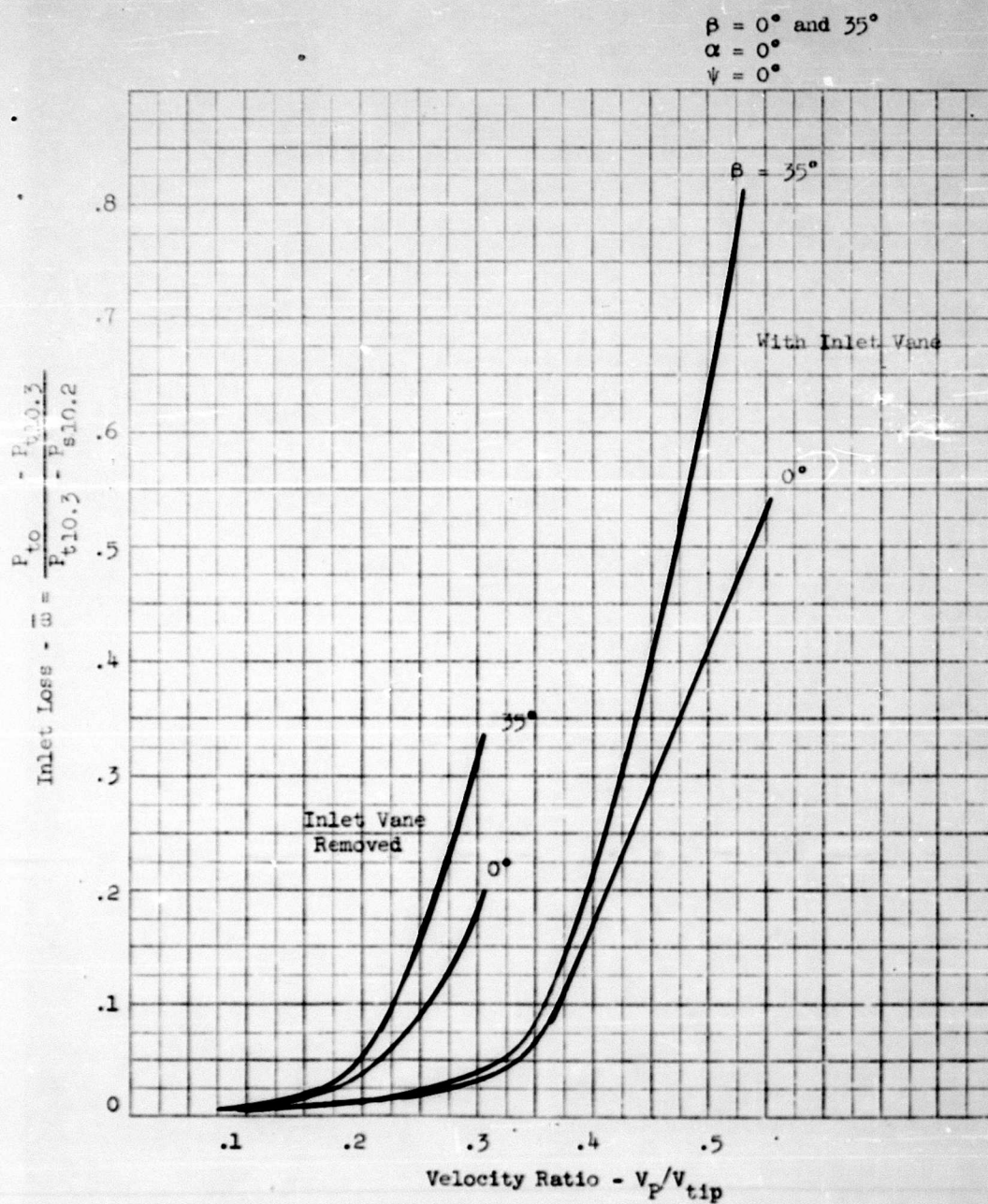


FIGURE 17 - FAN INLET LOSS VERSUS VELOCITY RATIO

$$\text{Fan Inlet Loss} = \frac{P_{t0} - P_{t10.2}}{P_{t10.2} - P_{t10.2}} = \frac{P_{t0} - P_{t10.2}}{P_{t10.2} - P_{t10.2}}$$

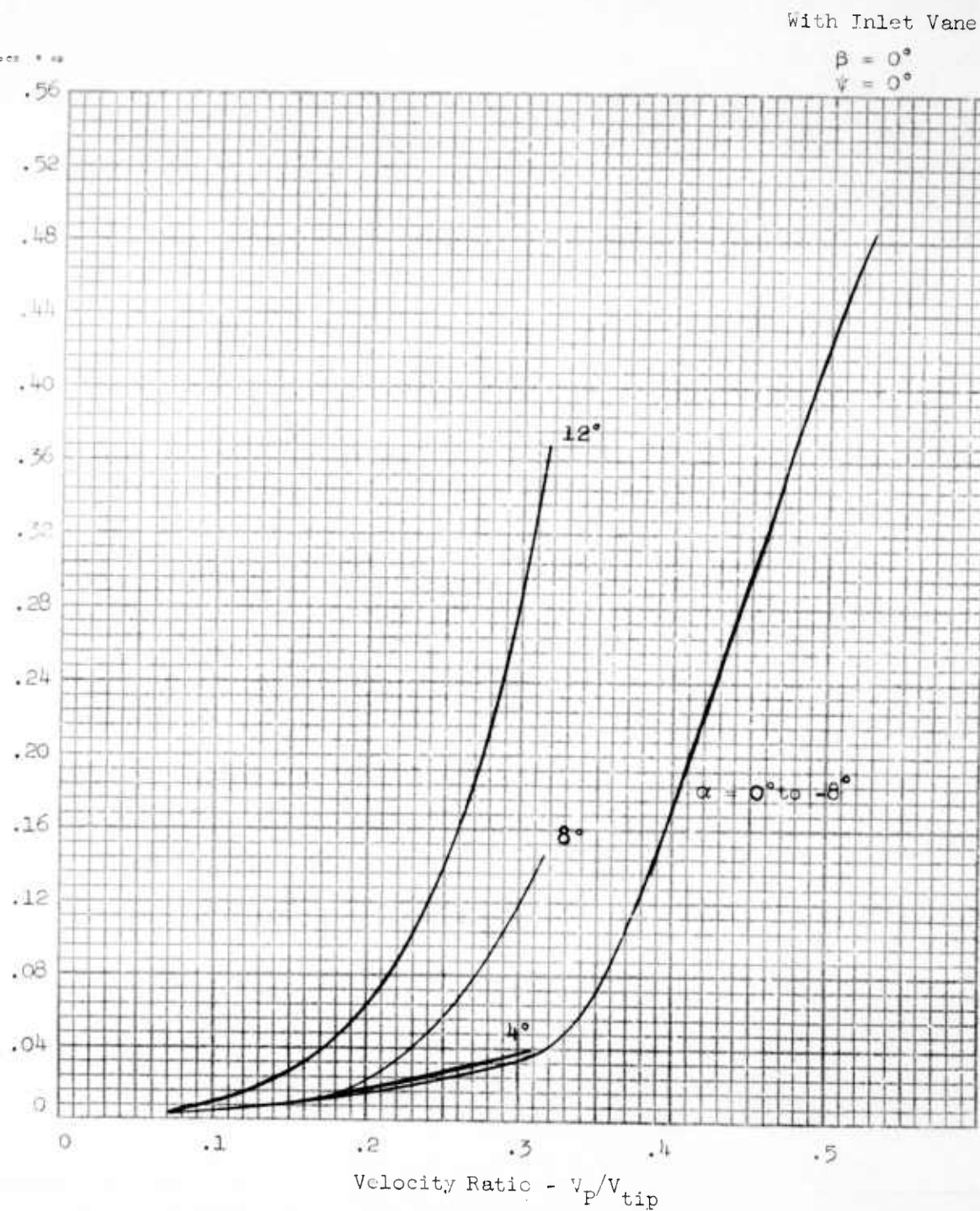


FIGURE 18 - FAN INLET LOSS VERSUS VELOCITY RATIO

$$\text{Fan Inlet Loss} = \frac{P_{t0.3} - P_{t10.3}}{P_{t10.3} - P_{s10.2}}$$

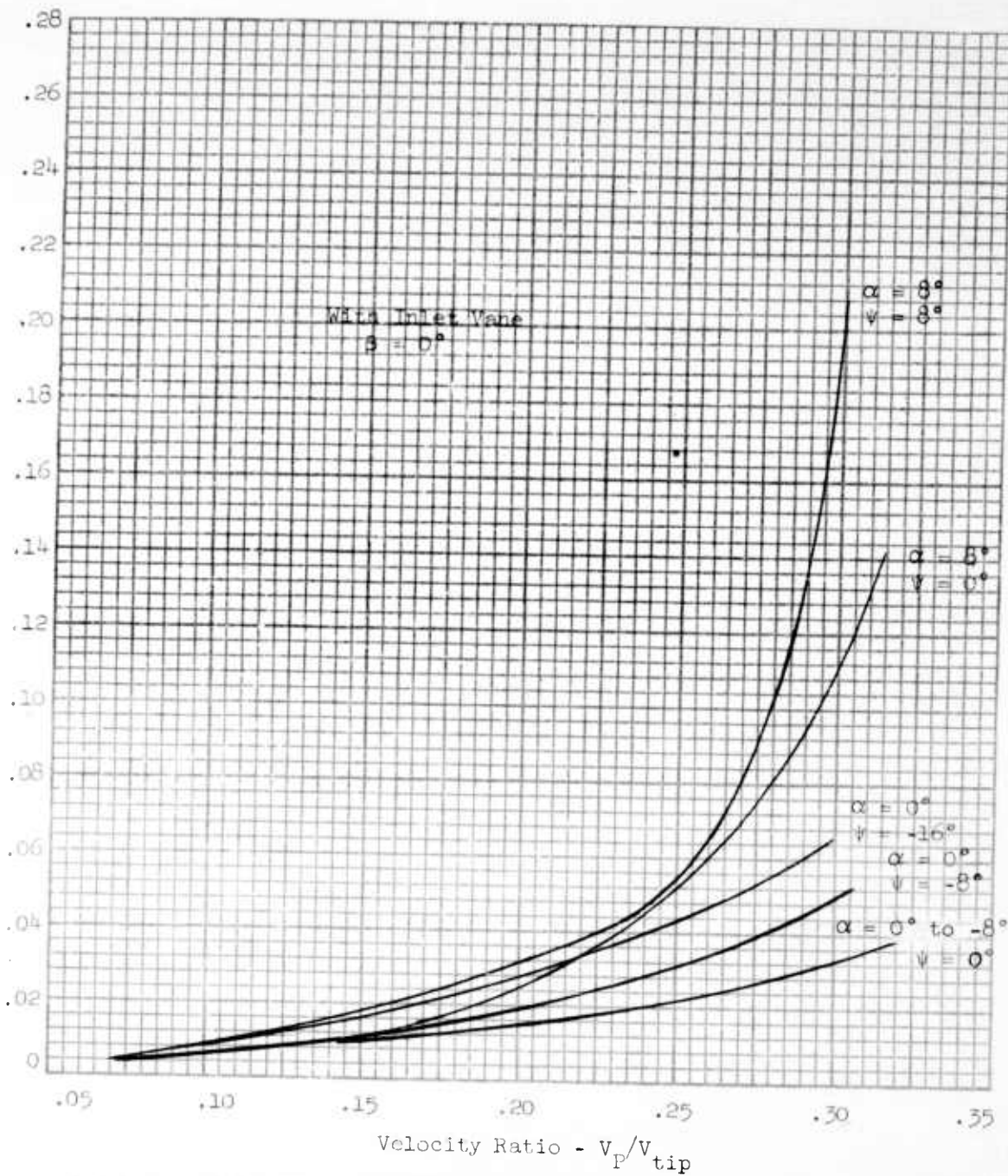


FIGURE 19 - FAN INLET LOSS VERSUS VELOCITY RATIO

$$\text{Fan Inlet Loss} - \bar{\omega} = \frac{P_{t0} - P_{t10.3}}{P_{t10.3} - P_{s10.2}}$$

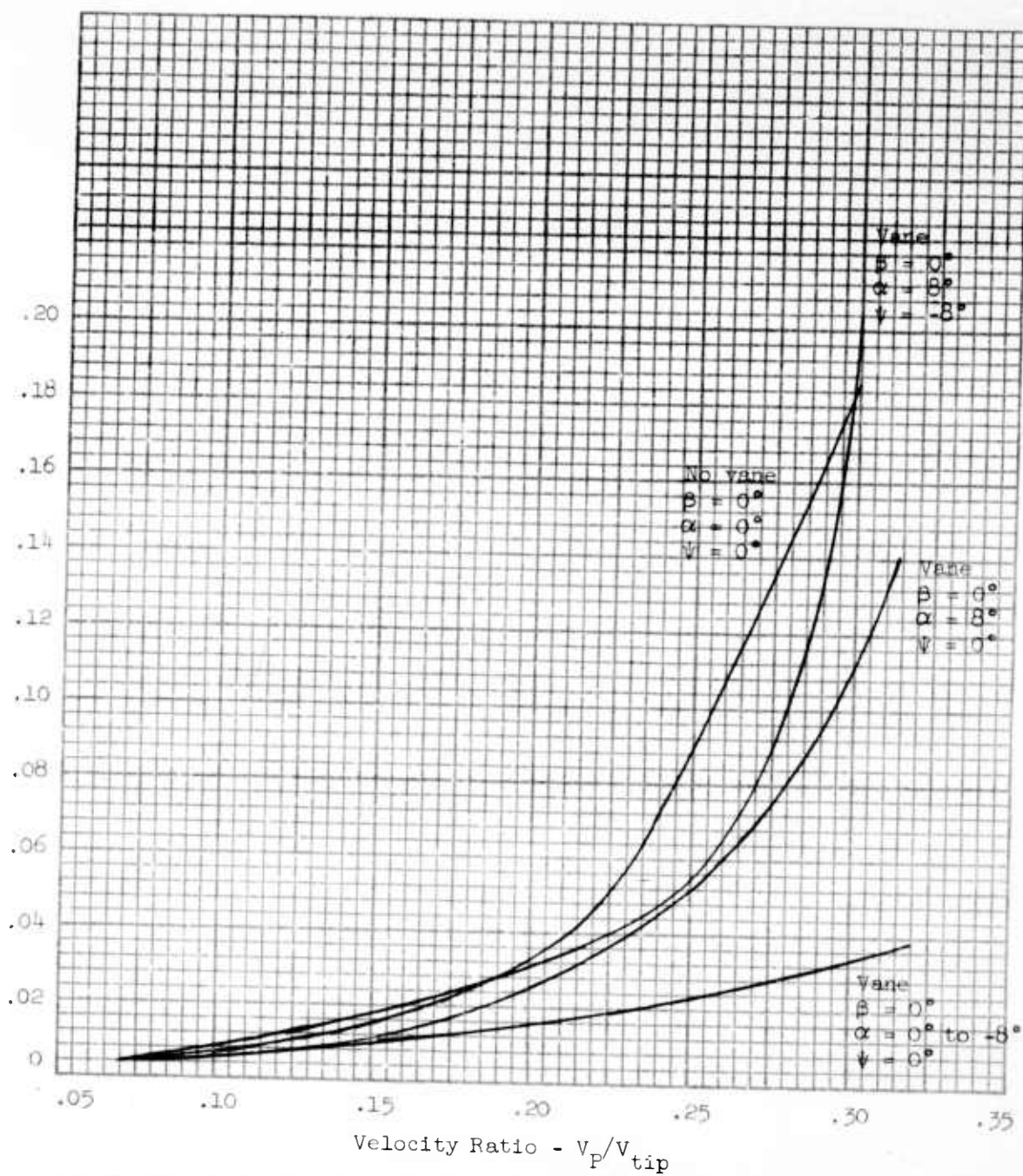


FIGURE 20 - FAN INLET LOSS VERSUS VELOCITY RATIO

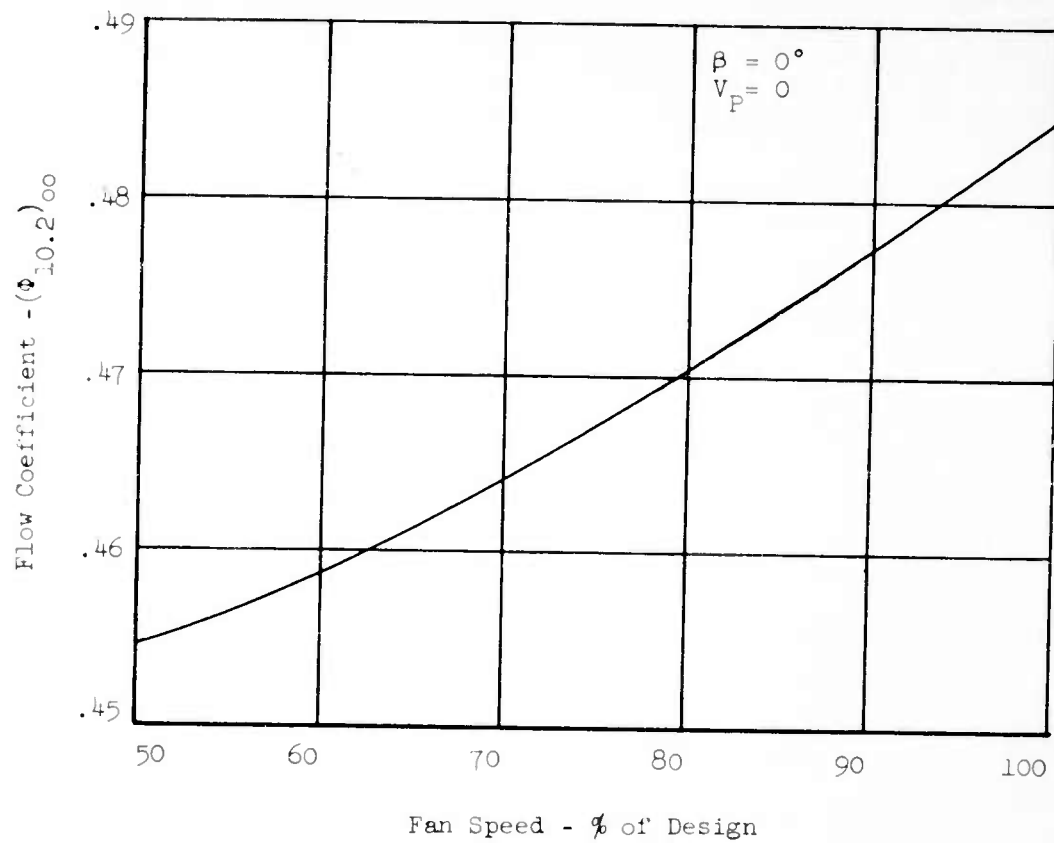


FIGURE 21 - STATIC FLOW COEFFICIENT FOR FAN INLET DUCT VERSUS FAN SPEED

$$\text{Fan Inlet Loss} - \bar{\omega} = \frac{P_{t0} - P_{t10.3}}{P_{t10.3} - P_{s10.2}}$$

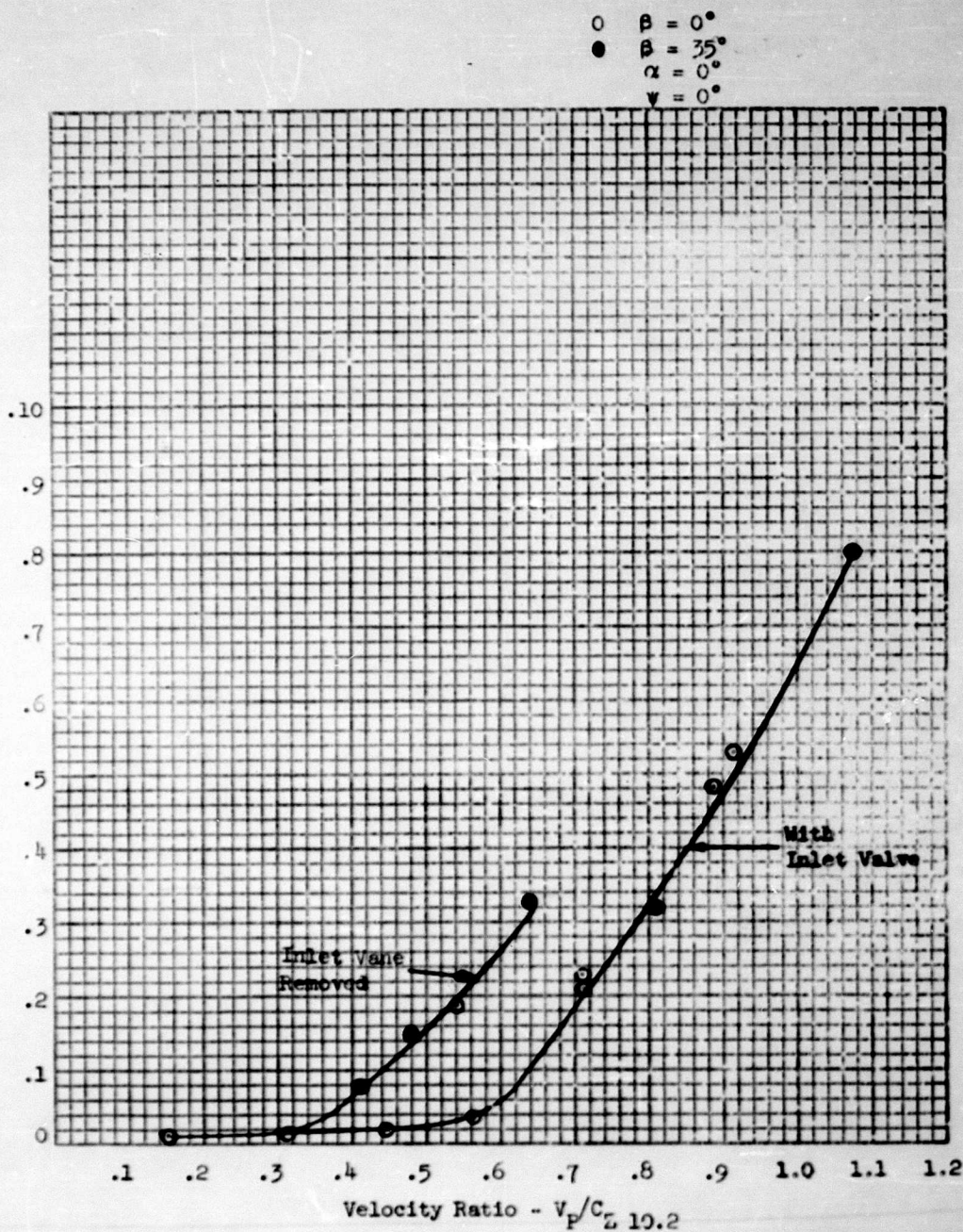


FIGURE 22 - FAN INLET LOSS VERSUS VELOCITY RATIO

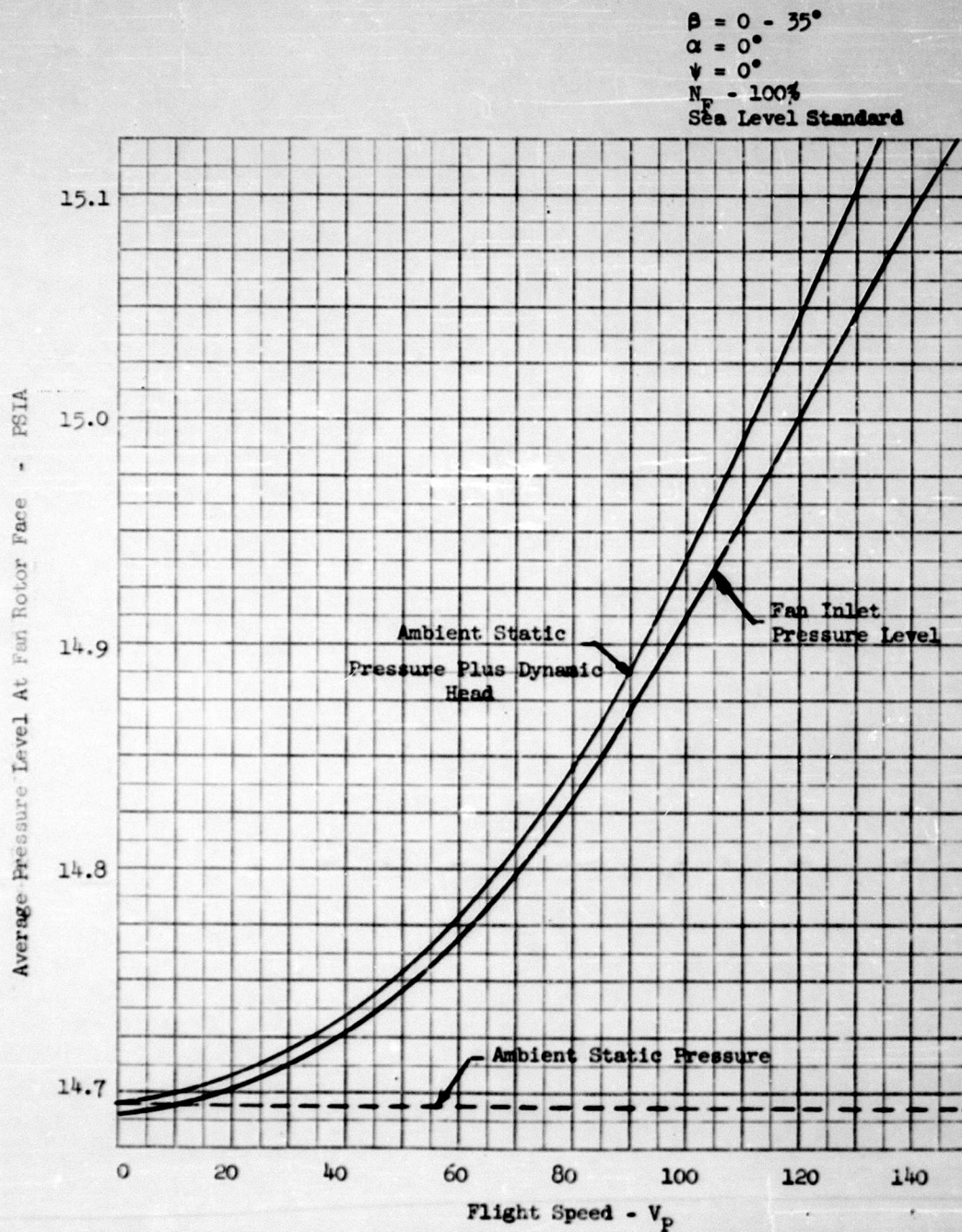


FIGURE 23 - FAN INLET PRESSURE VERSUS FLIGHT SPEED

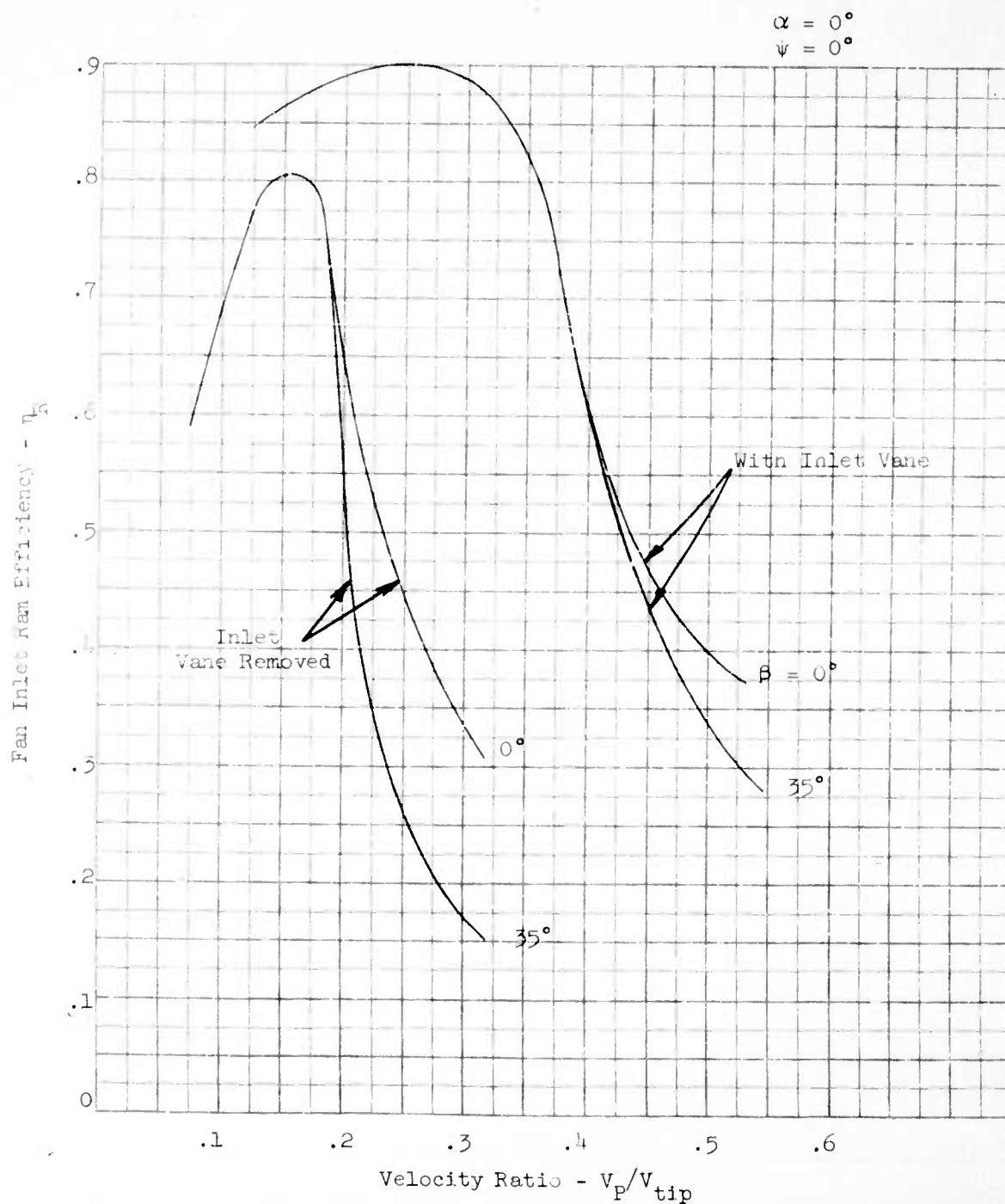


FIGURE 24 - FAN INLET RAM RECOVERY VERSUS VELOCITY RATIO

Fan Inlet Ram Efficiency - η_R

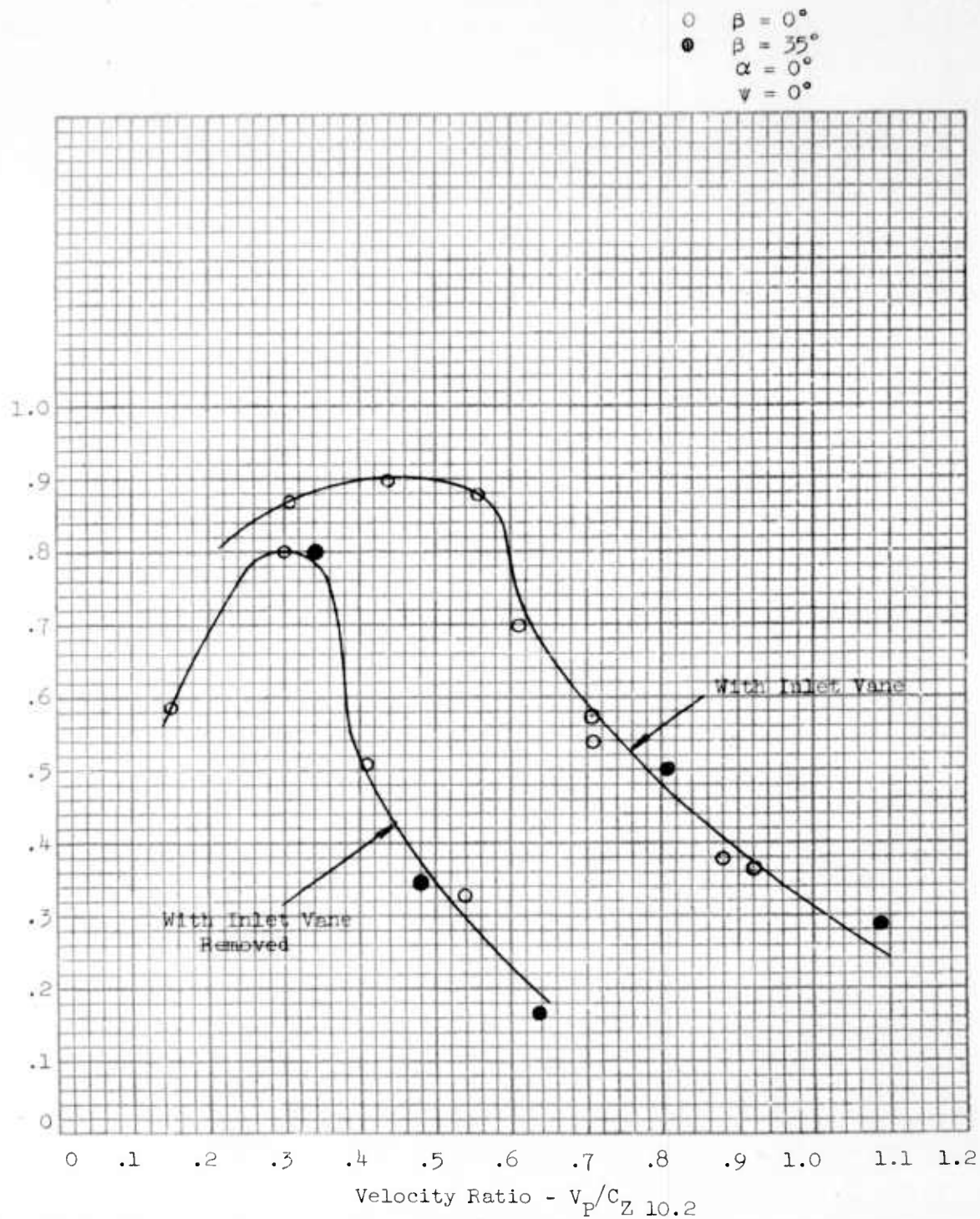


FIGURE 25 - FAN INLET RAM RECOVERY VERSUS VELOCITY RATIO

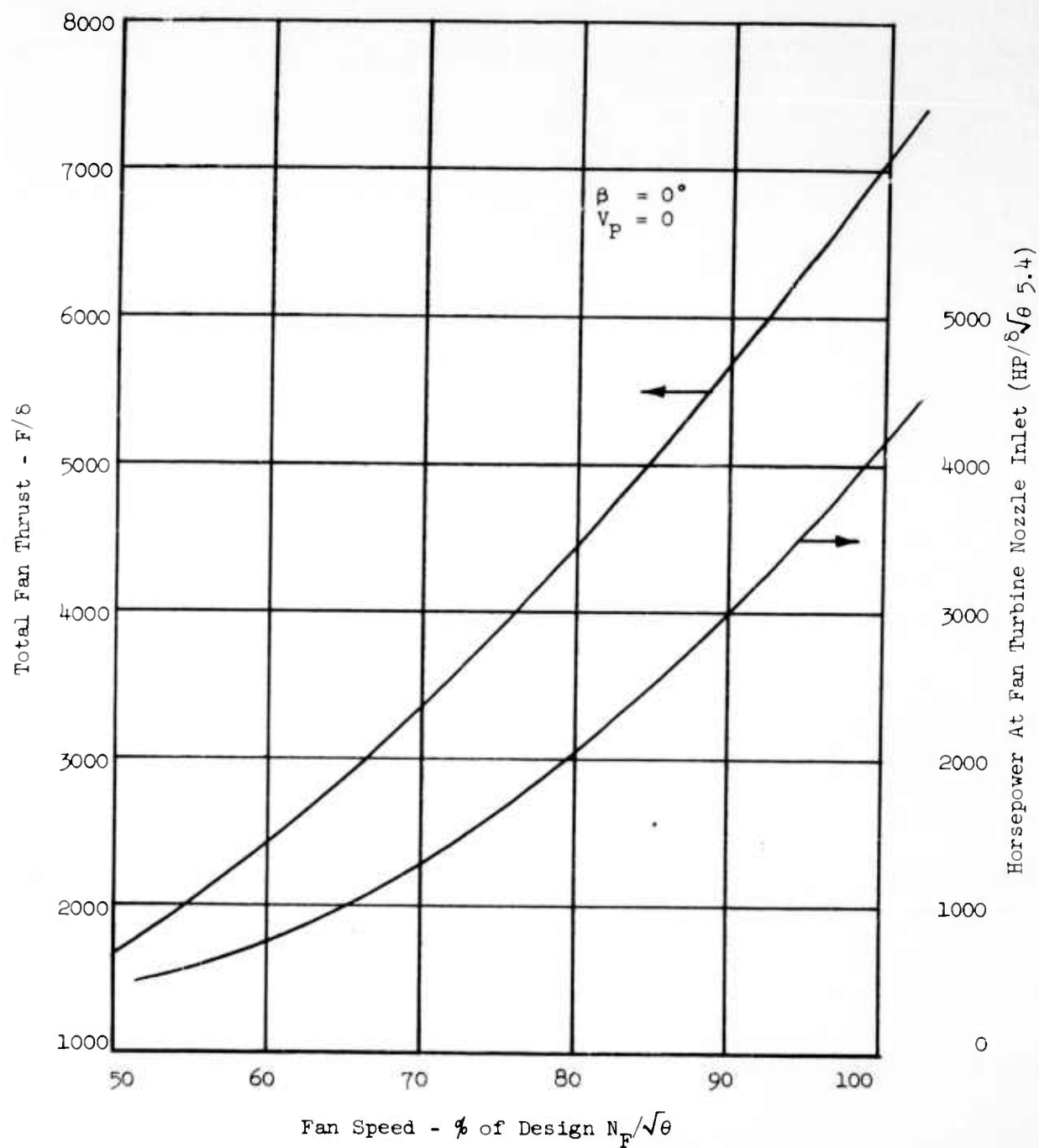


FIGURE 26 - TOTAL FAN THRUST AND ISENTROPIC HORSEPOWER VERSUS FAN SPEED

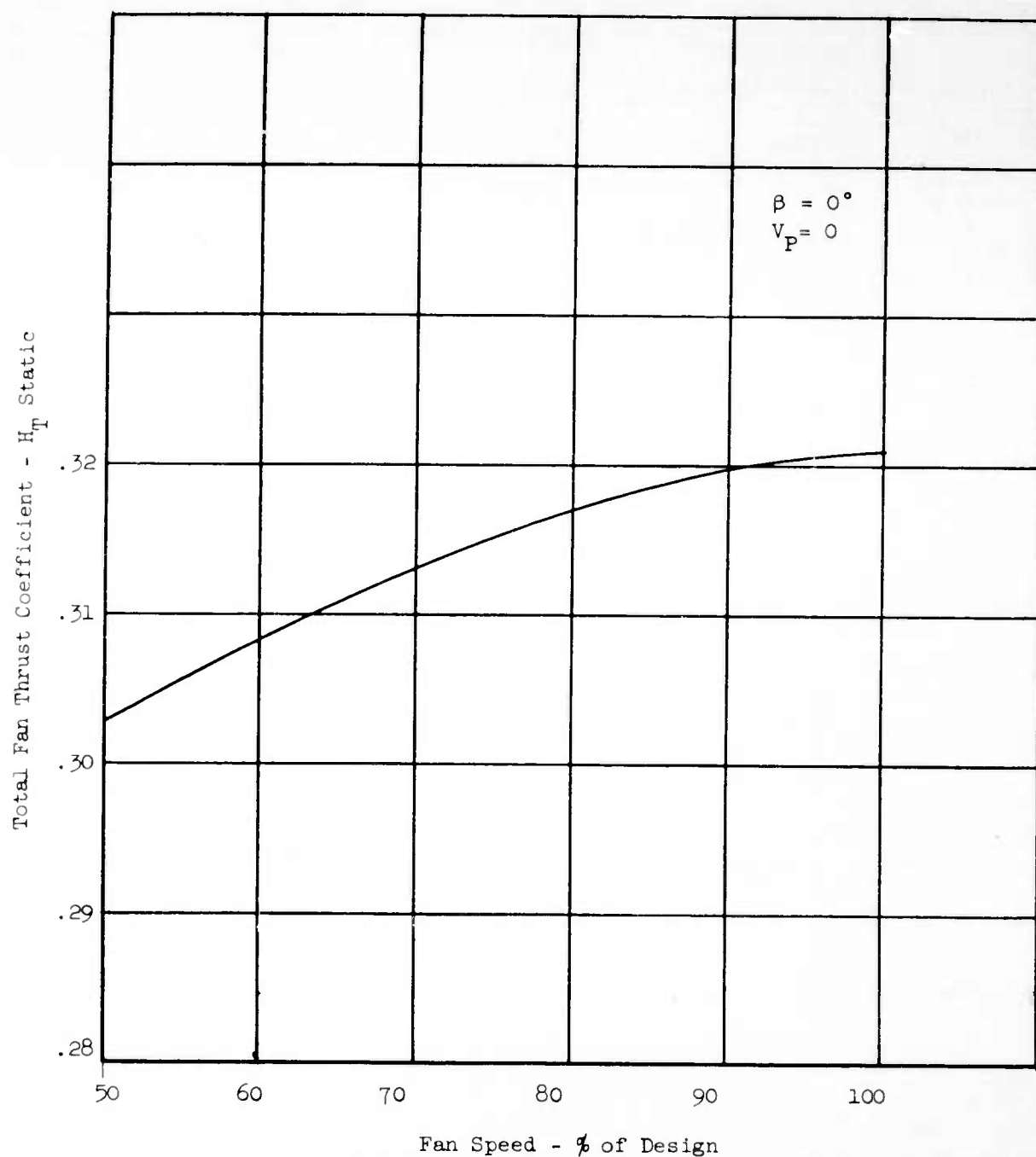


FIGURE 27 - TOTAL FAN THRUST COEFFICIENT VERSUS FAN SPEED

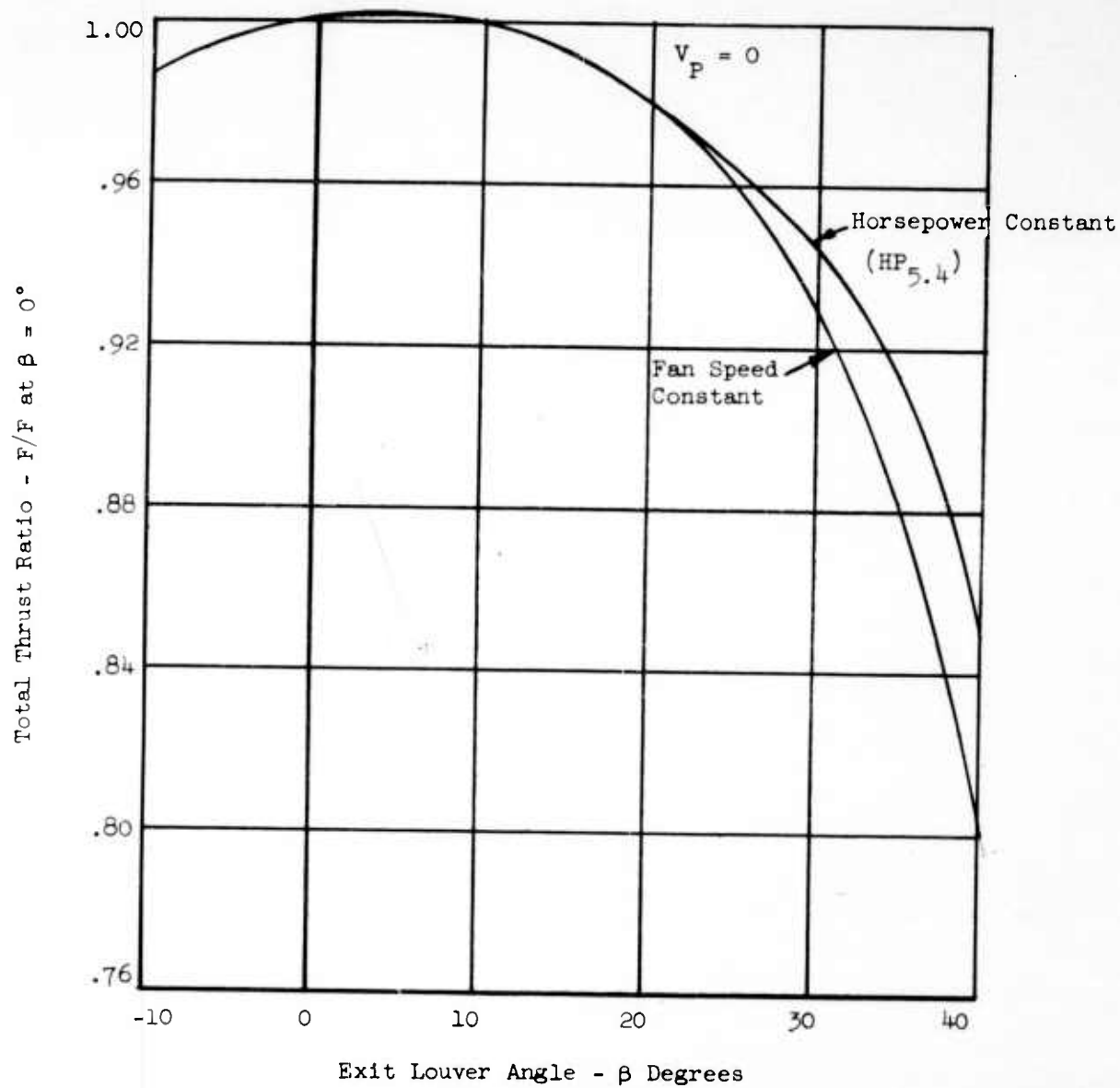


FIGURE 28a - TOTAL THRUST RATIO VERSUS INDICATED LOUVER ANGLE (β)

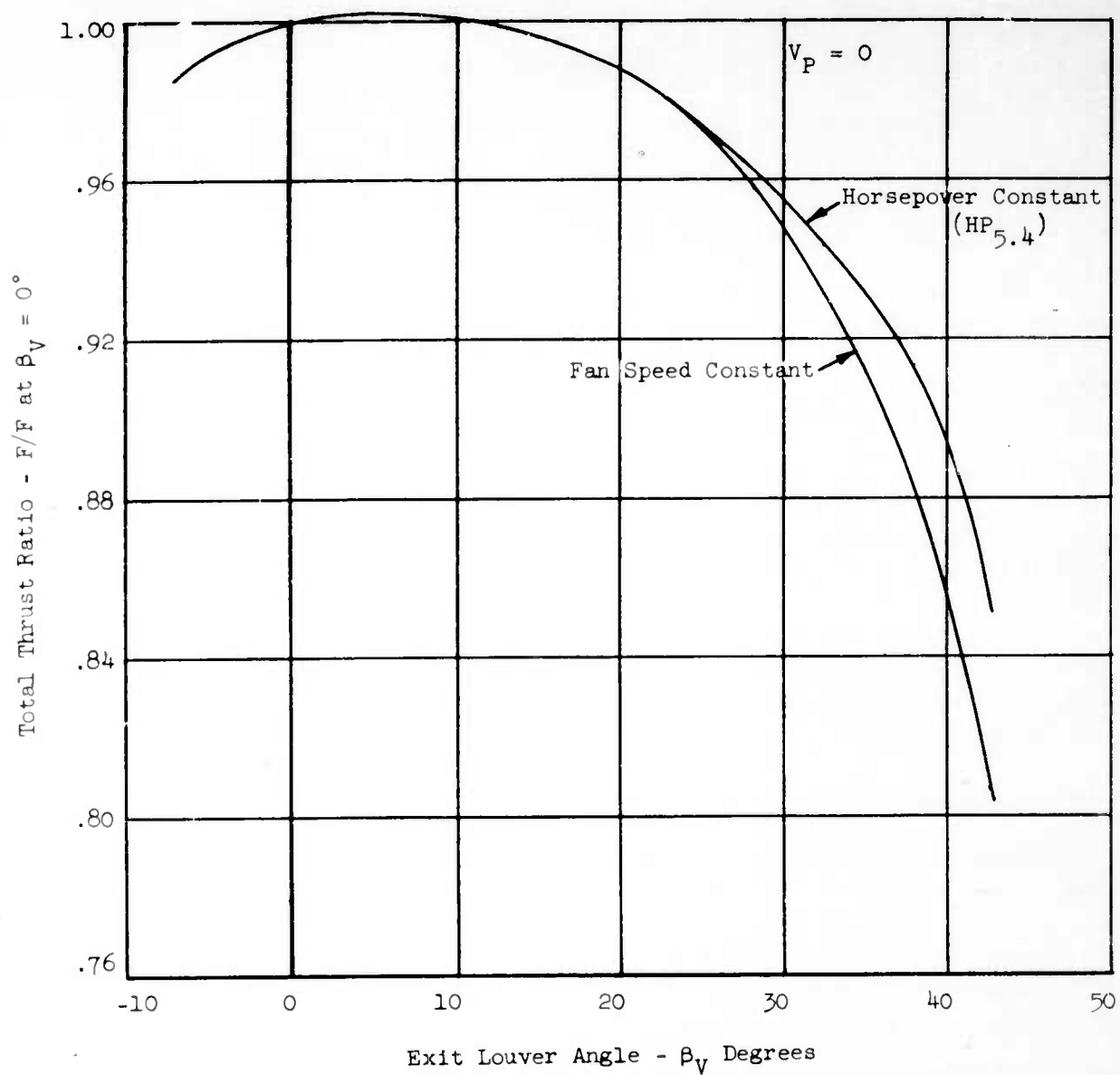


FIGURE 28b - TOTAL THRUST RATIO VERSUS ACTUAL TURNING ANGLE (β_v)

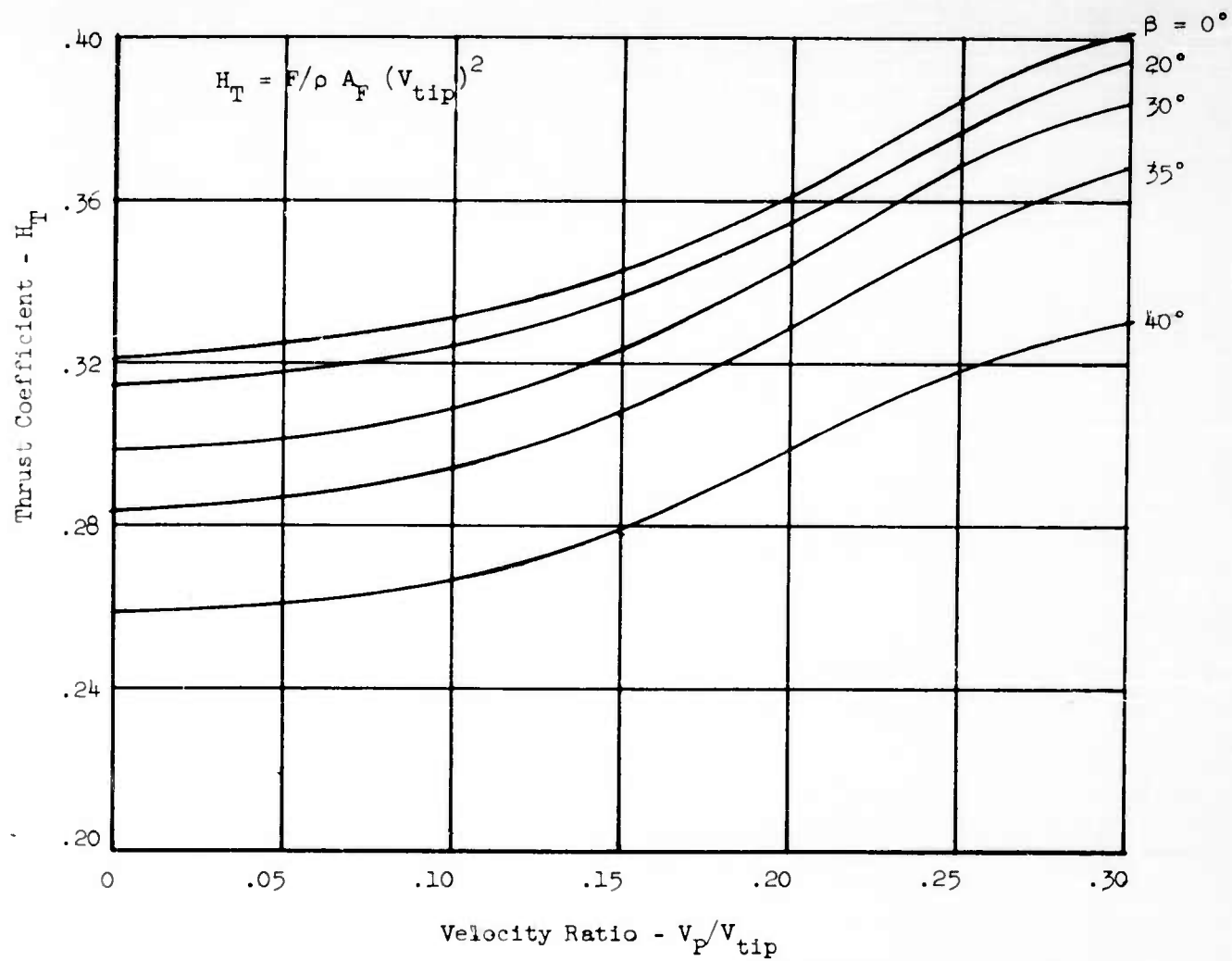


FIGURE 29 - TOTAL FAN THRUST COEFFICIENT (H_T) VS. VELOCITY RATIO.

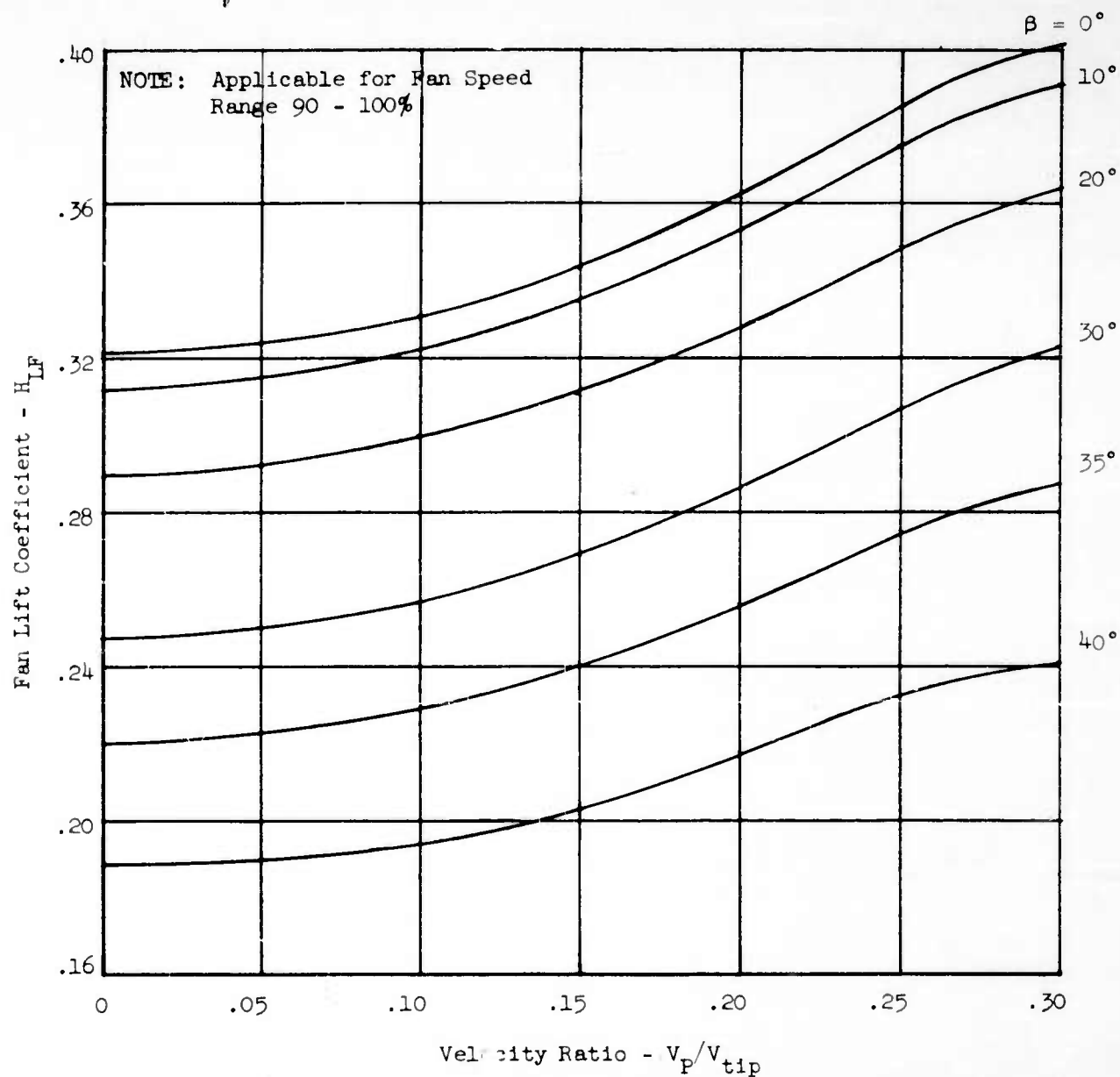


FIGURE 30 - FAN LIFT COEFFICIENT (H_{LF}) VERSUS VELOCITY RATIO

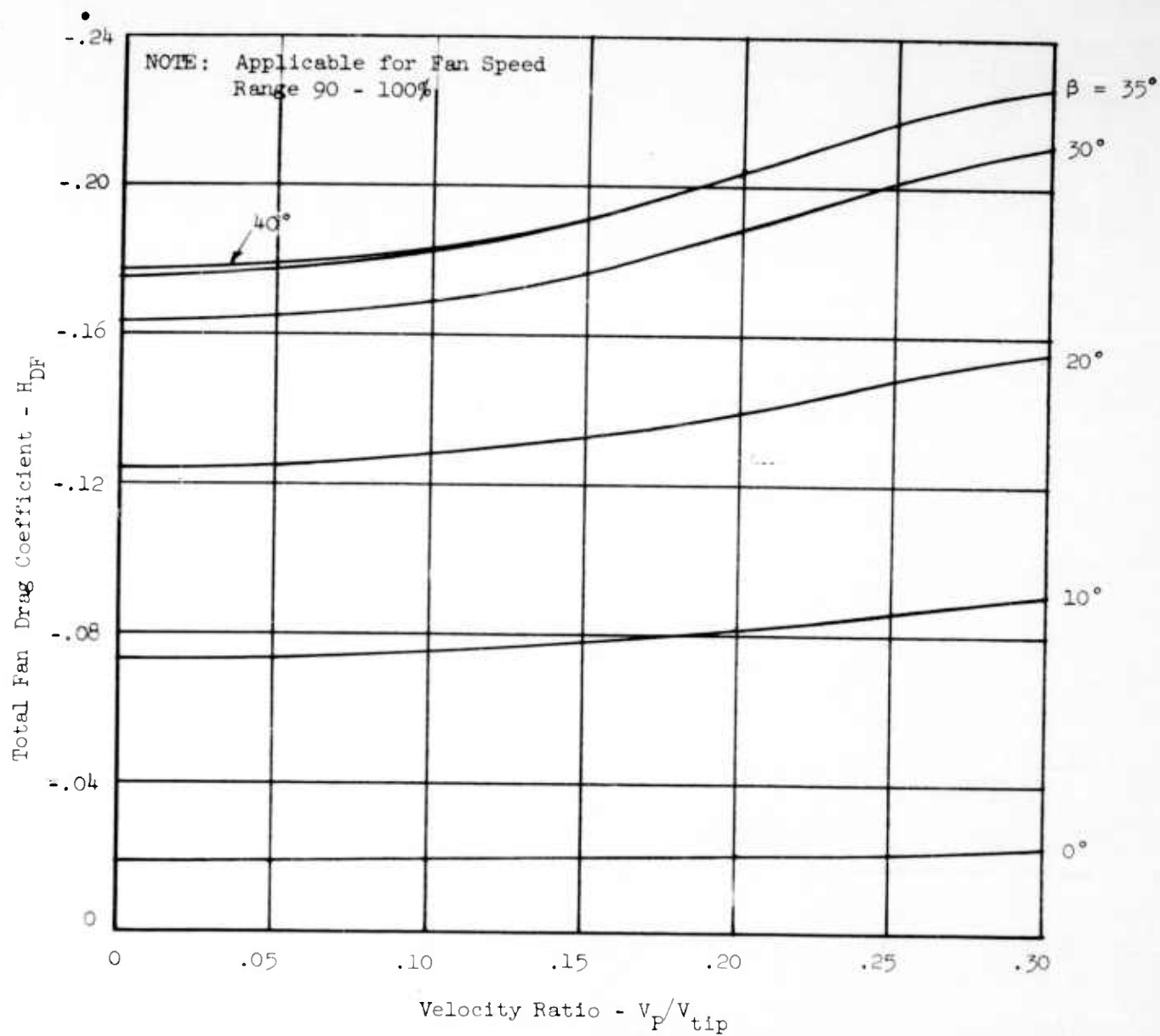


FIGURE 31 - TOTAL FAN HORIZONTAL DRAG COEFFICIENT (H_{DF}) VS. VELOCITY RATIO.

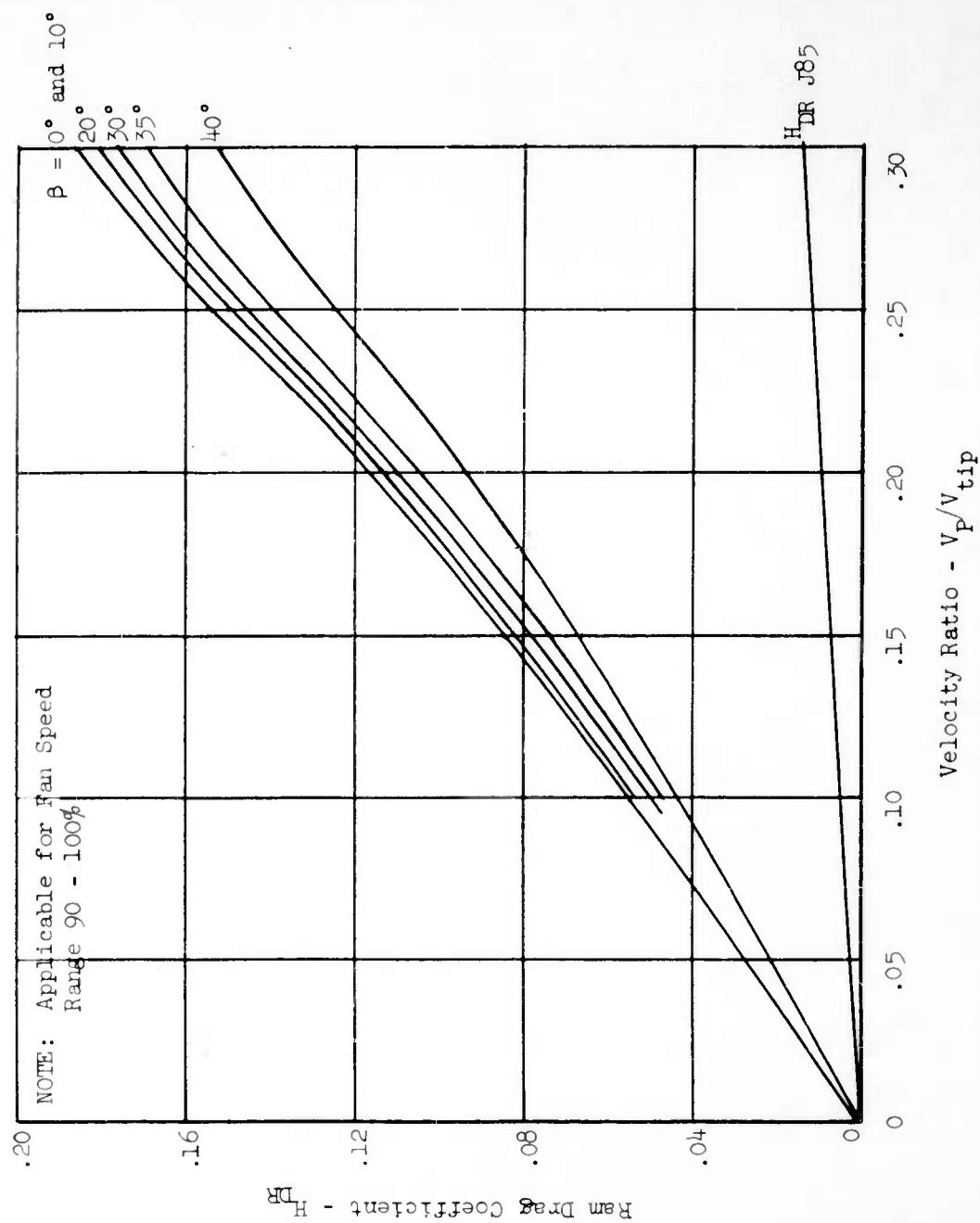


FIGURE 32 - FAN AND ENGINE RAM DRAG COEFFICIENT (H_{DR}) VERSUS VELOCITY RATIO

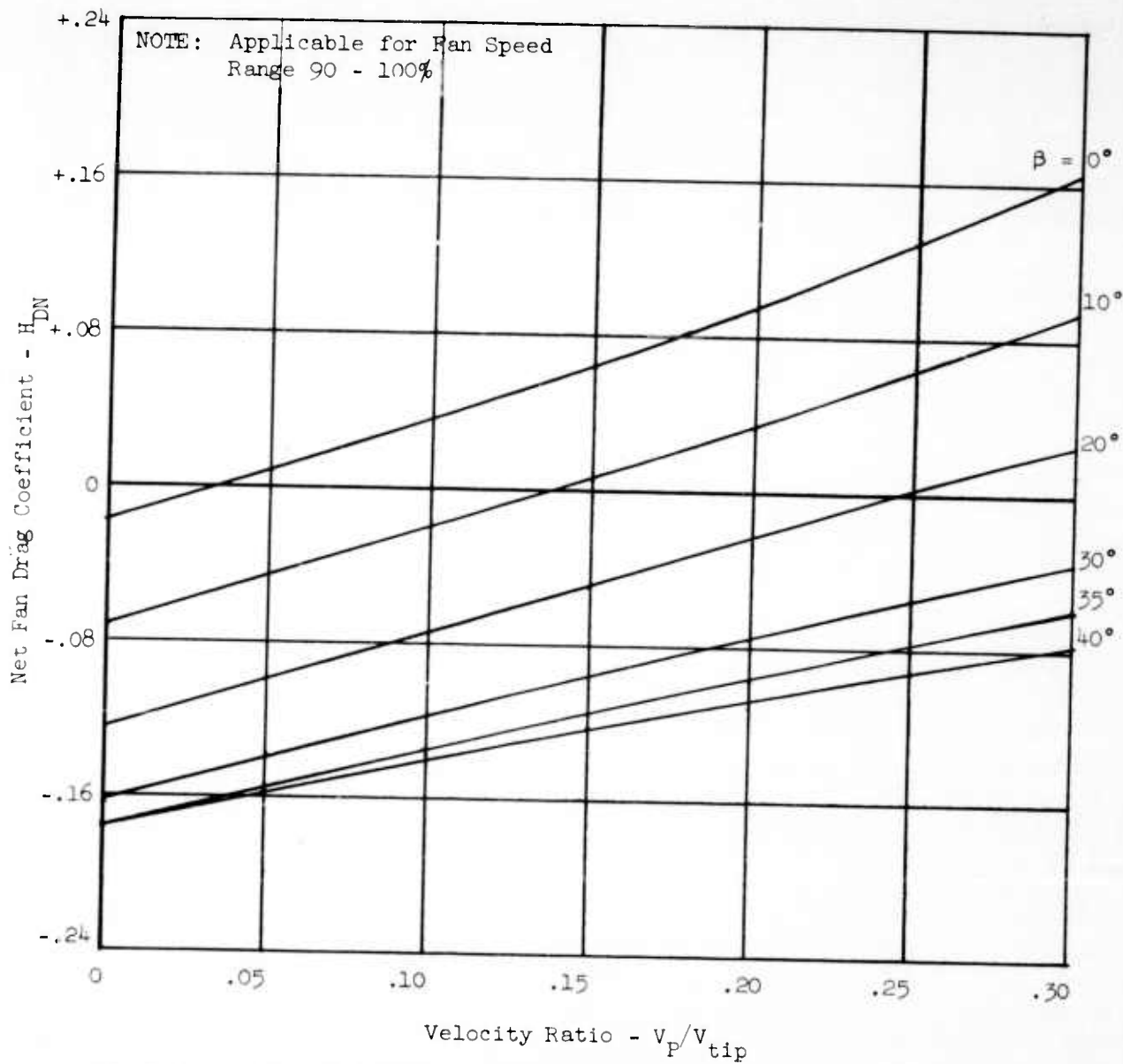


FIGURE 33 - NET FAN DRAG COEFFICIENT (H_{DN}) VERSUS VELOCITY RATIO

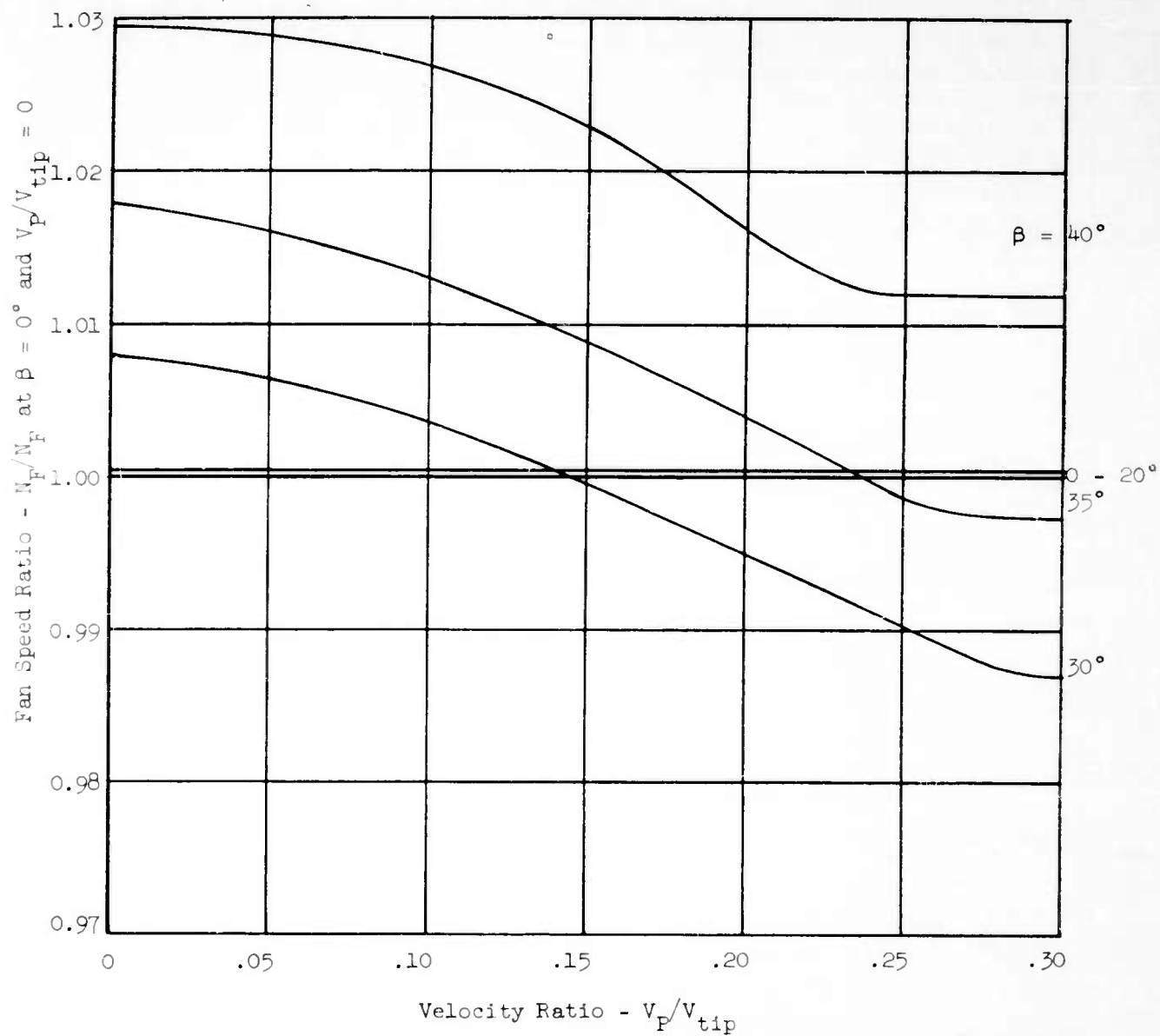


FIGURE 34 - FAN SPEED VARIATION AT CONSTANT HORSEPOWER VERSUS VELOCITY RATIO AND EXIT LOUVER ANGLE

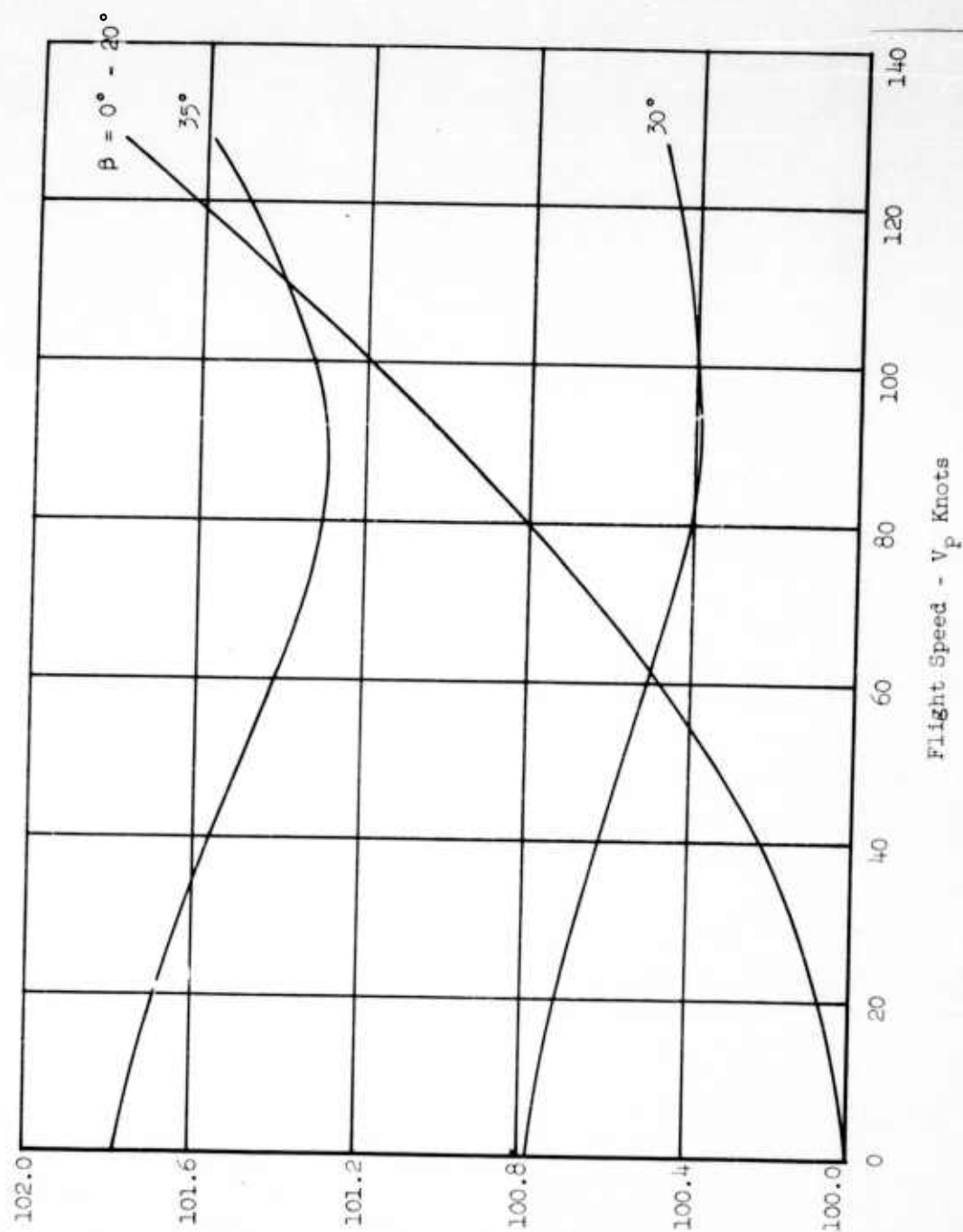


FIGURE 35 - FAN SPEED VARIATION VERSUS FLIGHT SPEED AND EXIT LOUVER ANGLE FOR CONSTANT J85 THROTTLE SETTING AND 100% J85 INLET RECOVERY

Percent Corrected Fan Speed - N_F/V_0

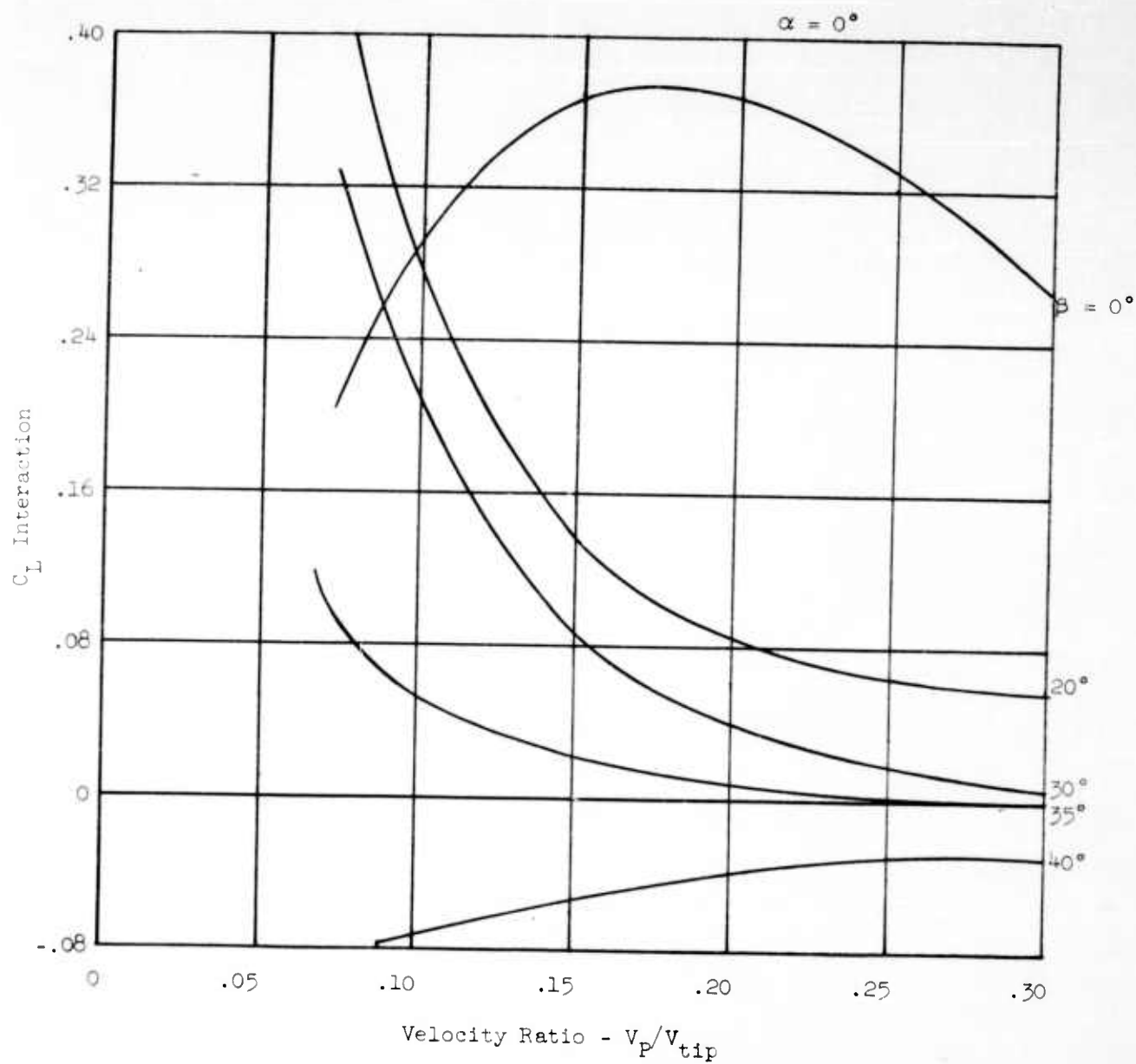


FIGURE 36 - INTERACTION LIFT VS. VELOCITY RATIO AND EXIT LOUVER ANGLE.

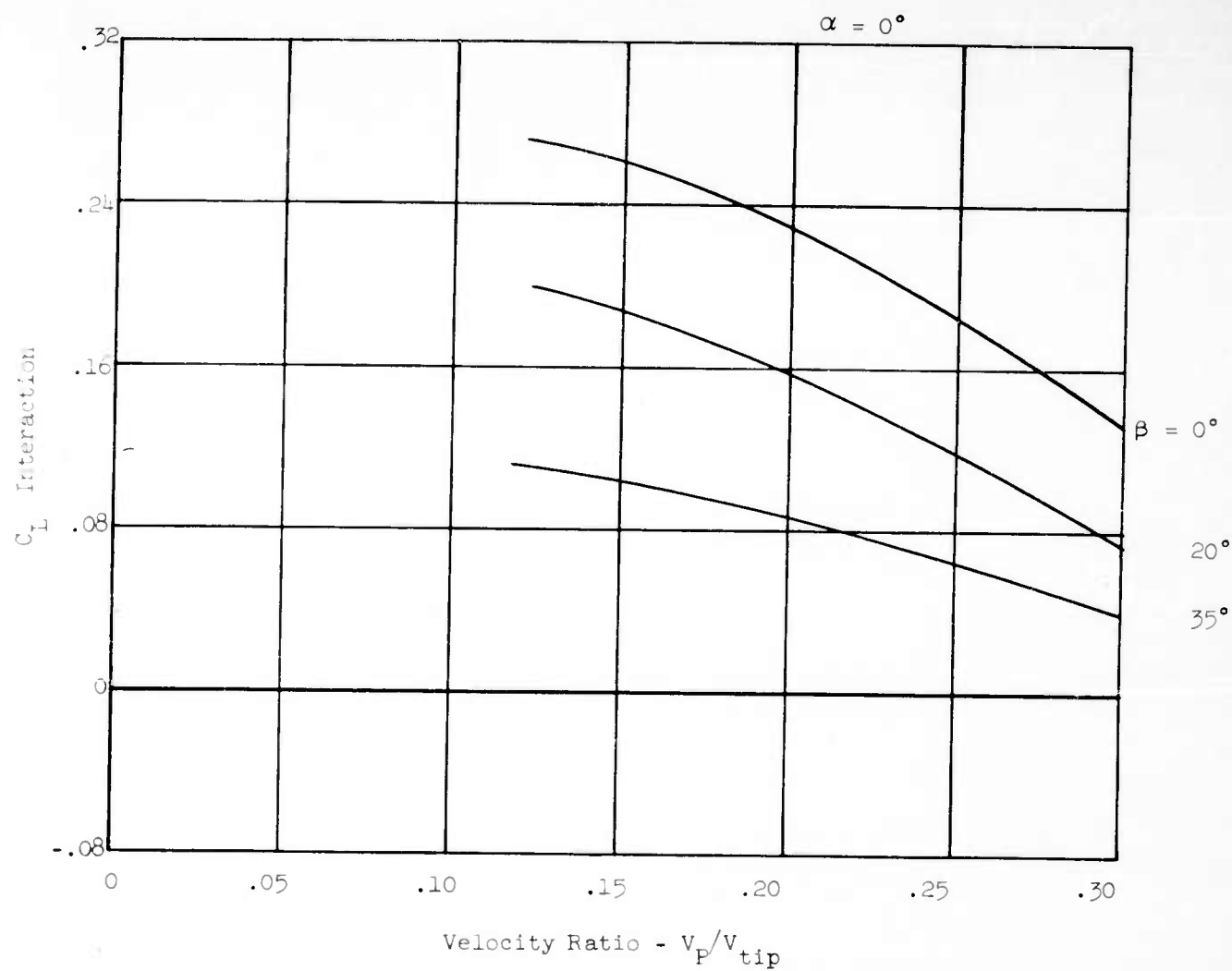


FIGURE 37 - INTERACTION LIFT (FROM WING STATIC PRESSURES) VERSUS VELOCITY RATIO AND EXIT LOUVER ANGLE

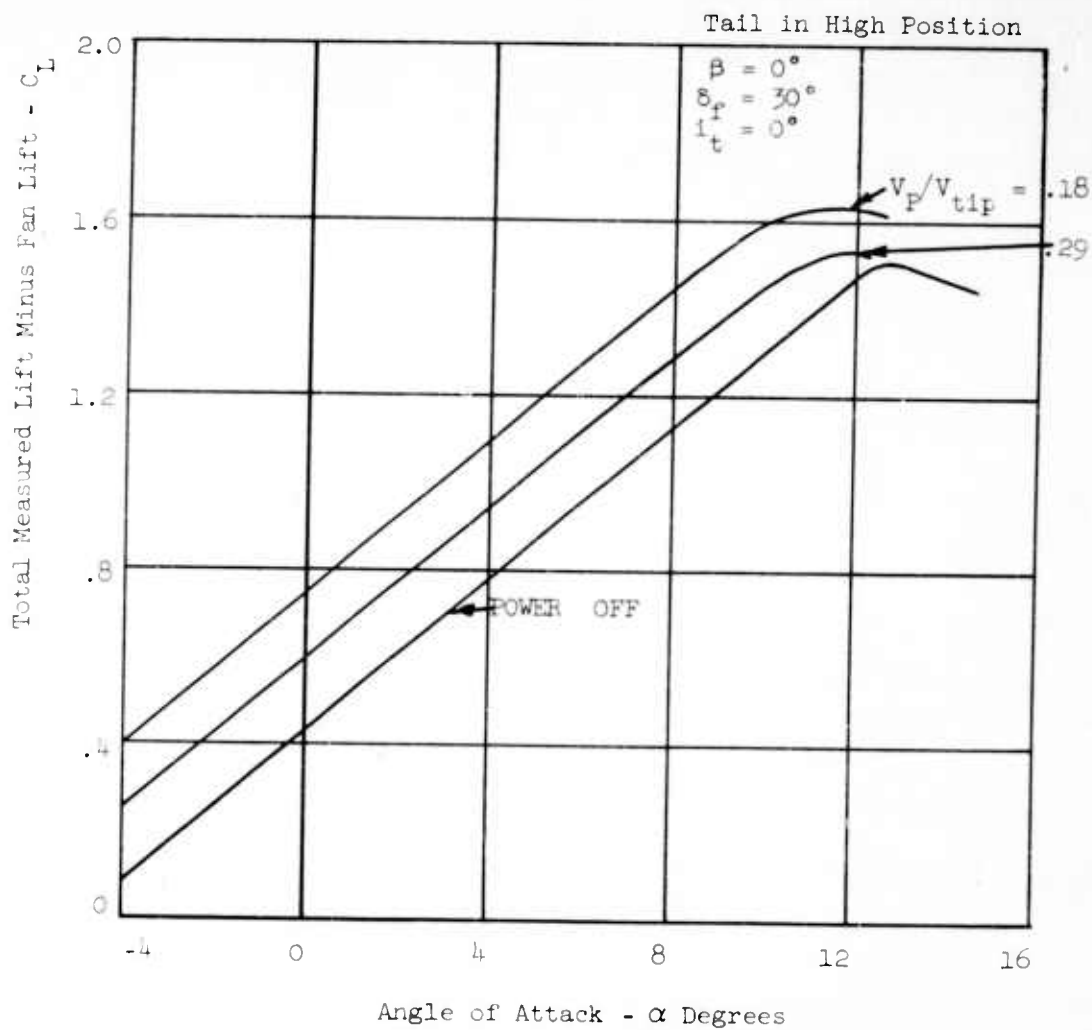


FIGURE 38 - TOTAL MEASURED LIFT MINUS FAN LIFT VERSUS ANGLE OF ATTACK AND VELOCITY RATIO

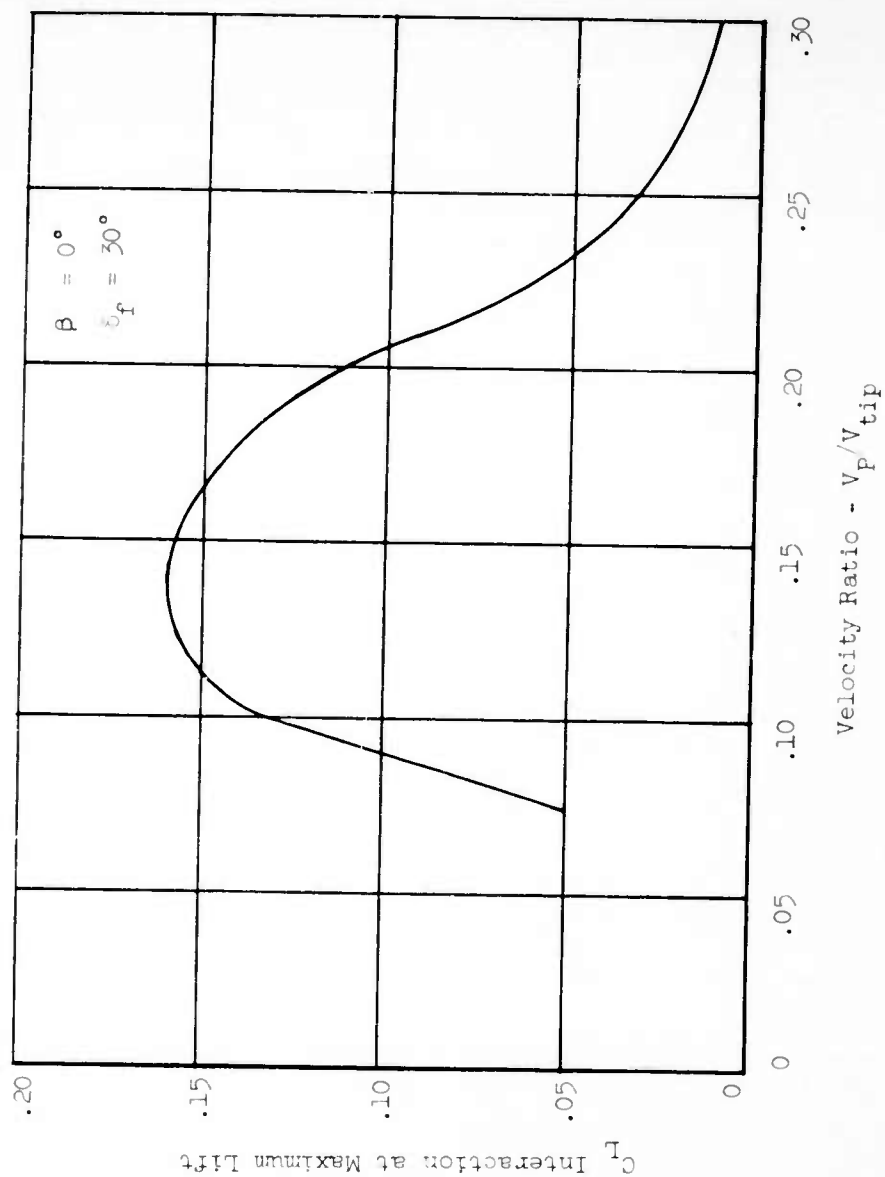


FIGURE 39 - INTERACTION LIFT AT MAXIMUM LIFT CONDITION VERSUS VELOCITY RATIO

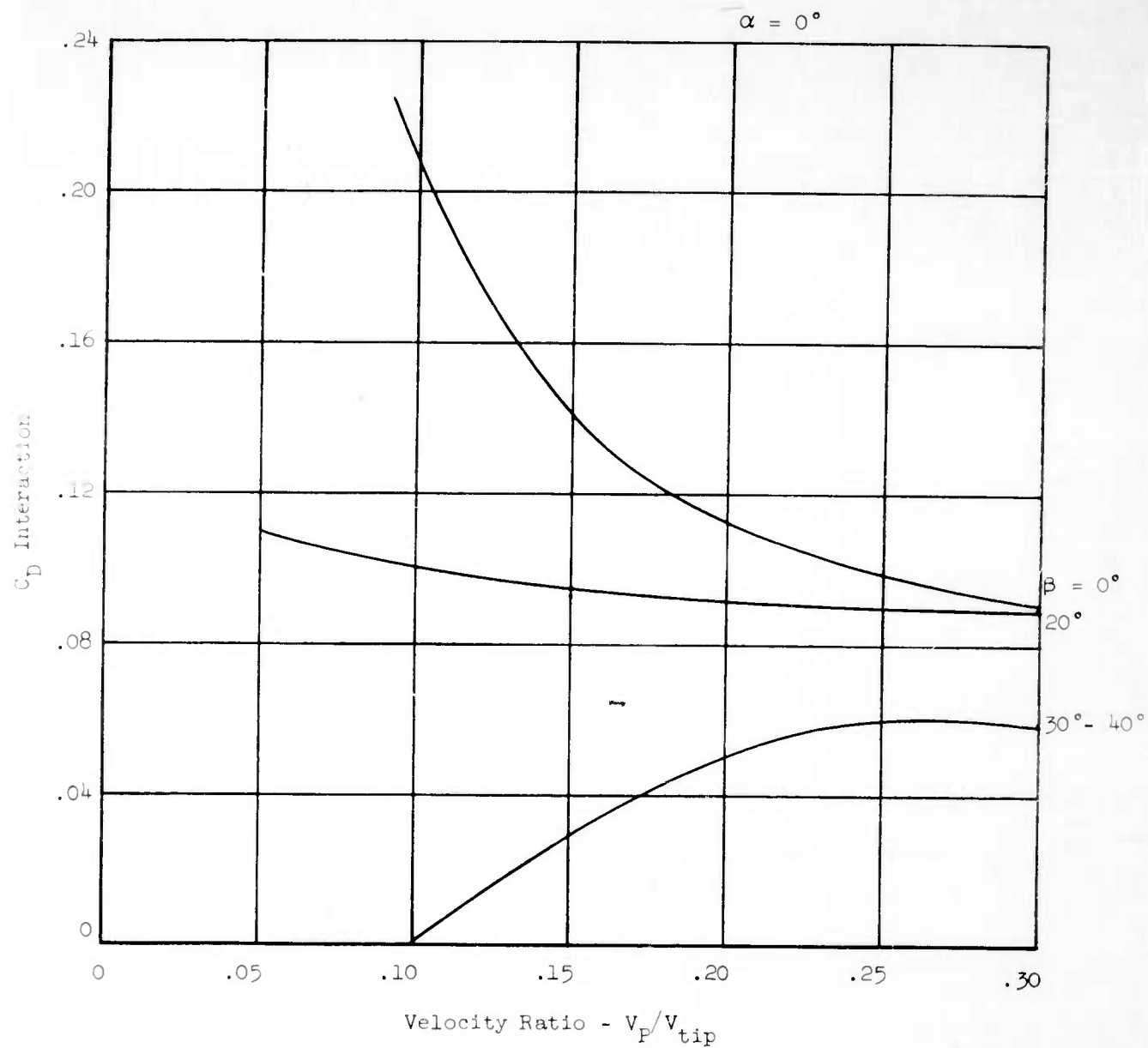


FIGURE 40 - INTERACTION DRAG VS. VELOCITY RATIO AND EXIT LOUVER ANGLE.

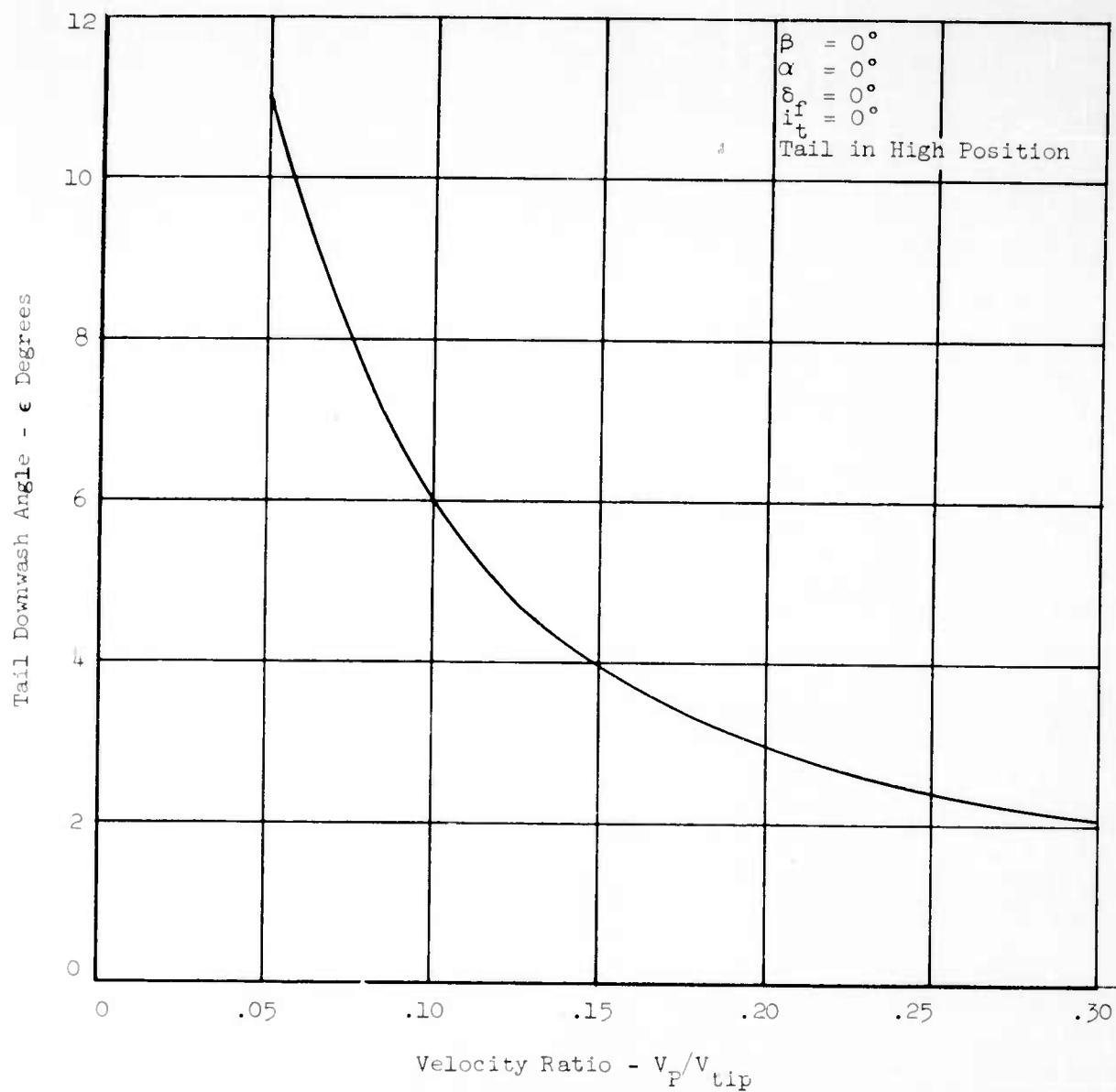


FIGURE 41 - TAIL DOWNWASH VERSUS VELOCITY RATIO

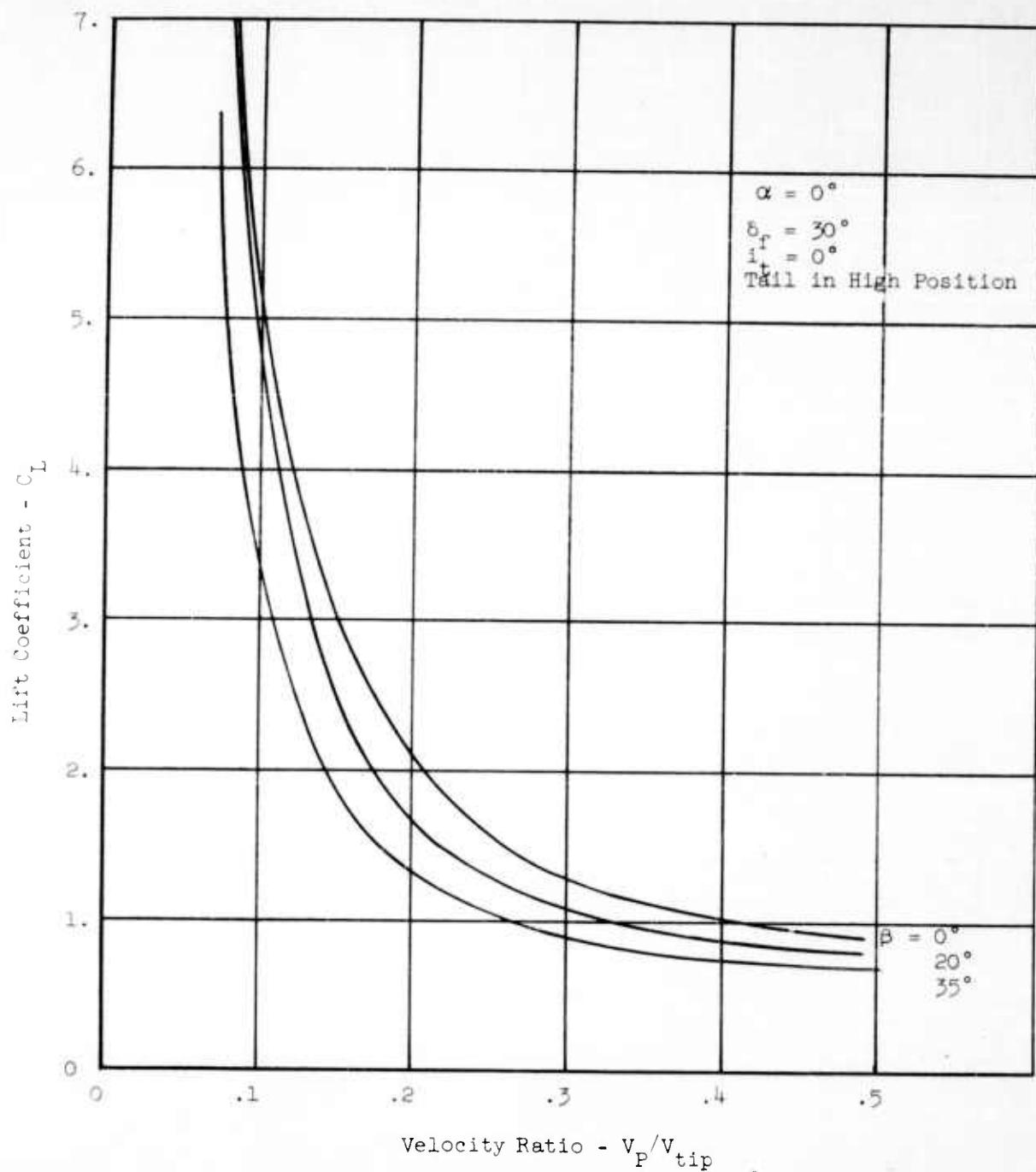


FIGURE 42a - LIFT COEFFICIENT VERSUS VELOCITY RATIO

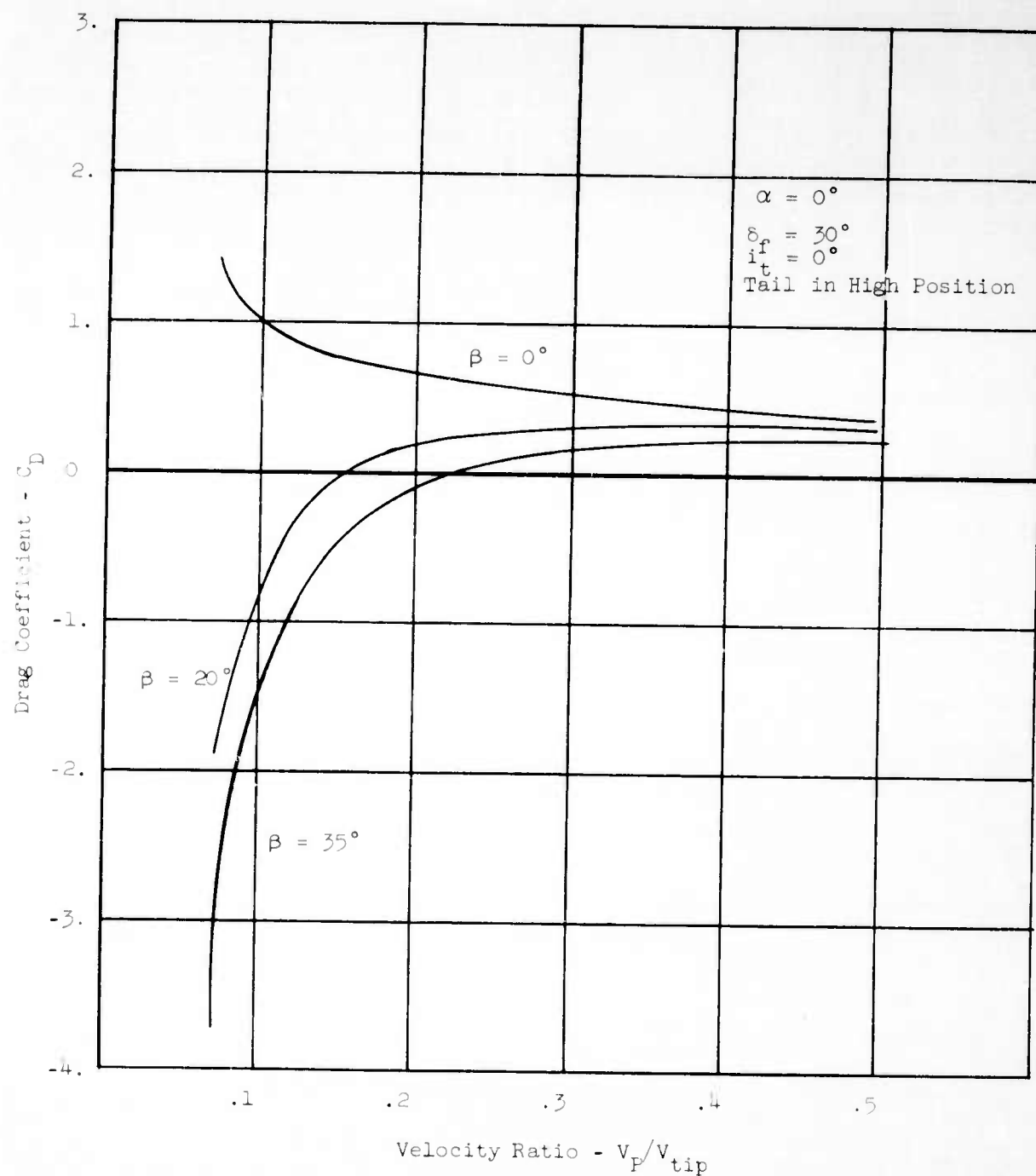


FIGURE 42b - DRAG COEFFICIENT VERSUS VELOCITY RATIO

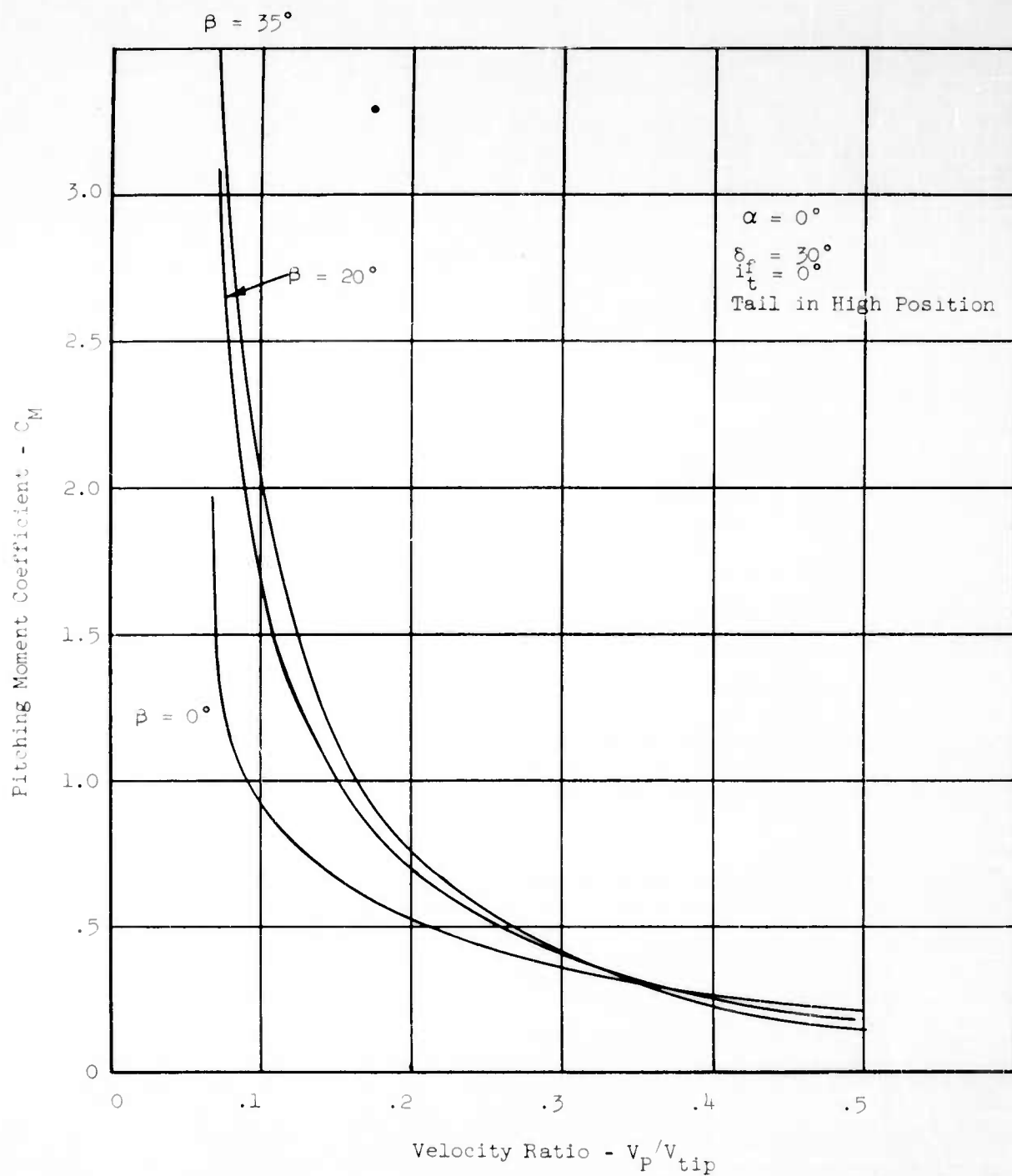


FIGURE 42c - PITCHING MOMENT COEFFICIENT VERSUS VELOCITY RATIO

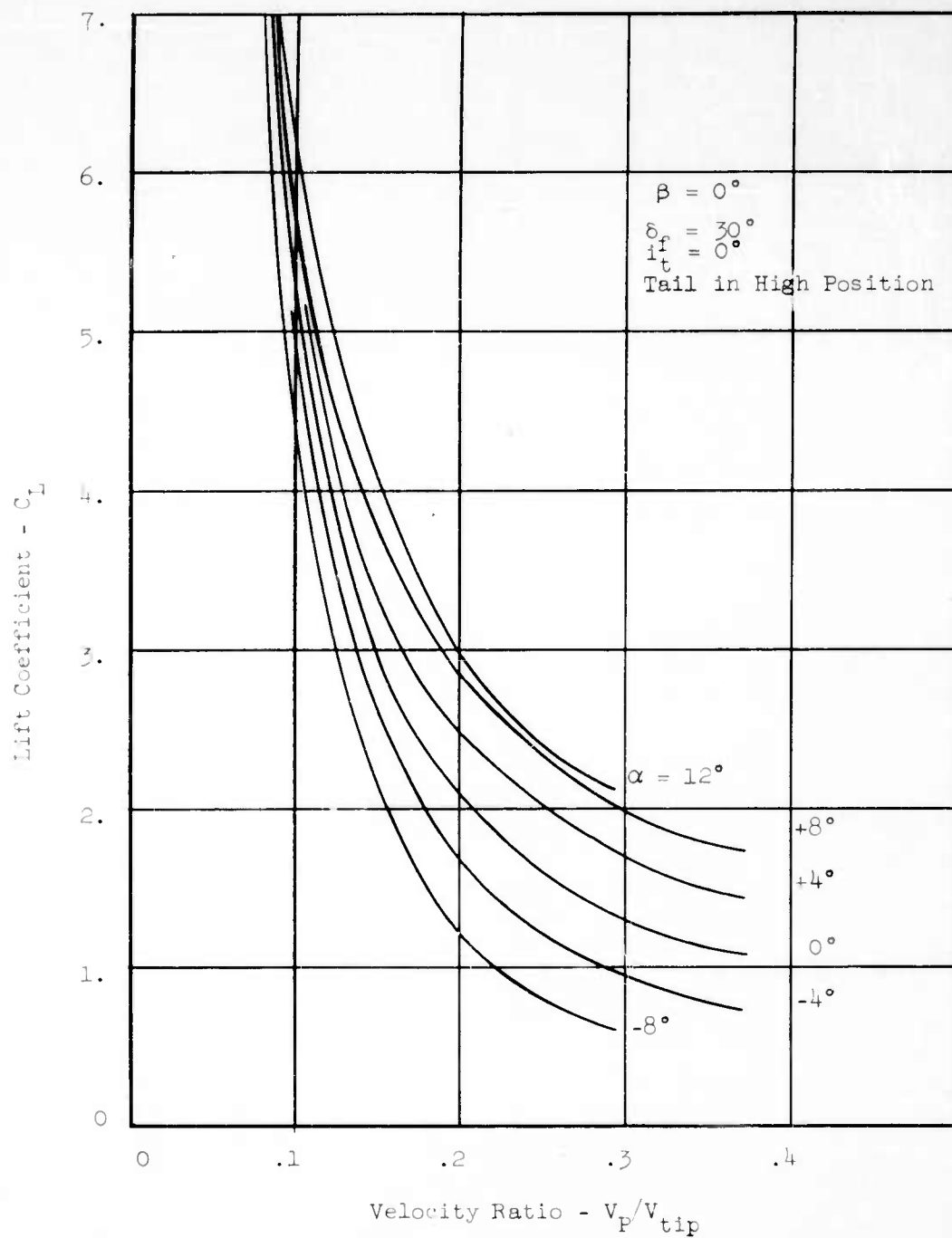


FIGURE 43a - LIFT COEFFICIENT VERSUS VELOCITY RATIO

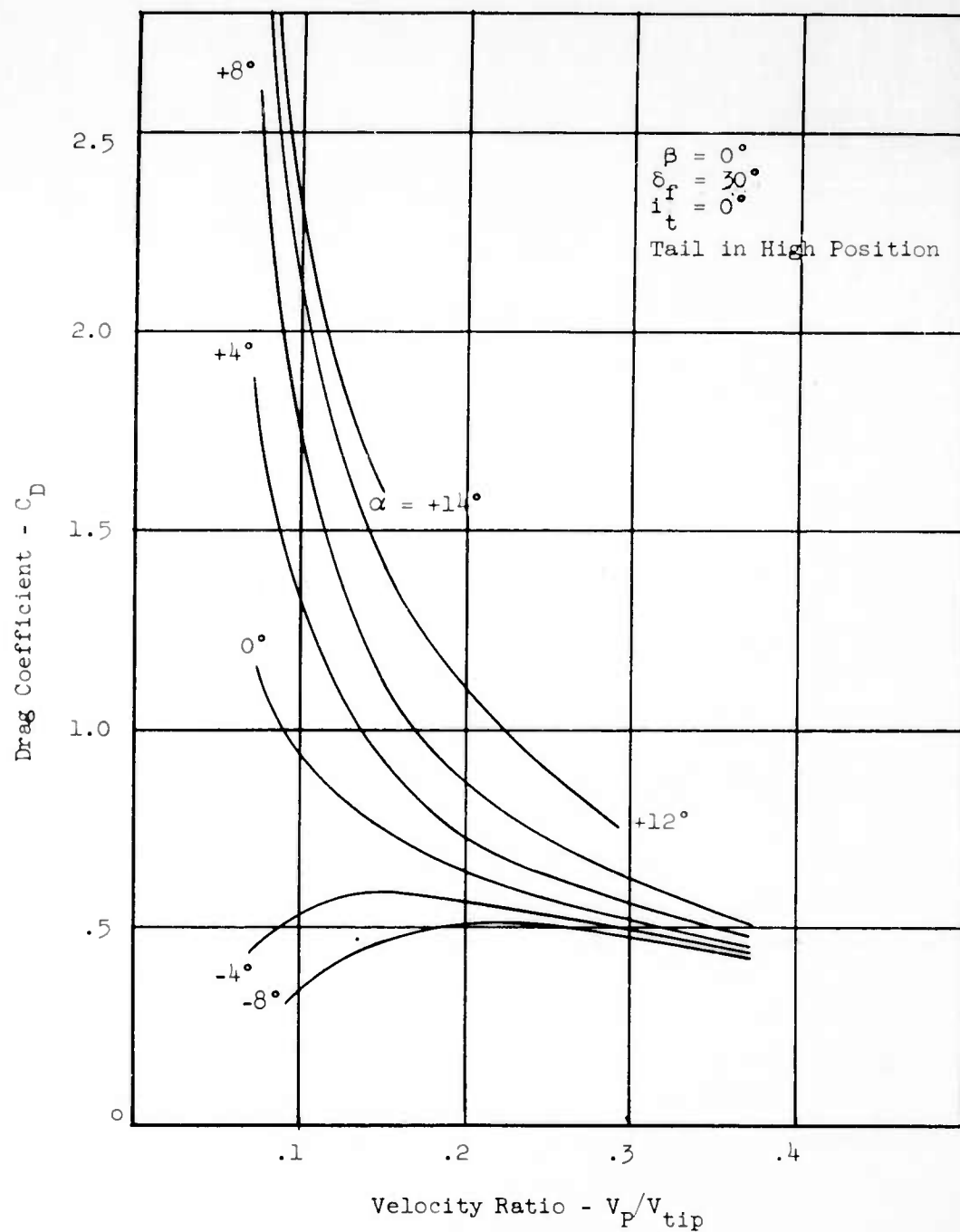


FIGURE 43b - DRAG COEFFICIENT VERSUS VELOCITY RATIO

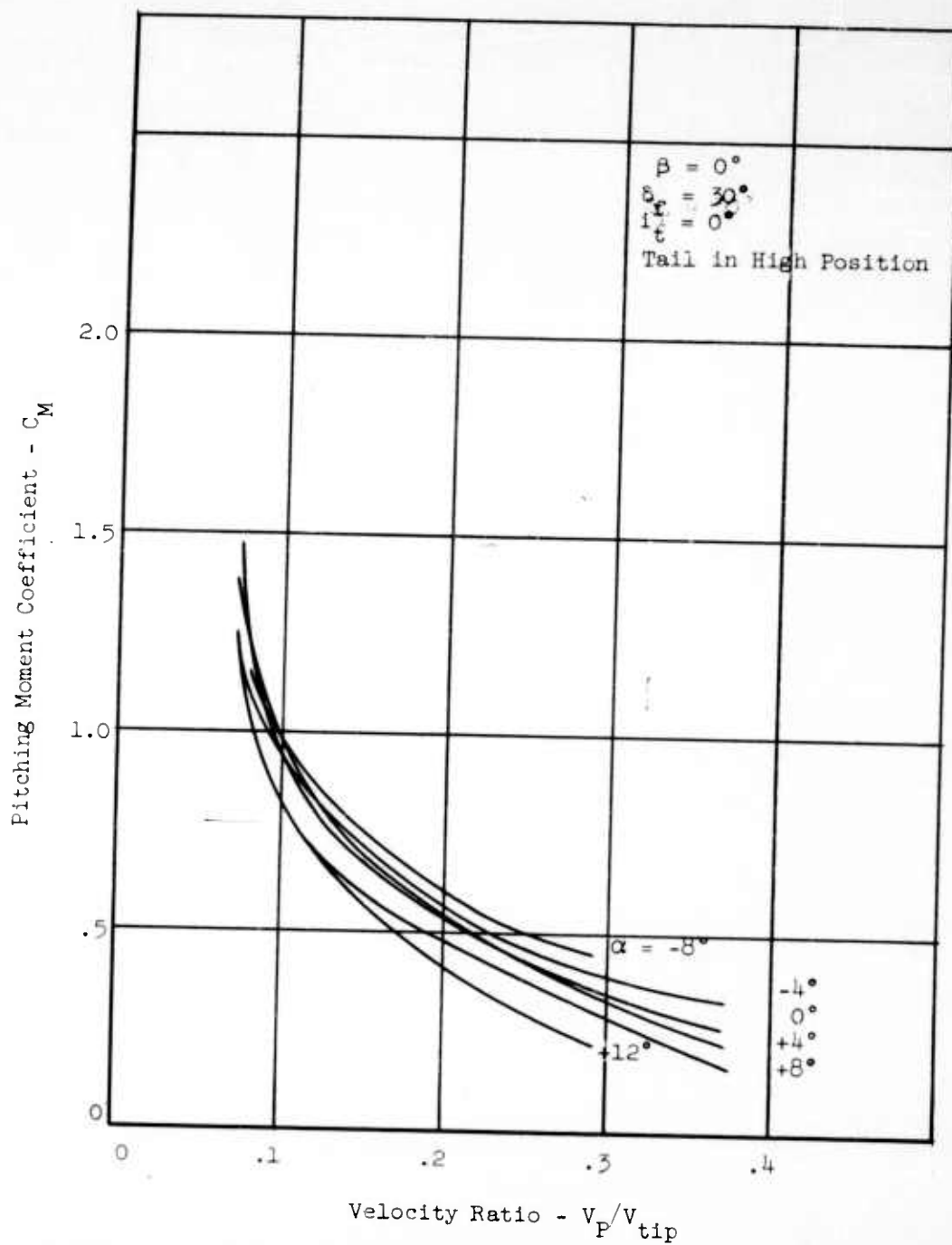


FIGURE 43c - PITCHING MOMENT COEFFICIENT VERSUS VELOCITY RATIO

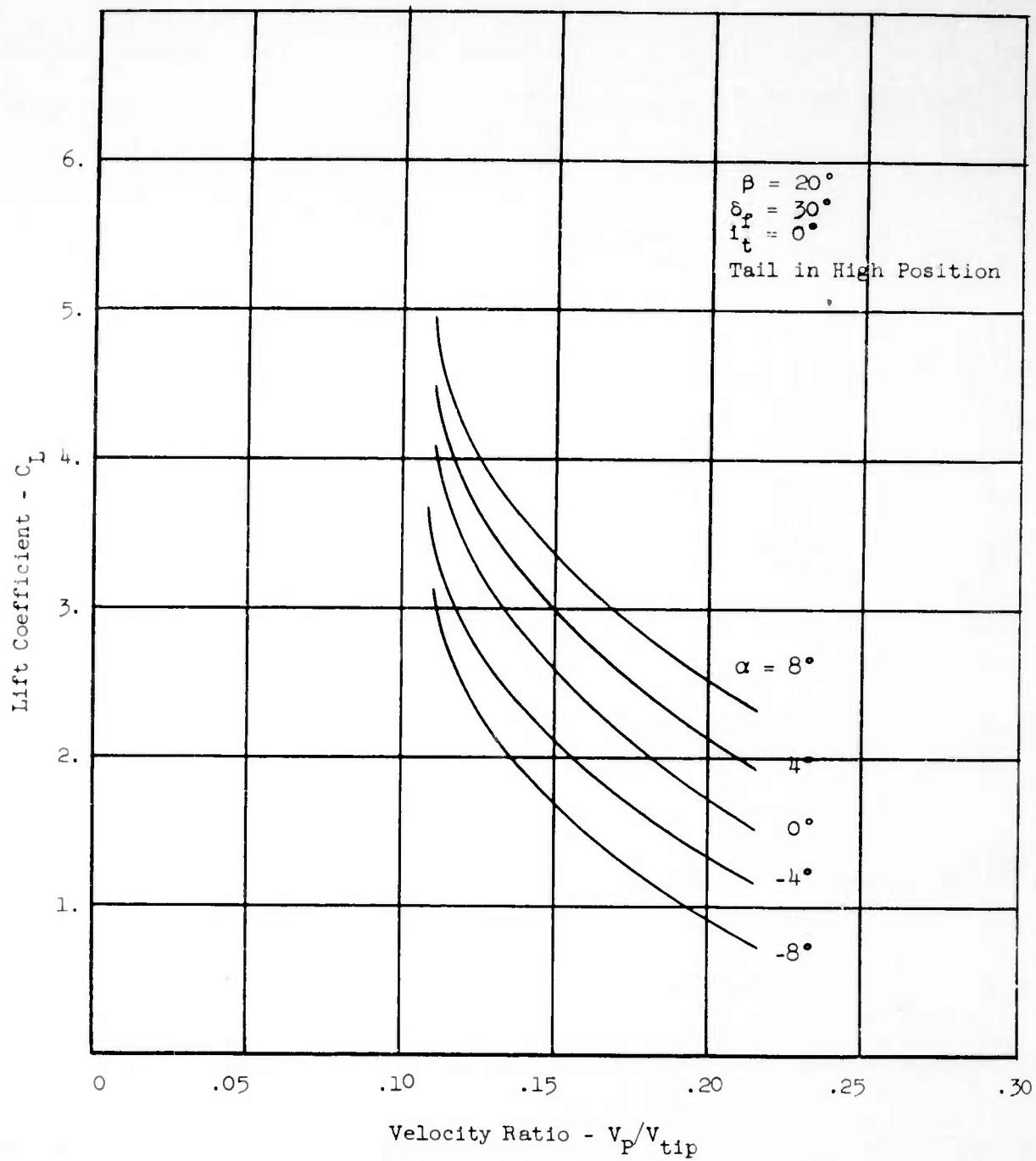


FIGURE 44a - LIFT COEFFICIENT VERSUS VELOCITY RATIO

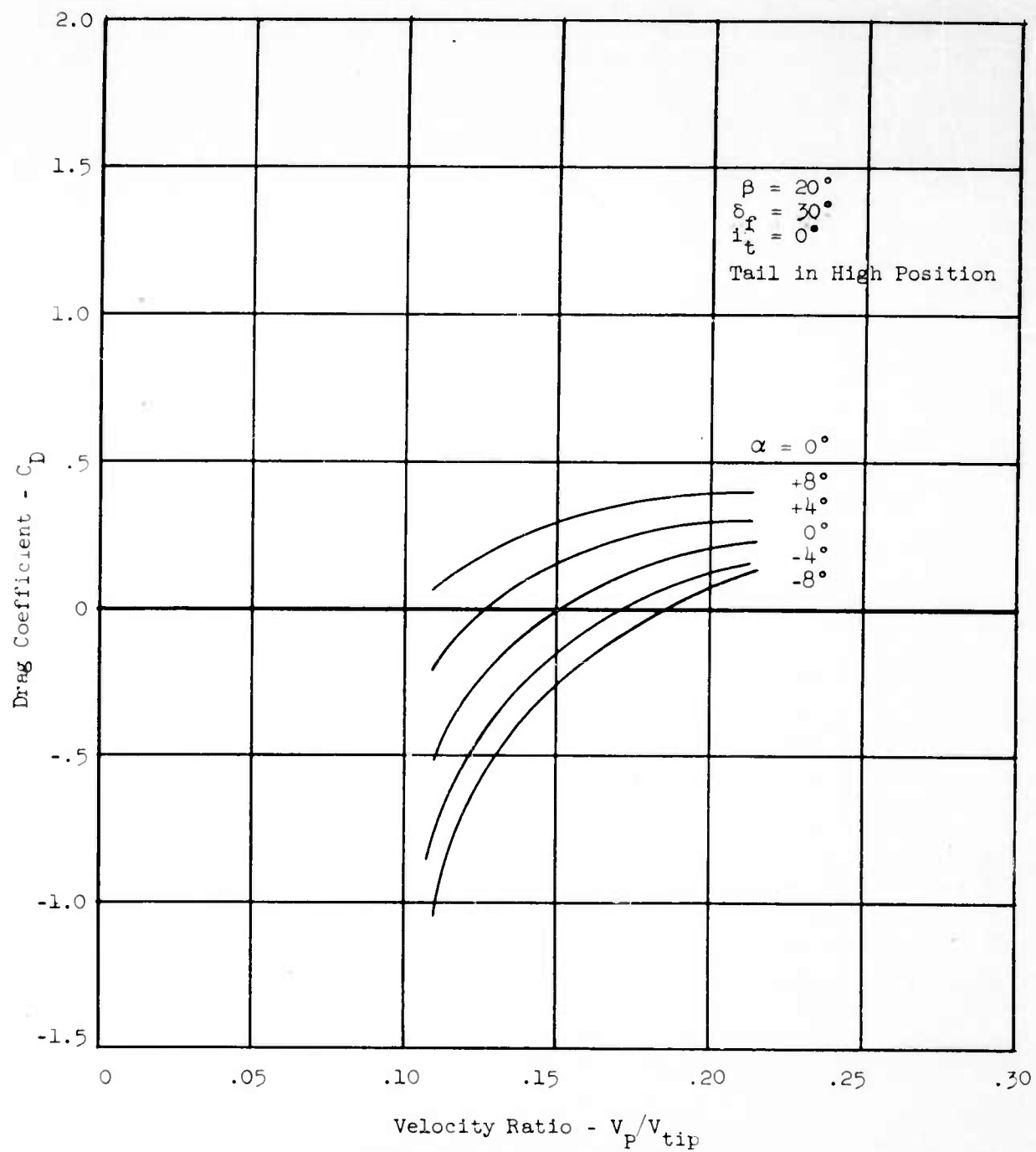


FIGURE 44b - DRAG COEFFICIENT VERSUS VELOCITY RATIO

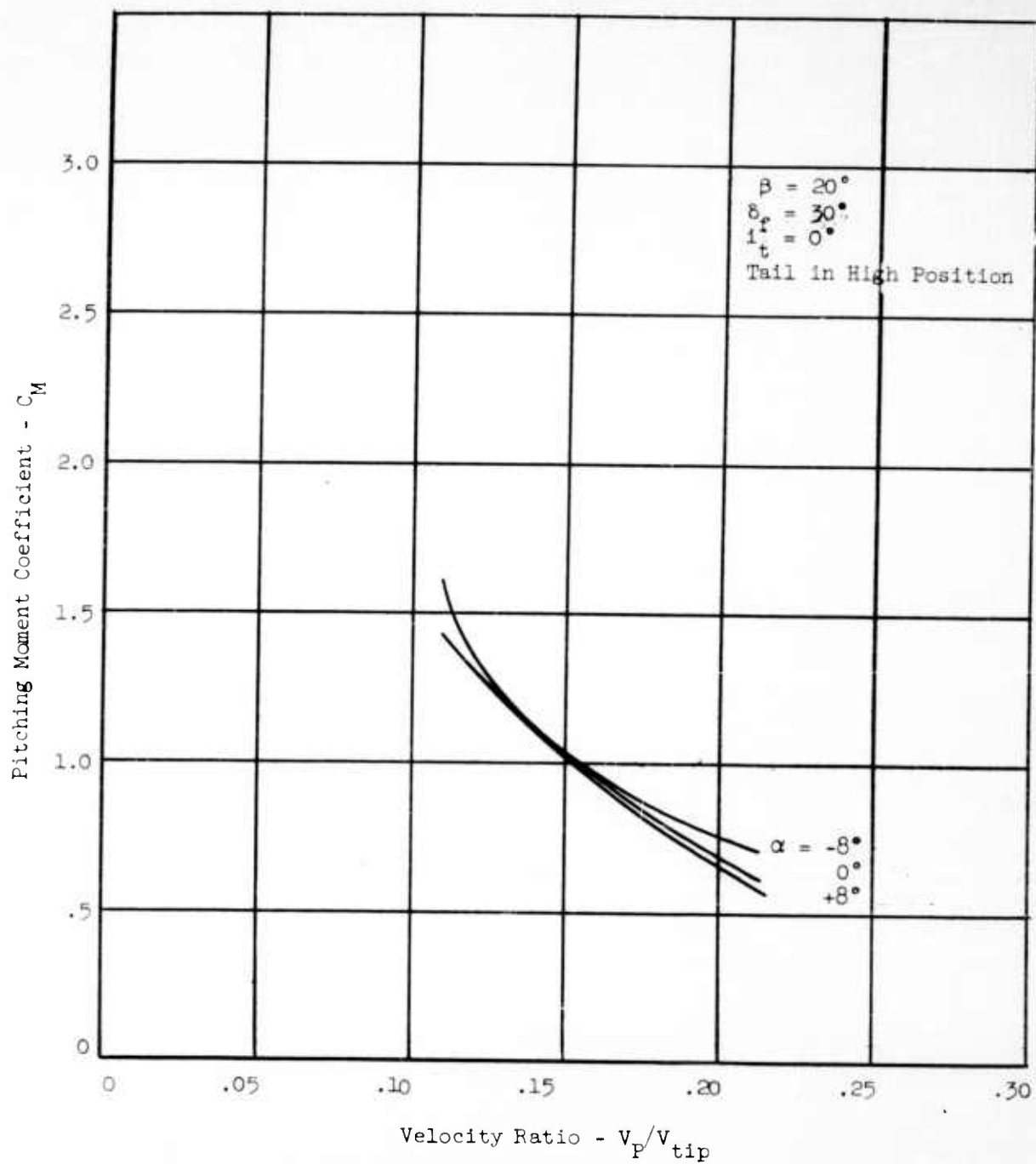


FIGURE 44c - PITCHING MOMENT COEFFICIENT VERSUS VELOCITY RATIO

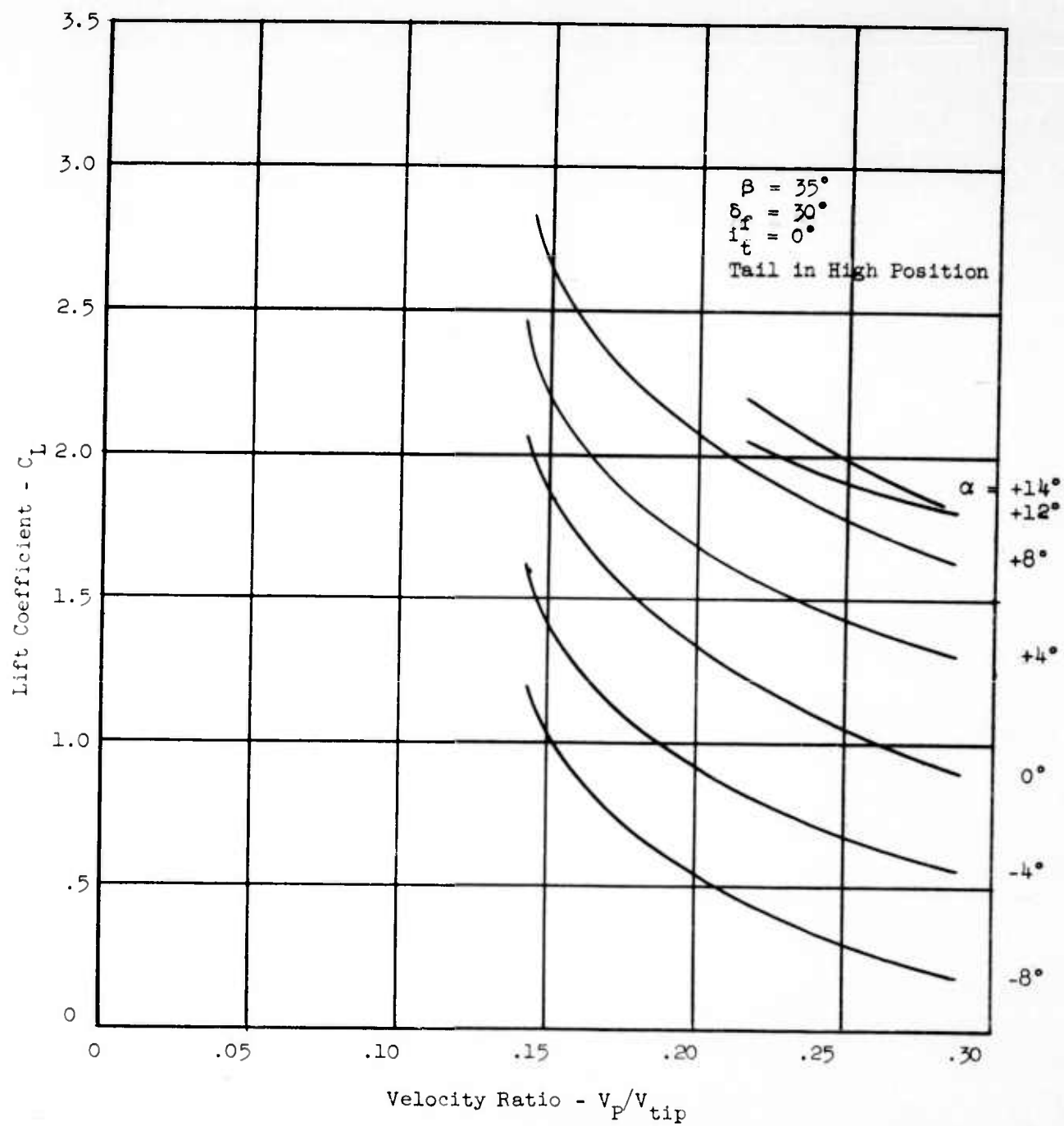


FIGURE 45a - LIFT COEFFICIENT VERSUS VELOCITY RATIO

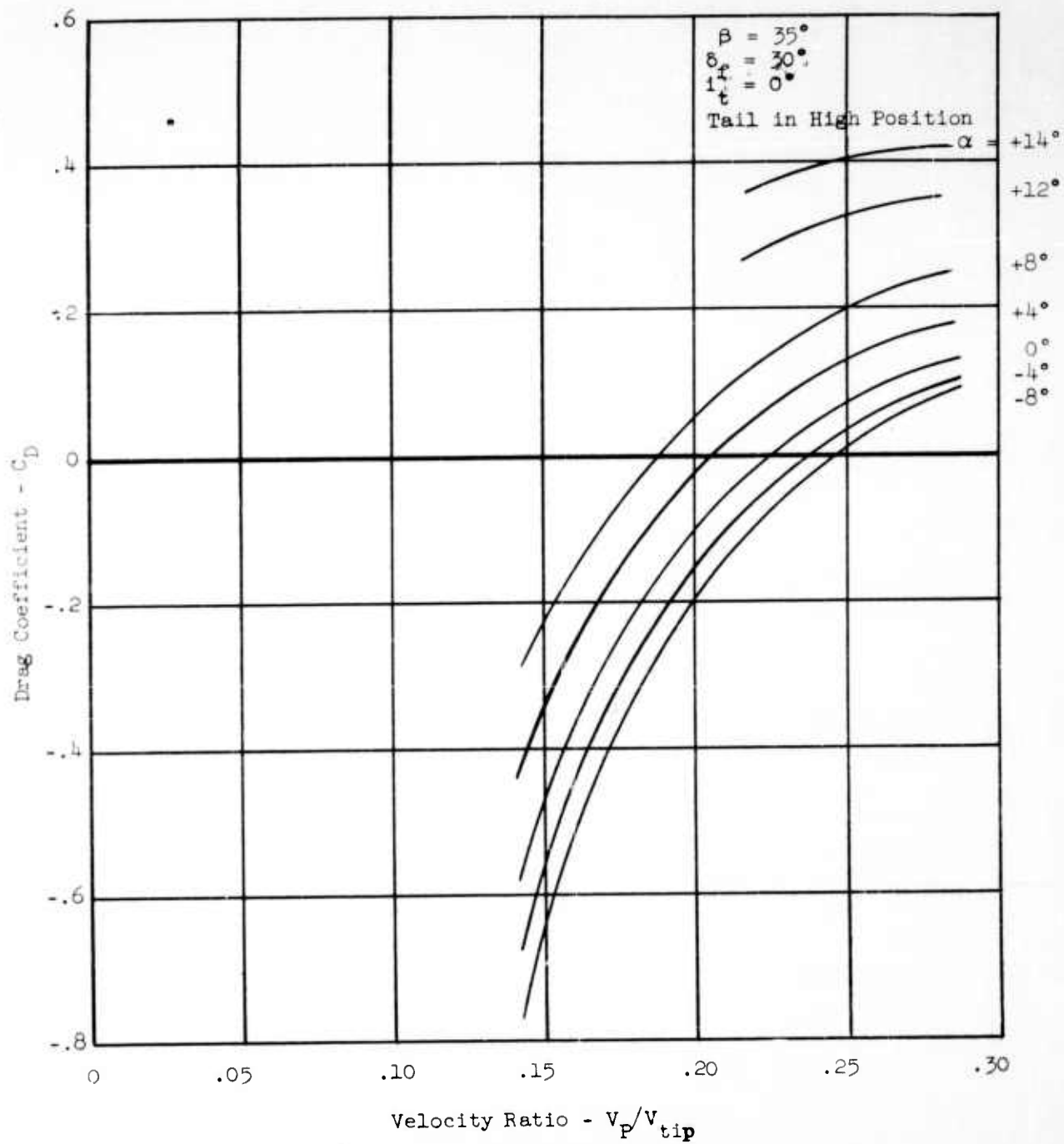


FIGURE 45b - DRAG COEFFICIENT VERSUS VELOCITY RATIO

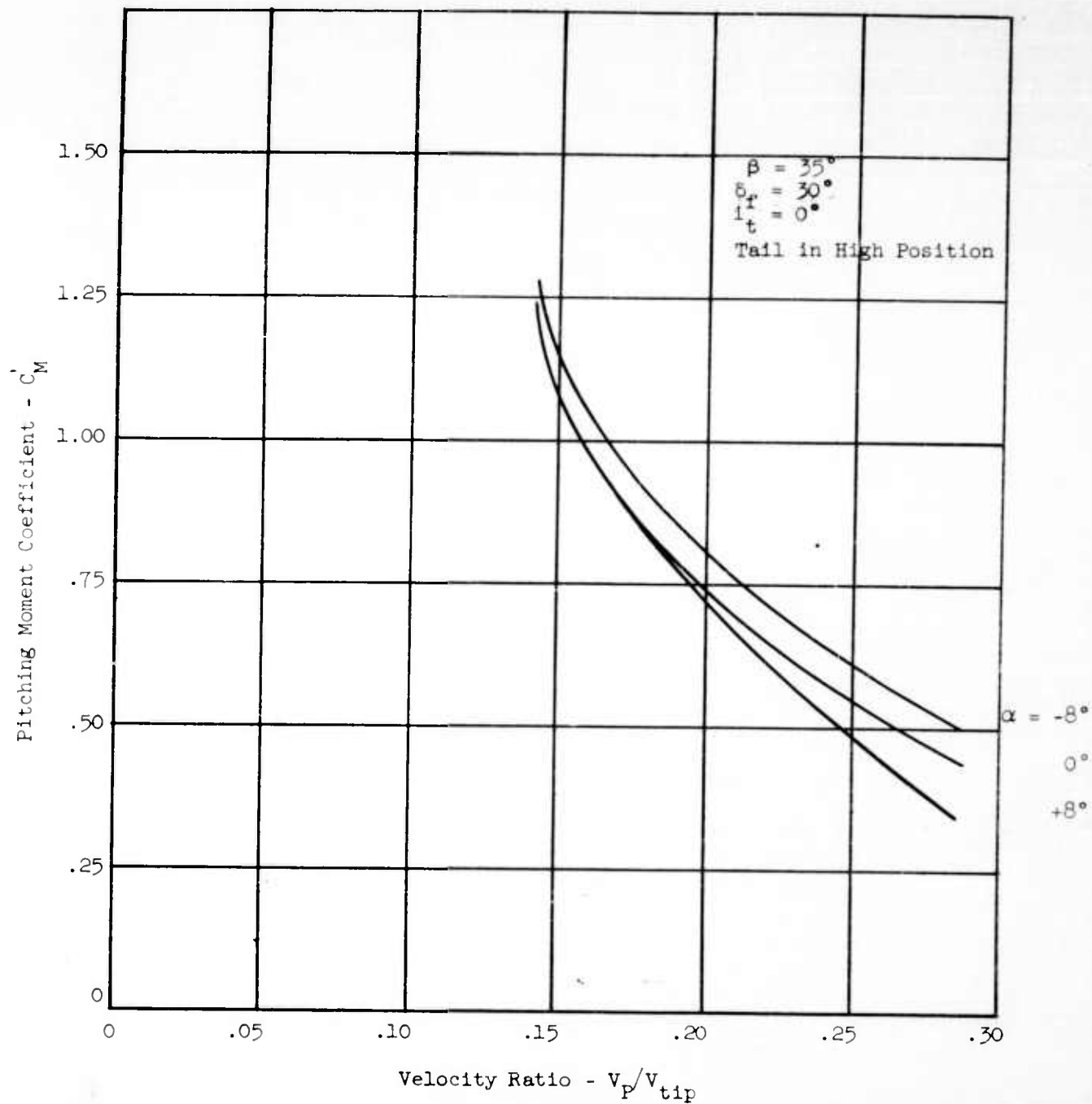


FIGURE 45c - PITCHING MOMENT COEFFICIENT VERSUS VELOCITY RATIO

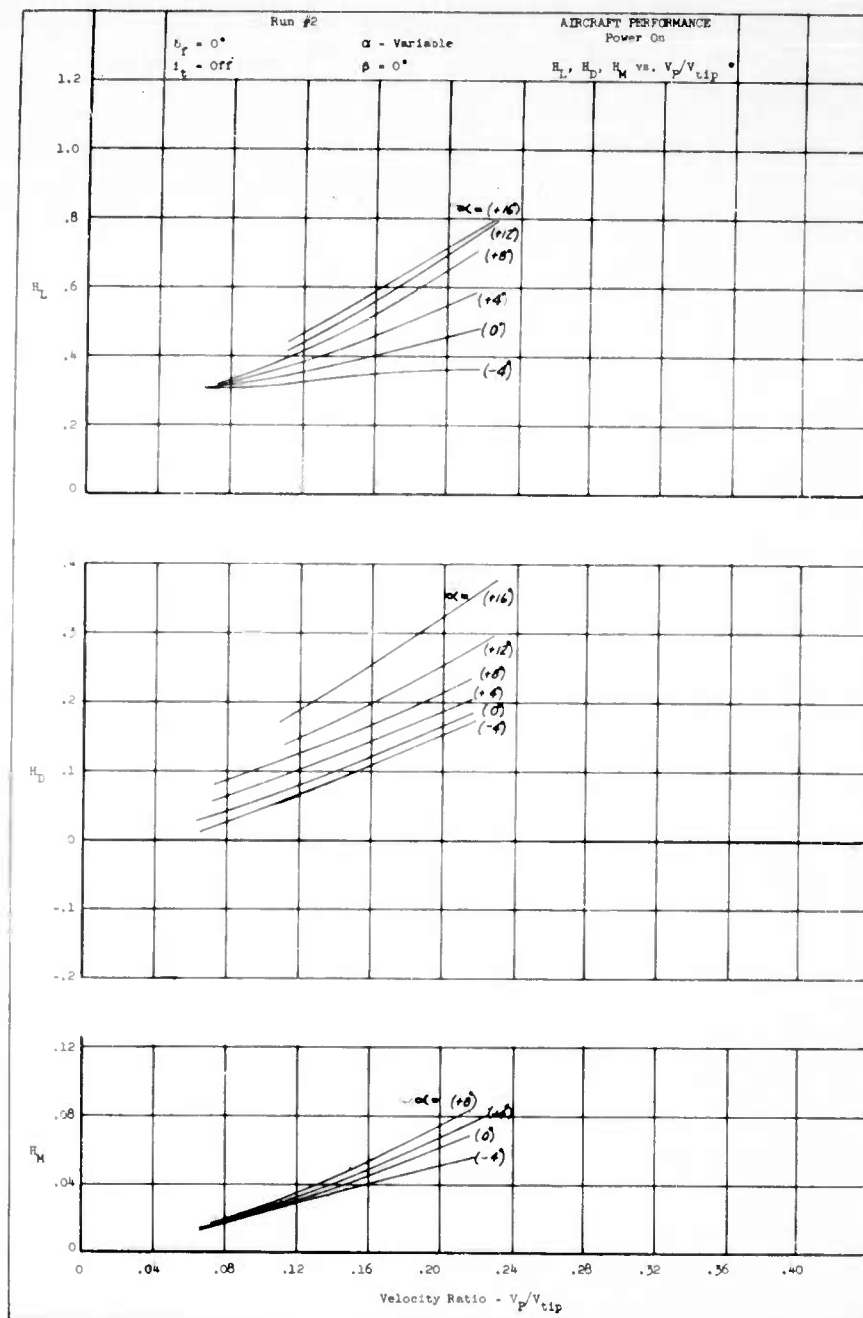


FIGURE 46 - FAN POWERED AIRCRAFT PERFORMANCE

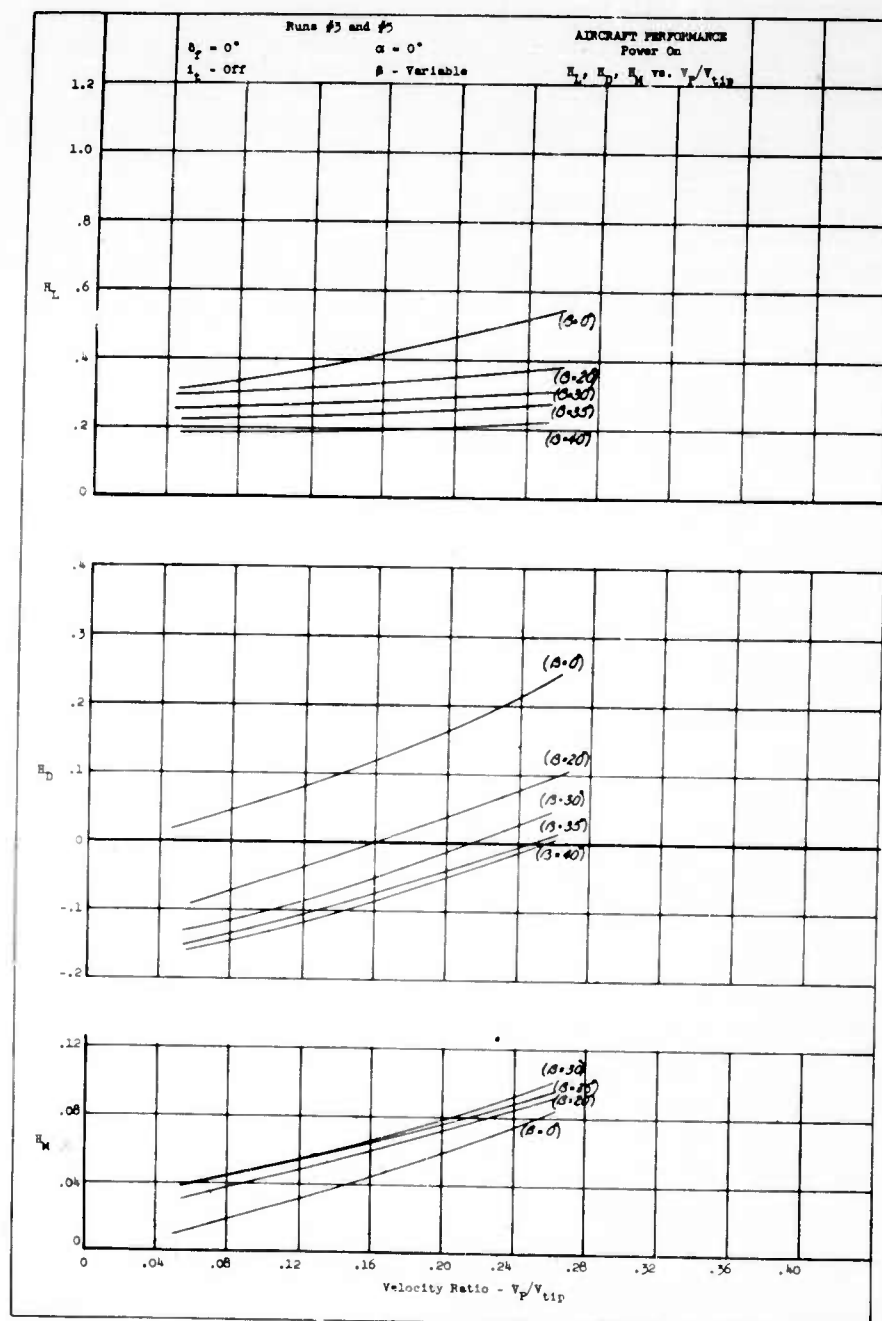


FIGURE 47 - FAN POWERED AIRCRAFT PERFORMANCE

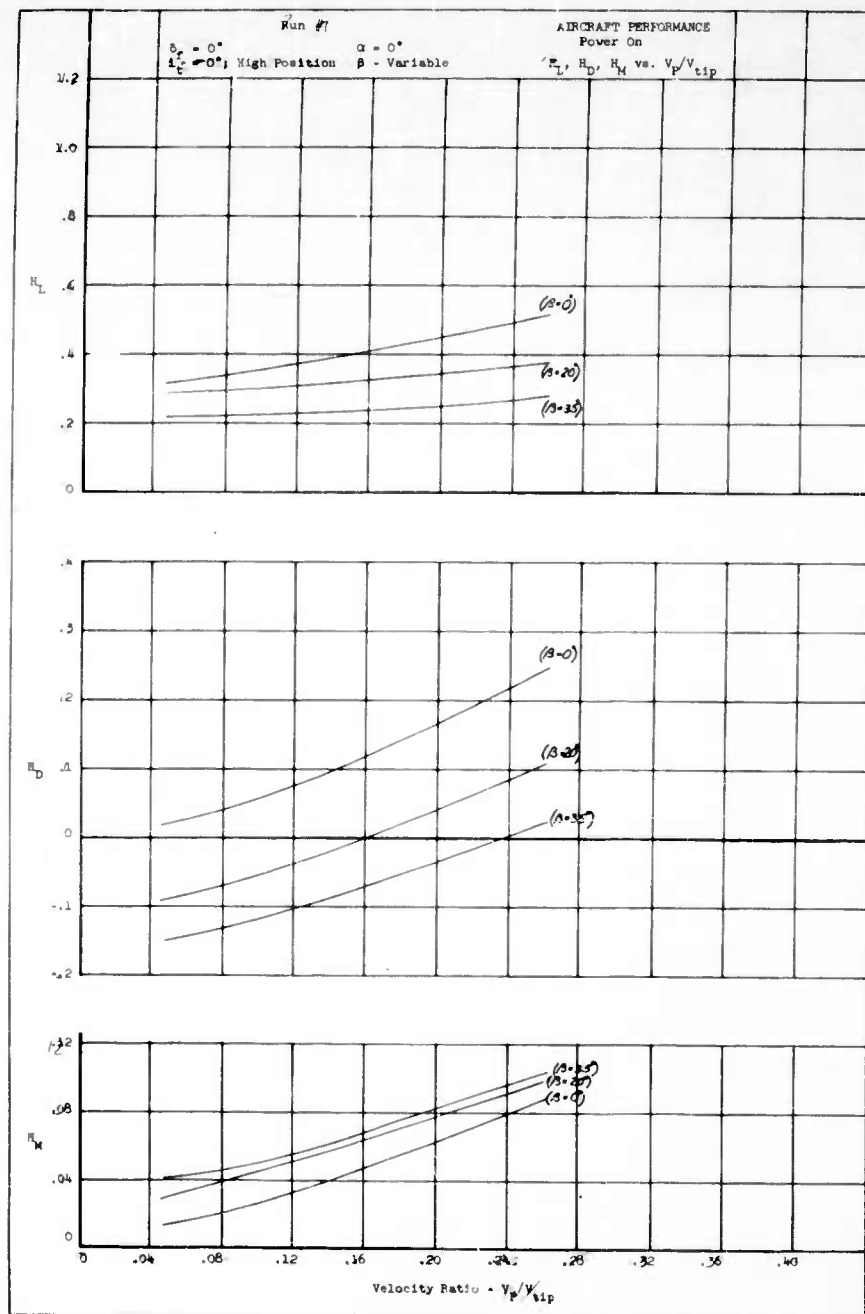


FIGURE 48 - FAN POWERED AIRCRAFT PERFORMANCE

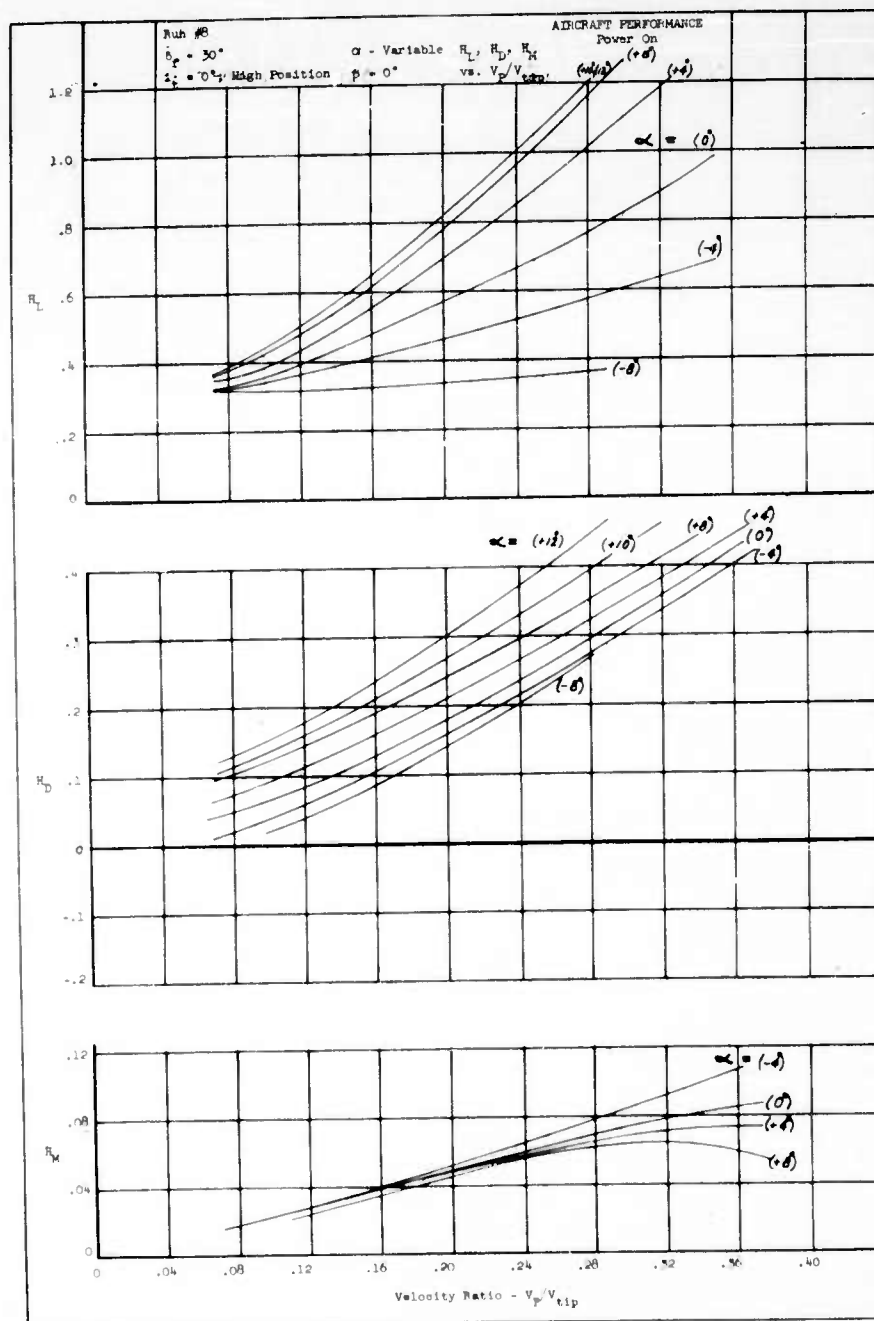


FIGURE 49 - FAN POWERED AIRCRAFT PERFORMANCE

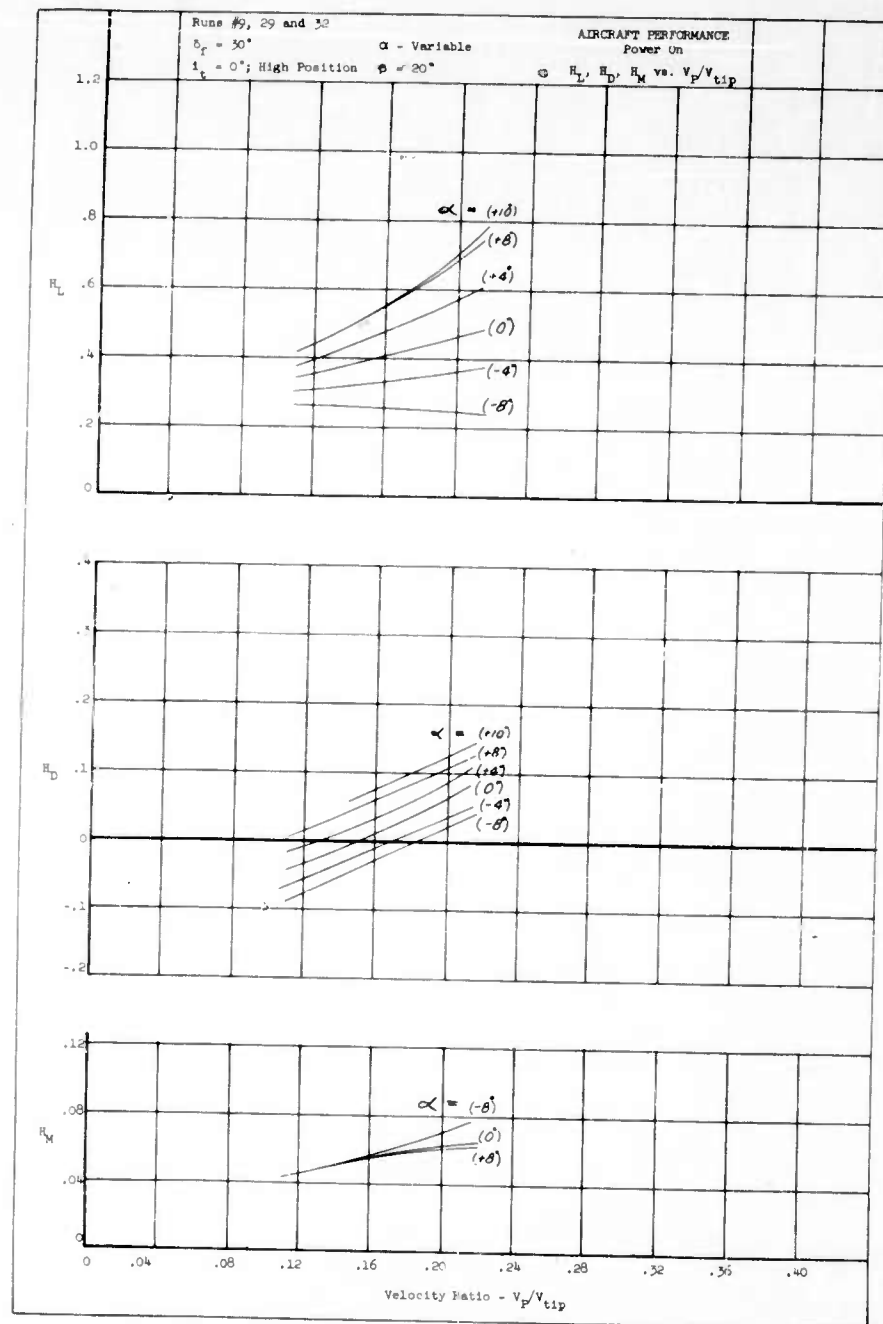


FIGURE 50 - FAN POWERED AIRCRAFT PERFORMANCE

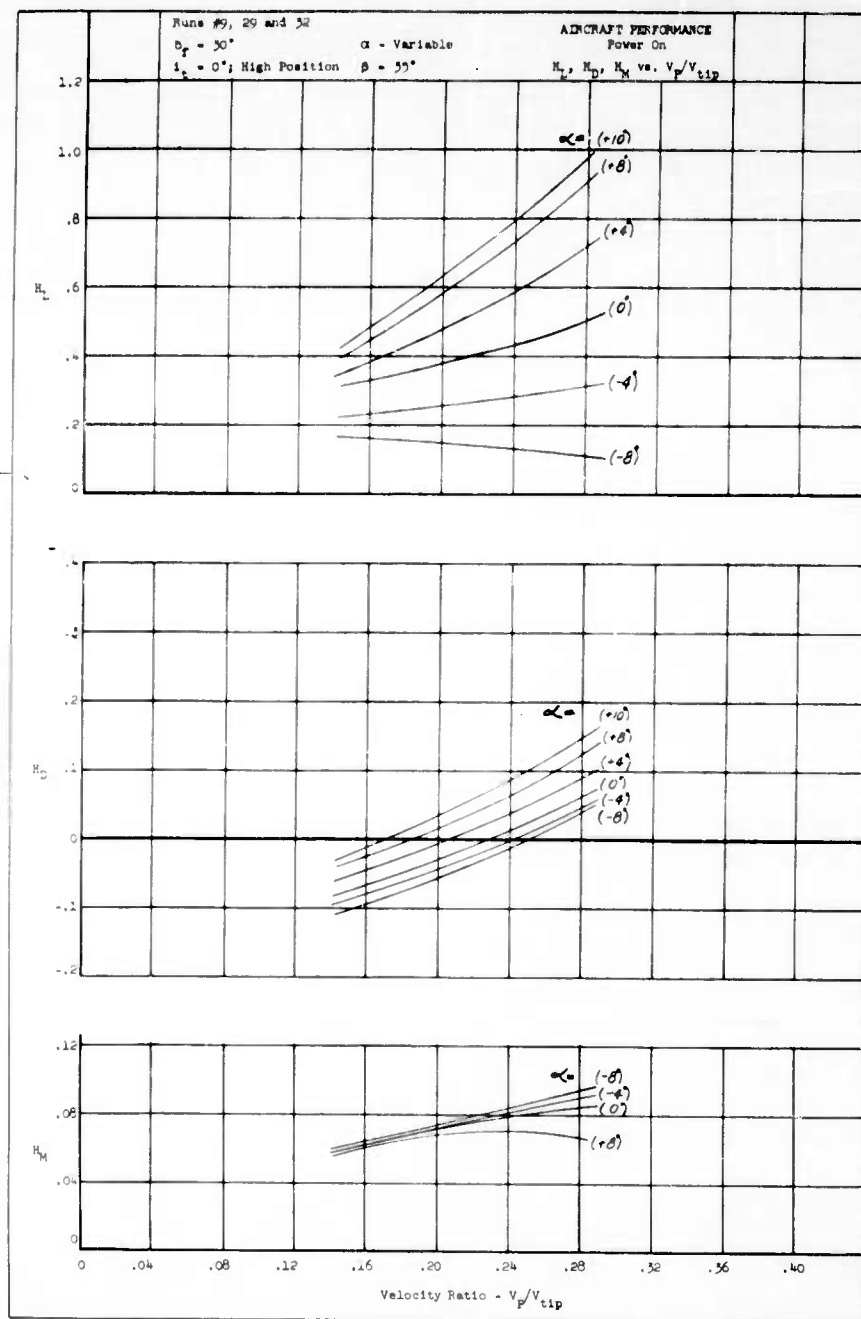


FIGURE 51 - FAN POWERED AIRCRAFT PERFORMANCE

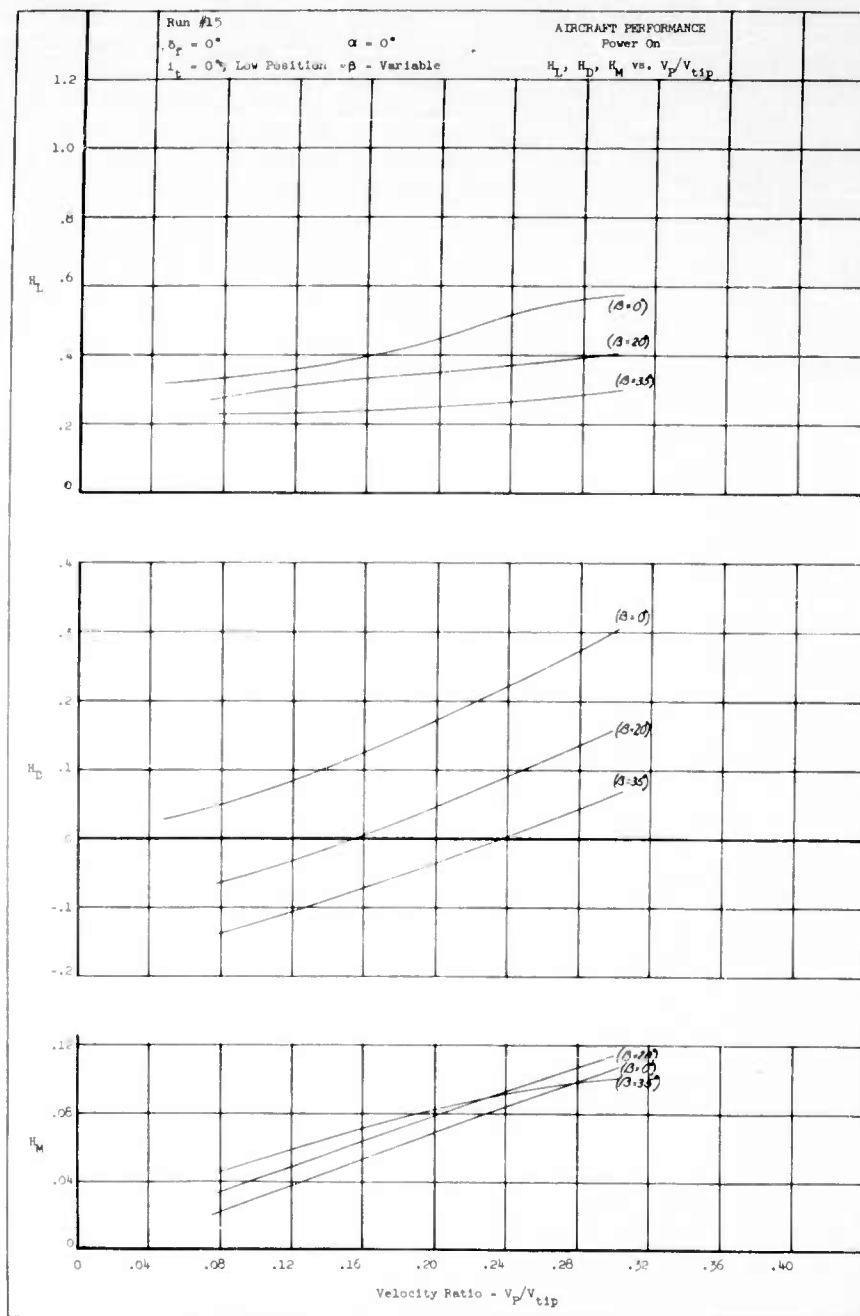


FIGURE 52 - FAN POWERED AIRCRAFT PERFORMANCE

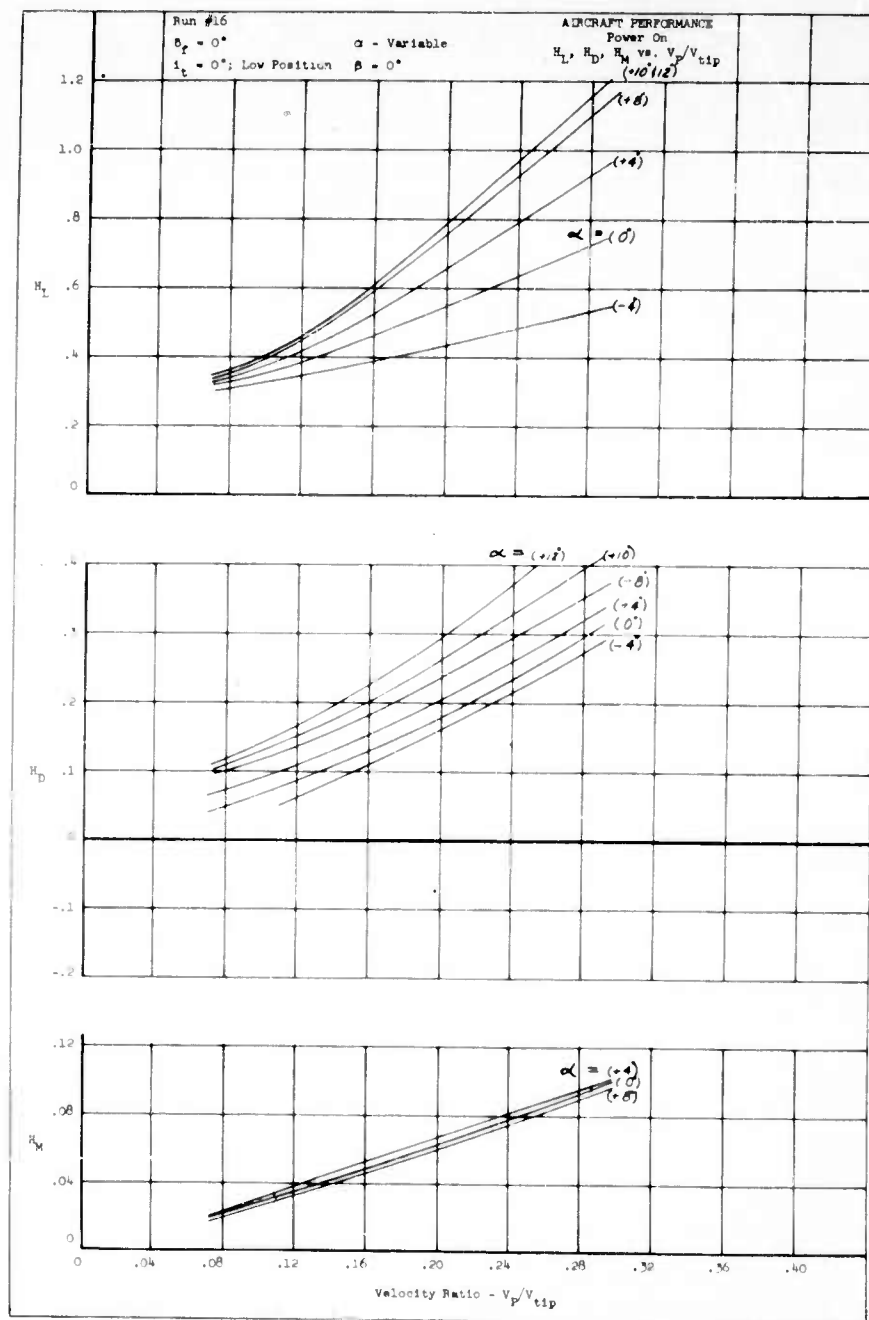


FIGURE 53 - FAN POWERED AIRCRAFT PERFORMANCE

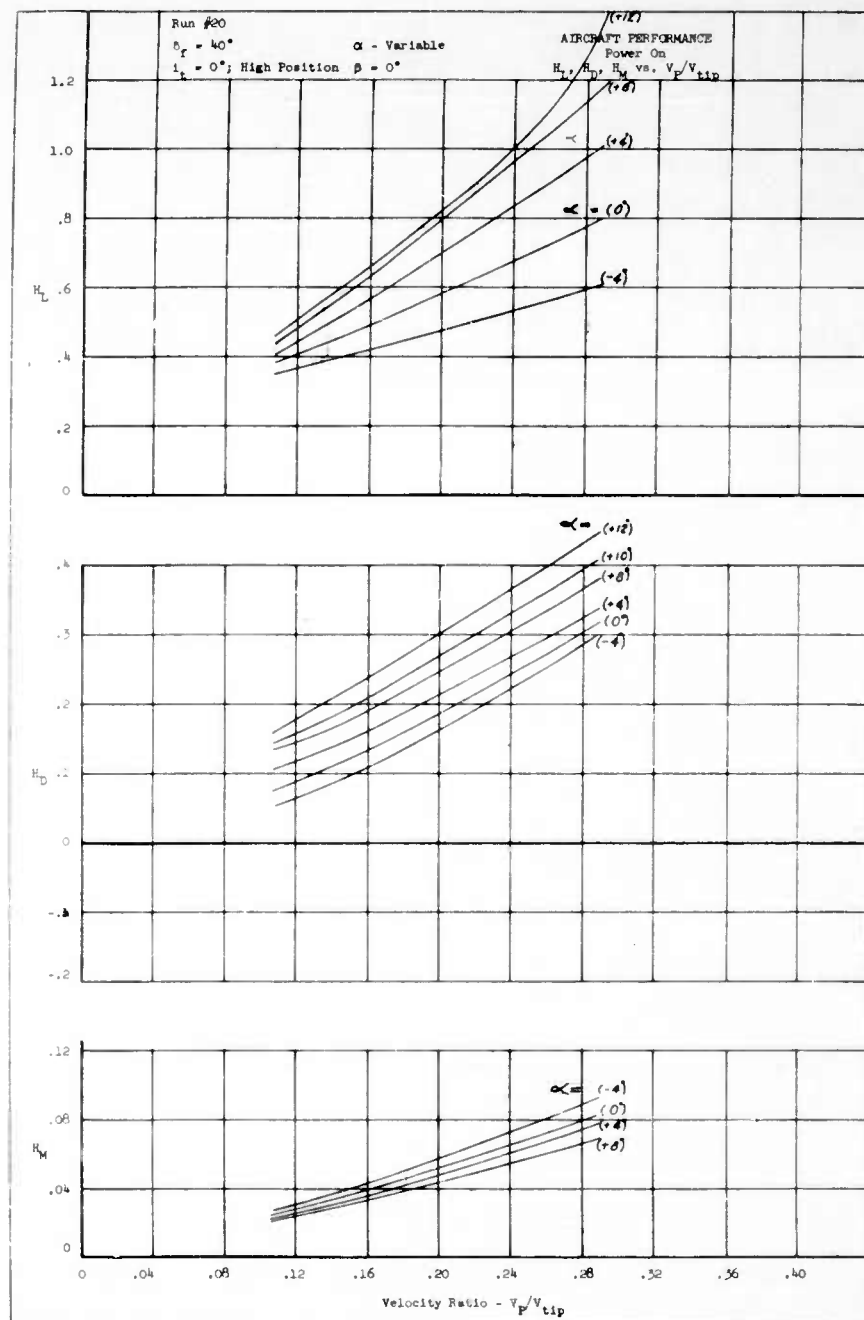


FIGURE 54 - FAN POWERED AIRCRAFT PERFORMANCE

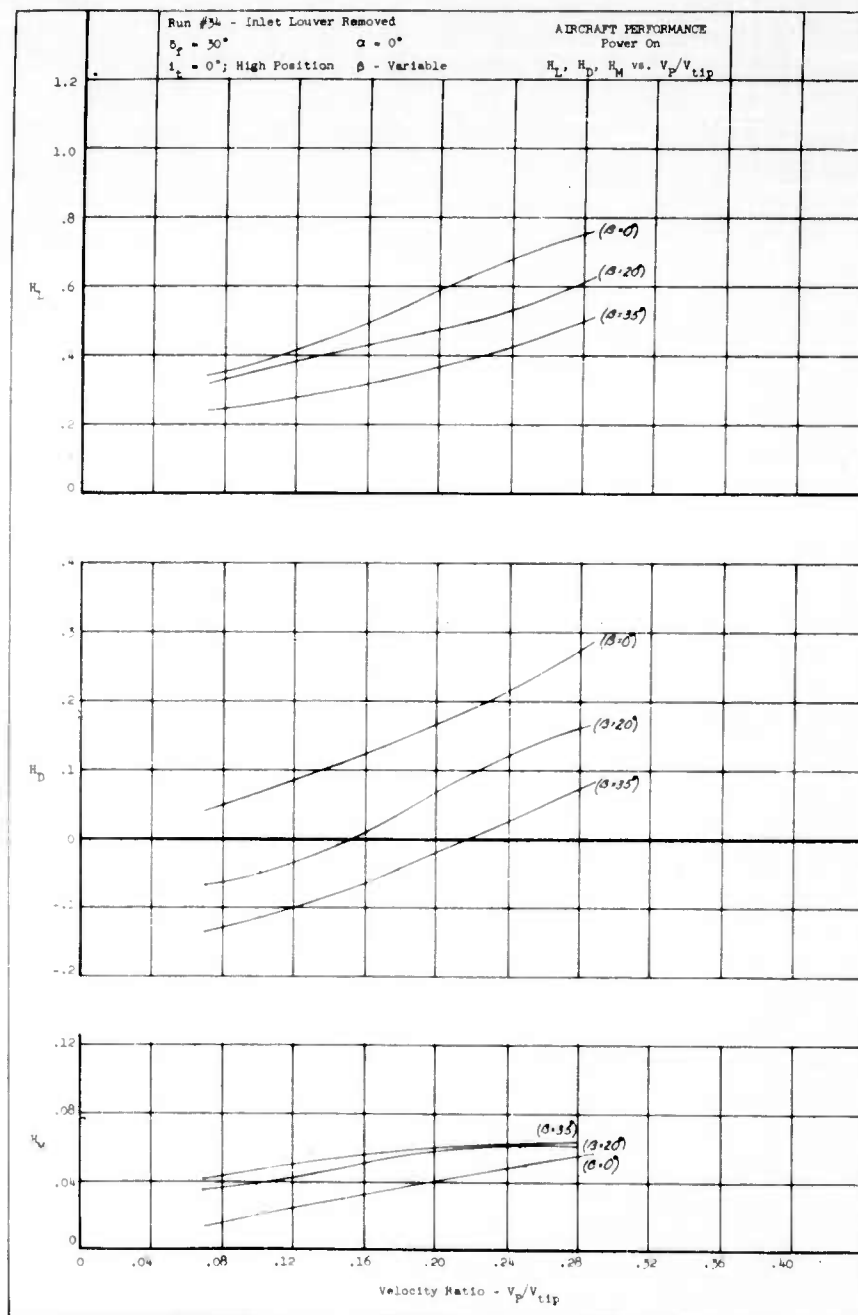


FIGURE 55a - FAN POWERED AIRCRAFT PERFORMANCE

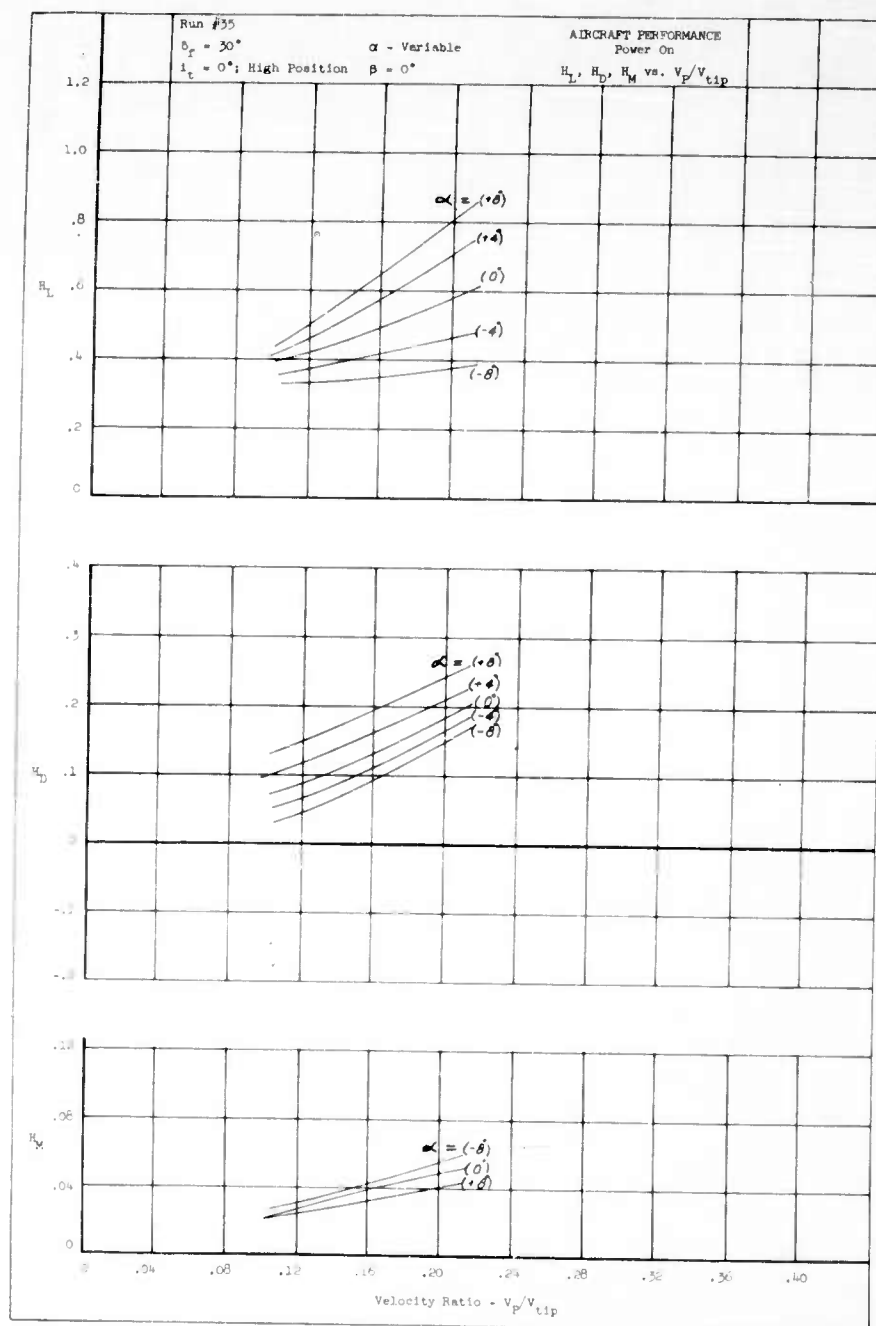


FIGURE 55b - FAN POWERED AIRCRAFT PERFORMANCE

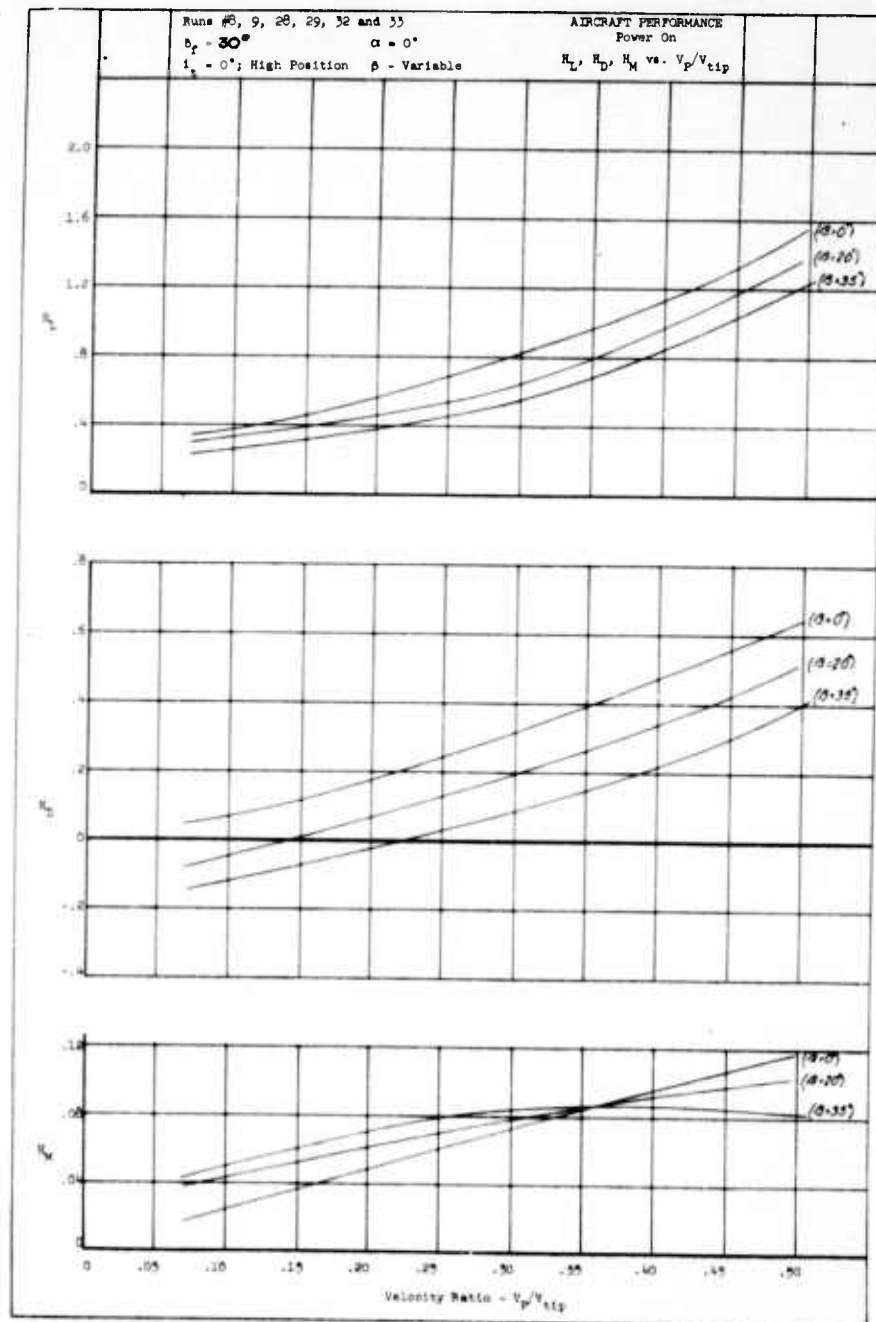


FIGURE 56 - FAN POWERED AIRCRAFT PERFORMANCE

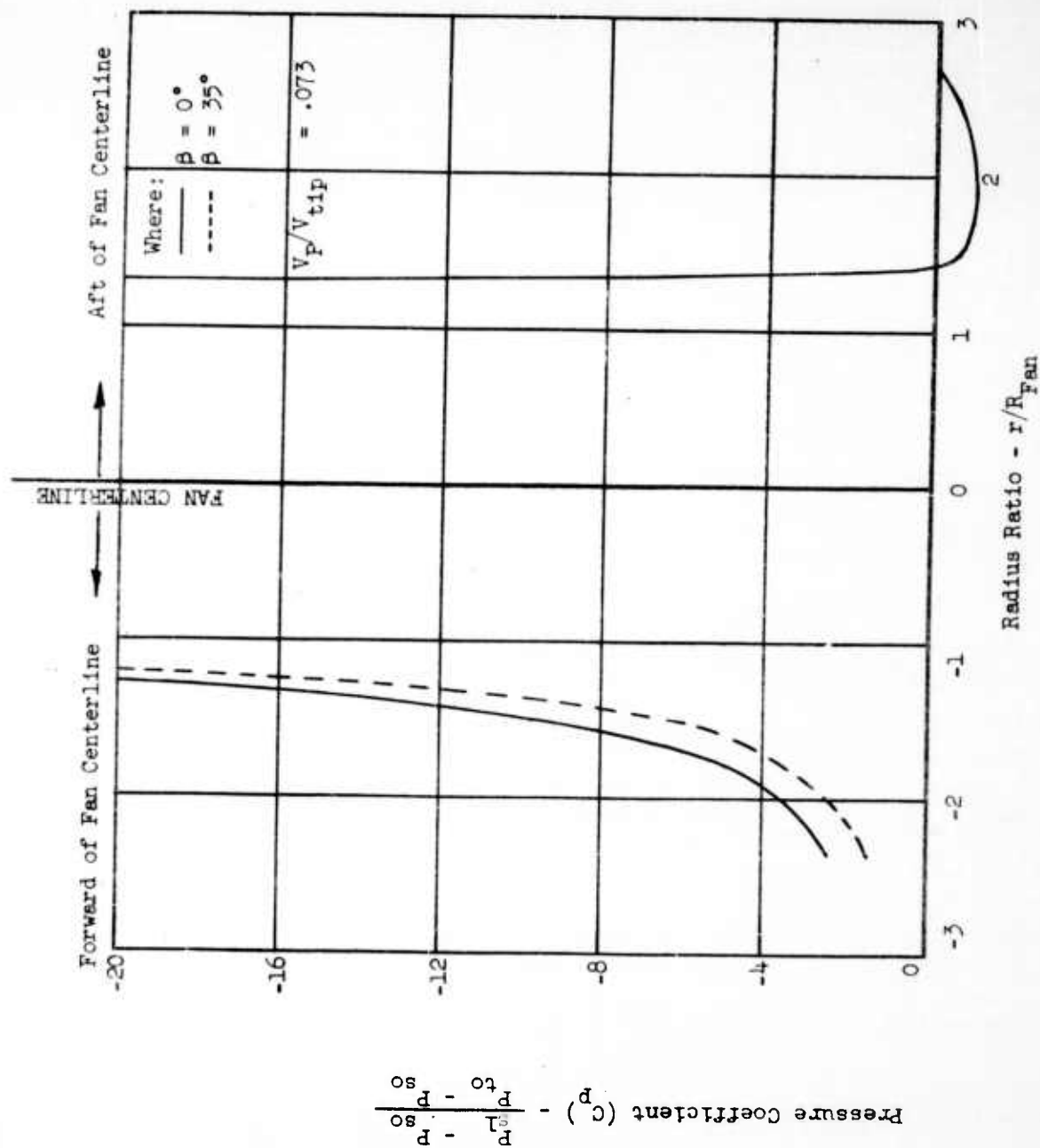


FIGURE 57a - PRESSURE COEFFICIENT ON TOP OF FUSELAGE VERSUS RADIUS RATIO

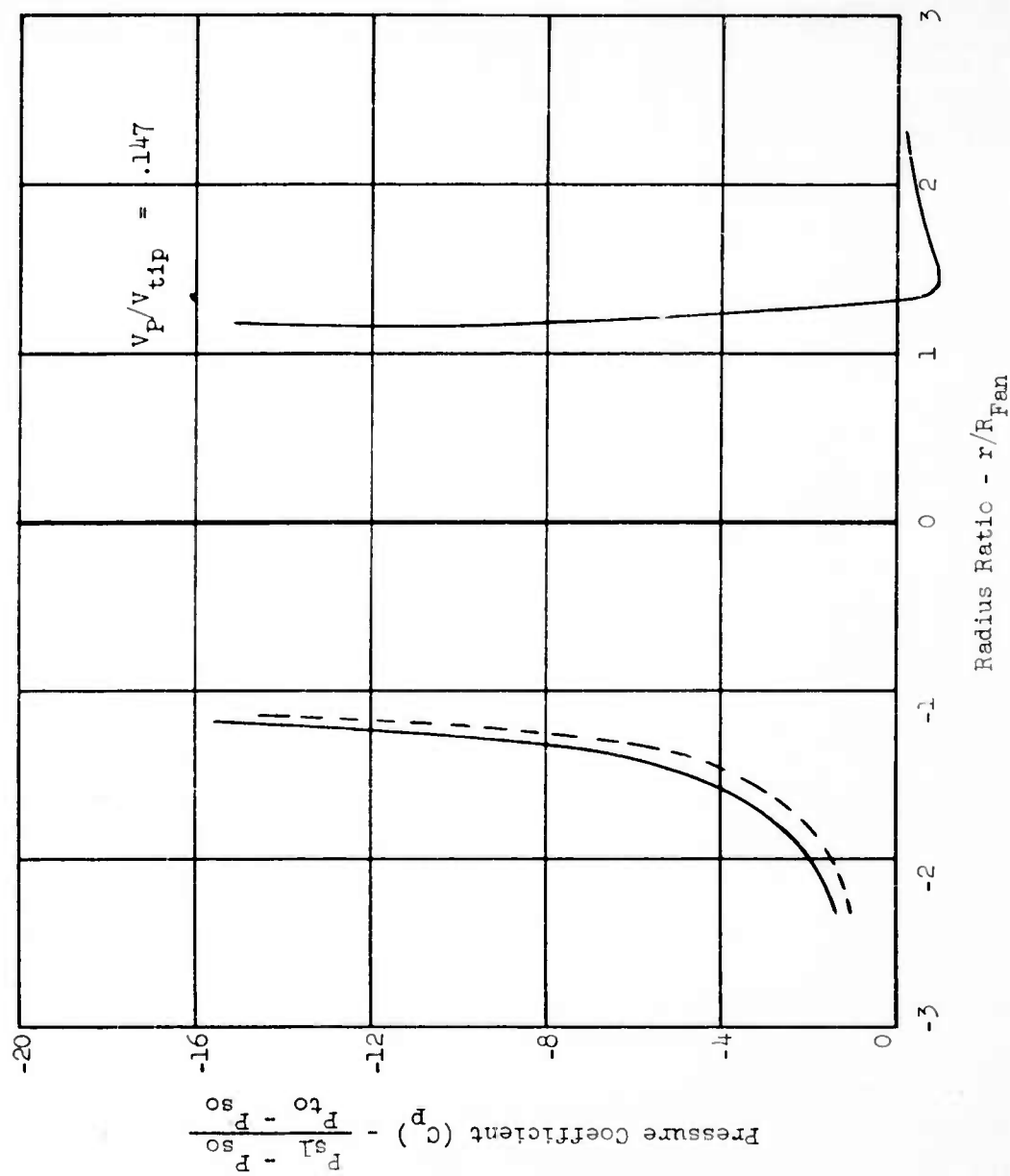


FIGURE 5/b - PRESSURE COEFFICIENT ON TOP OF FUSELAGE VERSUS RADIUS RATIO

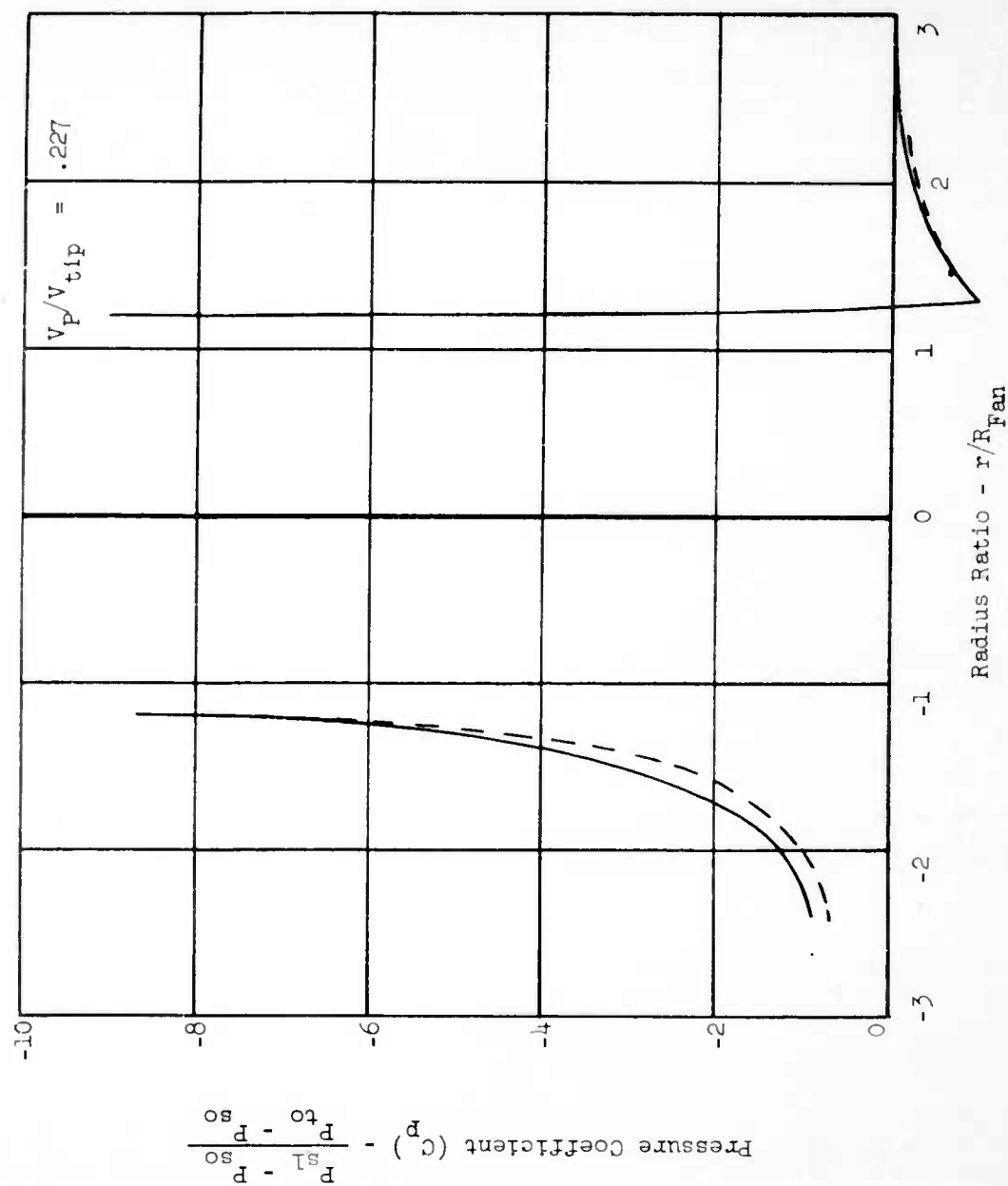


FIGURE 57c - PRESSURE COEFFICIENT ON TOP OF FUSELAGE VERSUS RADIUS RATIO

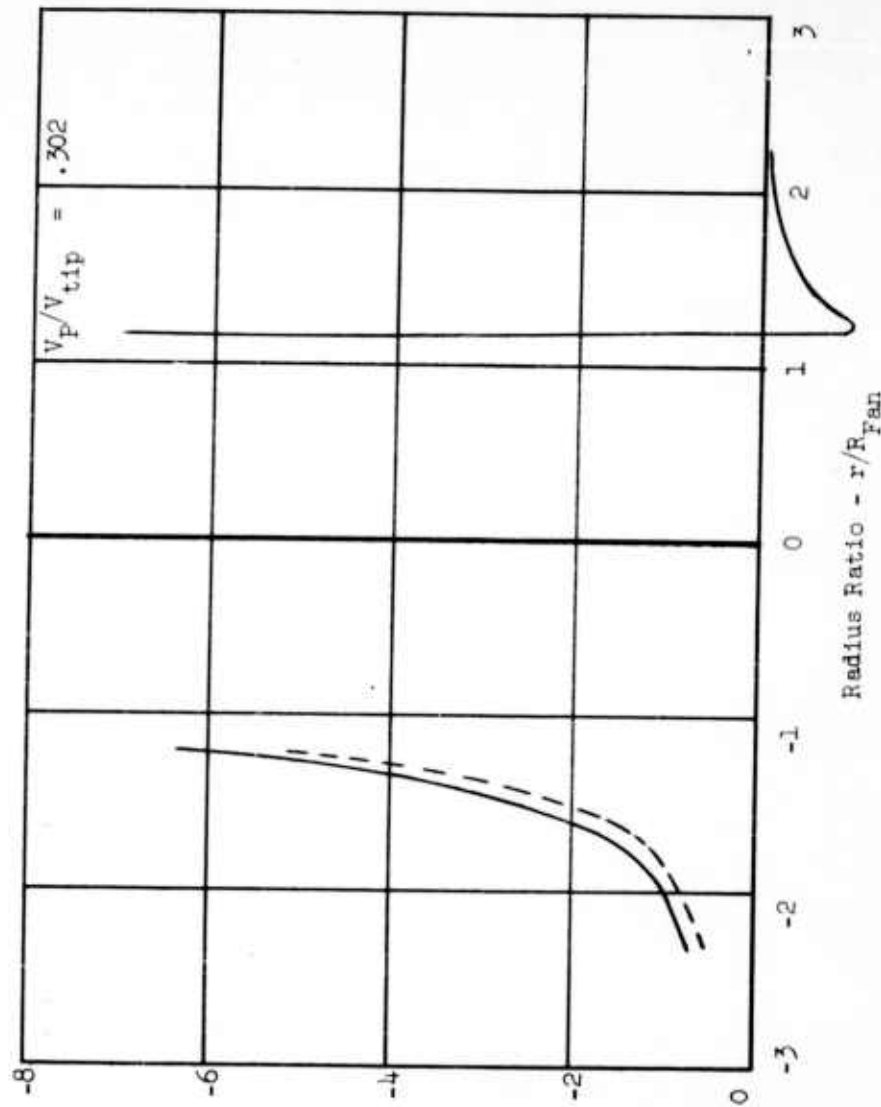


FIGURE 57d - PRESSURE COEFFICIENT ON TOP OF FUSELAGE VERSUS RADIUS RATIO

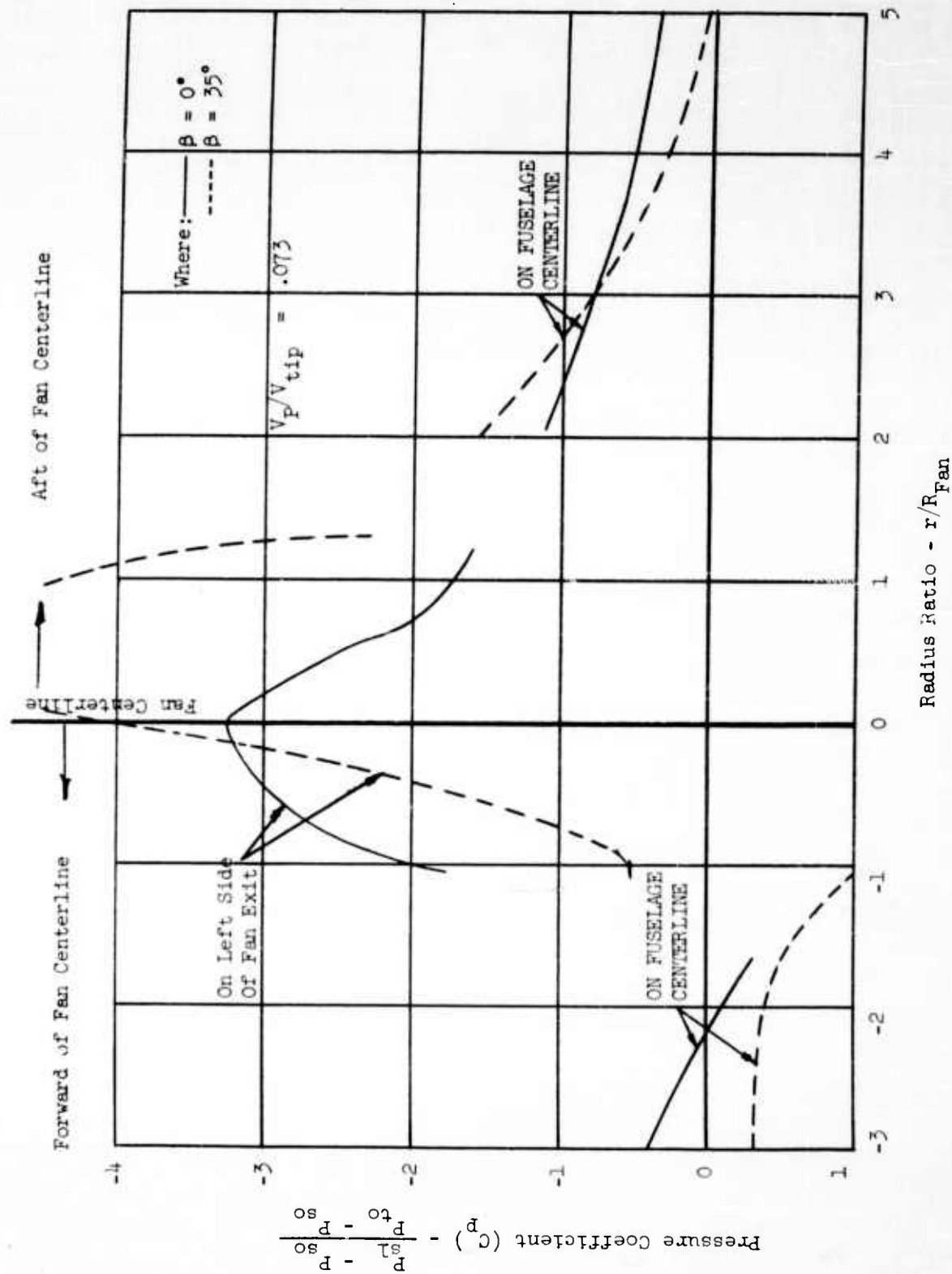


FIGURE 58a - PRESSURE COEFFICIENT ON BOTTOM OF FUSELAGE VERSUS RADIUS RATIO

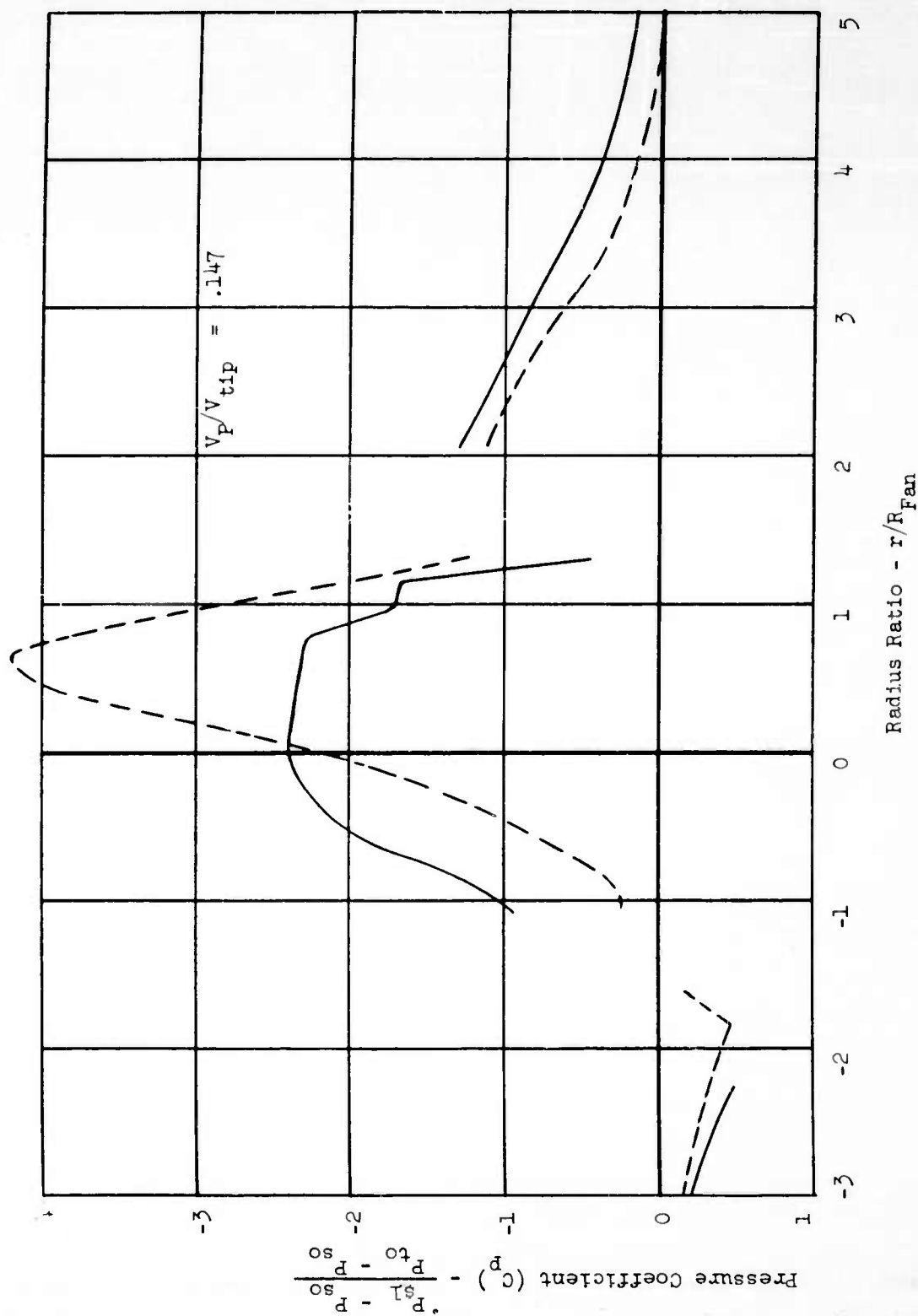


FIGURE 58b - PRESSURE COEFFICIENT ON BOTTOM OF FUSELAGE VERSUS RADIUS RATIO

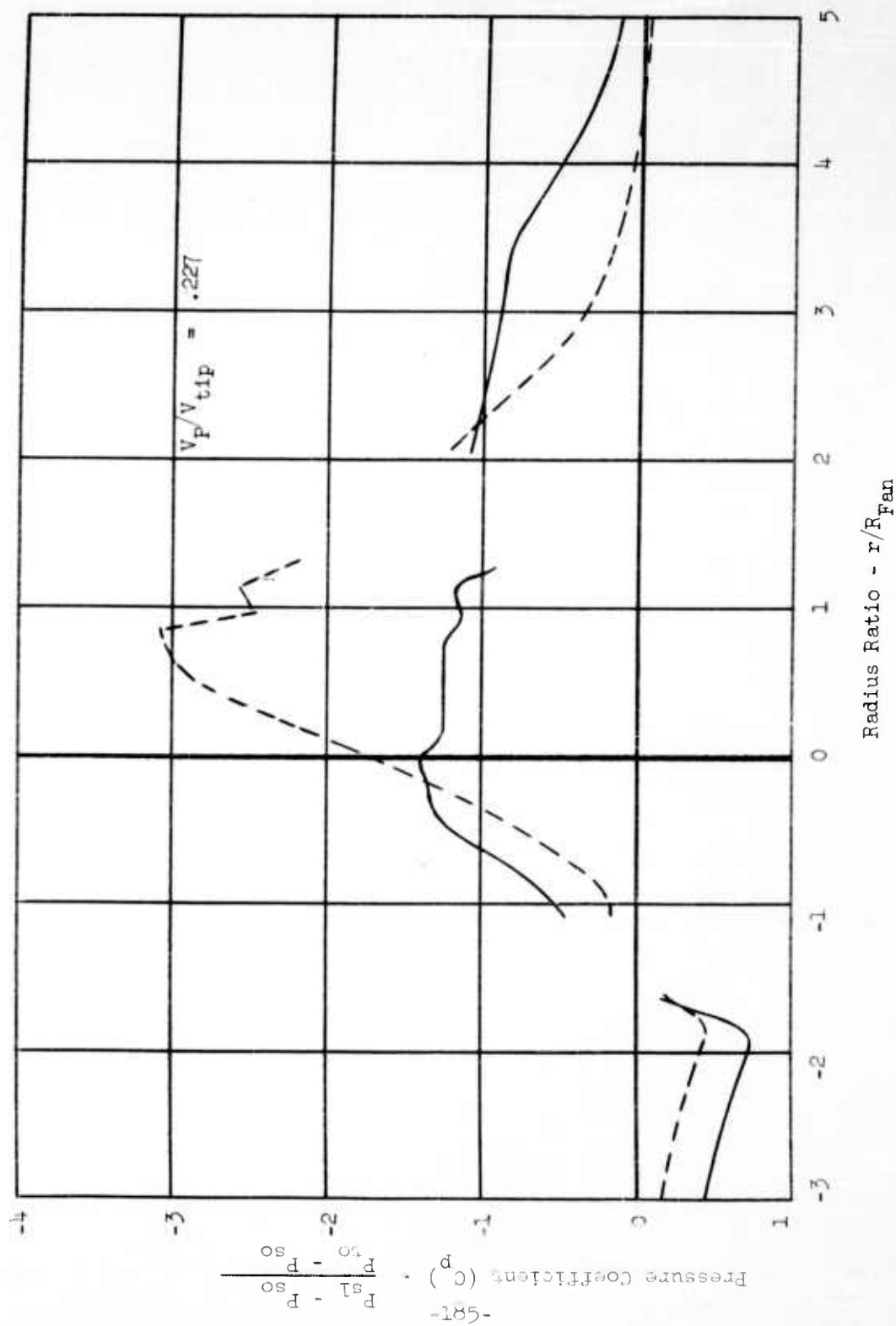


FIGURE 58c - PRESSURE COEFFICIENT ON BOTTOM OF FUSELAGE VERSUS RADIUS RATIO

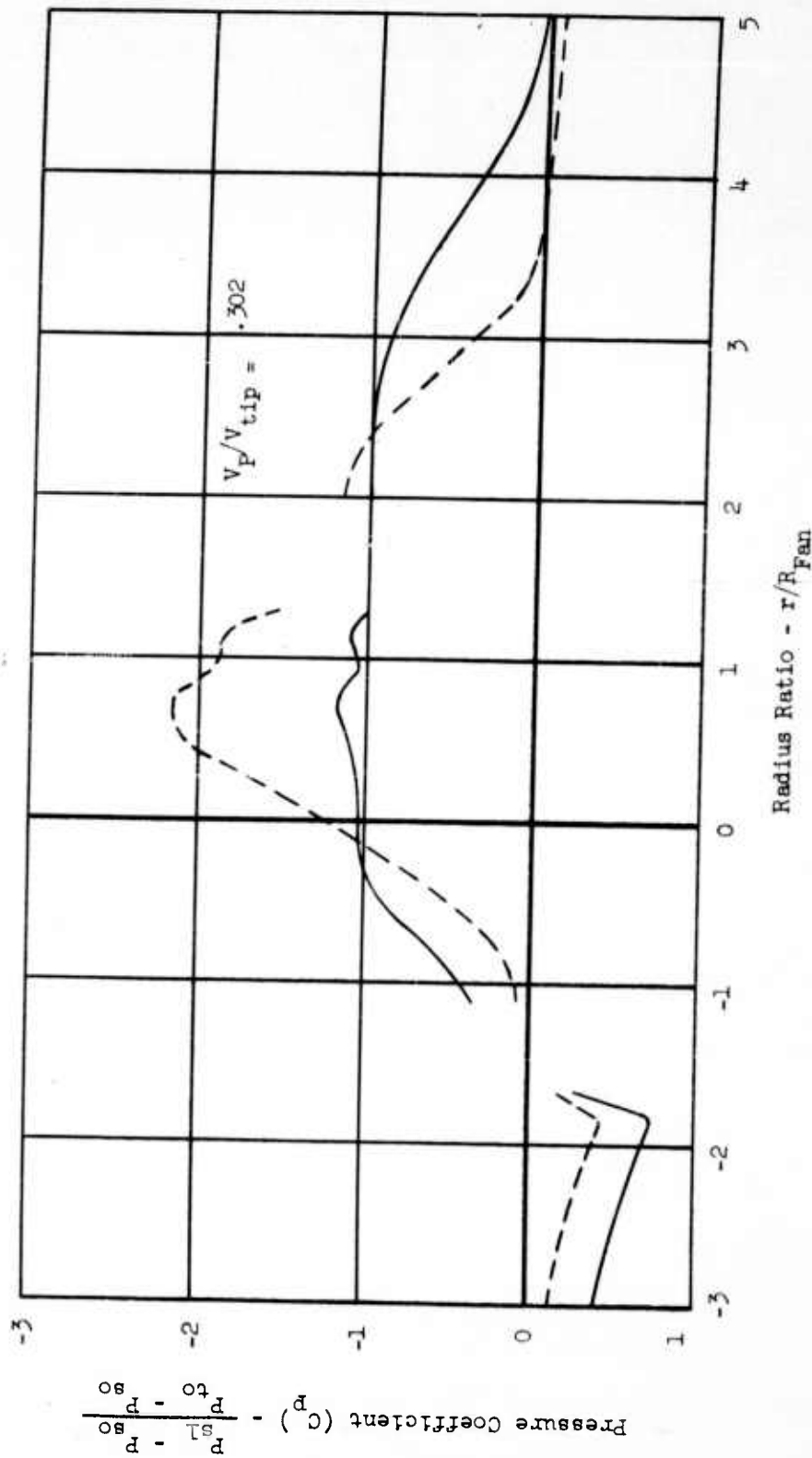


FIGURE 58d - PRESSURE COEFFICIENT ON BOTTOM OF FUSELAGE VERSUS RADIUS RATIO

$\delta_f = 0^\circ$
 $i_t = 0^\circ$; Low Position

Where:

□ Fuselage - A - Forward Upper
 B - Forward Lower
 C - Aft Upper
 D - Aft Lower

▨ Exit Louvers

▨ Wings

▨ Tail

▨ Inlet

▨ J85 Ram Drag

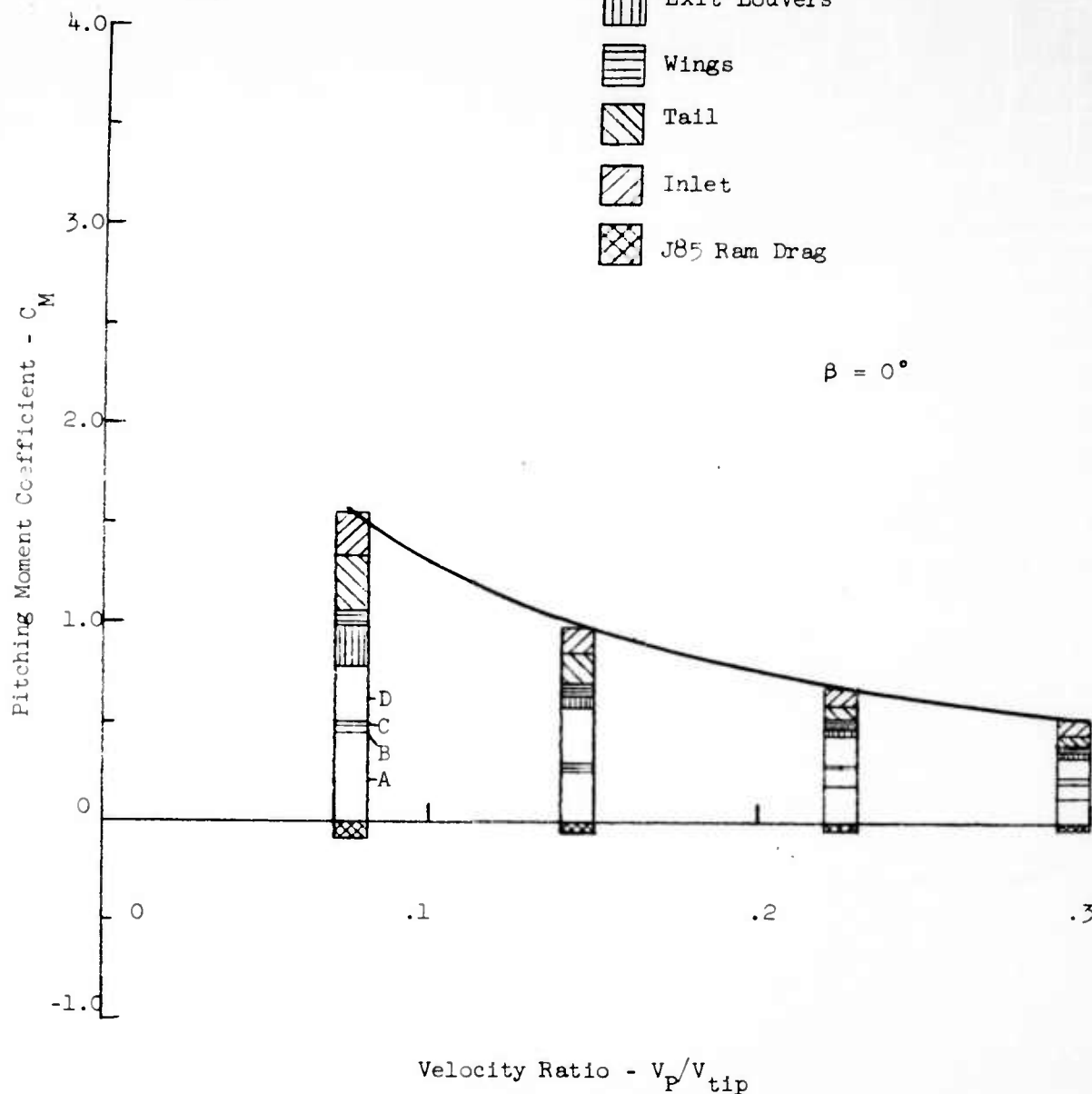


FIGURE 59a - PITCHING MOMENT SOURCE BREAKDOWN VERSUS VELOCITY RATIO

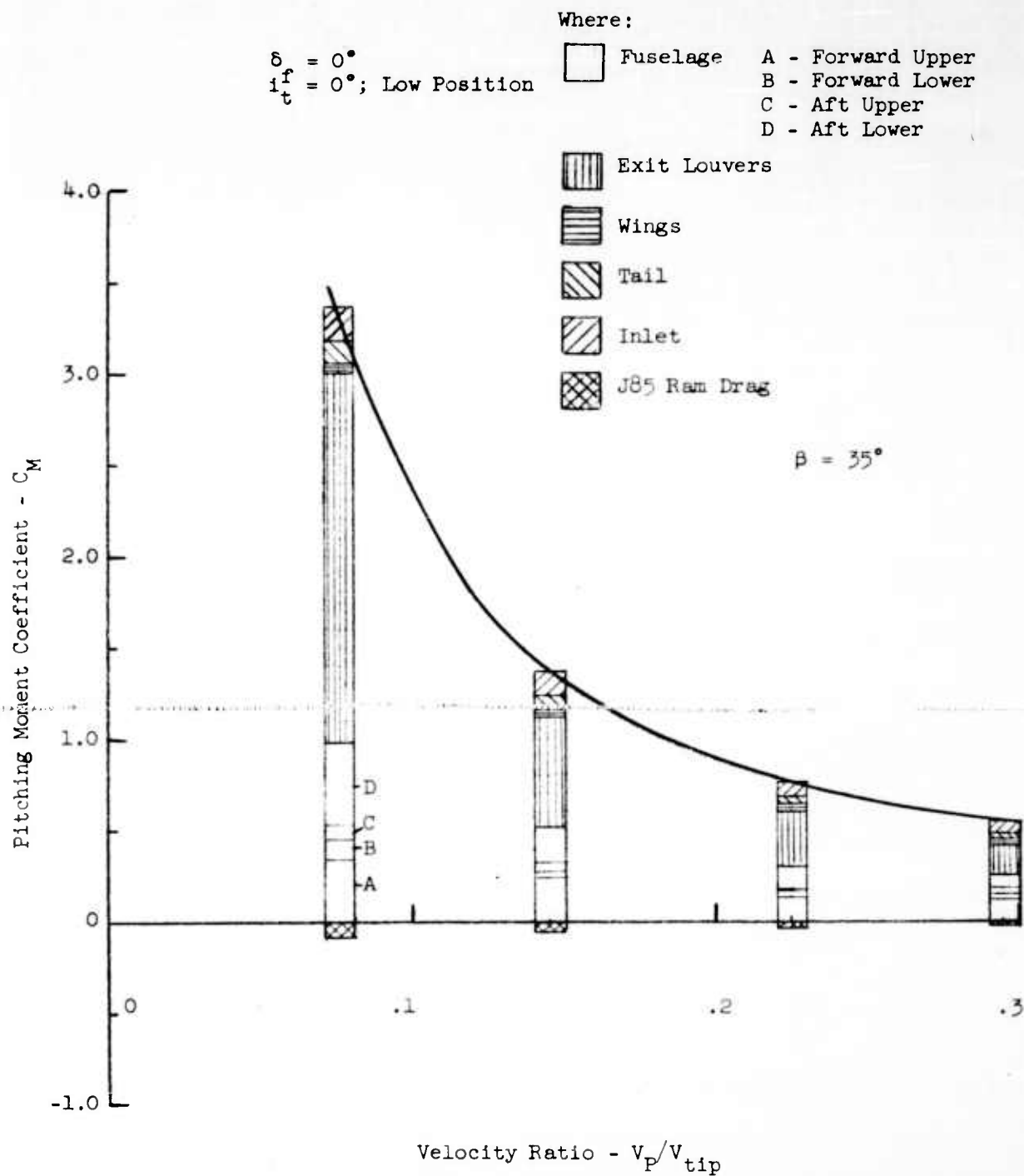


FIGURE 59b - PITCHING MOMENT SOURCE BREAKDOWN VERSUS VELOCITY RATIO

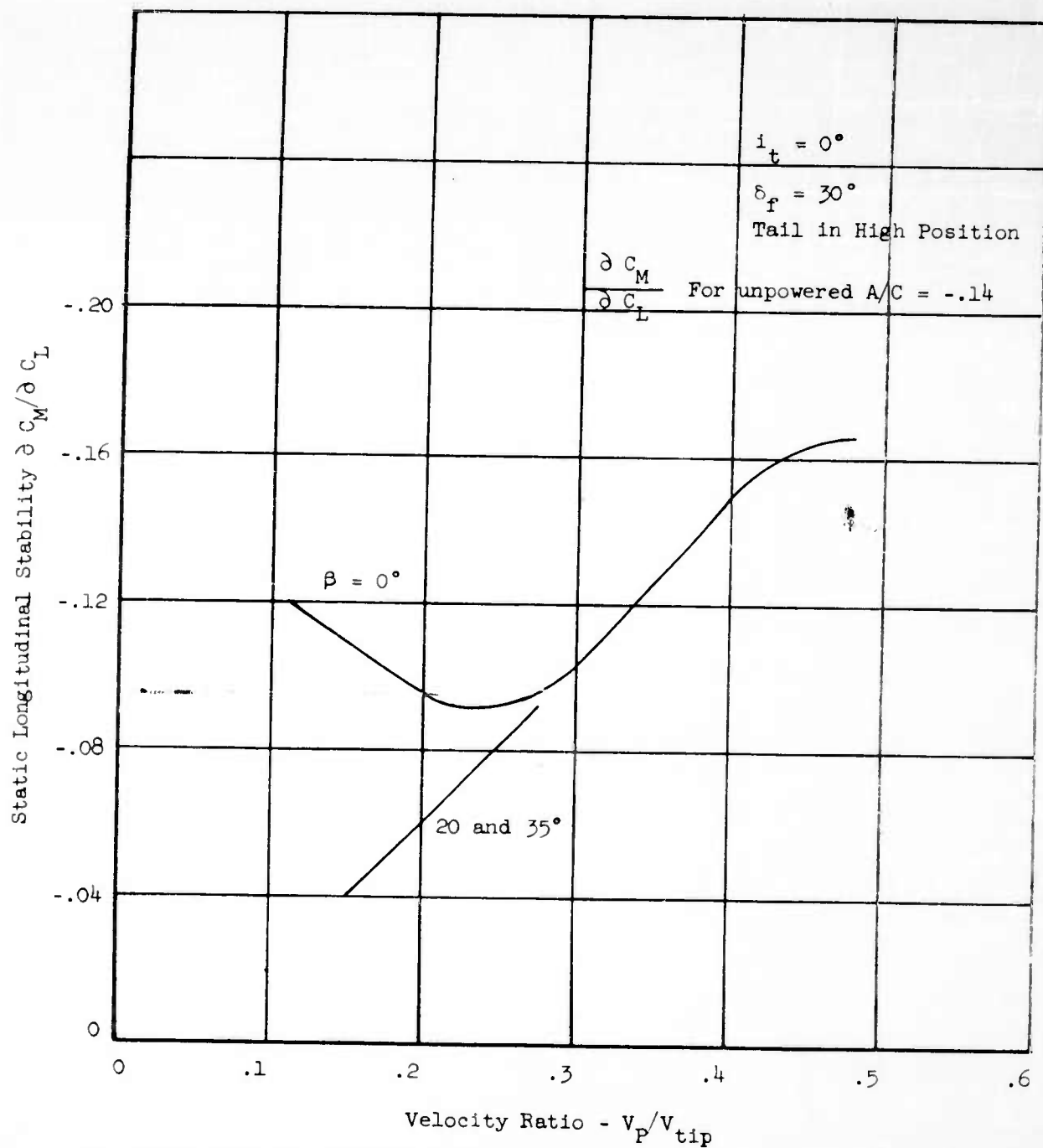


FIGURE 60 - STATIC LONGITUDINAL STABILITY VERSUS VELOCITY RATIO

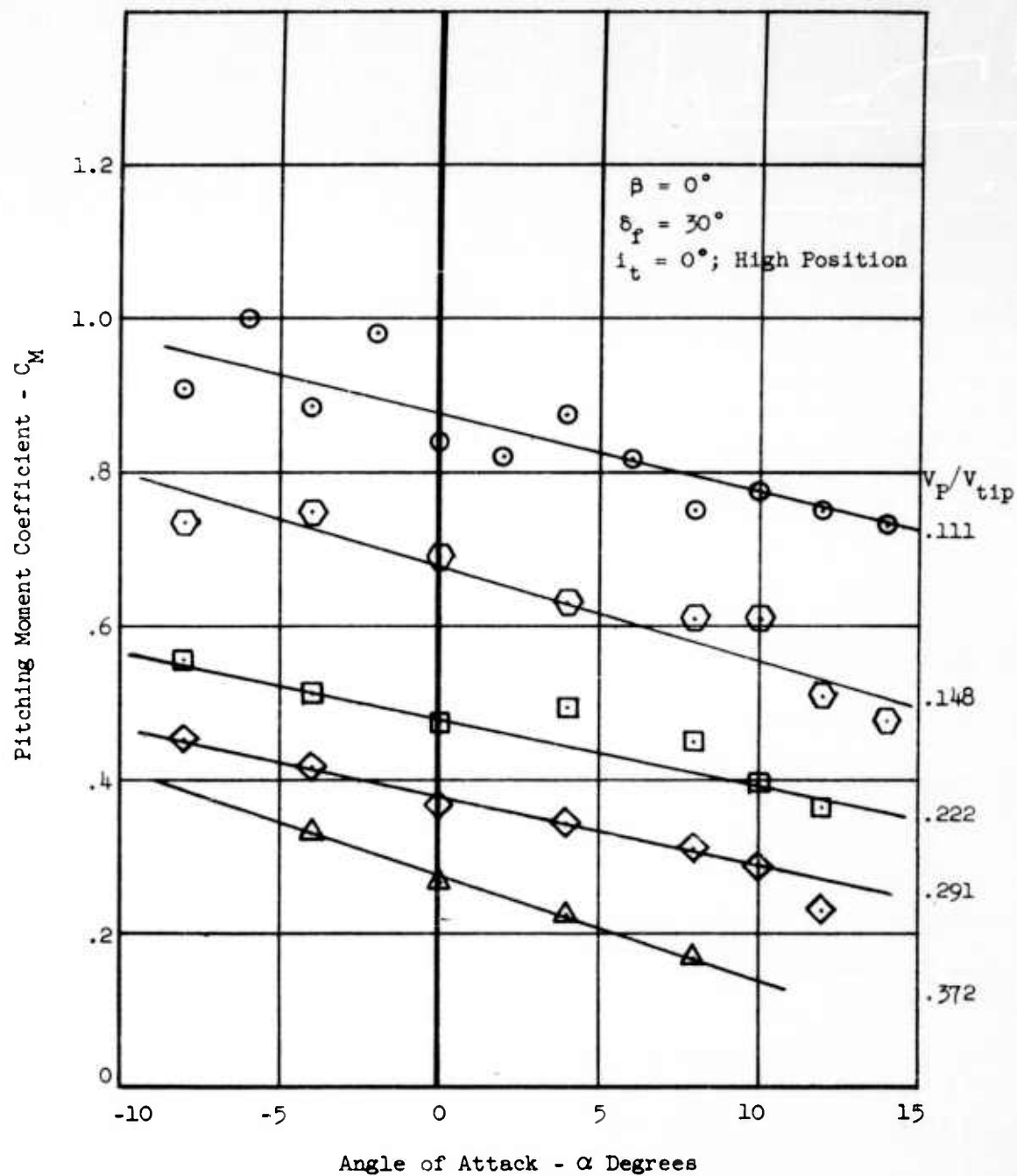


FIGURE 61 - PITCHING MOMENT COEFFICIENT VERSUS ANGLE OF ATTACK AND VELOCITY RATIO

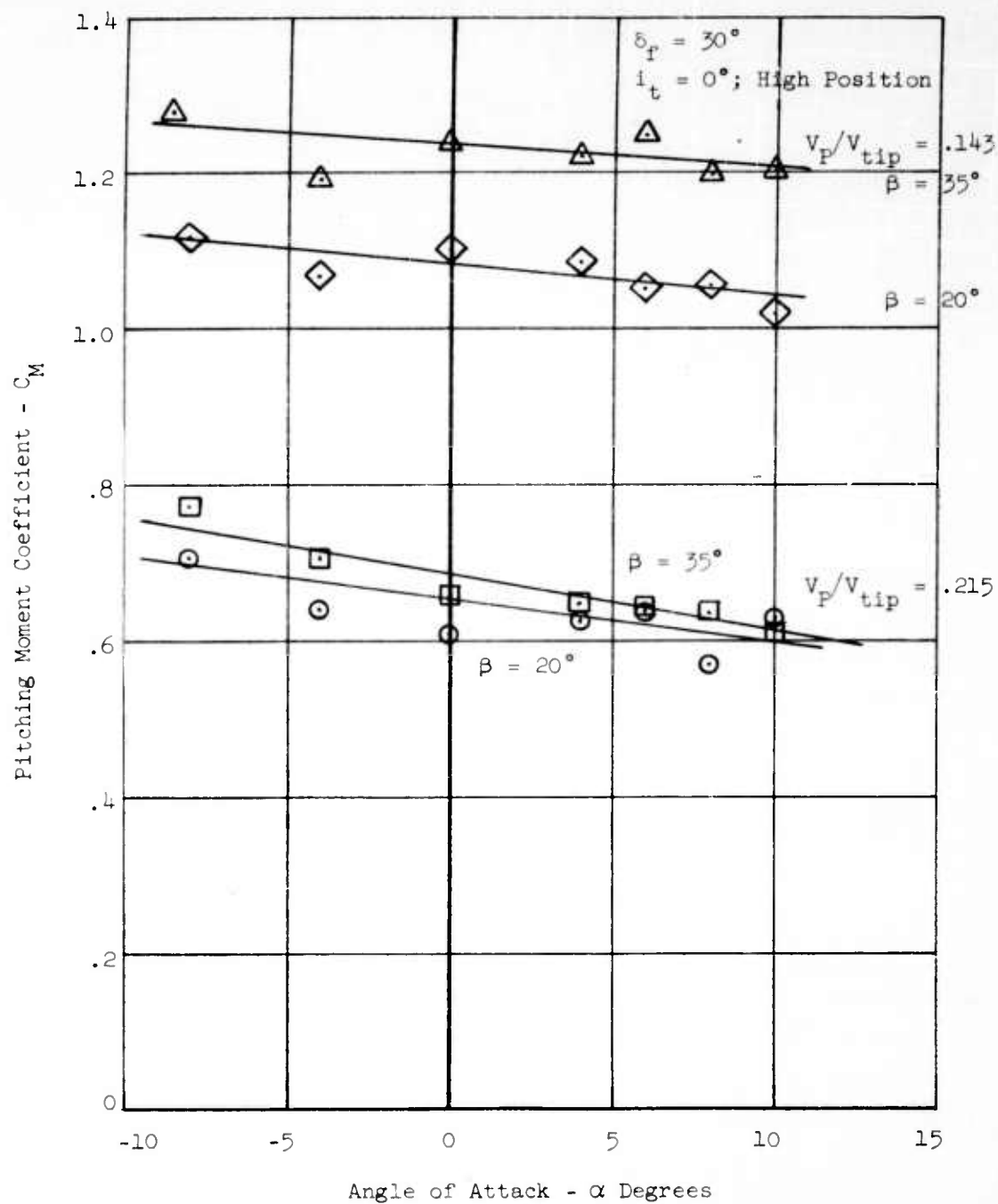


FIGURE 62 - PITCHING MOMENT COEFFICIENT VERSUS ANGLE OF ATTACK AND VELOCITY RATIO

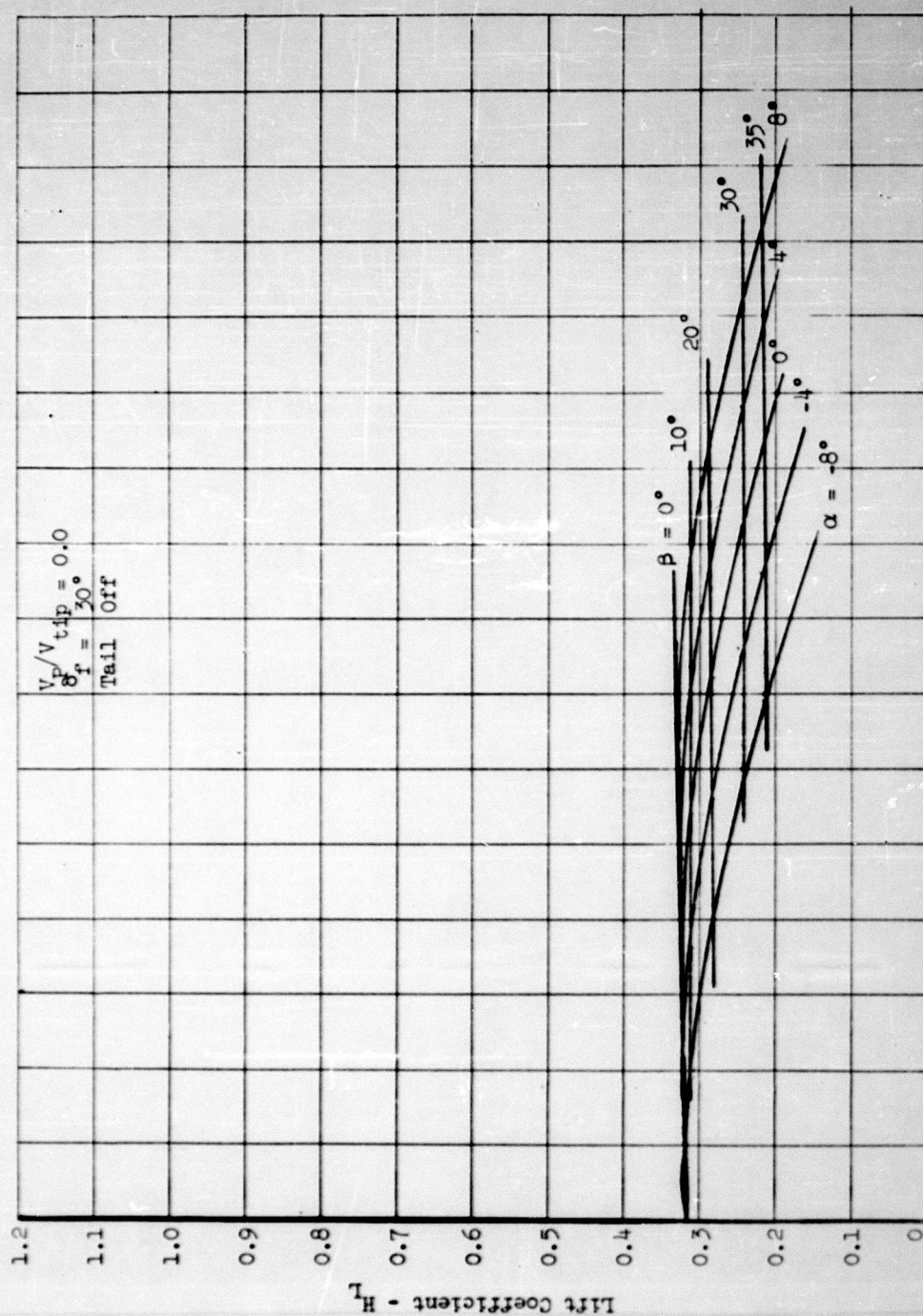


FIGURE 63a - LIFT COEFFICIENT VERSUS ANGLE OF ATTACK AND EXIT LOUVER ANGLE

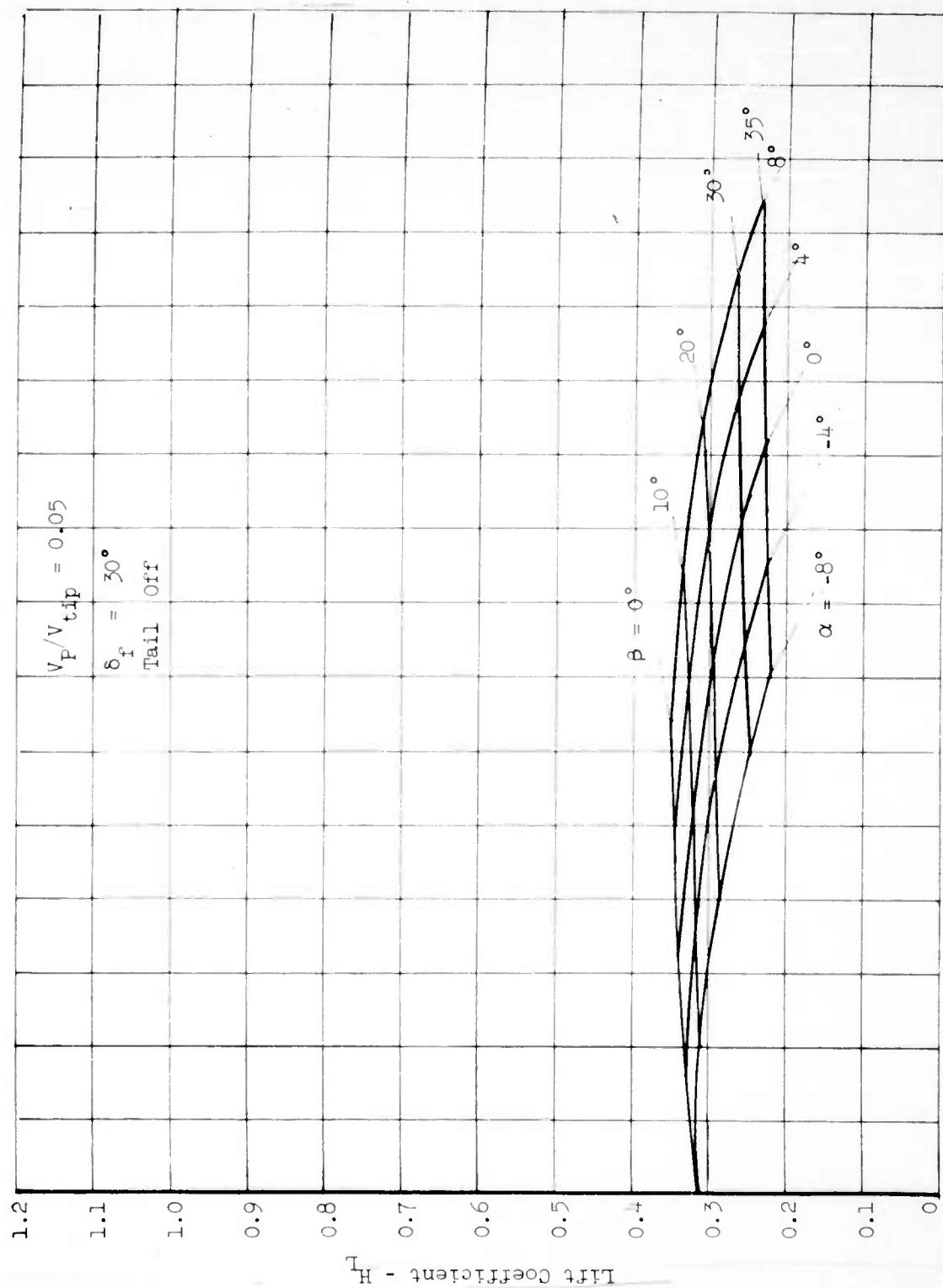


FIGURE 63b - LIFT COEFFICIENT VERSUS ANGLE OF ATTACK AND EXIT LOUVER ANGLE

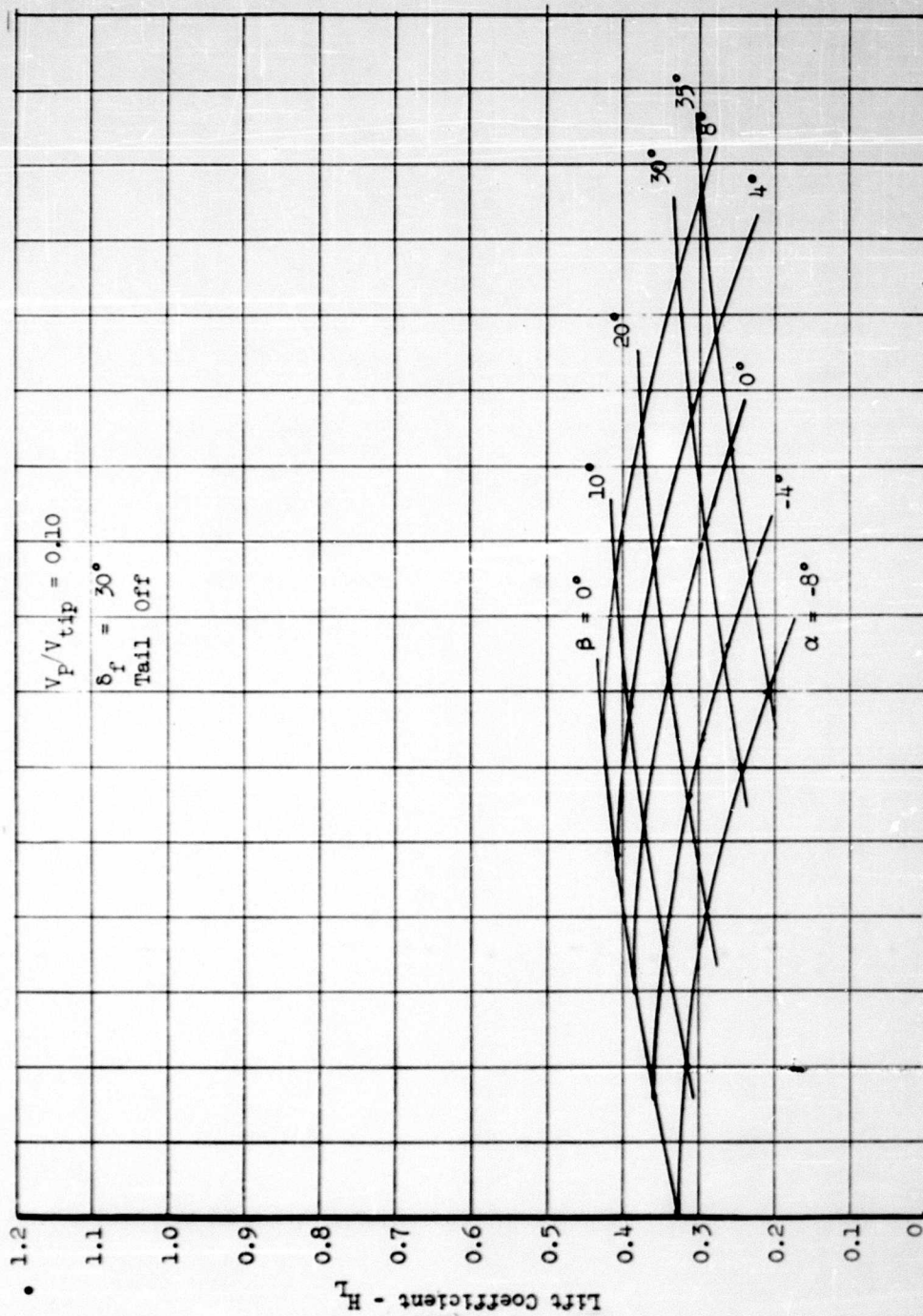


FIGURE 63c - LIFT COEFFICIENT VERSUS ANGLE OF ATTACK AND EXIT LOUVER ANGLE

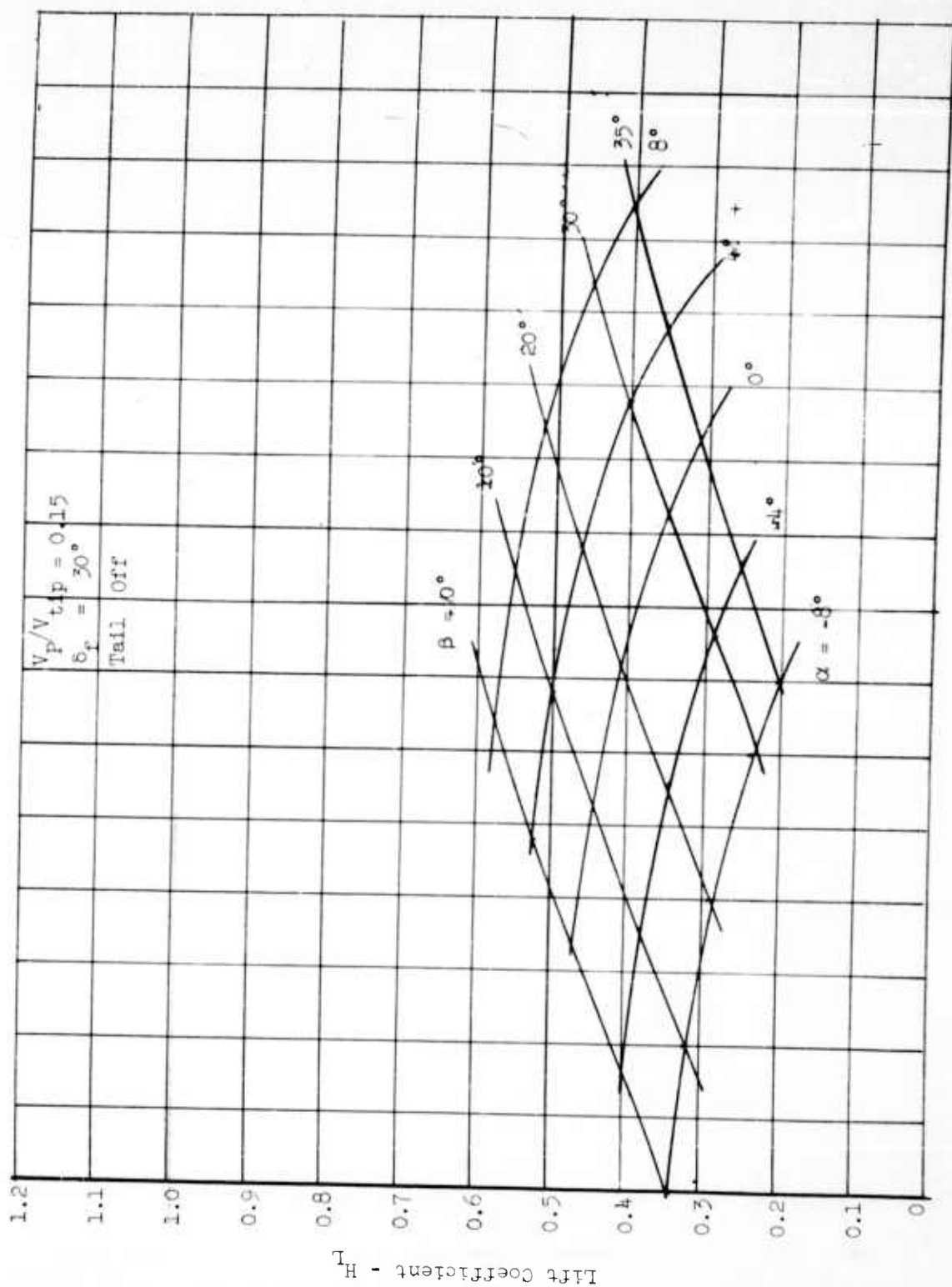


FIGURE 63d - LIFT COEFFICIENT VERSUS ANGLE OF ATTACK AND EXIT LOUVER ANGLE

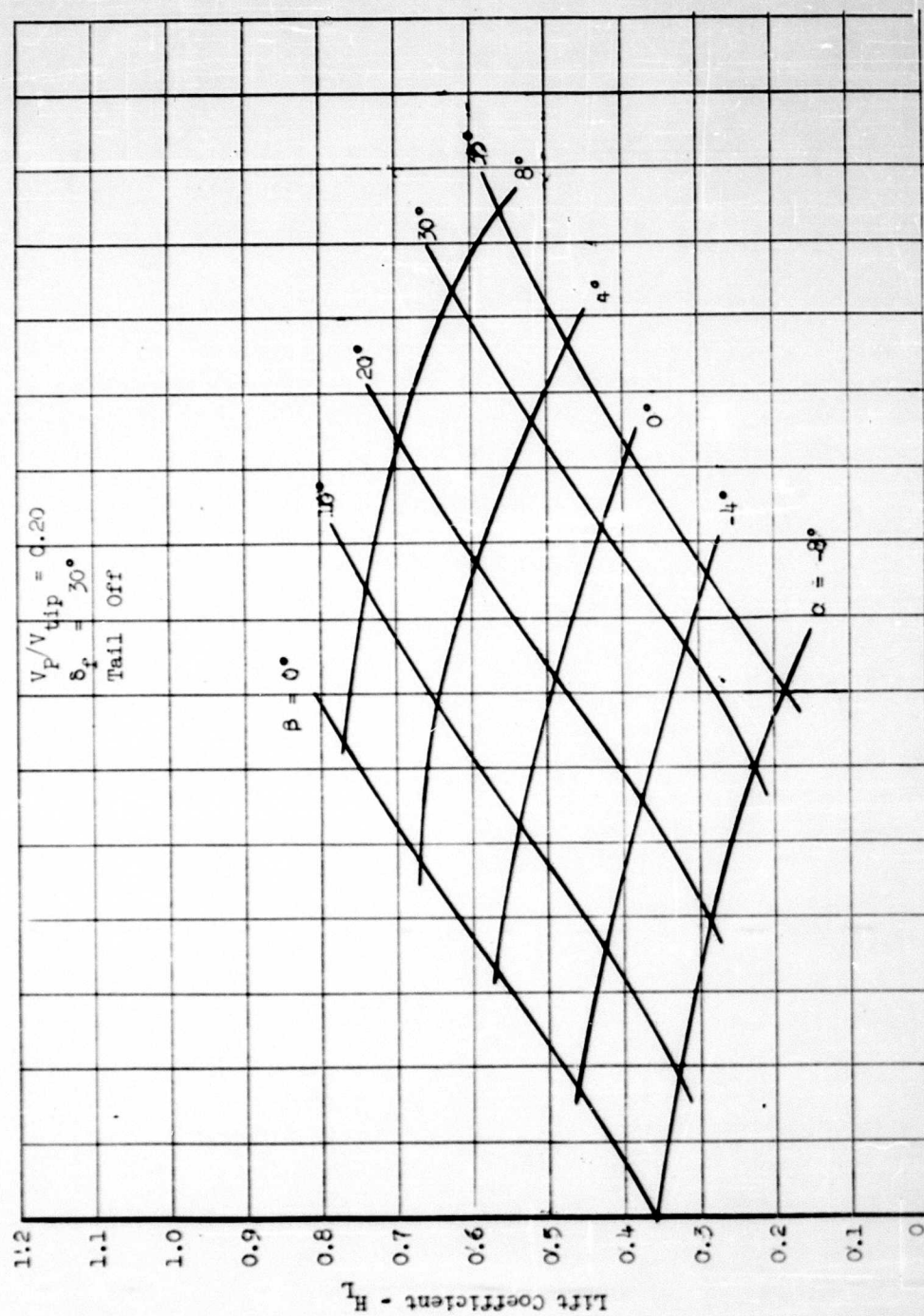


FIGURE 63e - LIFT COEFFICIENT VERSUS ANGLE OF ATTACK AND EXIT LOUVER ANGLE

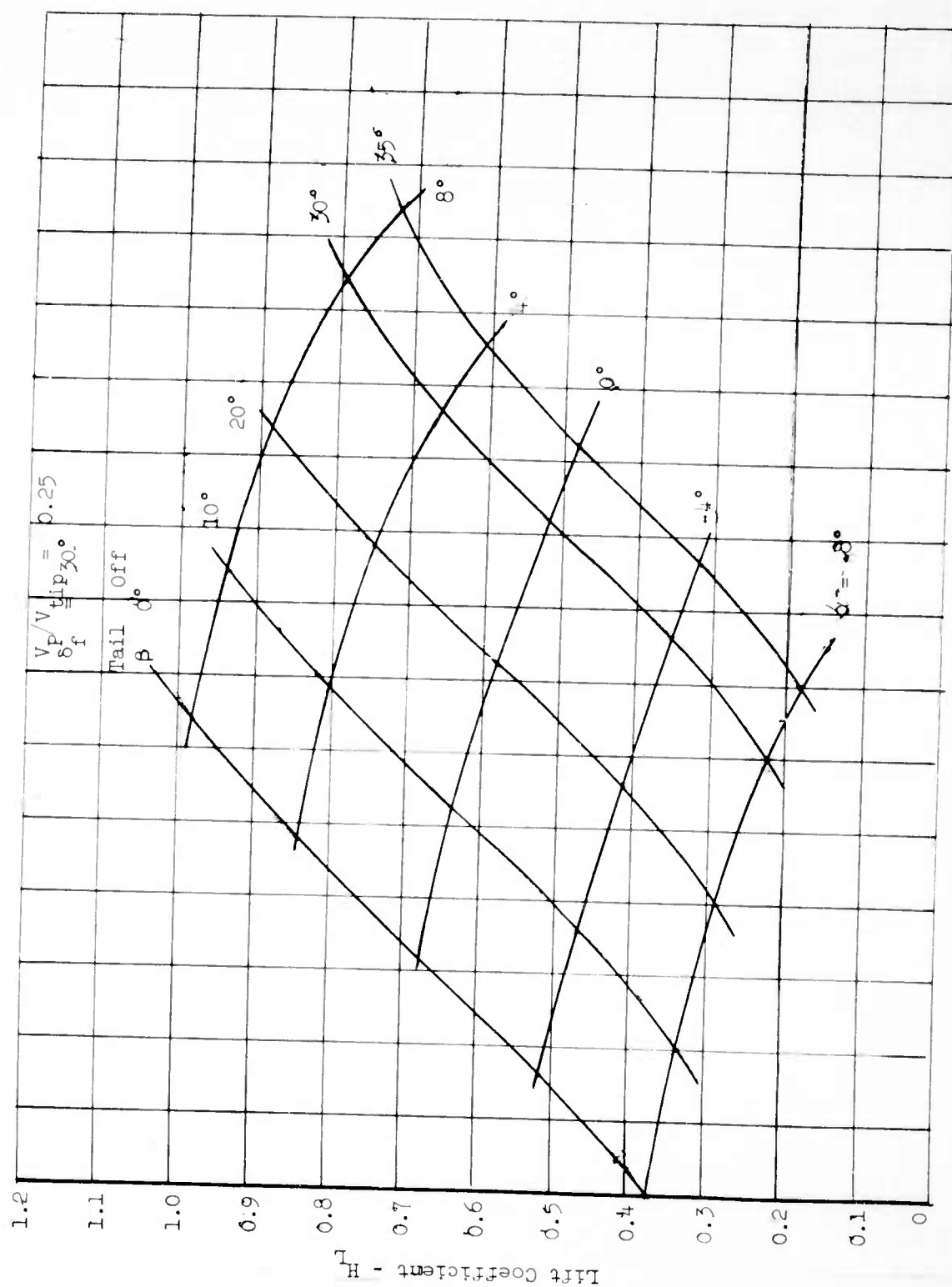


FIGURE 63f - LIFT COEFFICIENT VERSUS ANGLE OF ATTACK AND EXIT LOUVER ANGLE

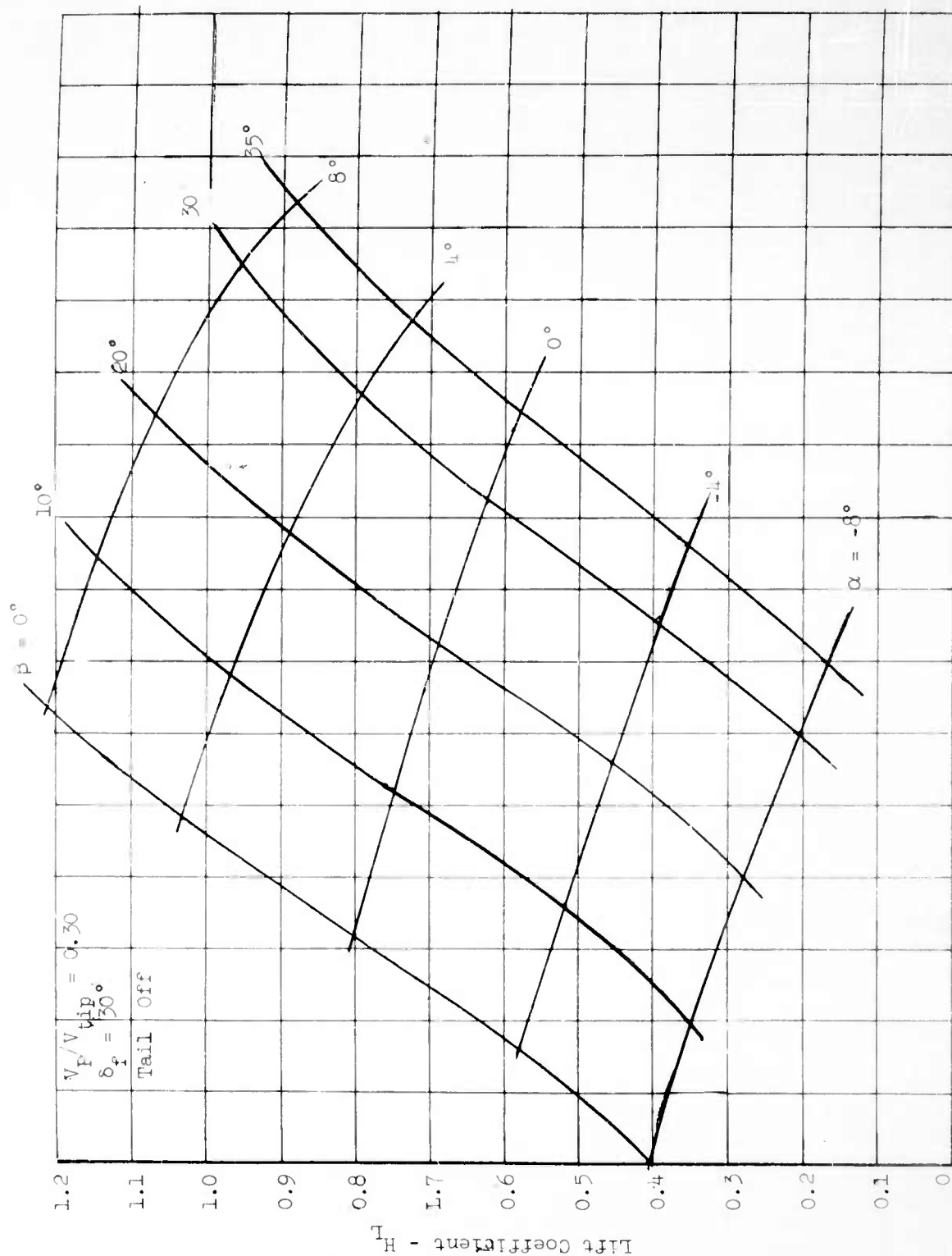


FIGURE 6-24 - LIFT COEFFICIENT VERSUS ANGLE OF ATTACK AND EXIT LOUVER ANGLE

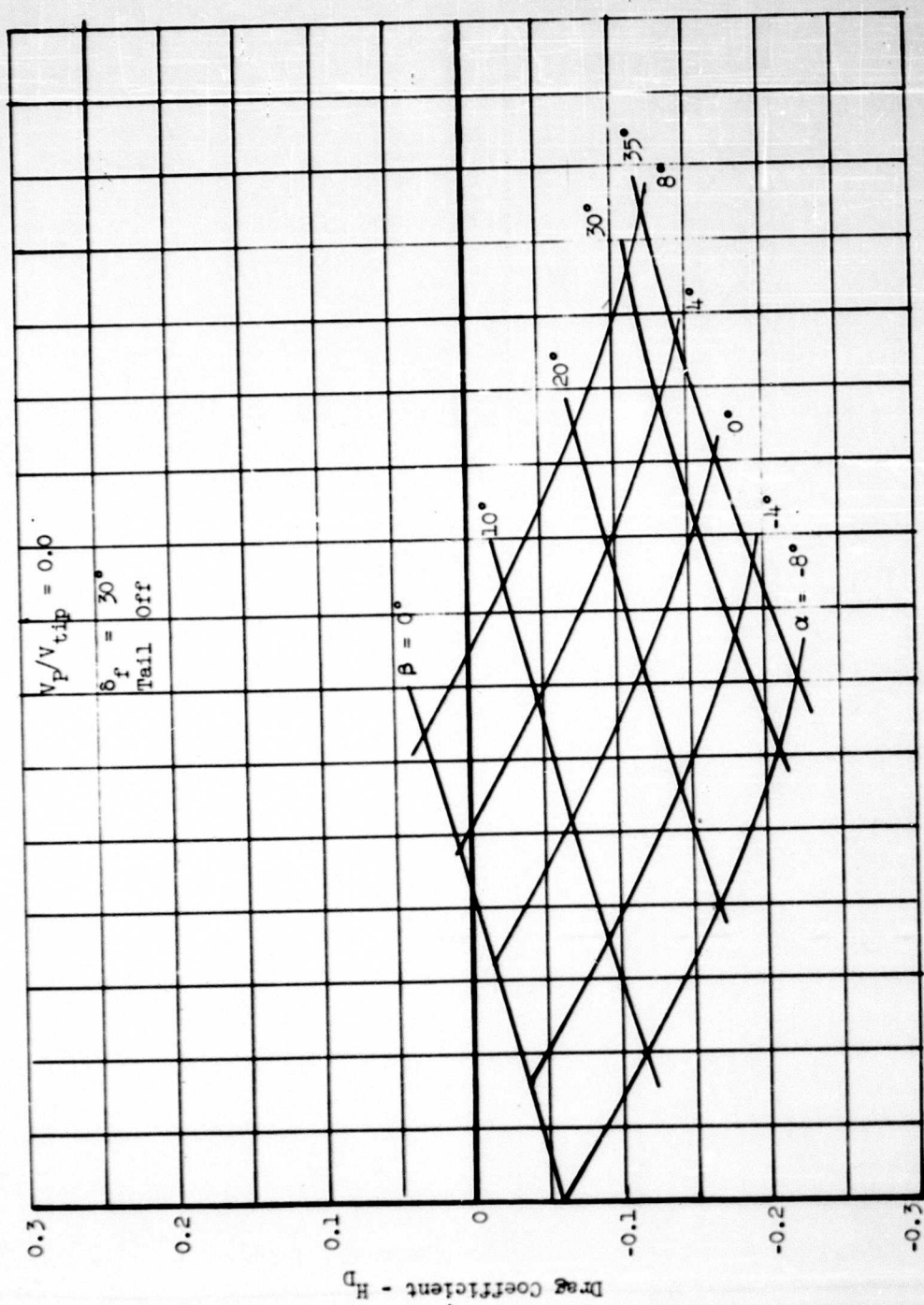


FIGURE 64a - DRAG COEFFICIENT VERSUS ANGLE OF ATTACK AND EXIT LOUVER ANGLE

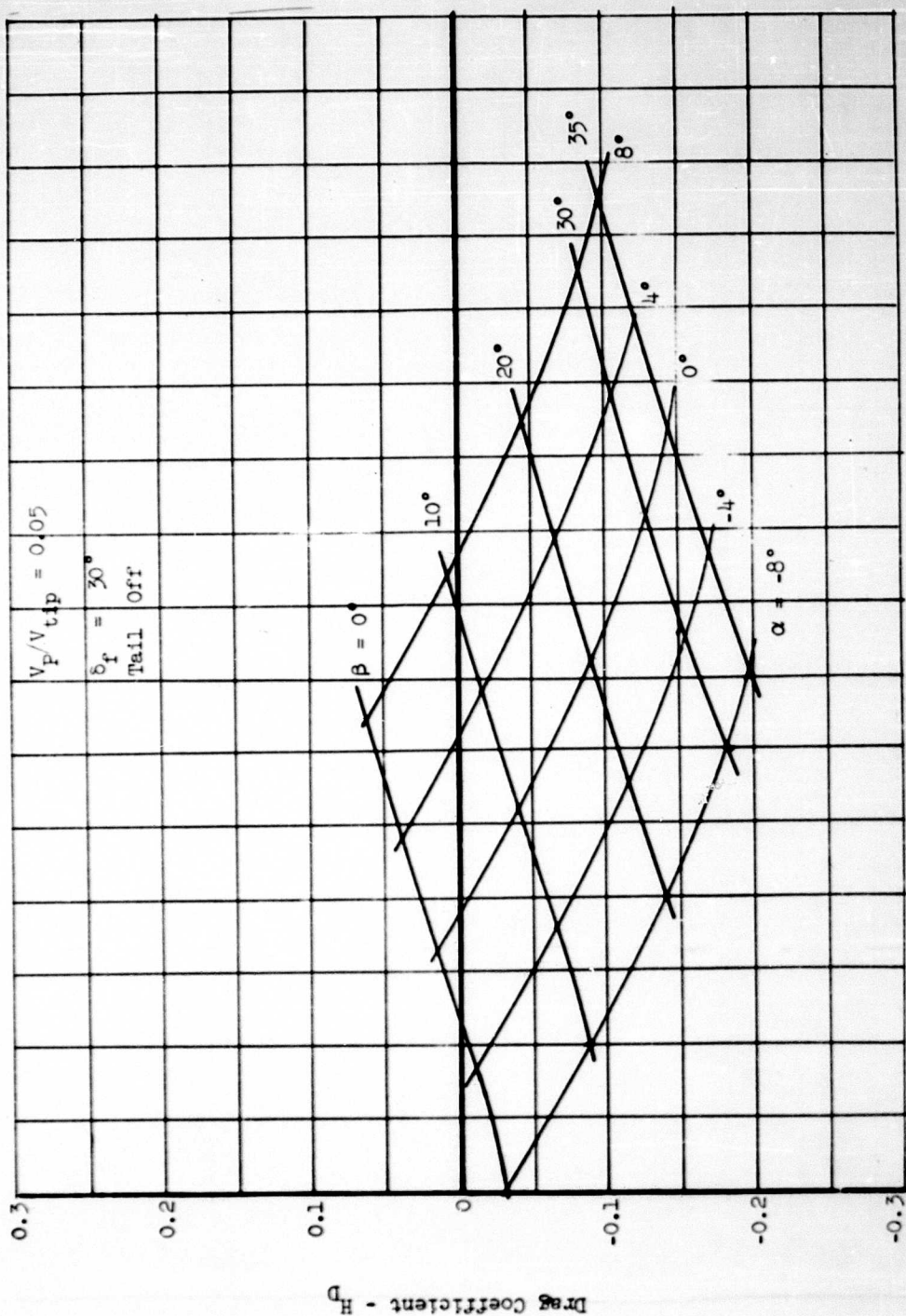


FIGURE 64b - DRAG COEFFICIENT VERSUS ANGLE OF ATTACK AND EXIT LOUVER ANGLE

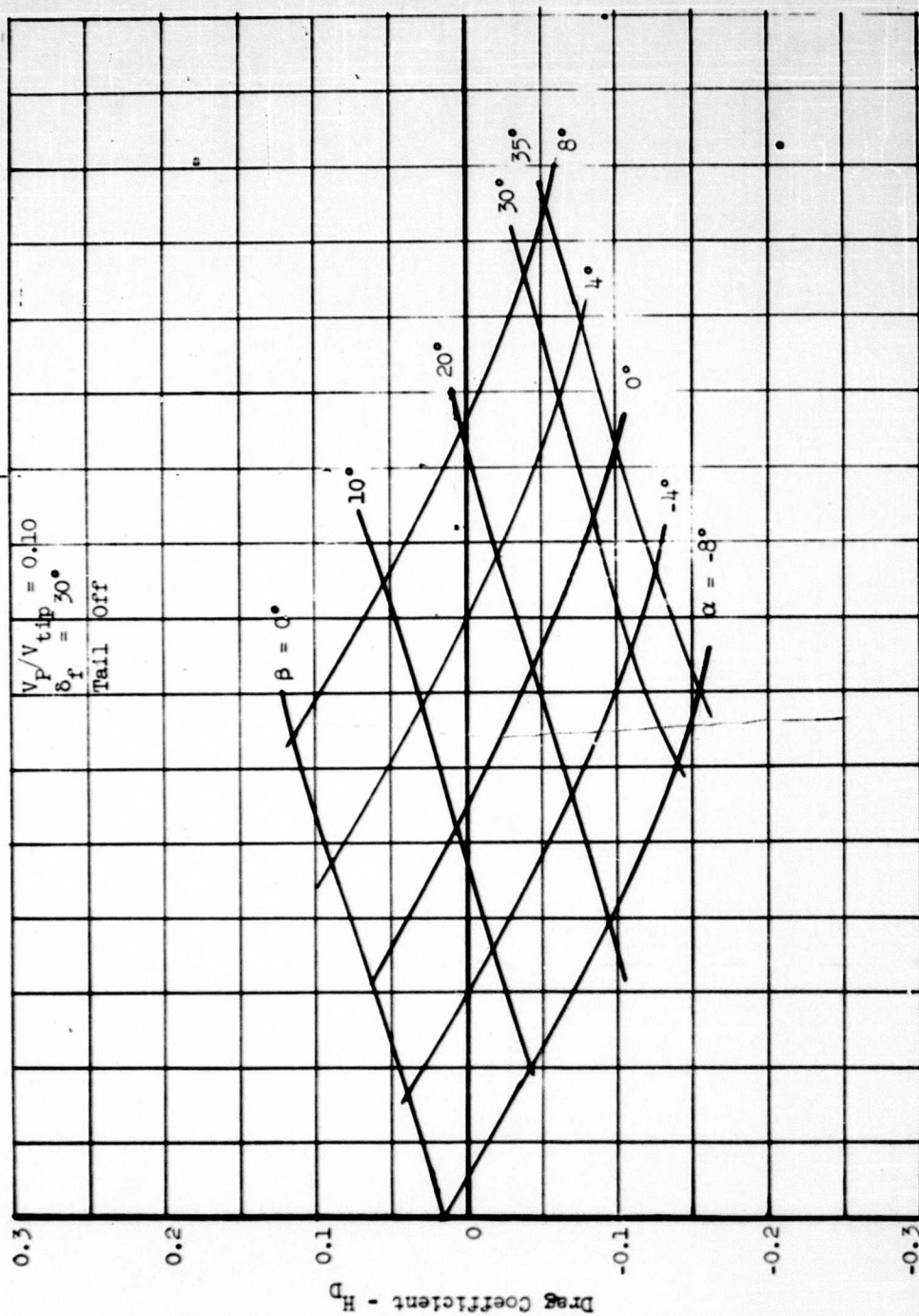


FIGURE 64c - DRAG COEFFICIENT VERSUS ANGLE OF ATTACK AND EXIT LOUVER ANGLE

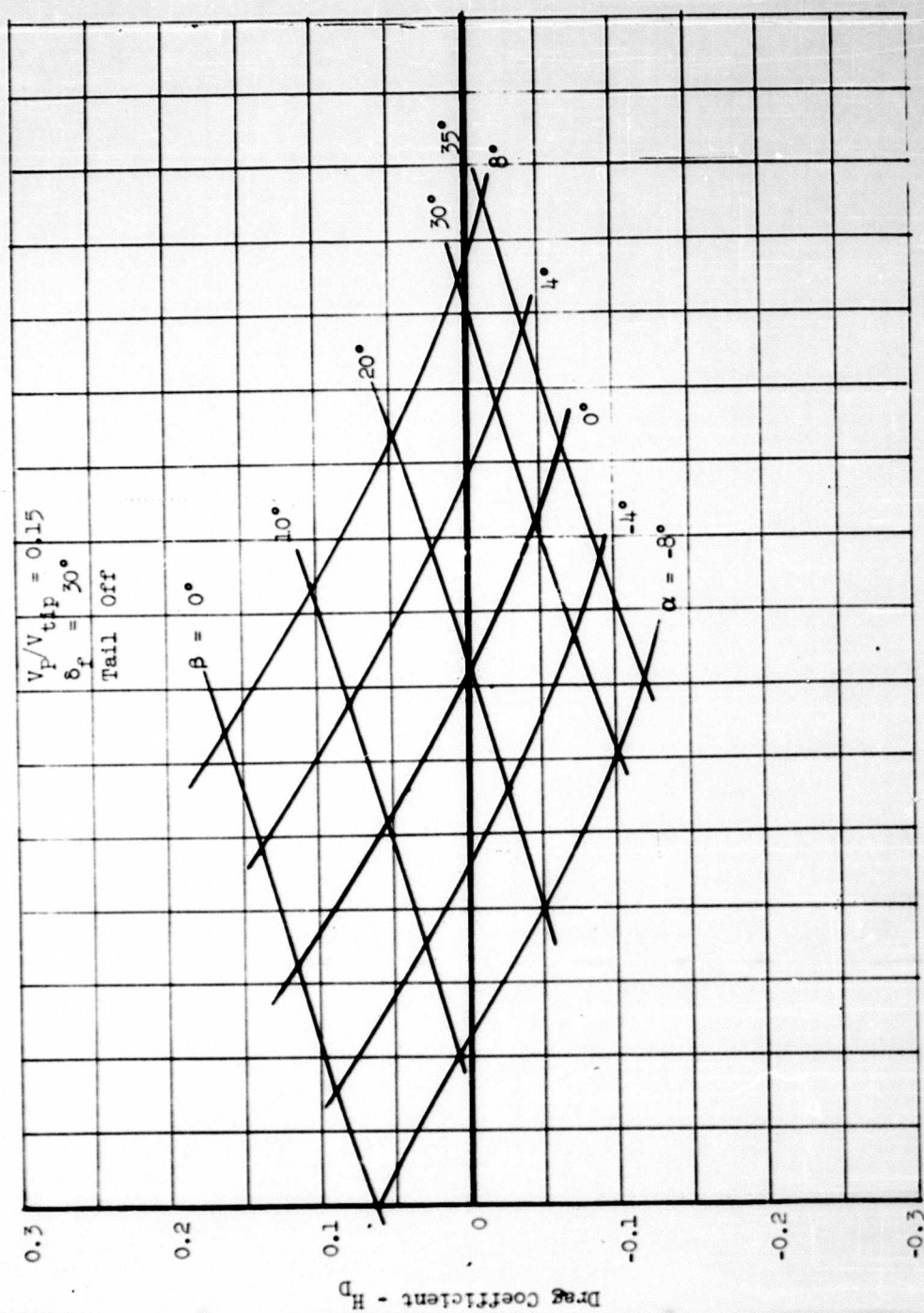


FIGURE 643 - DRAG COEFFICIENT VERSUS ANGLE OF ATTACK AND EXIT LOUVER ANGLE

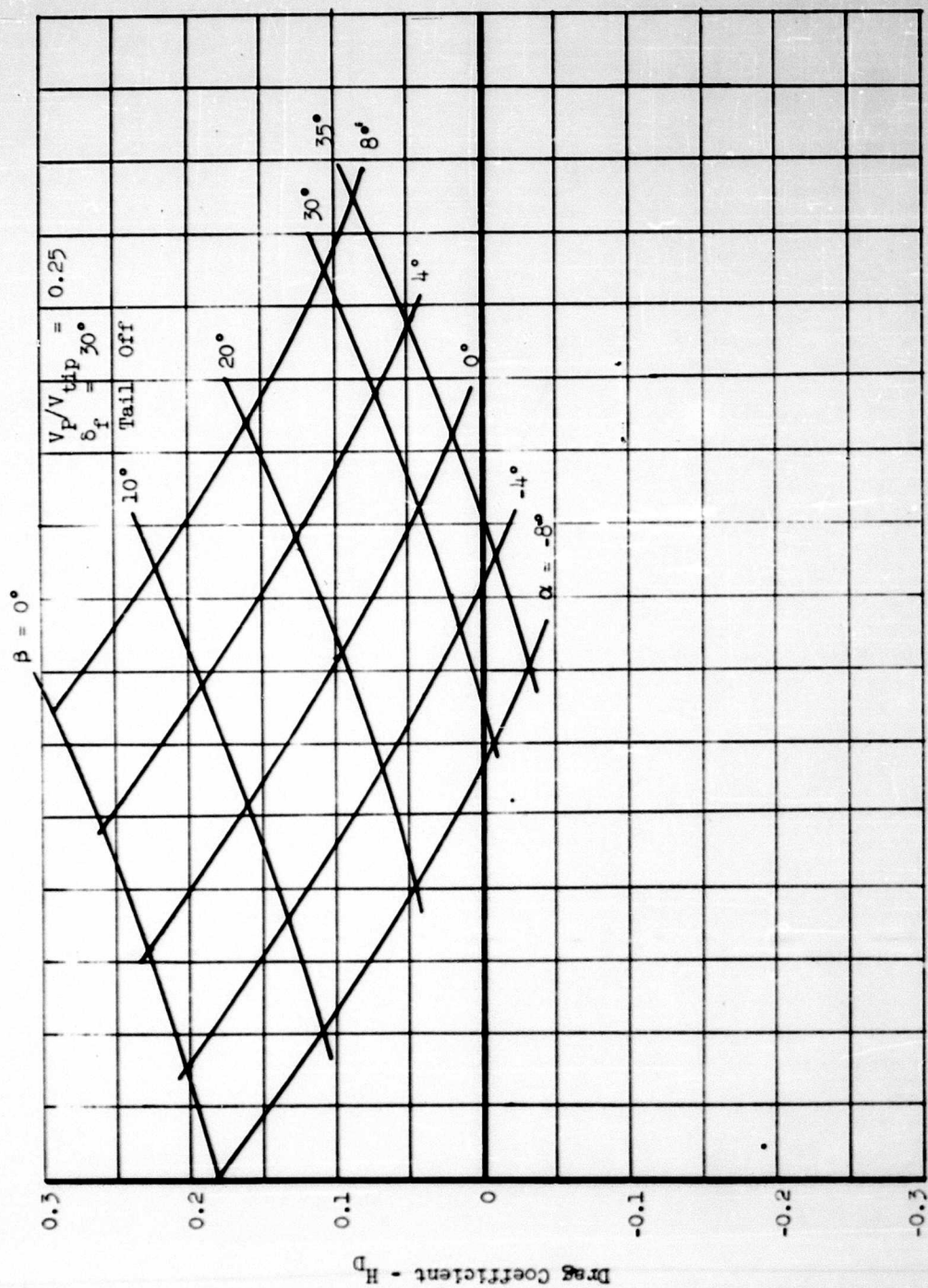


FIGURE 64r - DRAG COEFFICIENT VERSUS ANGLE OF ATTACK AND EXIT LOUVER ANGLE

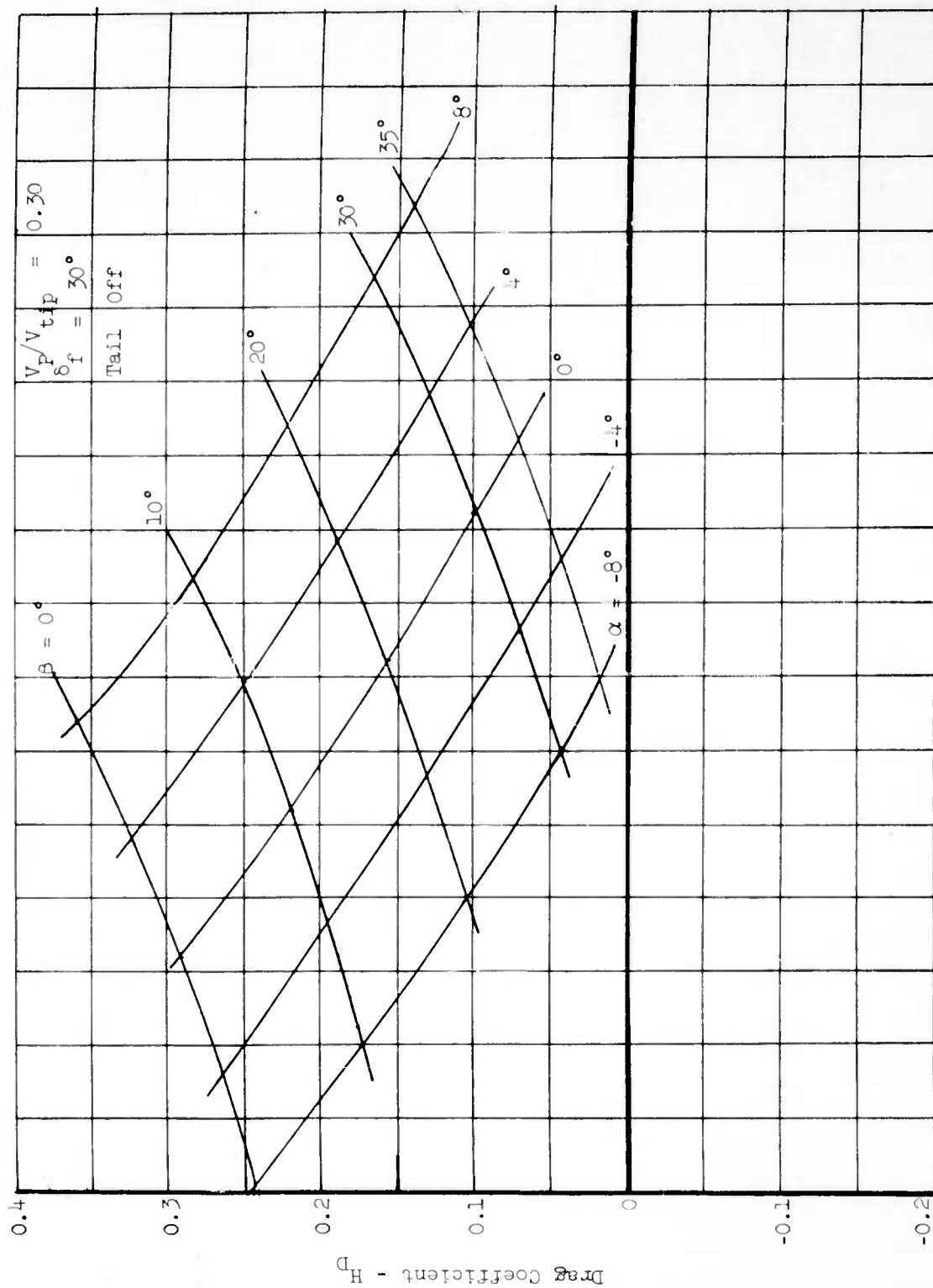


FIGURE 64g - DRAG COEFFICIENT VERSUS ANGLE OF ATTACK AND EXIT LOUVER ANGLE

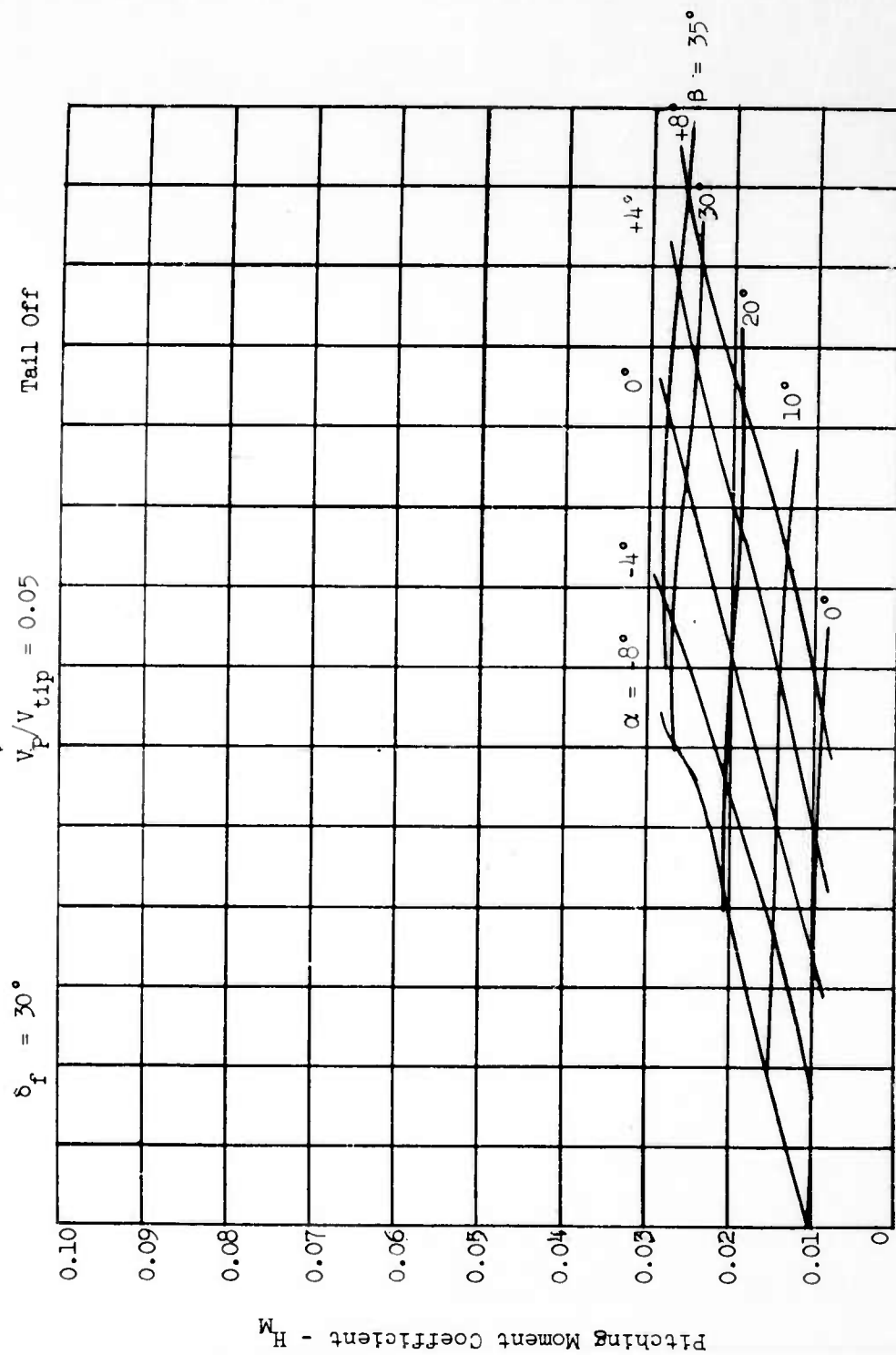


FIGURE 65a - PITCHING MOMENT COEFFICIENT VERSUS ANGLE OF ATTACK AND EXIT LOUVER ANGLE

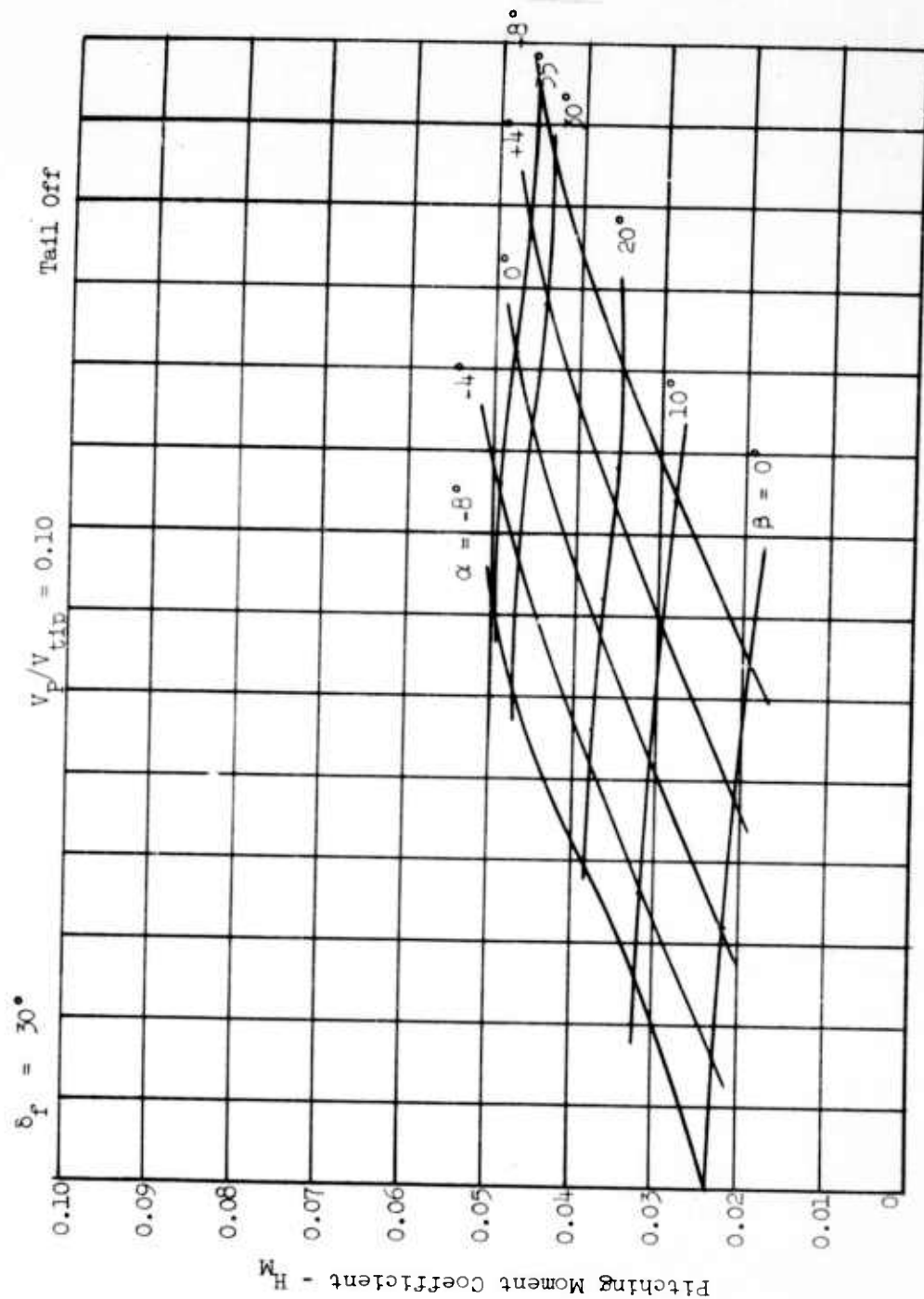


FIGURE 65b - PITCHING MOMENT COEFFICIENT VERSUS ANGLE OF ATTACK AND EXIT LOUVER ANGLE

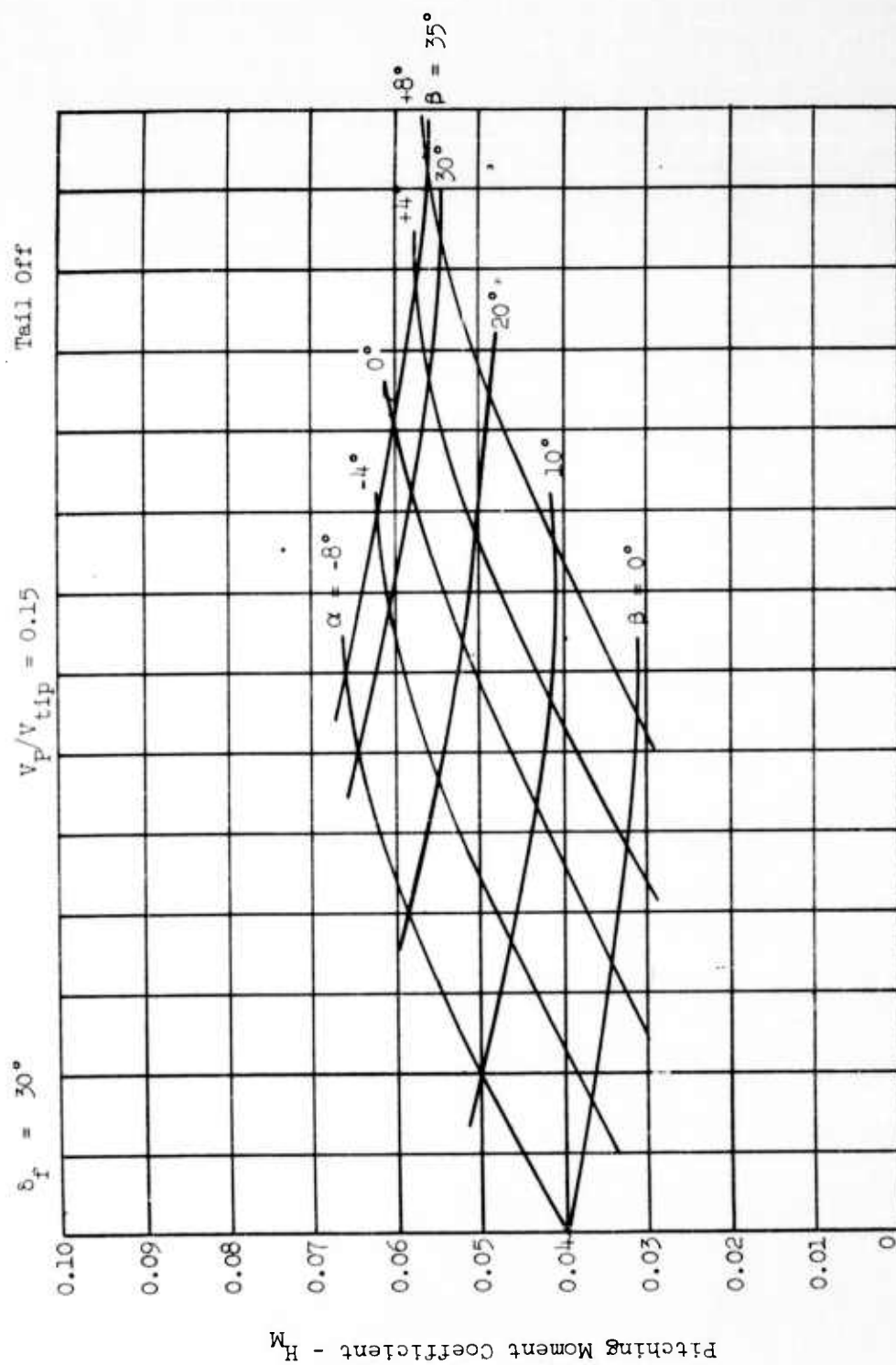


FIGURE 65c - PITCHING MOMENT COEFFICIENT VERSUS ANGLE OF ATTACK AND EXIT LOUVER ANGLE

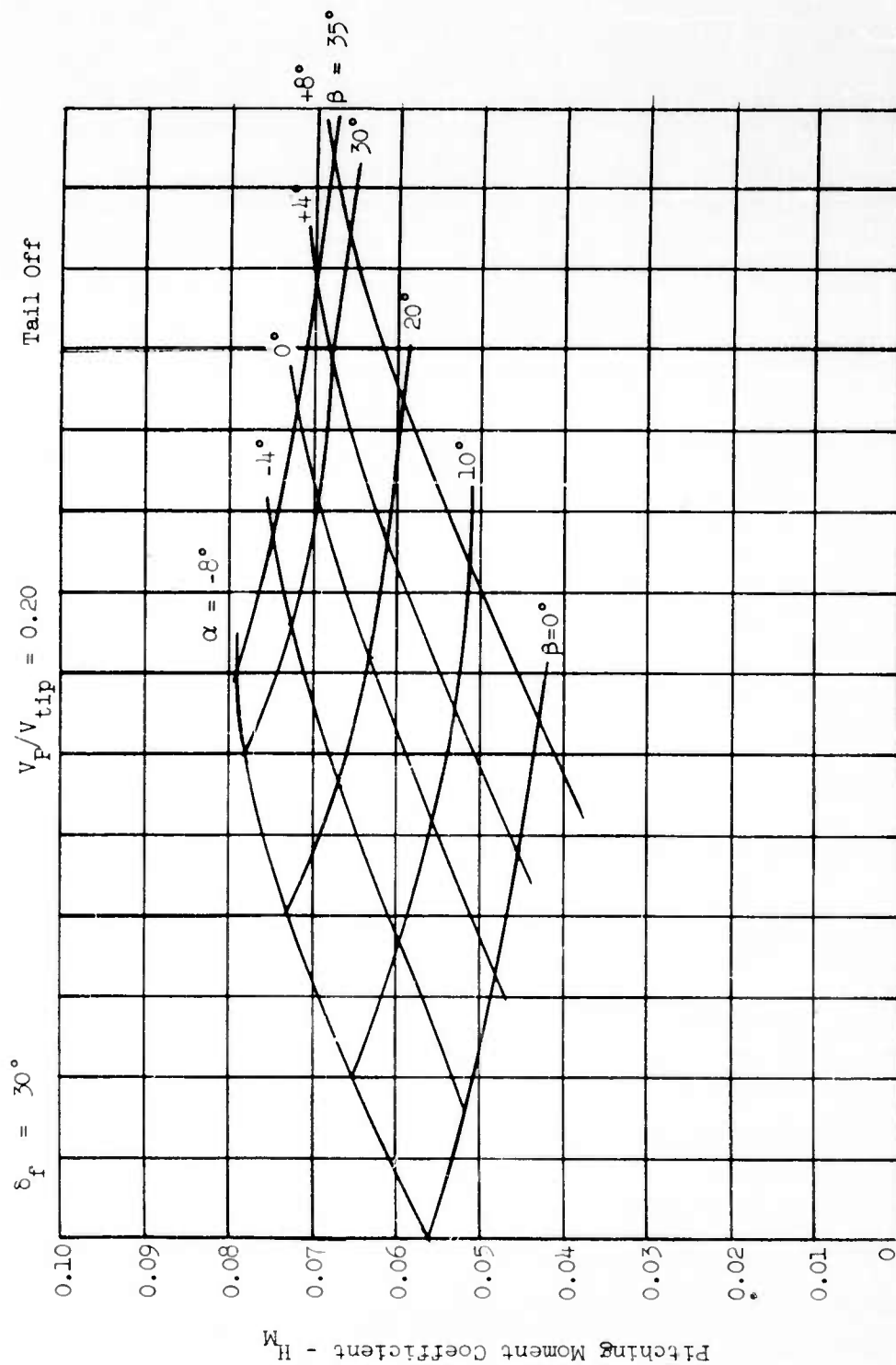


FIGURE 65d - PITCHING MOMENT COEFFICIENT VERSUS ANGLE OF ATTACK AND EXIT LOUVER ANGLE

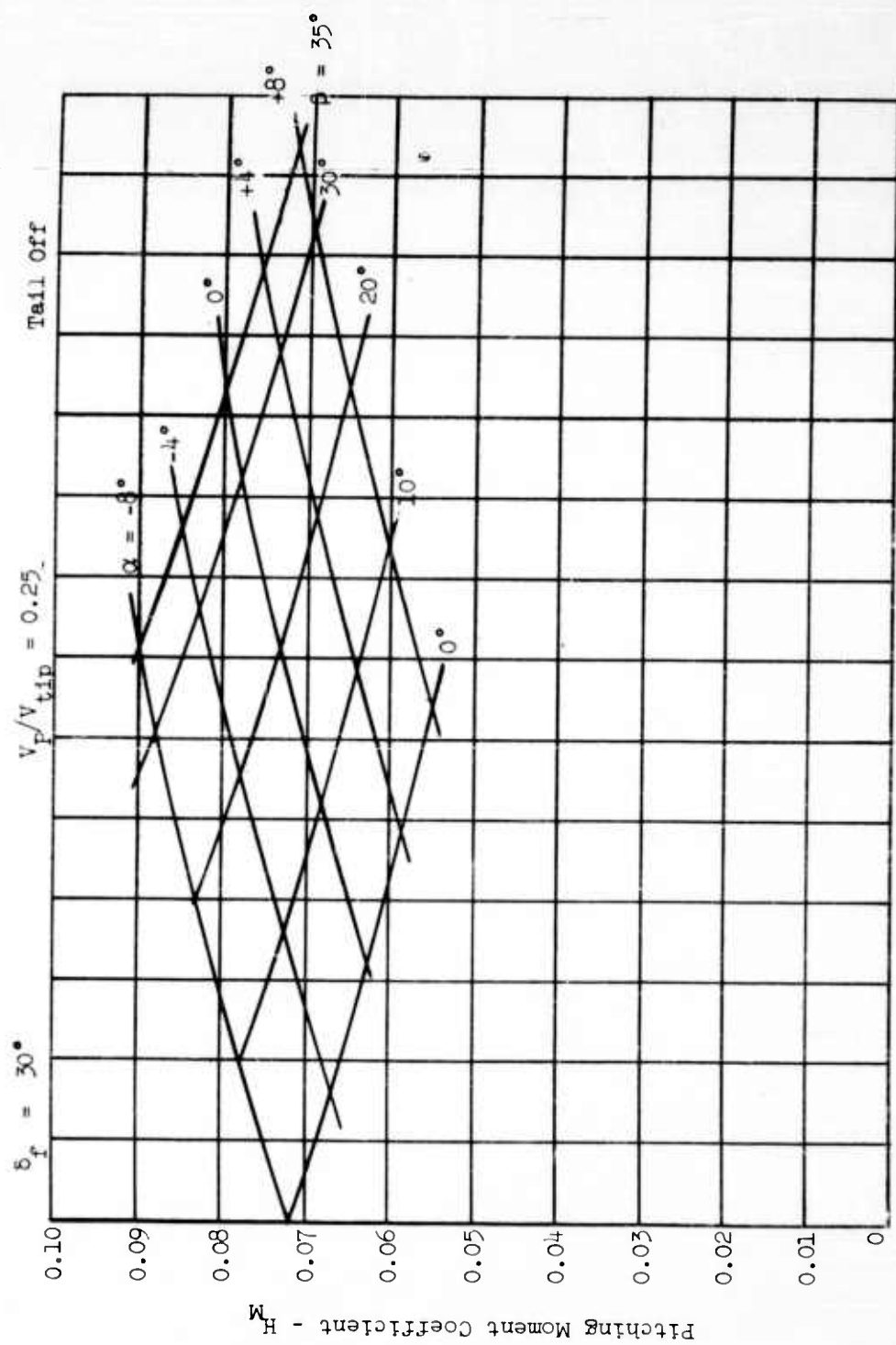


FIGURE 65e - PITCHING MOMENT COEFFICIENT VERSUS ANGLE OF ATTACK AND EXIT LOUVER ANGLE

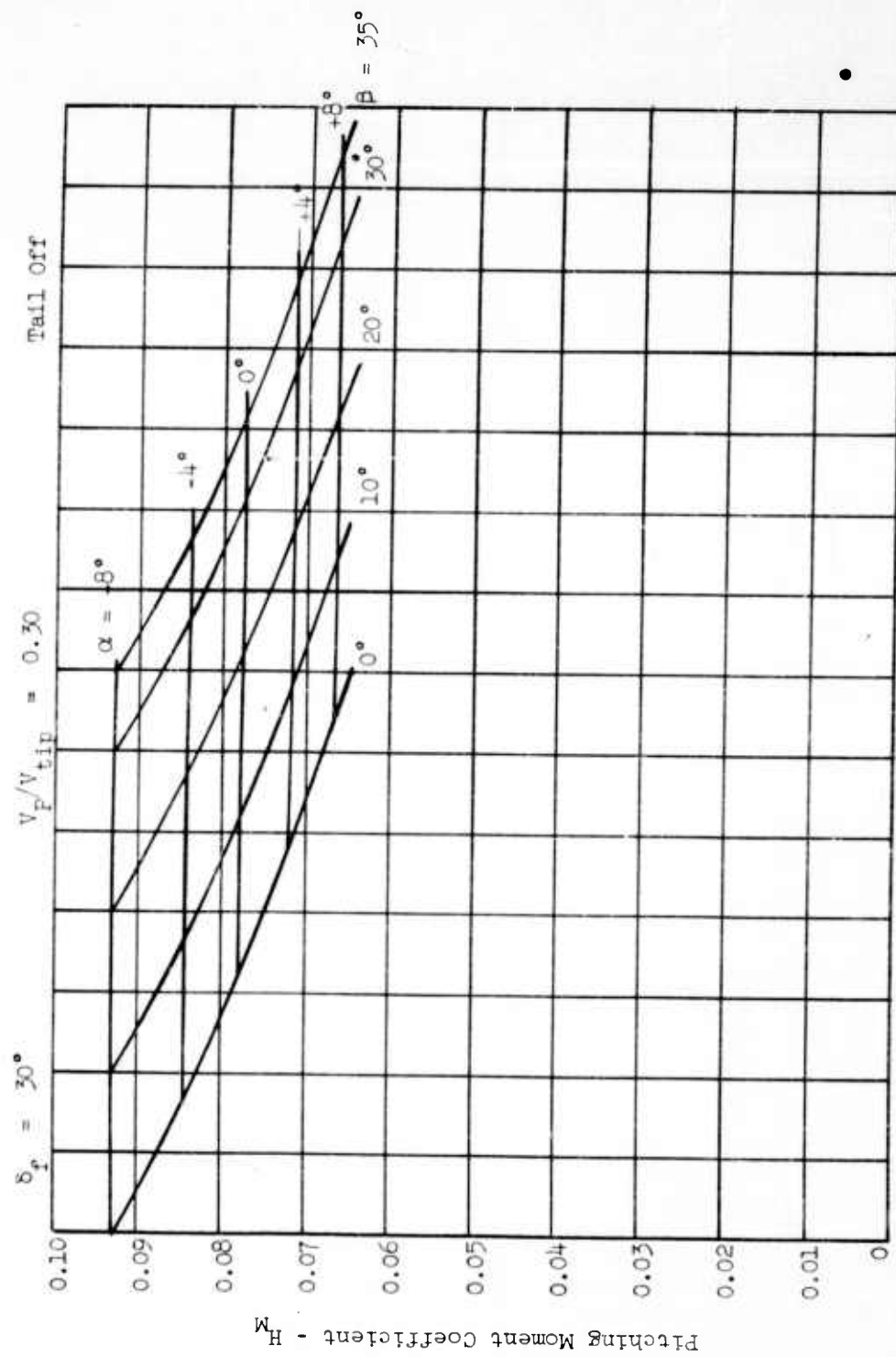
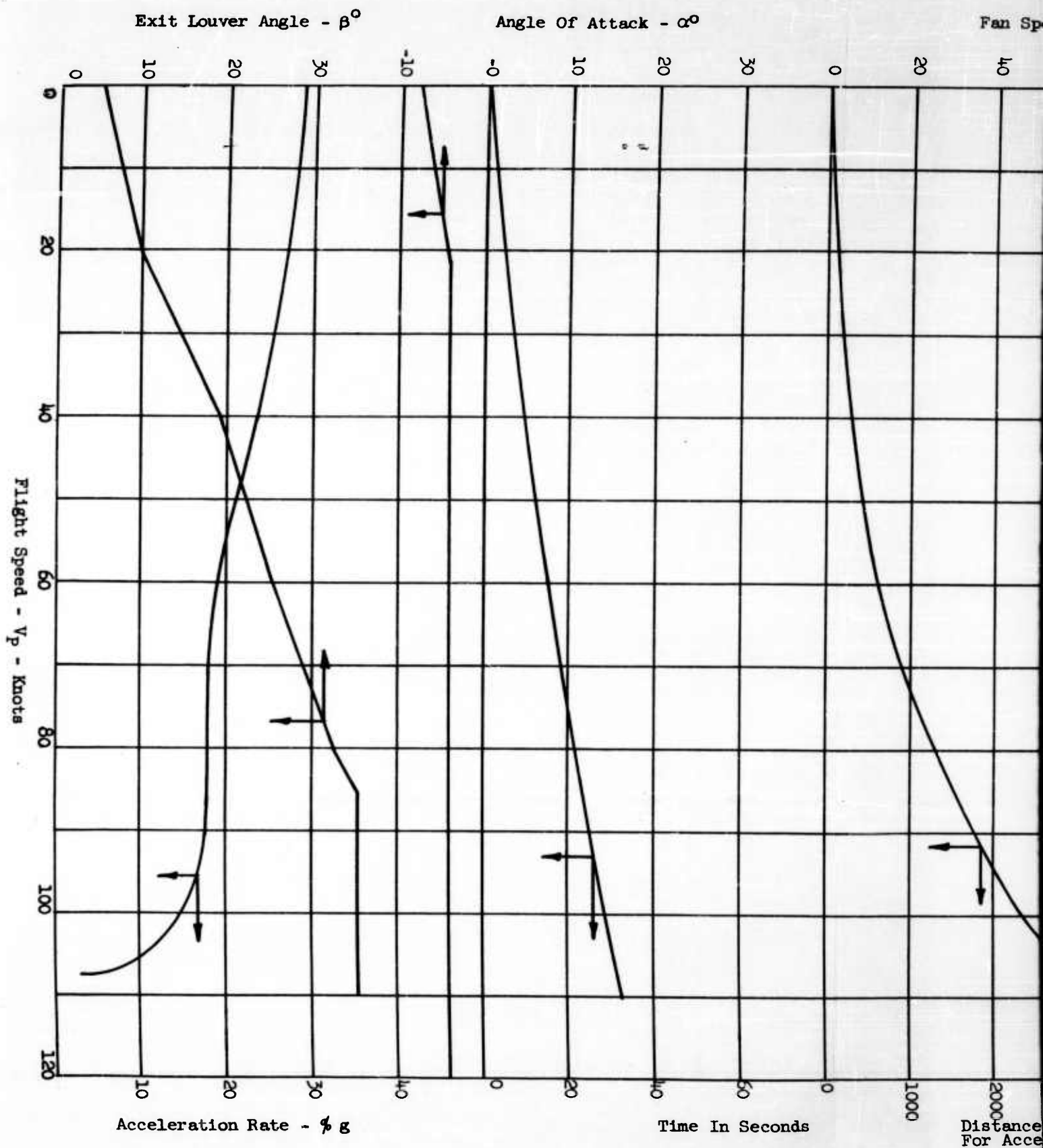
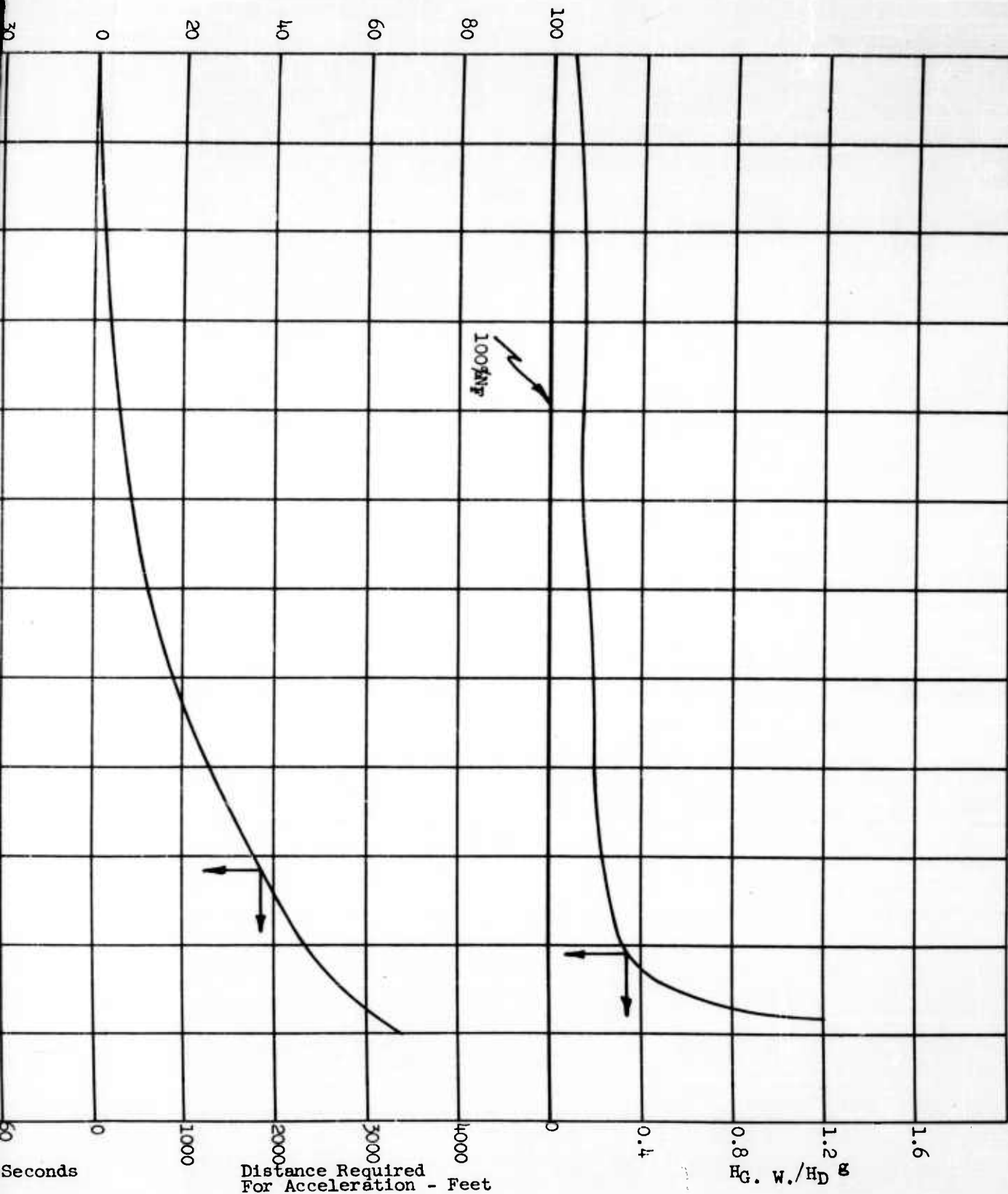


FIGURE 65f - PITCHING MOMENT COEFFICIENT VERSUS ANGLE OF ATTACK AND EXIT LOUVER ANGLE

FIGURE 67. TRANSITION CHARACTERISTICS IN LEVEL FLIGHT, WITH MAXIMUM AVAILABLE ACCELERATION, VERSUS FLIGHT SPEED



Fan Speed - RPM



2

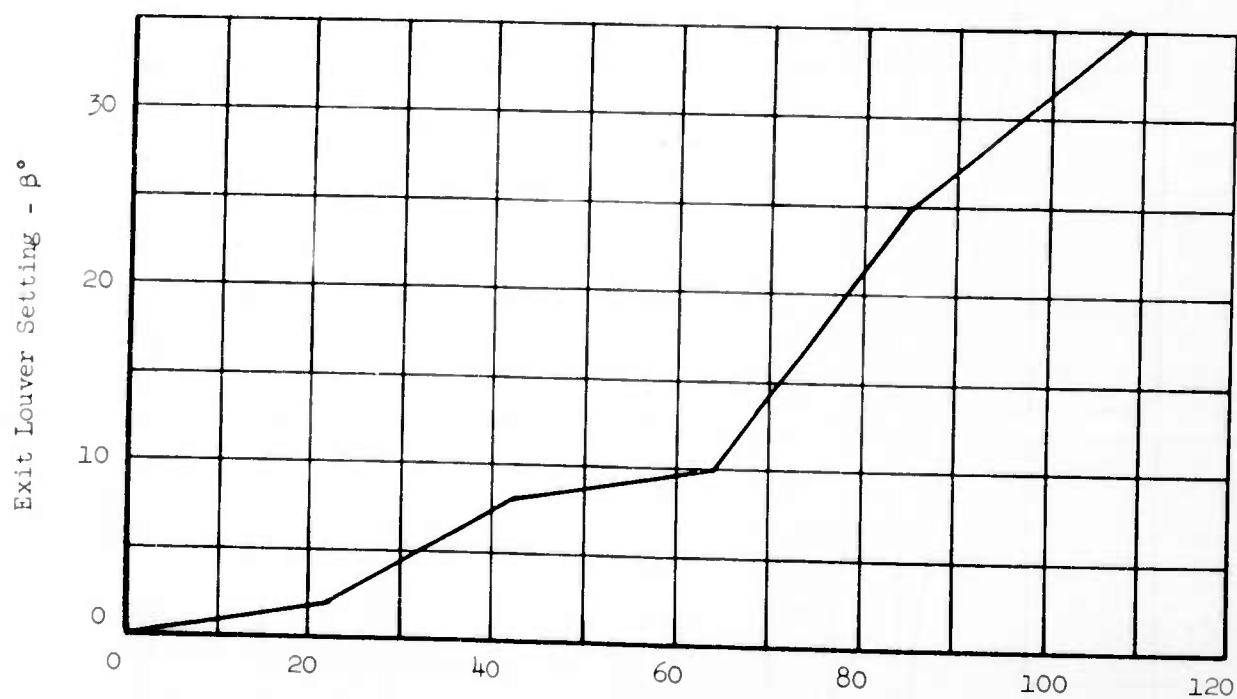
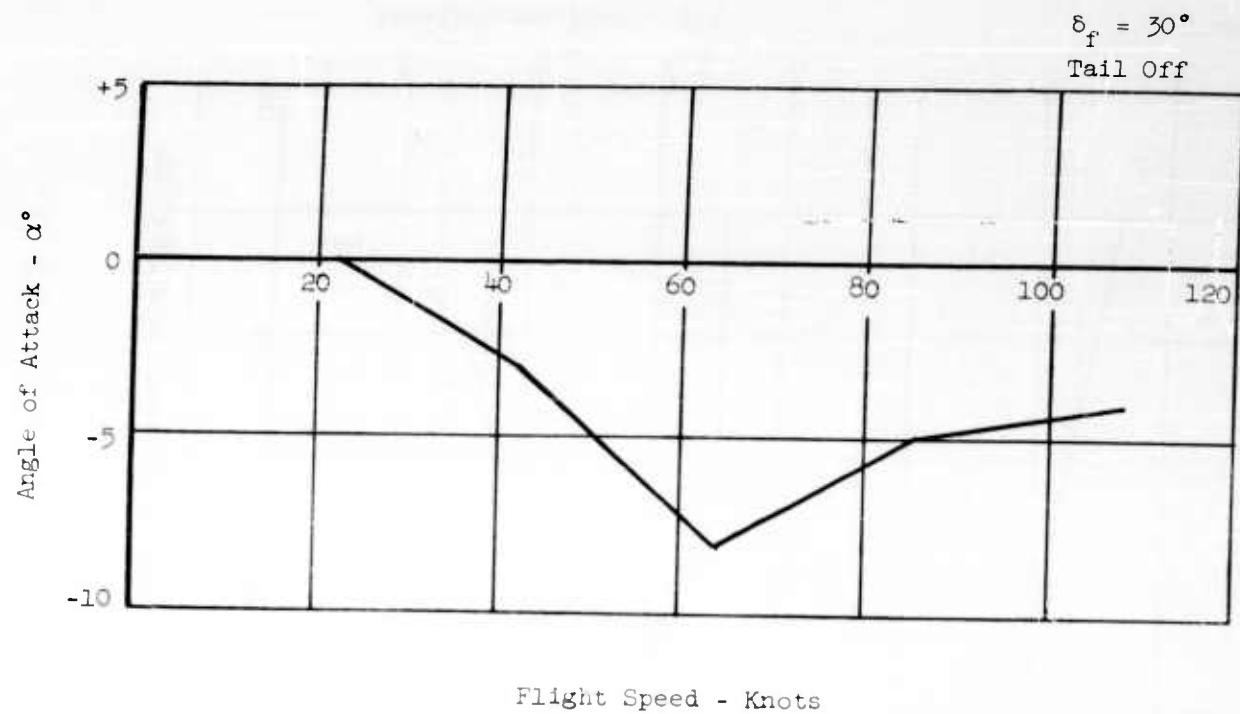
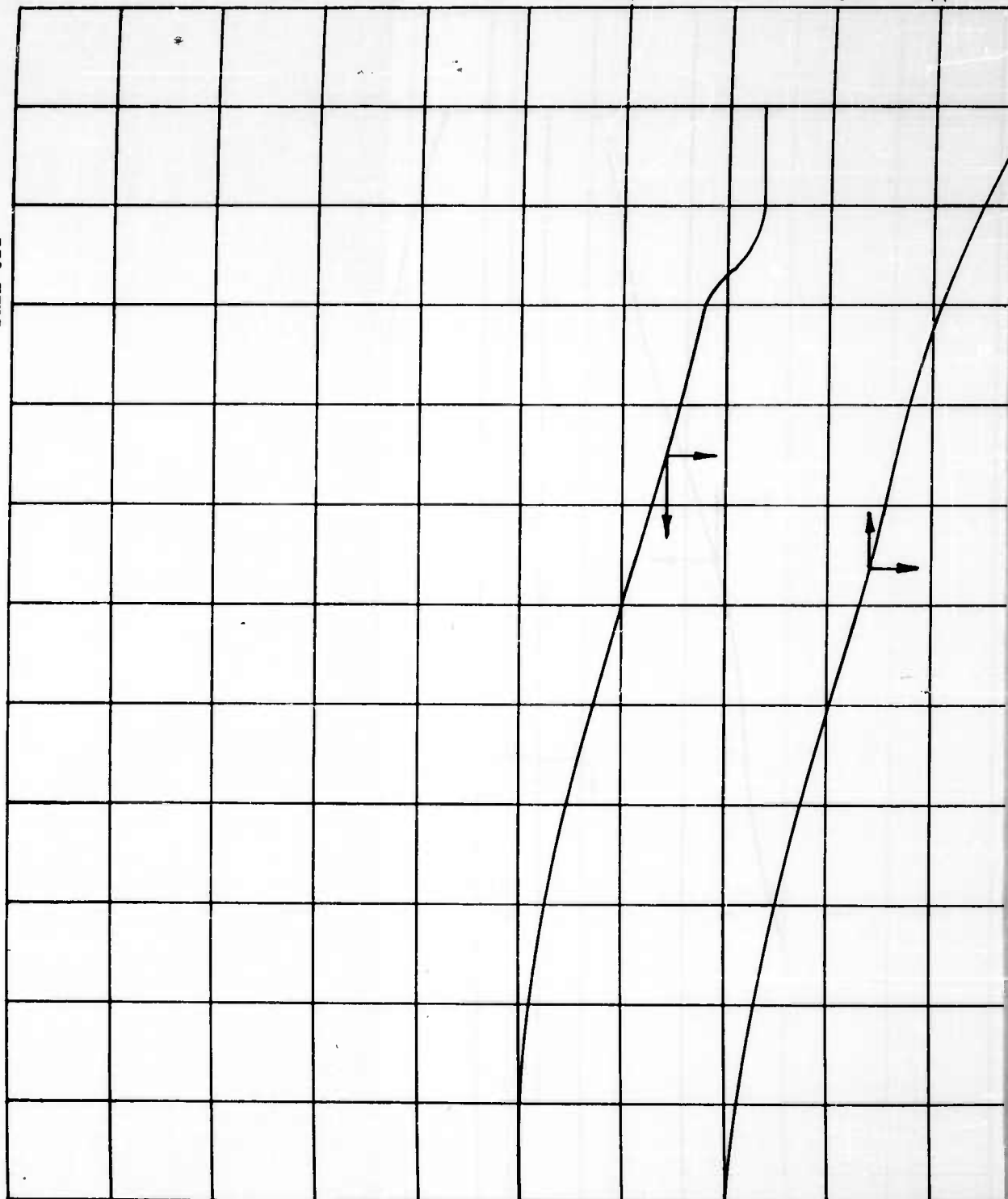


FIGURE 66 - TRANSITION IN UNACCELERATED LEVEL FLIGHT - α and β VERSUS FLIGHT SPEED ($N_F = 100\%$)

Horiz. Distance Required
For Deceleration - Feet

1000
2000
3000
4000

$\delta_f = 30^\circ$
Tail Off



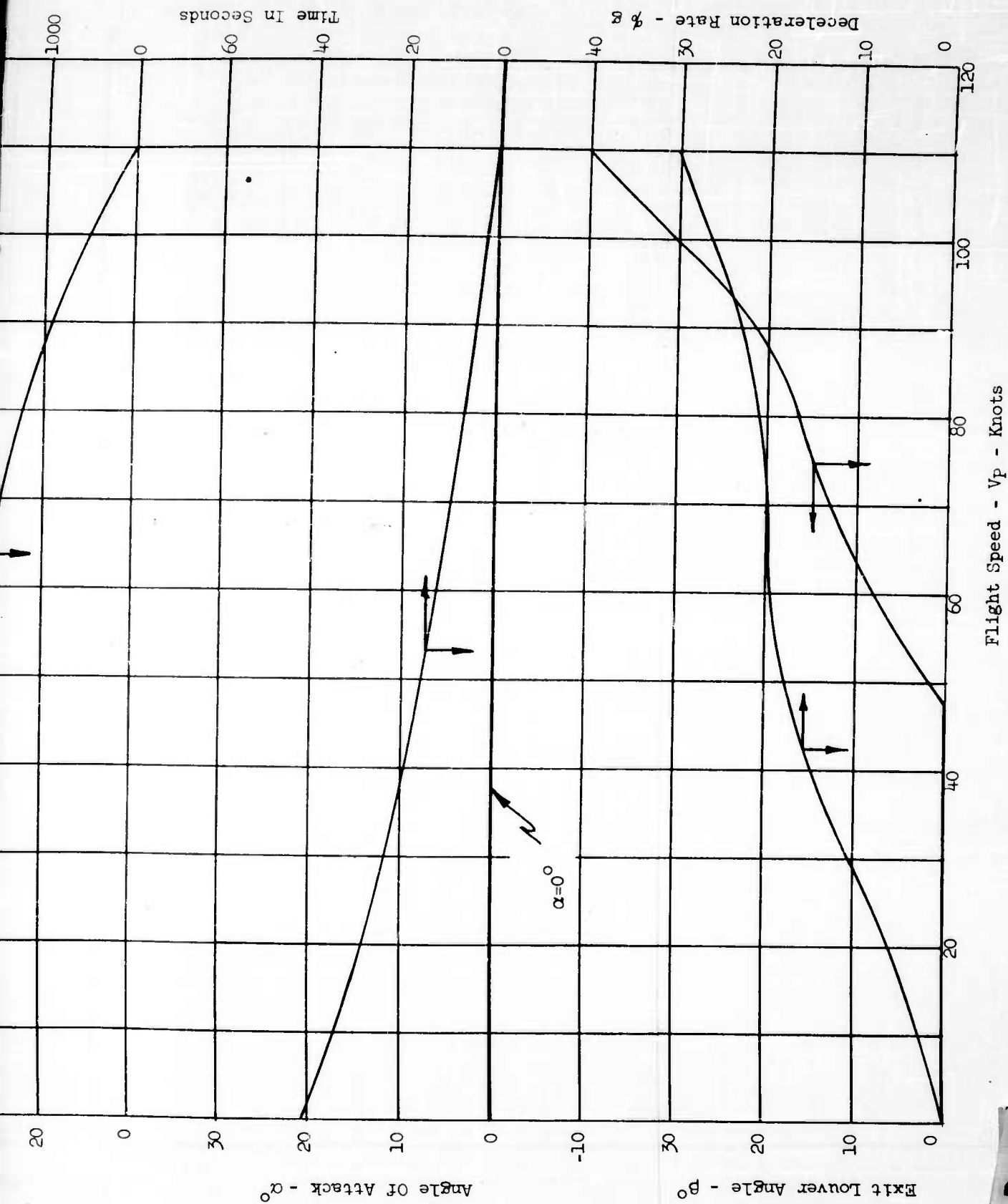


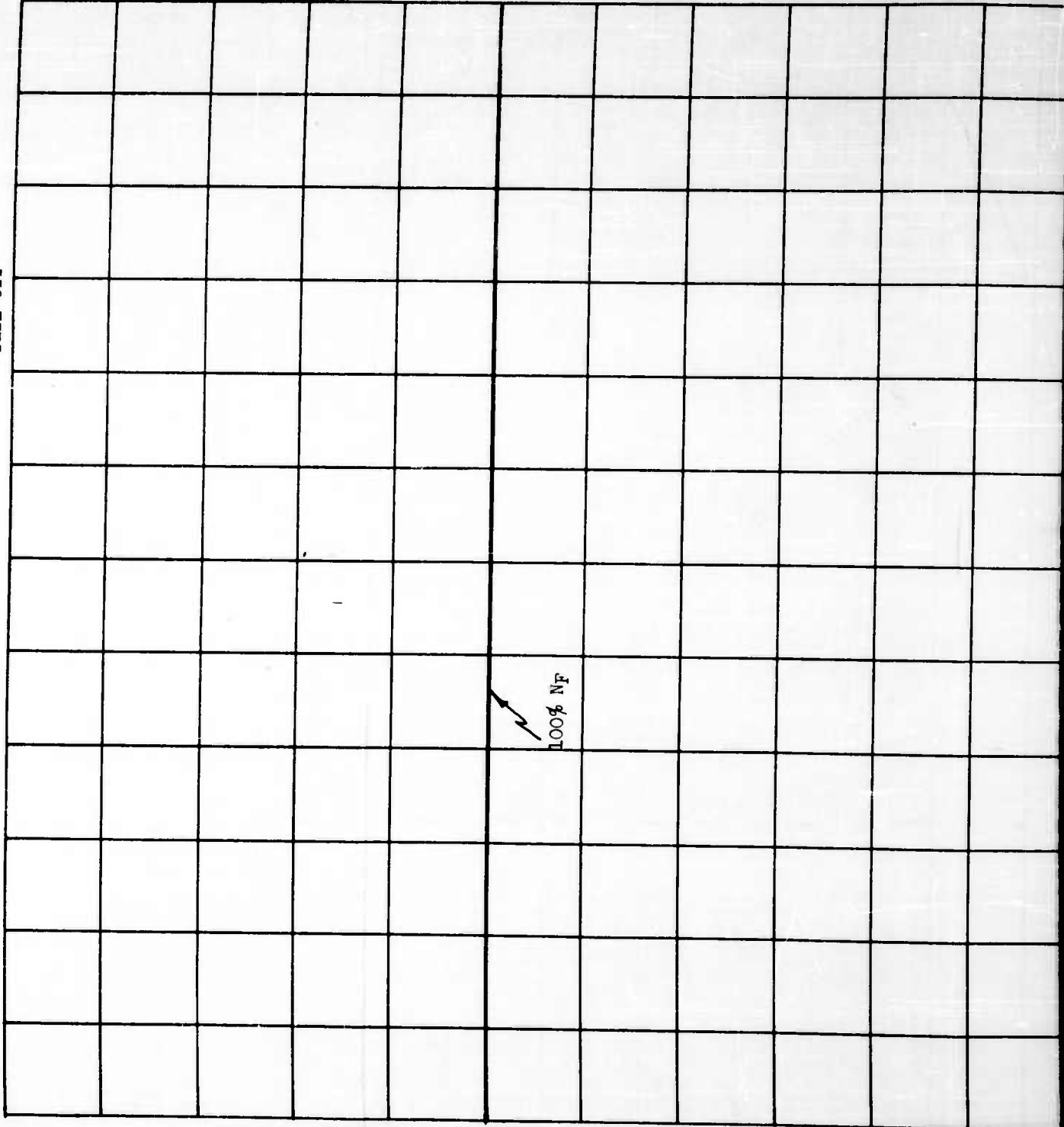
FIGURE 68. TRANSITION CHARACTERISTICS FOR LEVEL FLIGHT DECELERATION VERSUS FLIGHT SPEED

1

-216-

Fan Speed - % RPM

0 02 04 06 08 100



$\delta_f = 30^\circ$
Tail Off

40

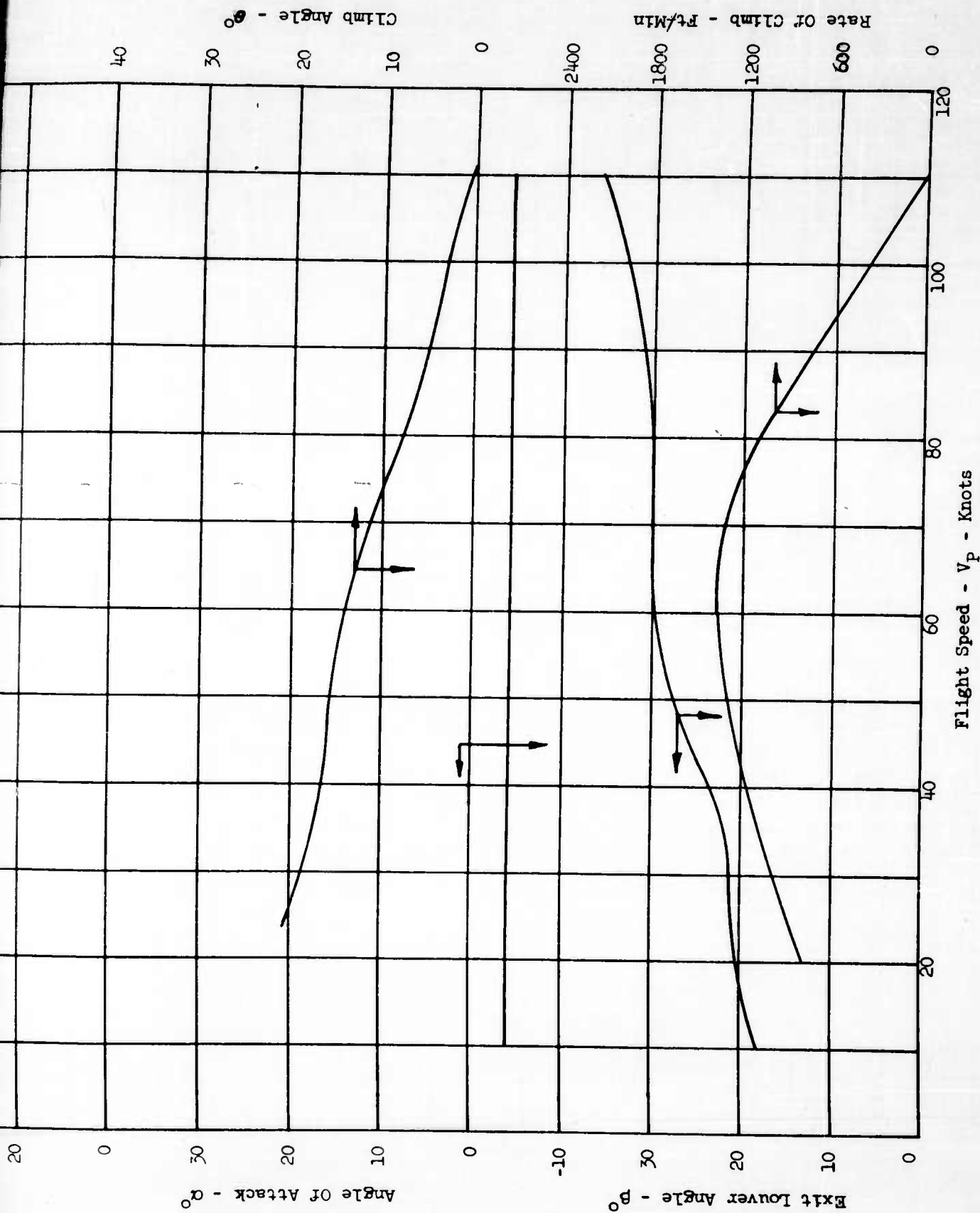


FIGURE 69. TRANSITION CHARACTERISTICS FOR MAXIMUM RATE OF CLIMB AT CONSTANT FLIGHT SPEED VERSUS FLIGHT SPEED

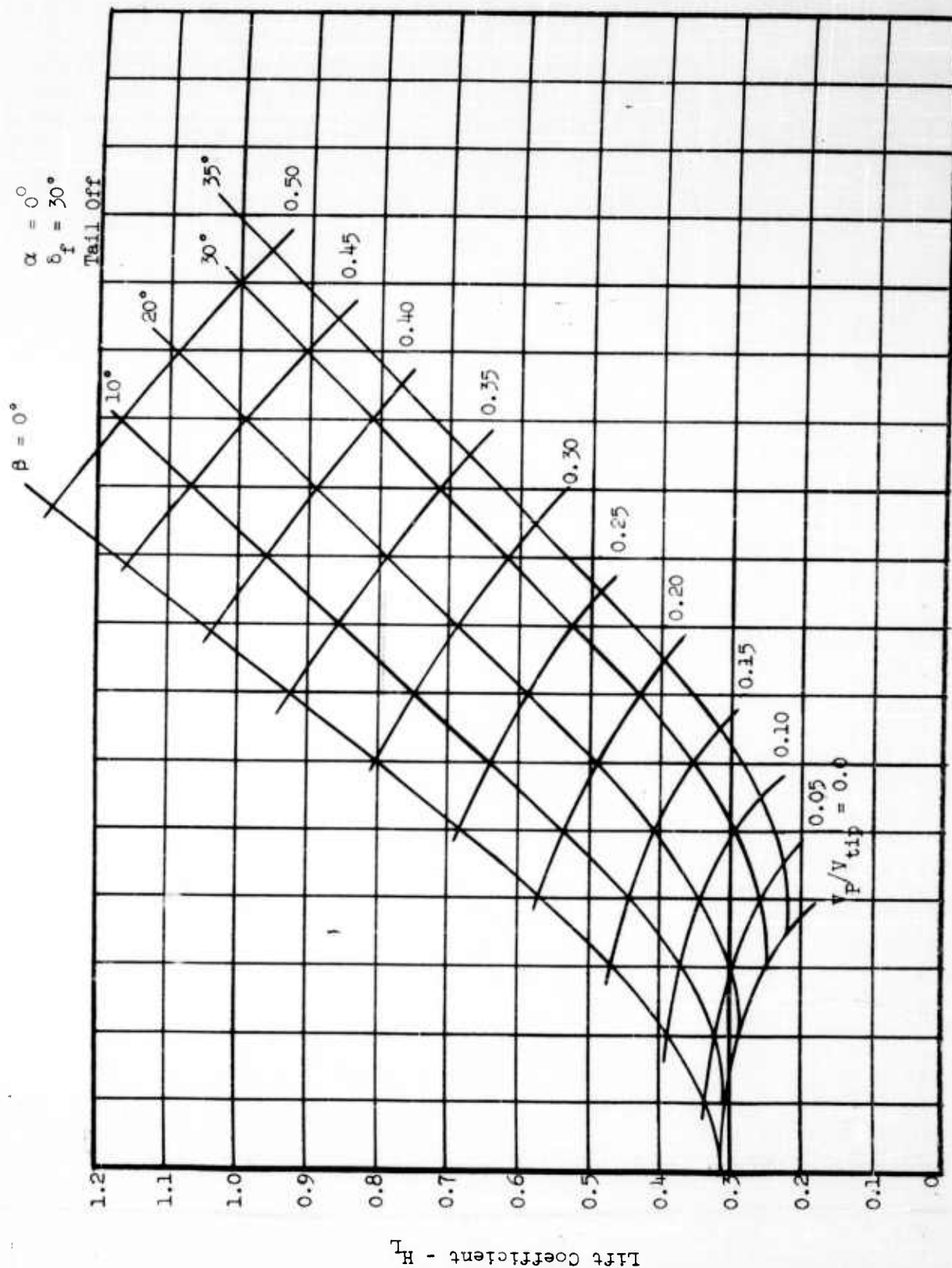


FIGURE 70a - LIFT COEFFICIENT VERSUS VELOCITY RATIO AND EXIT LOUVER ANGLE

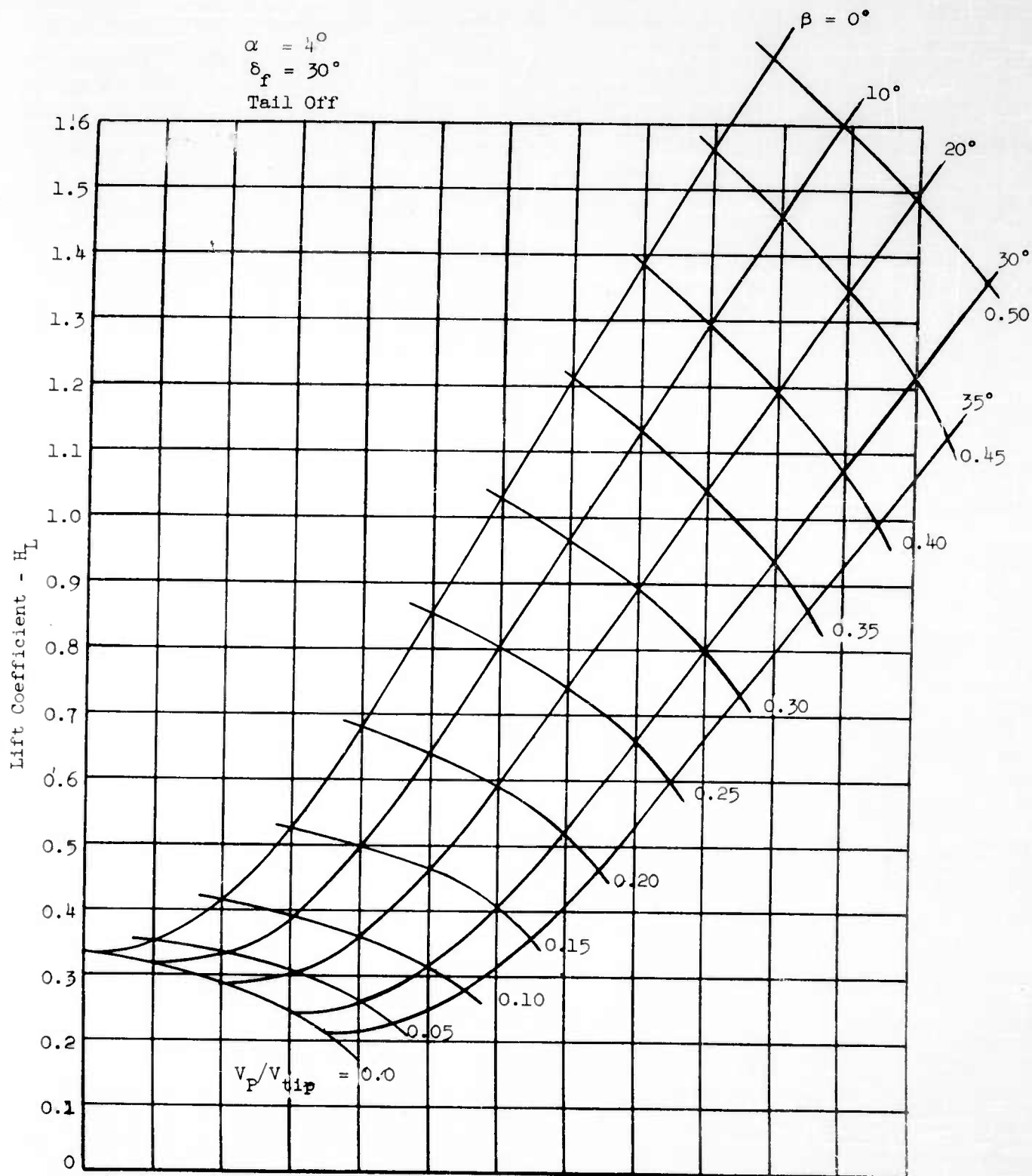


FIGURE 70b - LIFT COEFFICIENT VERSUS VELOCITY RATIO AND EXIT LOUVER ANGLE

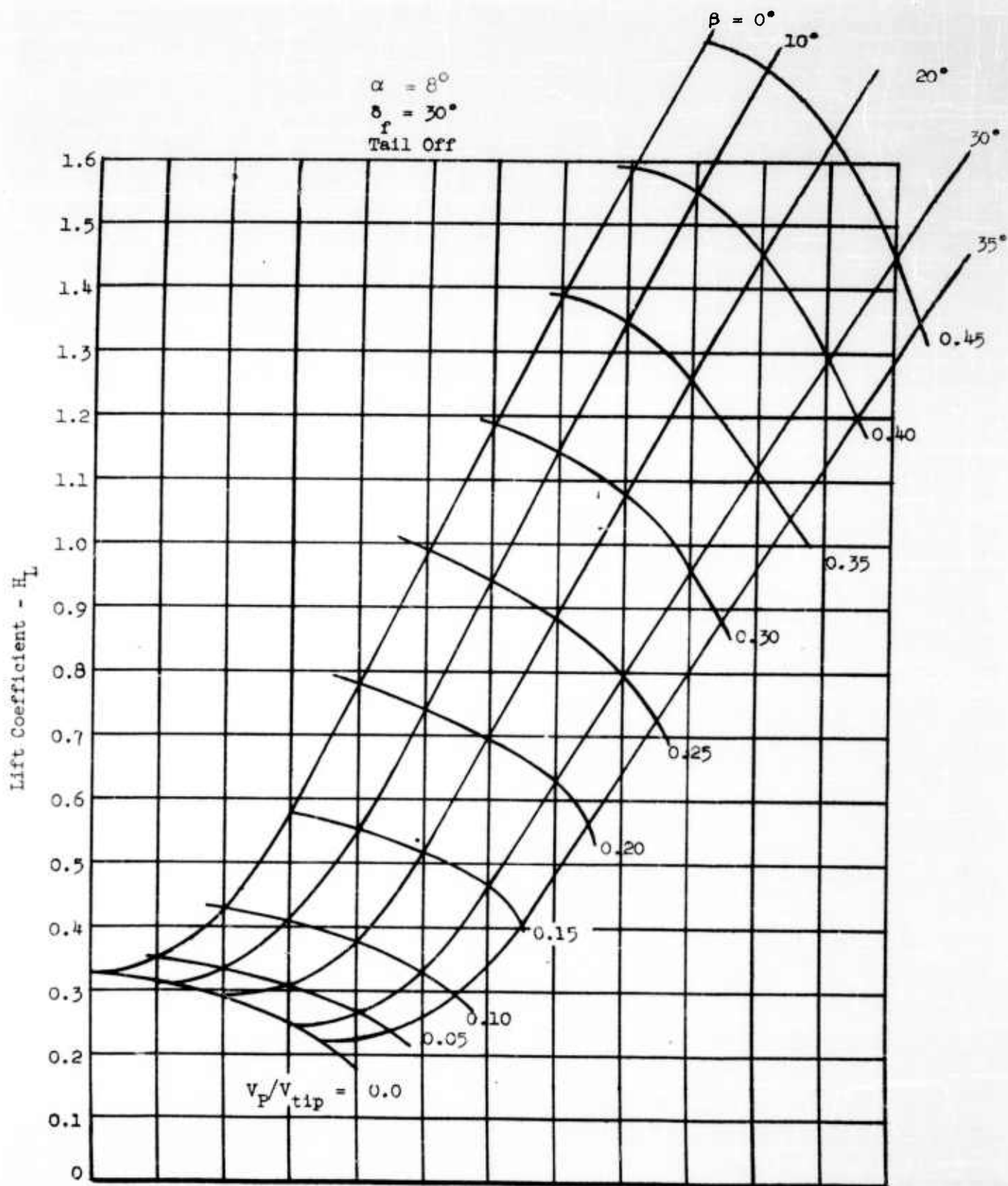


FIGURE 70c - LIFT COEFFICIENT VERSUS VELOCITY RATIO AND EXIT LOUVER ANGLE

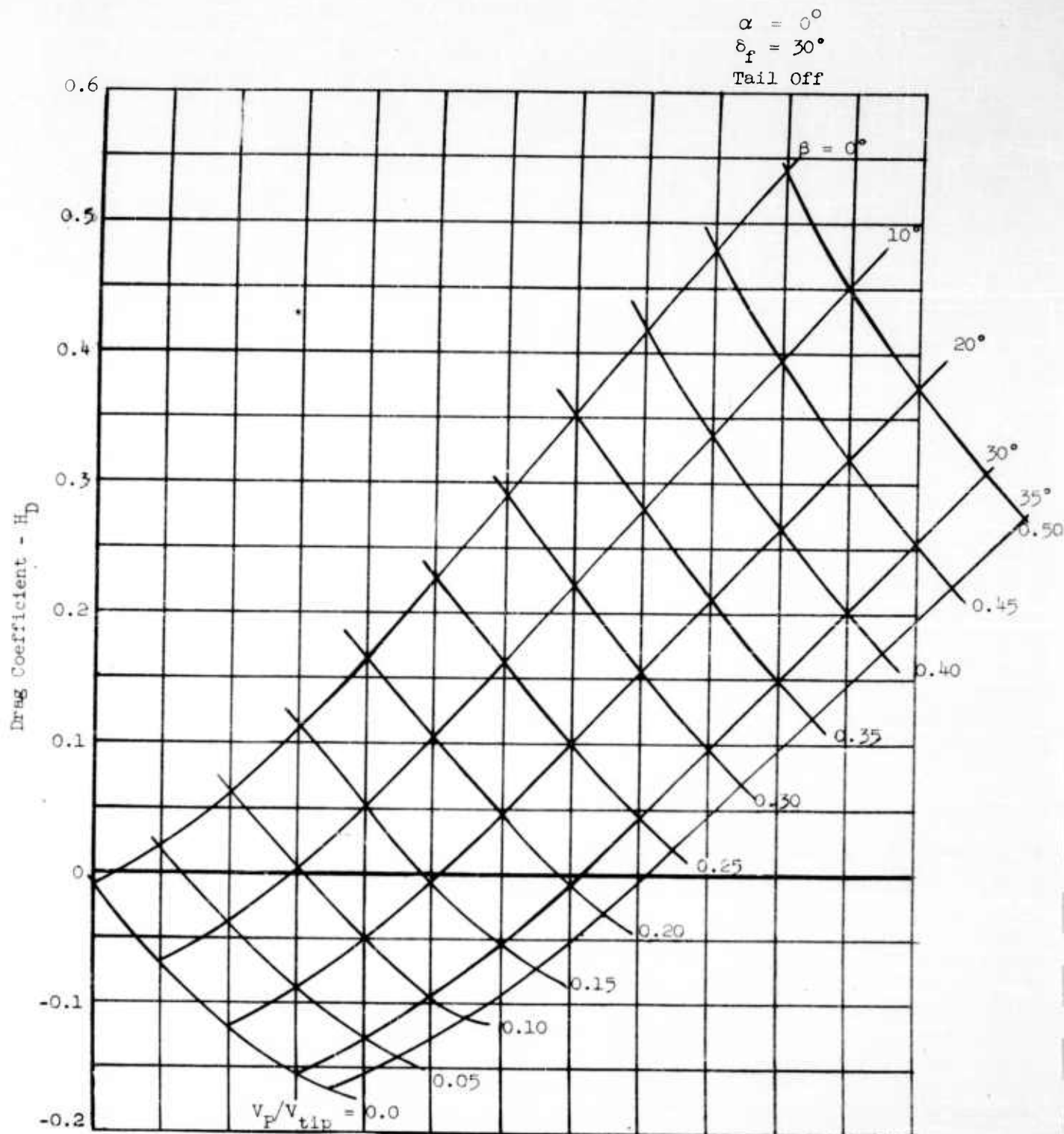


FIGURE 71a - DRAG COEFFICIENT VERSUS VELOCITY RATIO AND EXIT LOUVER ANGLE

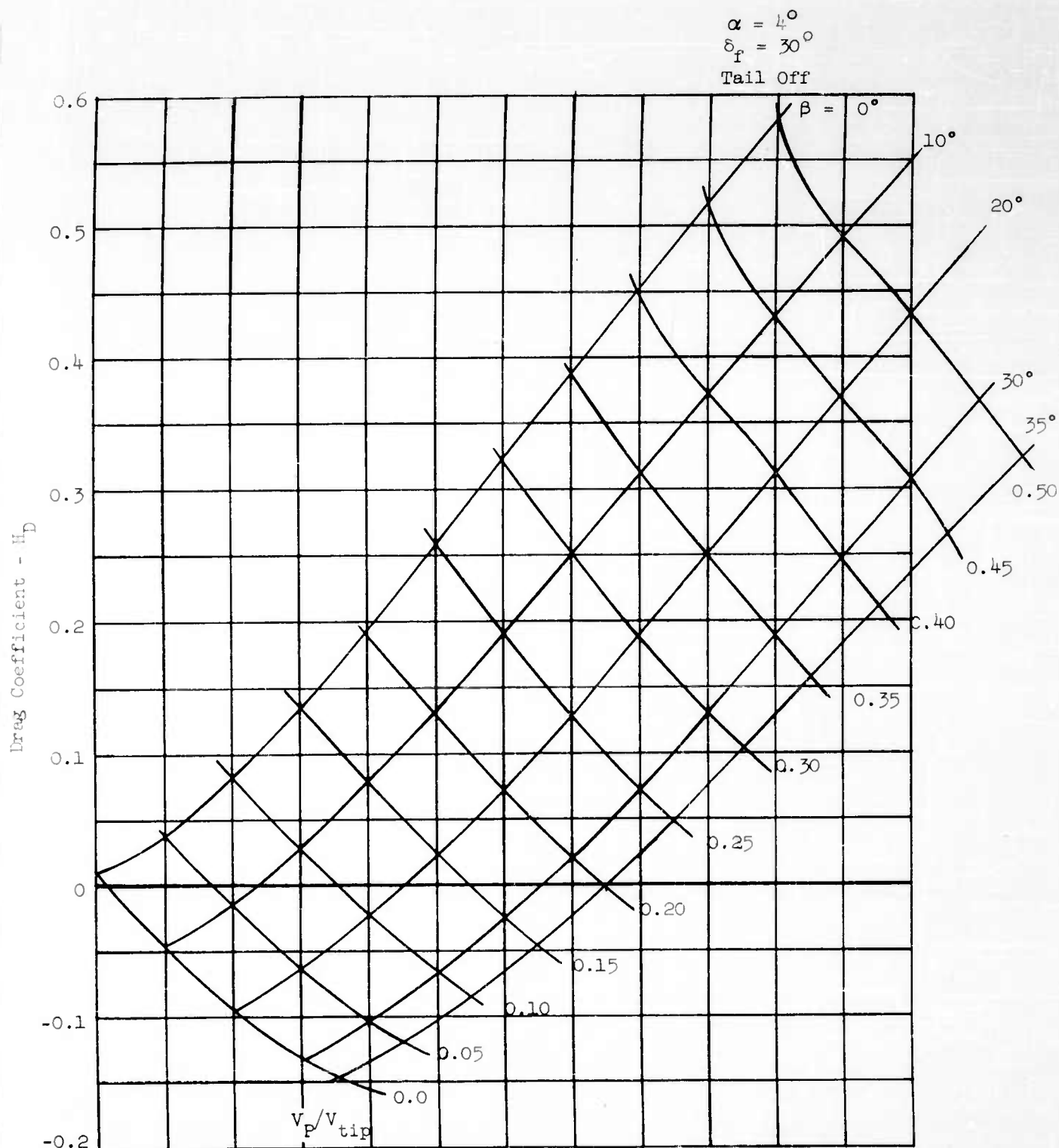


FIGURE 71b - DRAG COEFFICIENT VERSUS VELOCITY RATIO AND EXIT LOUVER ANGLE

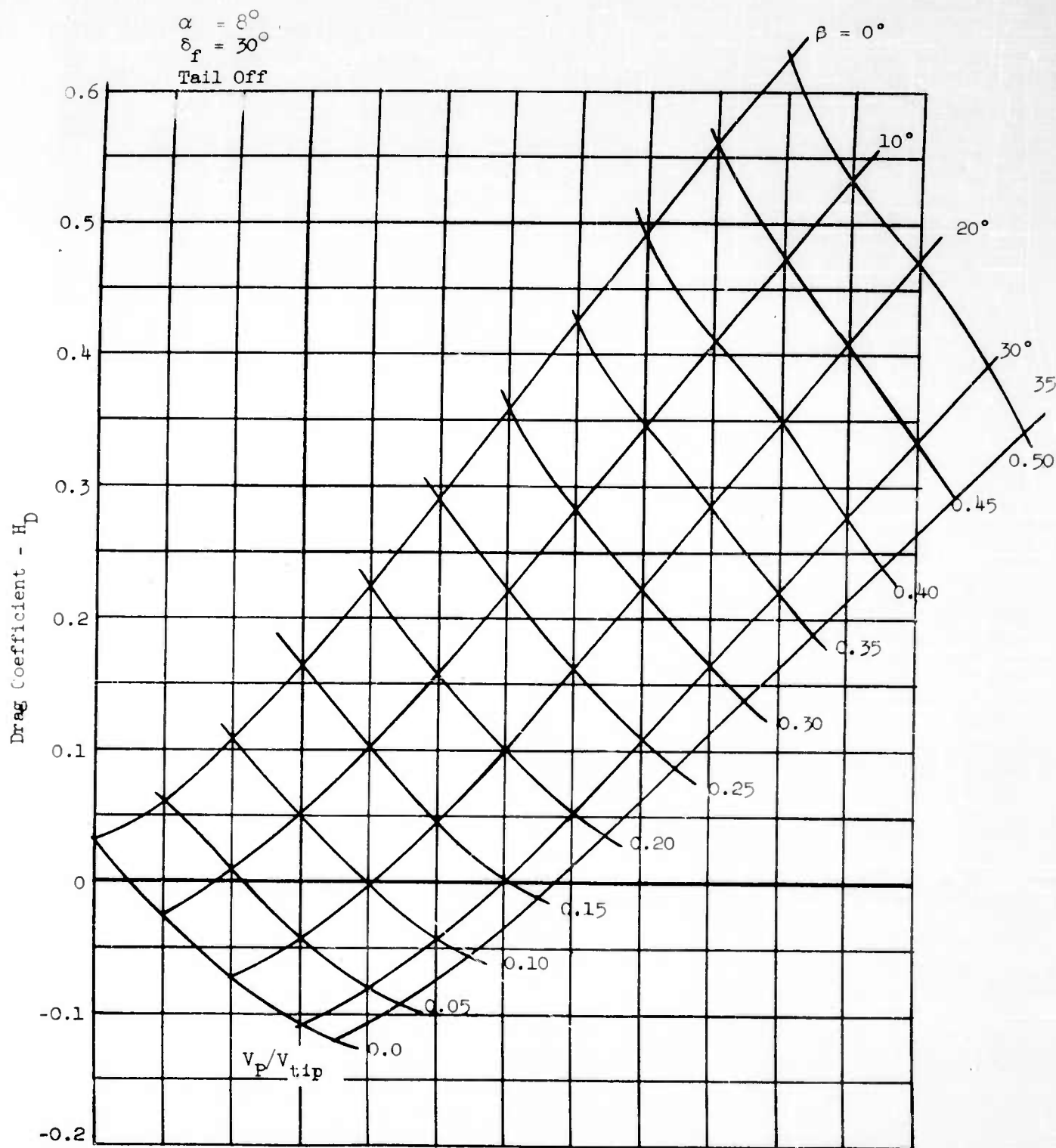


FIGURE 71c - DRAG COEFFICIENT VERSUS VELOCITY RATIO AND EXIT LOUVER ANGLE

$\theta_f = 30^\circ$
Tail Off



1

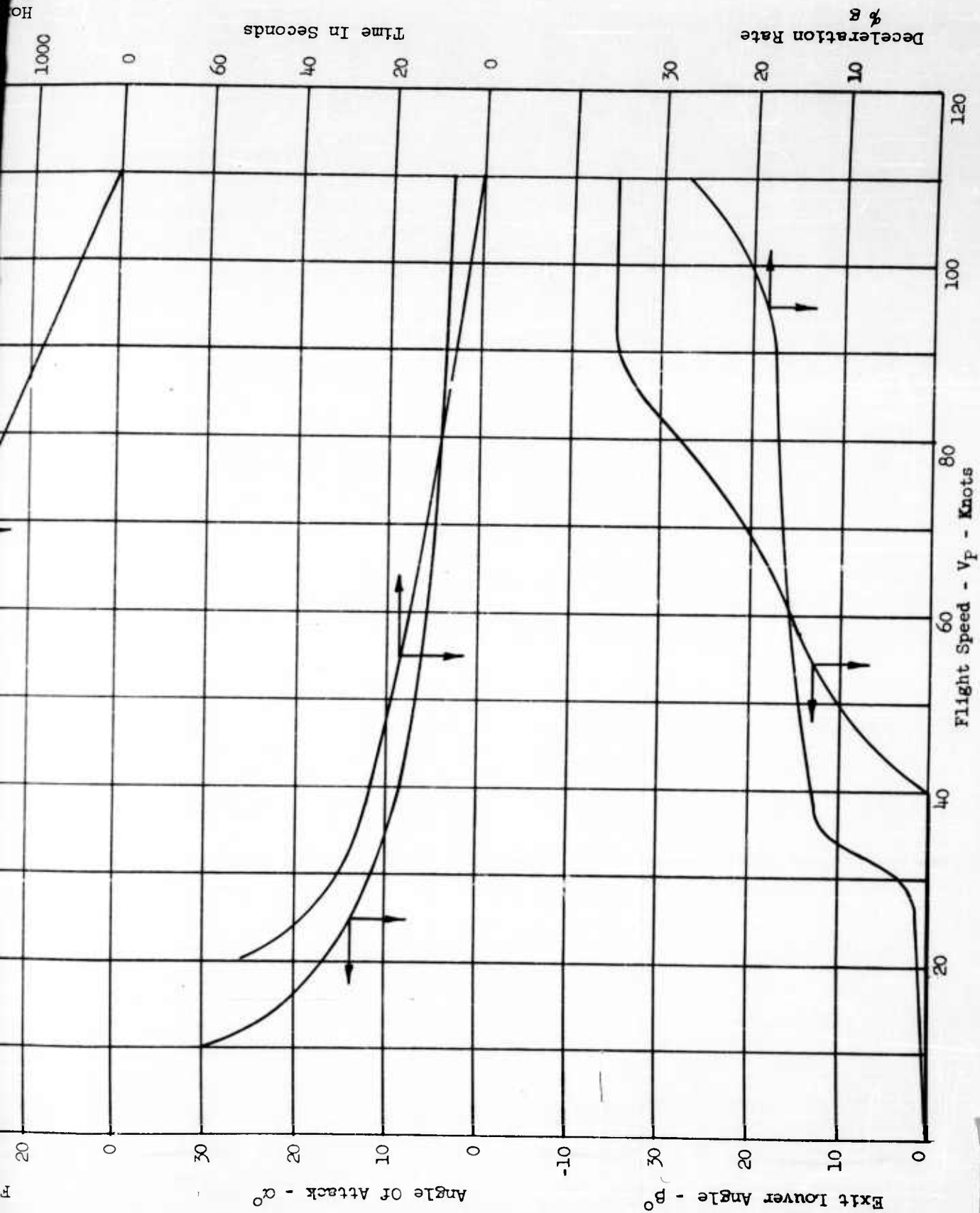


FIGURE 72. TRANSITION CHARACTERISTICS FOR A CONSTANT ATTITUDE DECELERATED DESCENT VERSUS FLIGHT SPEED

2

NOTE: For β schedule that is basis for these ground runs see Table 12.

$\delta_f = 30^\circ$

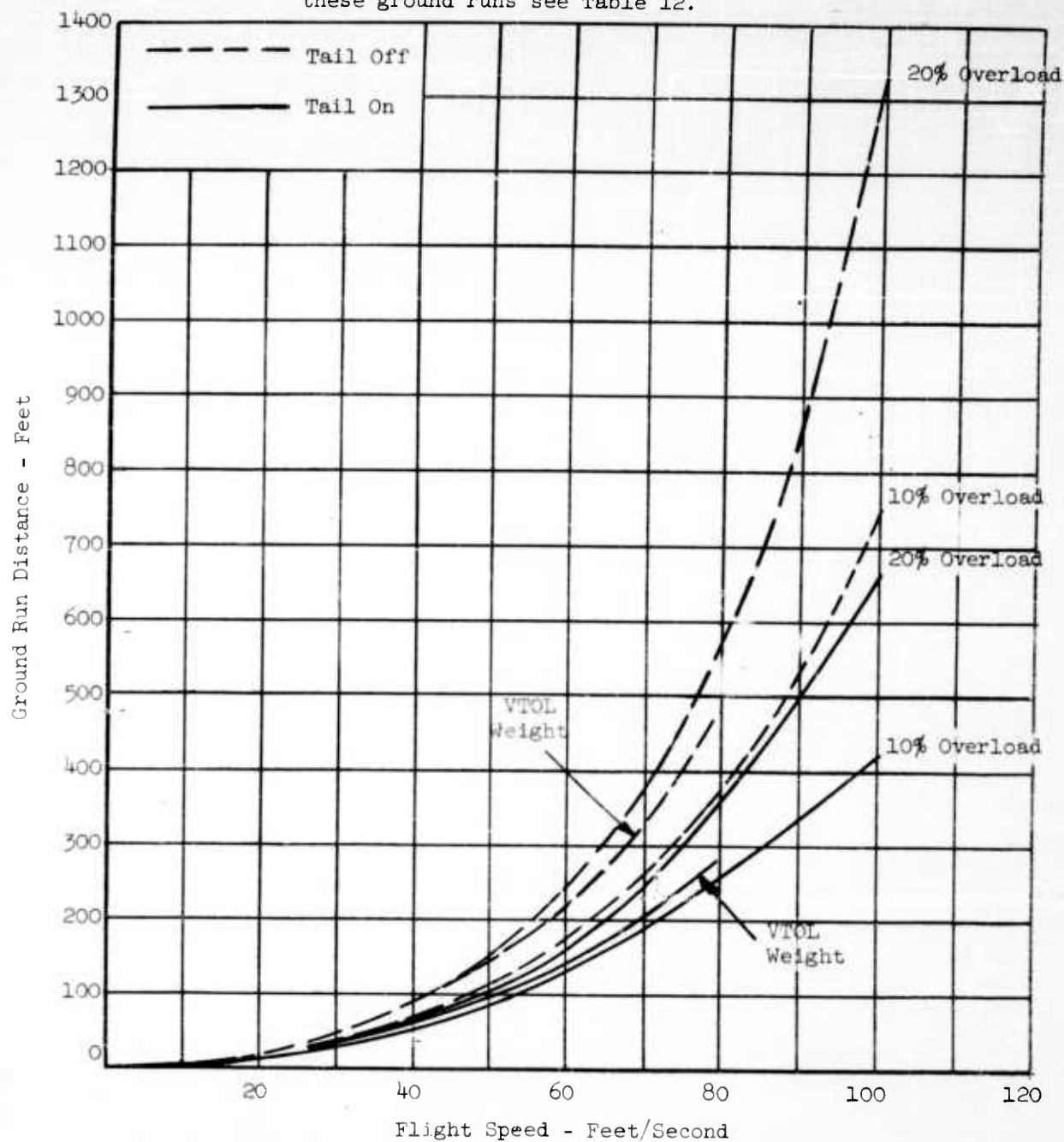


FIGURE 73 - GROUND RUN DISTANCE VERSUS FLIGHT SPEED FOR S.T.O.

Note: Gross Weight At Zero
Overload Is Equal to 7000 lbs.

$$\delta_f = 30^\circ$$

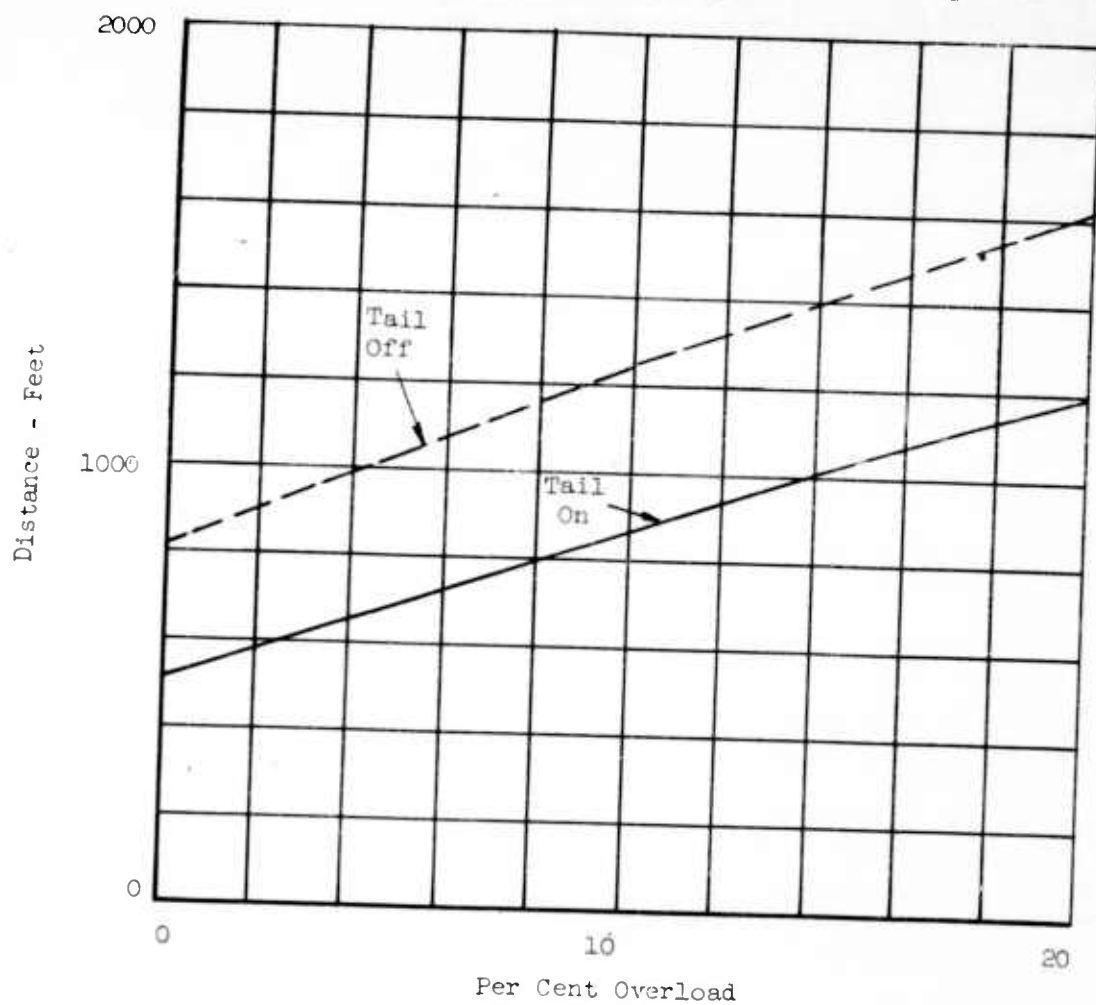


FIGURE 74 - DISTANCE TO CLEAR 50 FOOT OBSTACLE IN STO VERSUS PER CENT OVERLOAD

High Lift (Split Flap) Tail $C_{Lt} = 1.17$
 $\delta_f = 30^\circ$
 $N_F = 100\%$

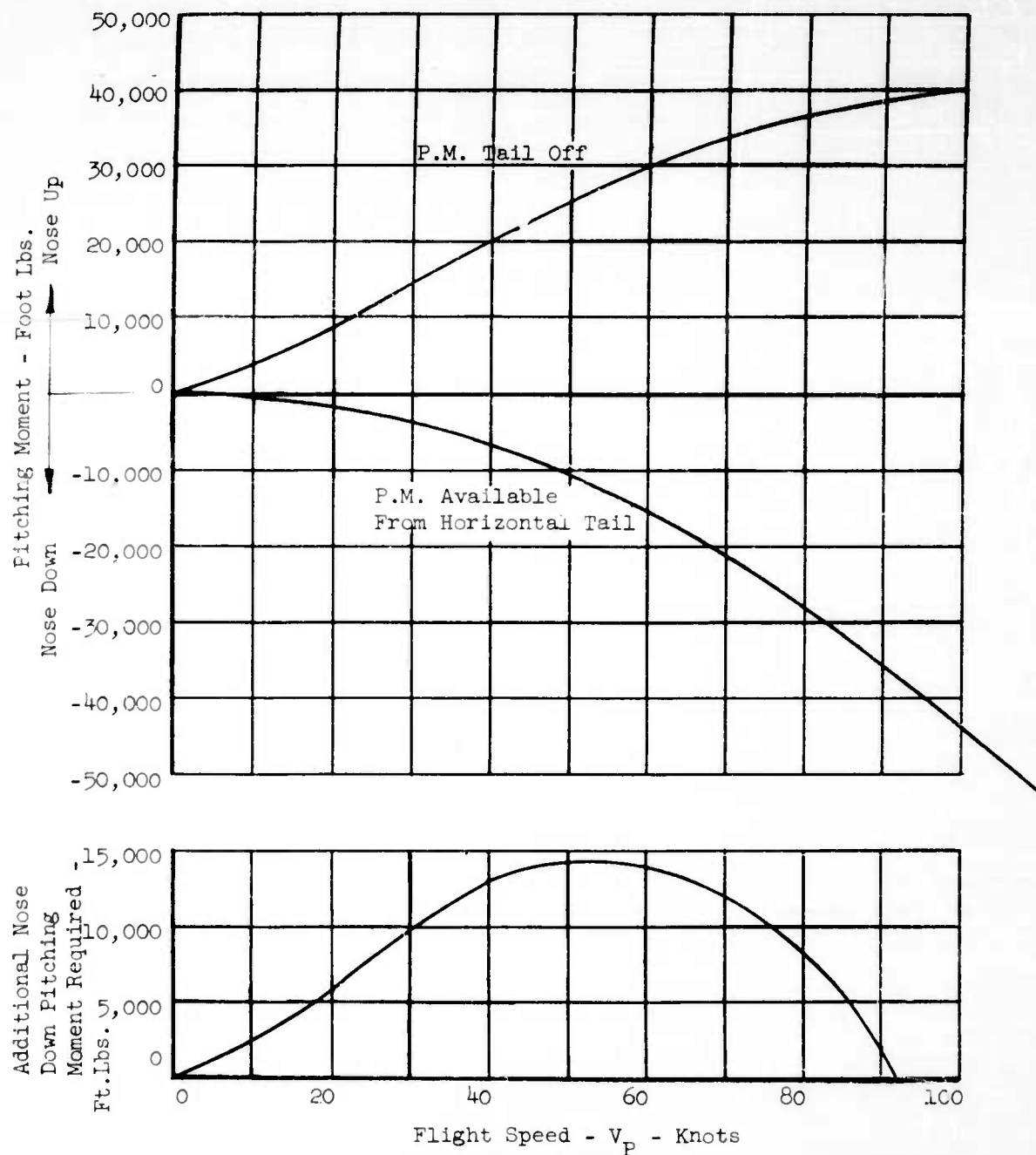


FIGURE 75 - PITCHING MOMENTS IN CONSTANT SPEED CLIMB VERSUS FLIGHT SPEED
 (SEE FIGURE 69)

High Lift (Split Flap) Tail $C_{Lt} = 1.17$
 $\delta_f = 30^\circ$
 N_F - variable

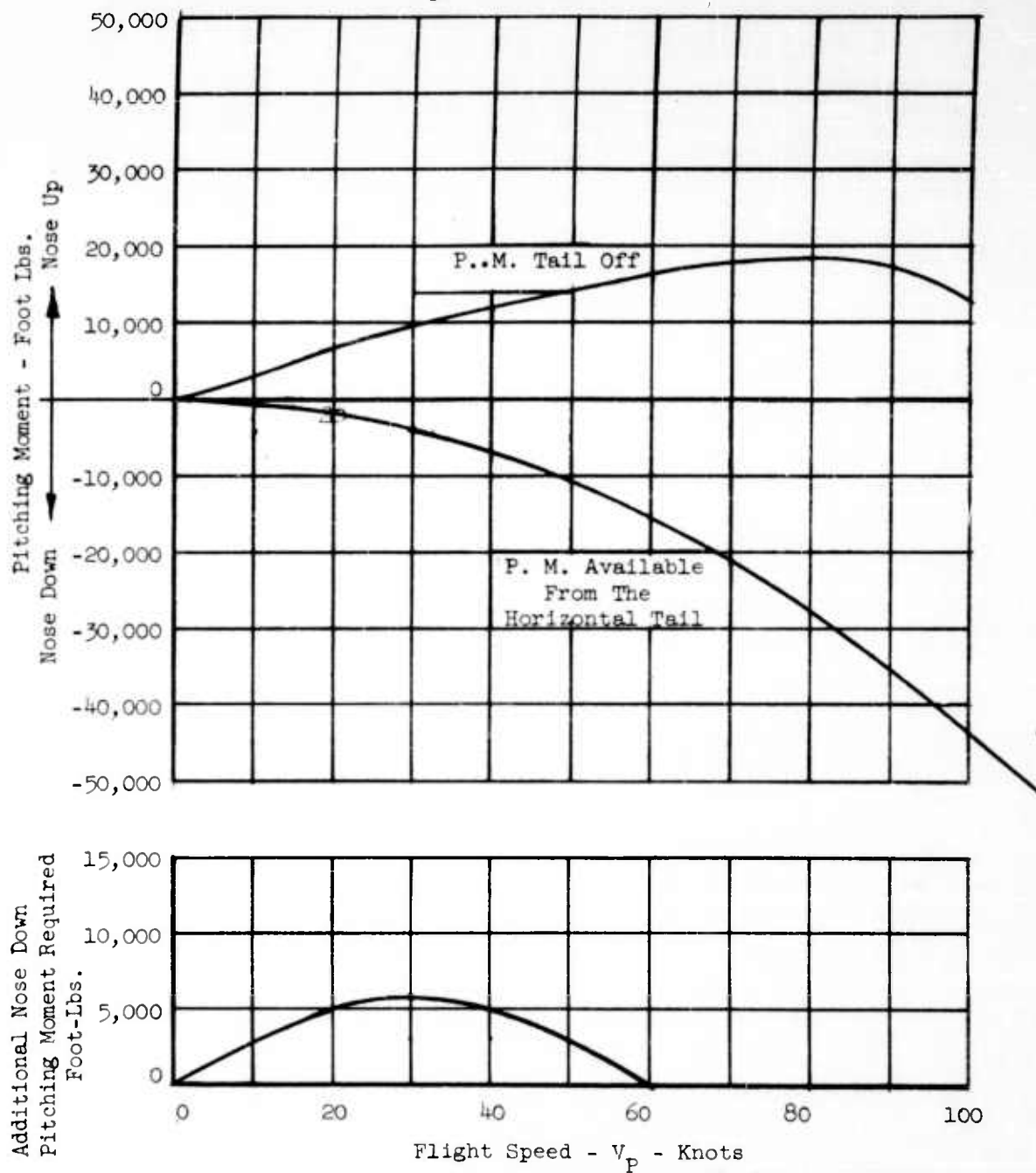


FIGURE 76 - PITCHING MOMENTS IN CONSTANT ATTITUDE DESCENT VERSUS FLIGHT SPEED (VARIABLE FAN SPEED) (SEE FIGURE 72)

High Lift (Split Flap) Tail $C_{Lt} = 1.17$
 $\delta_f = 30^\circ$
 $N_F = 100\%$

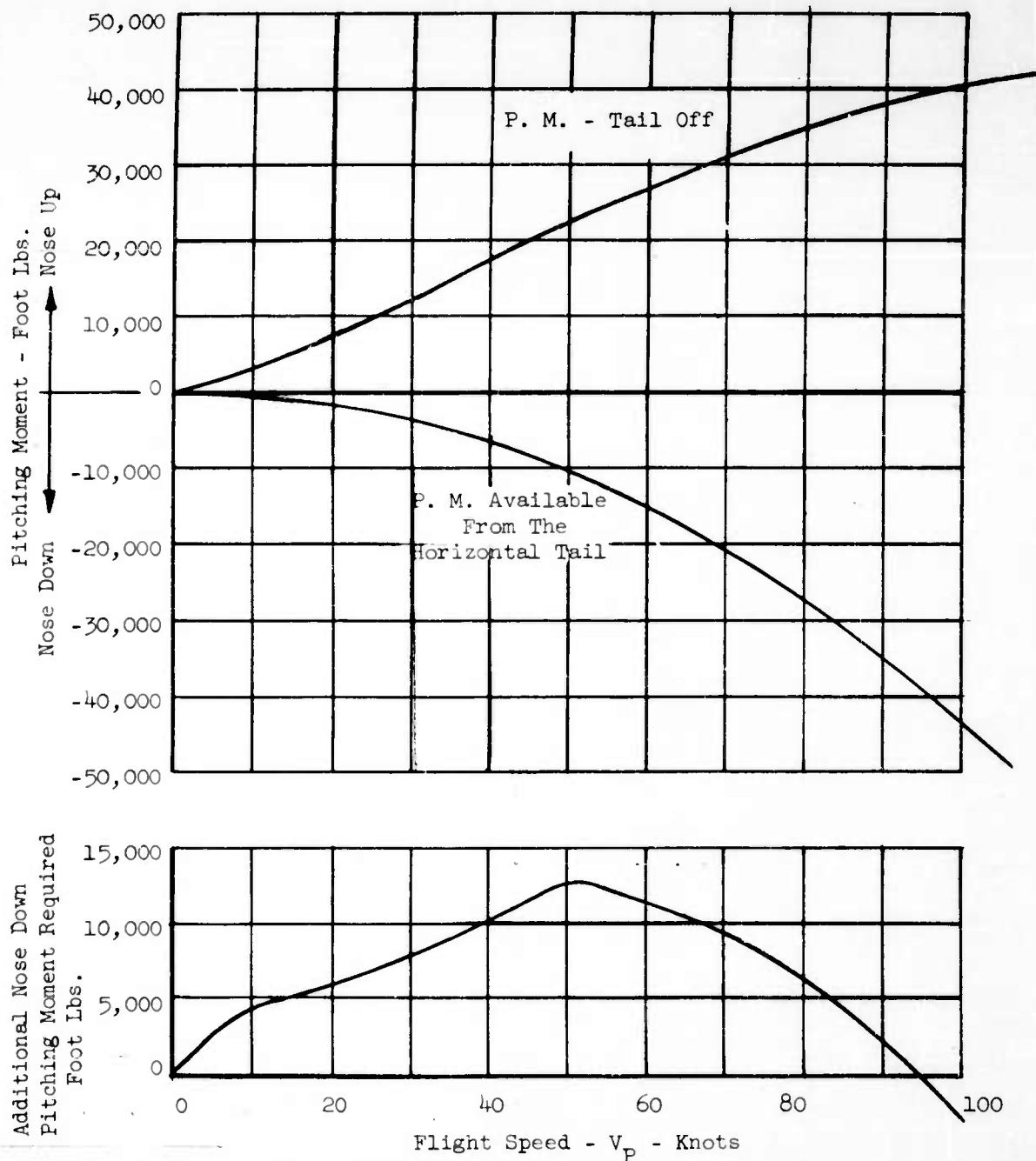


FIGURE 77 - PITCHING MOMENTS IN MAXIMUM ACCELERATION TRANSITION
 (LEVEL FLIGHT) VERSUS FLIGHT SPEED (SEE FIGURE 67)

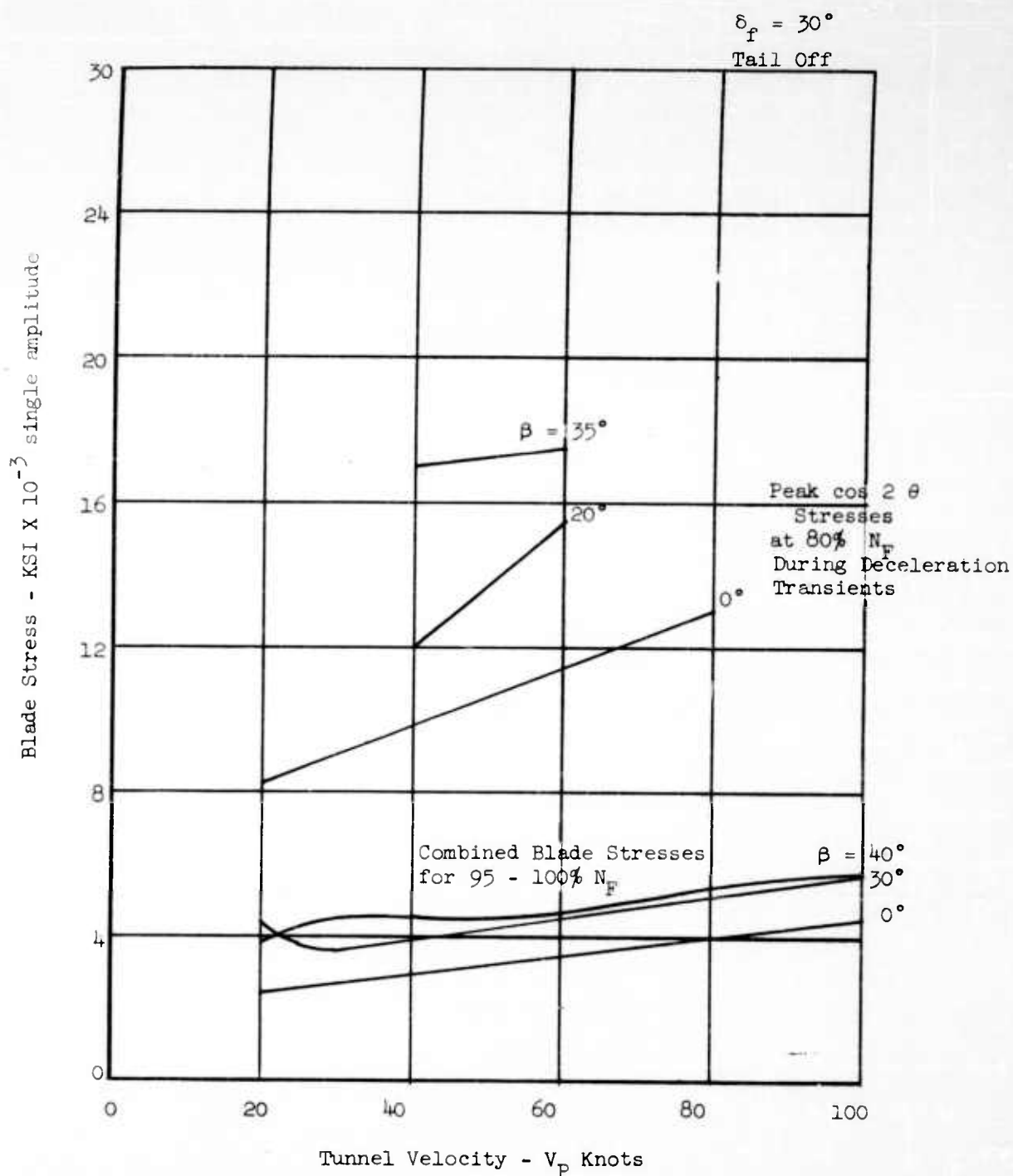


FIGURE 78 - BLADE STRESSES VERSUS TUNNEL SPEED AND EXIT LOUVER ANGLE

C1011026

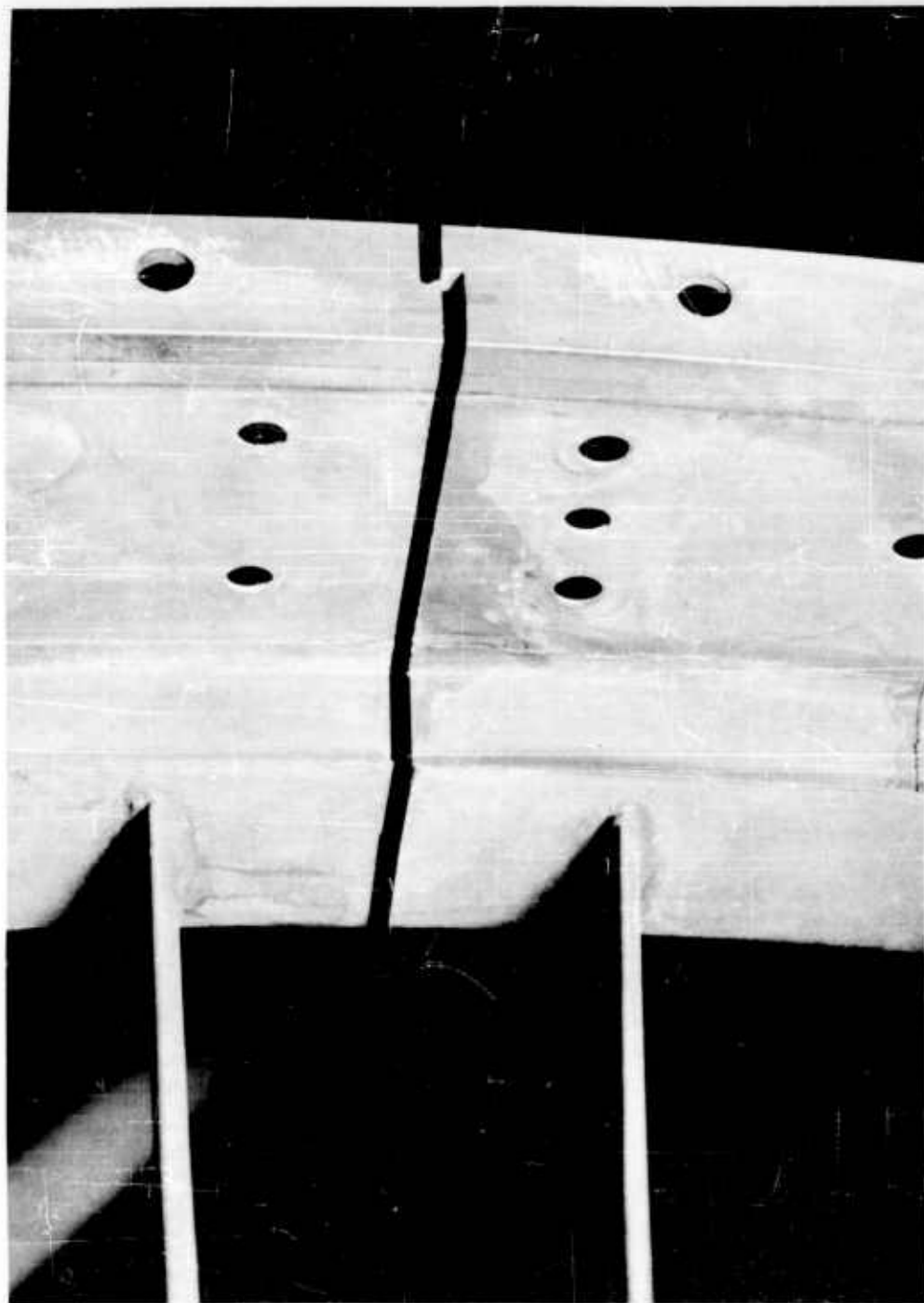


FIGURE 79 - AFT FRAME SAW CUT SEPARATION.

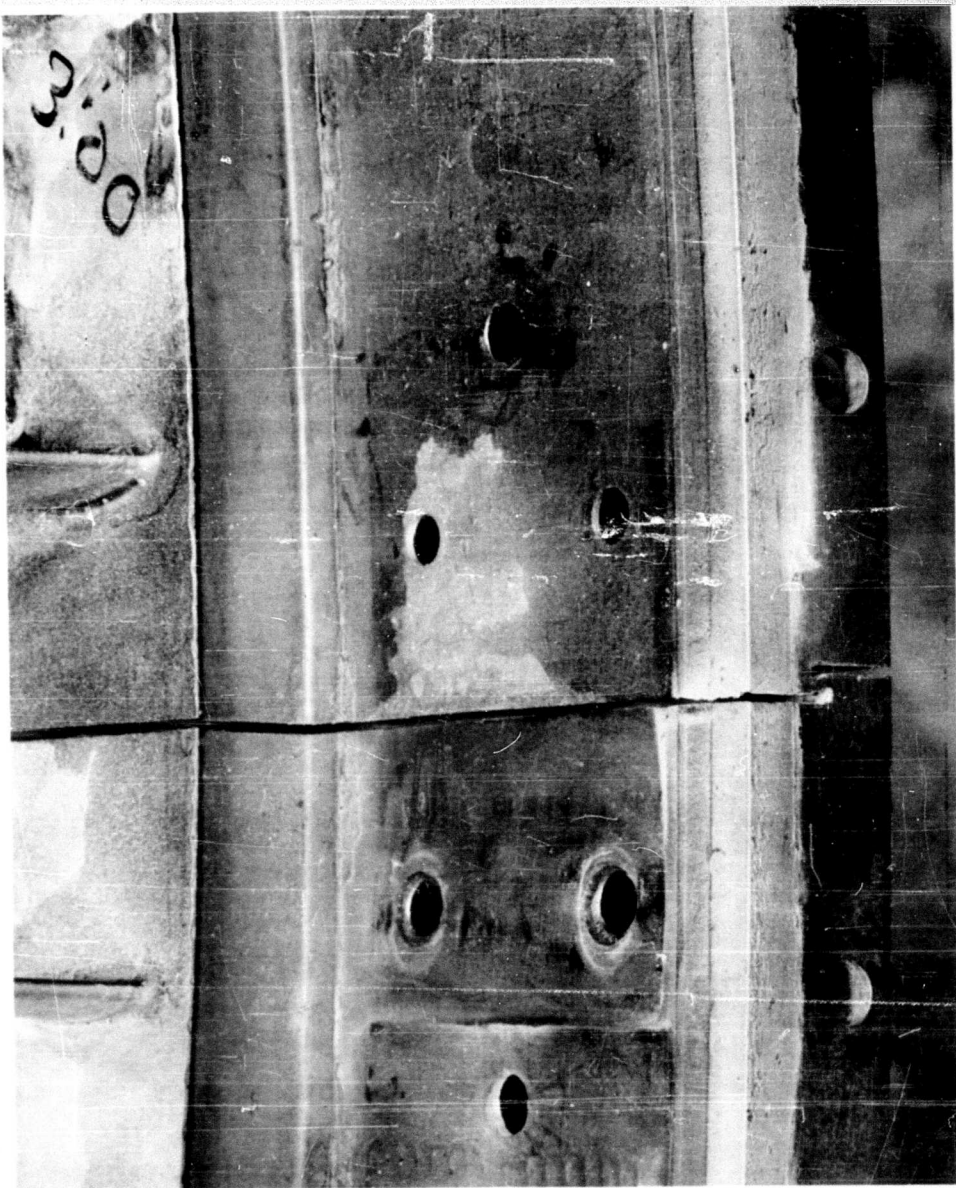


FIGURE 80 - AFT FRAME SAW CUT COMPRESSION

CI011024

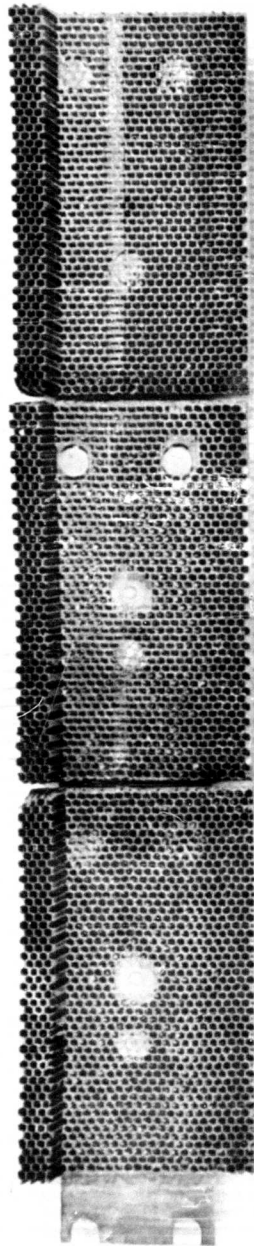


FIGURE Q1 - BUCKET SHROUD RUB IN HONEYCOMB SEAL

C1011025

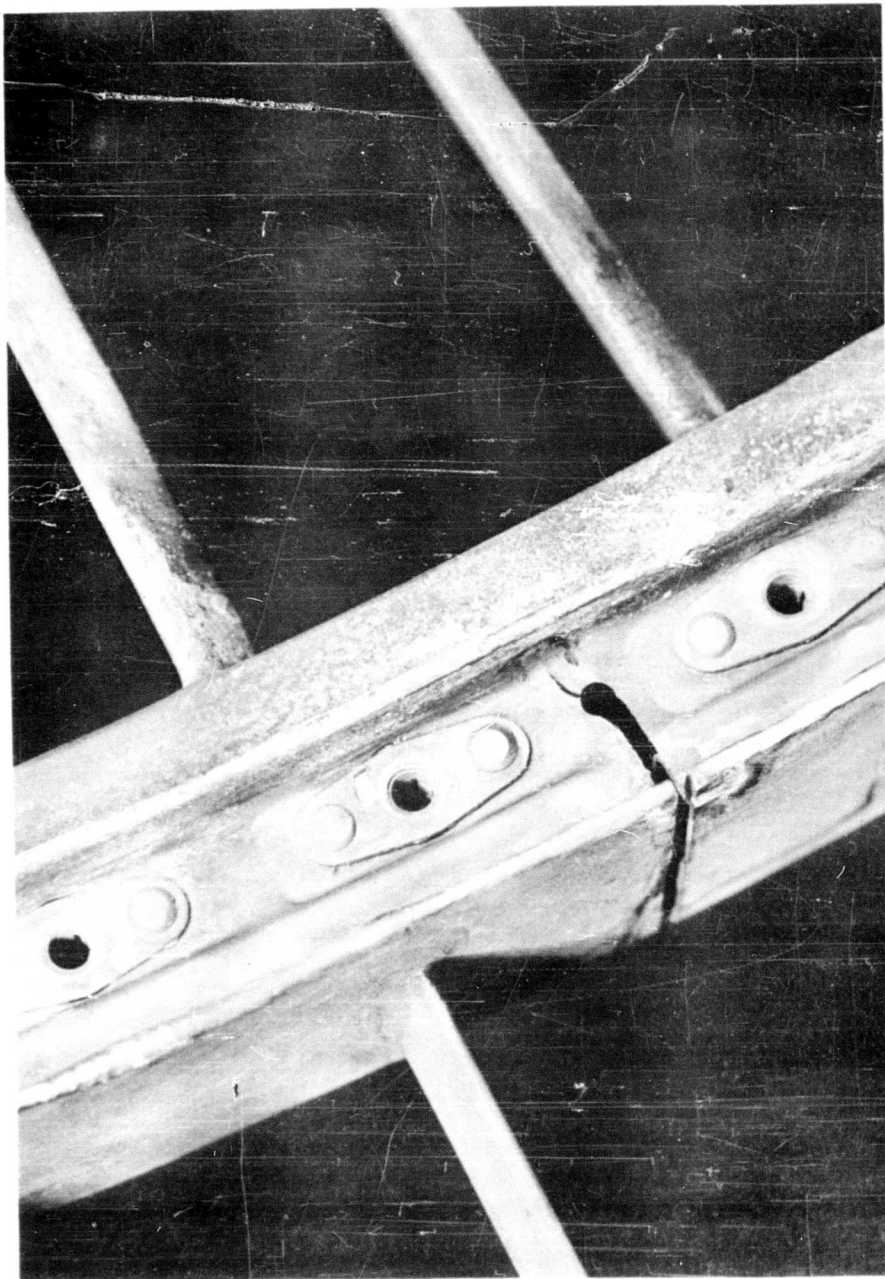


FIGURE 82 - SUPPORT RING CRACK PROPAGATION IN AFT FRAME

C120644

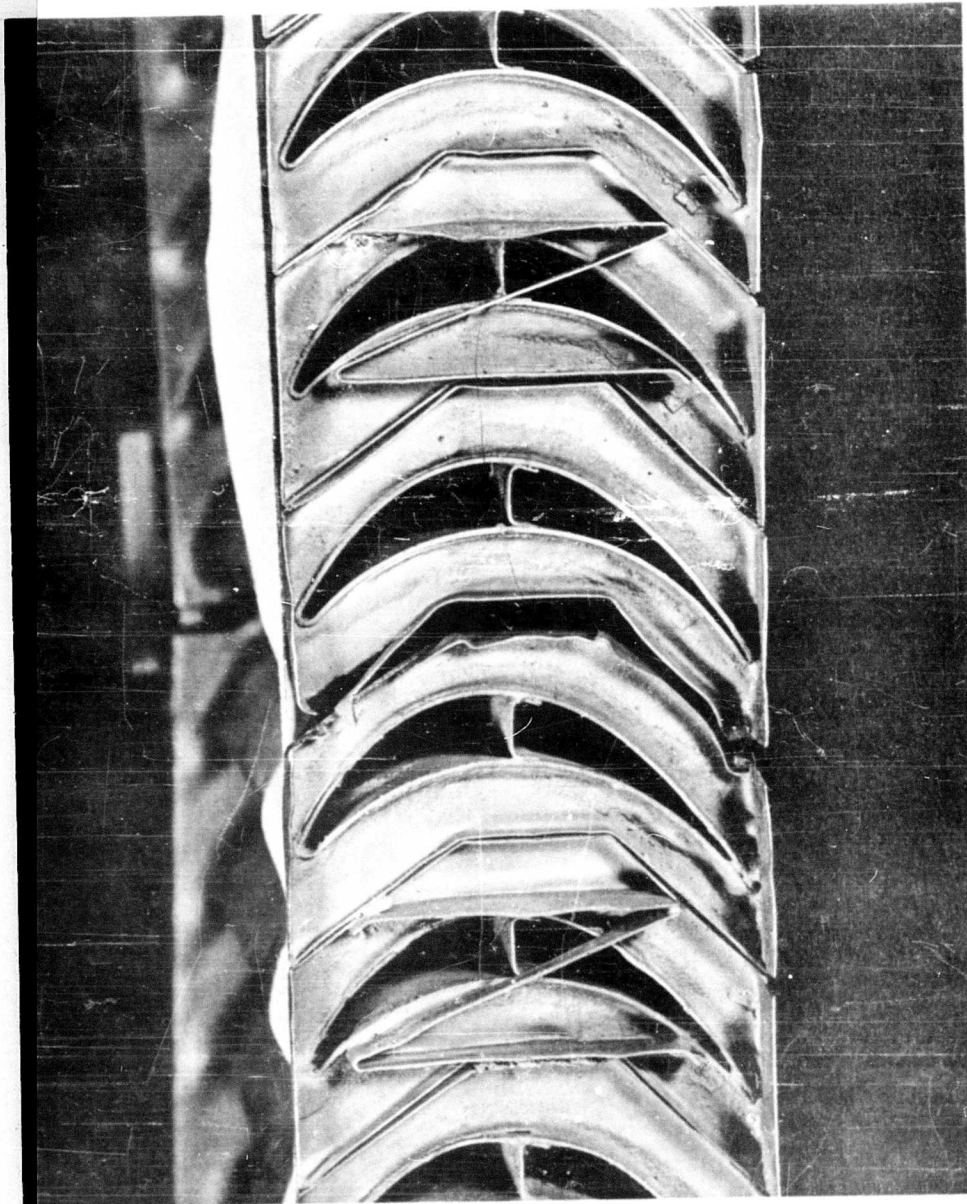


FIGURE 83 - BUCKET SHROUD DETAIL

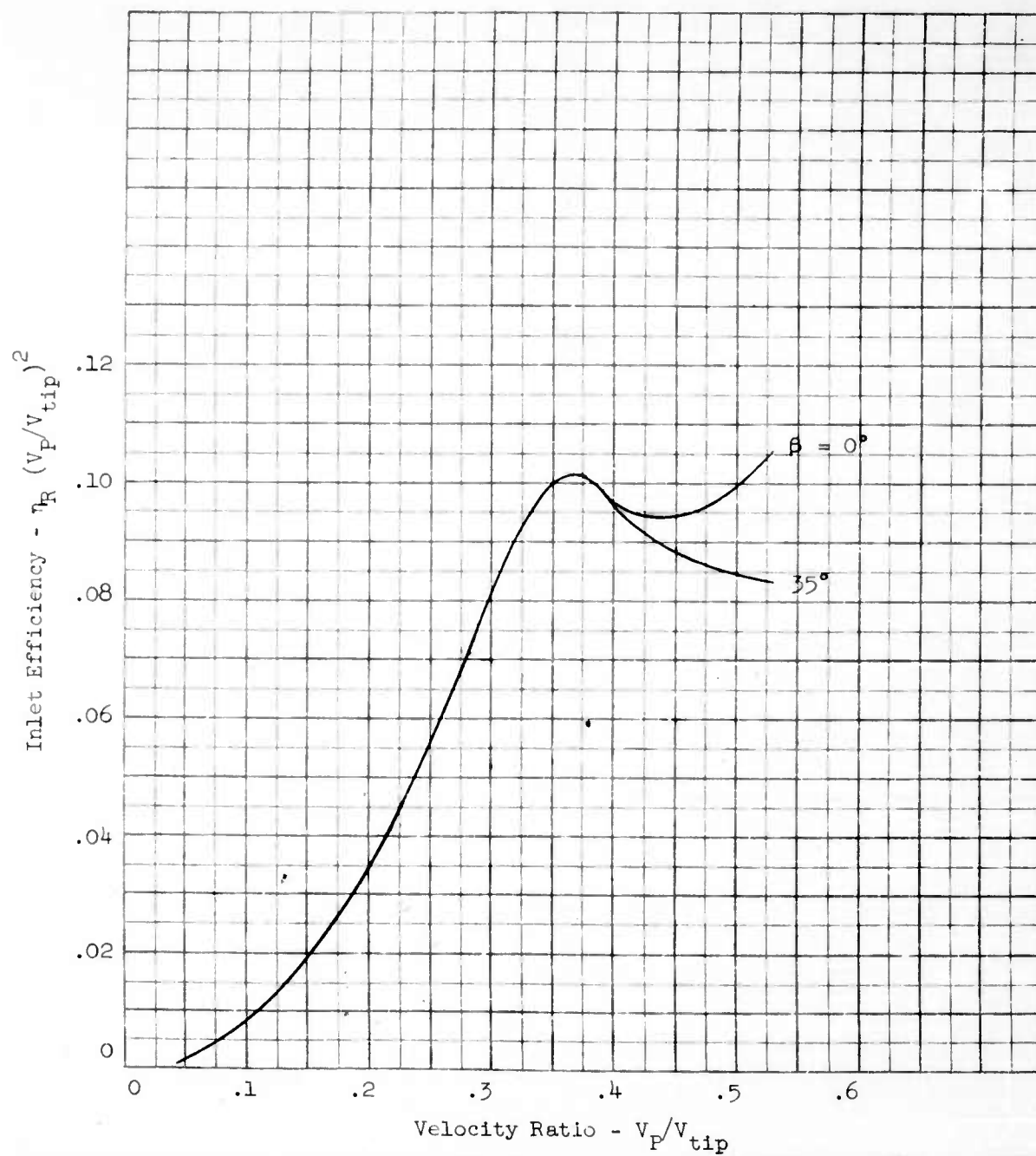


FIGURE 84 - FAN INLET EFFICIENCY VERSUS VELOCITY RATIO

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TITLE RESULTS OF WIND TUNNEL TESTS OF A FULL SCALE FUSELAGE MOUNTED, TIP TURBINE DRIVEN LIFT FAN		
ABSTRACT Results of wind tunnel tests of a full scale, fuse- lage mounted, tip turbine driven lift fan. Volume 2 of 3, April '61, 237 pages-illustrations-tables (Contract DA 44-177-TC584) USA TRECOM Project 9R 38-01-020-02, TREC 61-15. Unclassified Report (Vol. 1 - TIS R61 FPD 210). This report covers 30 hours of testing in the NASA-AMES 40'x80' wind tunnel. Propulsion & aircraft performance and		
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Abstract Cont'd: interactions are discussed. Test results indicate that the Lift Fan can proceed to the next phase of the test program. CONCLUSIONS: (1) Hover Fan lift was 7050 lbs at 100% speed. (2) Short take off analysis of the system shows a distance of 860 feet to clear a 50' obstacle at a gross weight equal to 1.1 of the max. installed lift. (3) Take off & landing transition schedules studied indicated no major control or stability problems. (4) The fan inlet recovered 100% of flight dynamic pressure throughout a flight speed range sufficient for take off transition, and neither angle of attack nor angle of yaw had an appreciable effect on inlet performance over a wide range of the variables		

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 into a standard card file.

For list of contents — drawings, photos, etc. and for distribution see next page (GT 2063-B1).

INFORMATION PREPARED FOR Contract DA 44-177-TC-584

TESTS MADE BY Flight Propulsion Laboratory Department

COUNTERSIGNED RH Goldsmith OPERATION VTOL

DIVISION Flight Propulsion Div. LOCATION Evendale, Ohio

<p>AP _____ Accession No. _____</p> <p>General Electric Co., Cincinnati, Ohio FABRICATION, TEST & ANALYSIS OF A TIP TURBINE LIFT FAN VTOL PROPULSION SYSTEM.</p> <p>Results of wind tunnel tests of a full scale, fuselage mounted, tip turbine driven lift fan. Volume 2 of 3, April 1961, 237 pages-illustrations- tables (Contract DA 44-177-TC584) USA TRECOM Project 9R 38-01-020-02, TREC 61-15. Unclassified Report.</p> <p>This report covers 30 hours of testing in the NASA- AMES 40' x 80' wind tunnel. Propulsion and aircraft performance and interactions are discussed. Test results indicate that the Lift Fan can proceed to the next phase of the test program.</p>	<p>UNCLASSIFIED</p> <p>1. VTOL Propulsion System</p> <p>2. Contract DA 44-177-TC-584</p>
<p>AP _____ Accession No. _____</p> <p>General Electric Co., Cincinnati, Ohio FABRICATION, TEST & ANALYSIS OF A TIP TURBINE LIFT FAN VTOL PROPULSION SYSTEM.</p> <p>Results of wind tunnel tests of a full scale, fuselage mounted, tip turbine driven lift fan. Volume 2 of 3, April 1961, 237 pages-illustrations- tables (Contract DA 44-177-TC584) USA TRECOM Project 9R 38-01-020-02, TREC 61-15. Unclassified Report.</p> <p>This report covers 30 hours of testing in the NASA- AMES 40' x 80' wind tunnel. Propulsion and aircraft performance and interactions are discussed. Test results indicate that the Lift Fan can proceed to the next phase of the test program.</p>	<p>UNCLASSIFIED</p> <p>1. VTOL Propulsion System</p> <p>2. Contract DA 44-177-TC-584</p>
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